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LOC

A

DIST

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REV

F

LTR

DESCRIPTION

DATE

DWN

APVD

B

ECR-08-026436

10-2008

MY

TE

PART NUMBER

REV

FIRST USED

TERMINATOR

FEED TYPE

DESCRIPTION

1339683-1

B

BENCH & LEADMAKER

MECH POST FEED

HD-I APPLICATOR

7-1339683-1

B

BENCH & LEADMAKER

MECH POST FEED

-1 AND SPARE PARTS

7-1339683-7

A

-

-

SPARE PARTS KIT

CRIMP DATA

AMP TERMINAL

AMP CRIMP SPECS

TERMINAL NAME: RING TONGUE

CRIMP	SIZE	TYPE	RANGE
WIRE	3.30 [.130 IN]	F	1.00-2.50mm²
INSUL	4.06 [.160 IN]	F	2.16-3.60 [.085-.142 IN] 4
WIRE STRIP LENGTH	4.82-5.58 [.190-.220 IN]	APPL INSTRUCTION	408-8323

TERMINAL APPL SPEC

114-37010

FEED

27.20 [1.090 IN]

TERMINALS APPLIED

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WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
2.50mm²	2.41 ±0.05 [.095 ±.002 IN]	4-354778-5 [.2720]
2.00mm²	2.29 ±0.05 [.090 ±.002 IN]	5-354778-5 [.2770]
1.50mm²	2.18 ±0.05 [.086 ±.002 IN]	6-354778-3 [.2810]
1.00mm²	2.05 ±0.05 [.081 ±.002 IN]	7-354778-4 [.2865]
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SET UP GAGE

LAYOUT

458638-3

L1339683

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

INSULATION RANGE QUOTED IS THAT OF THE APPLICATOR NOT THE TERMINAL LISTED.

VIEW B

ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE

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