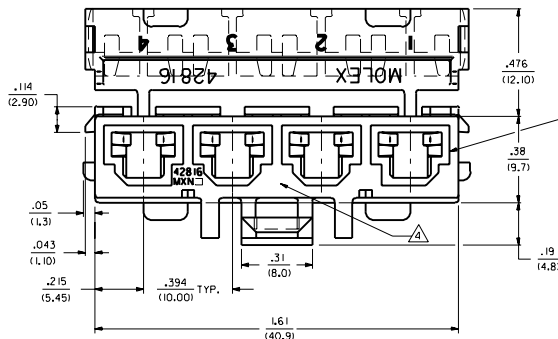
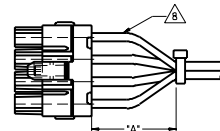
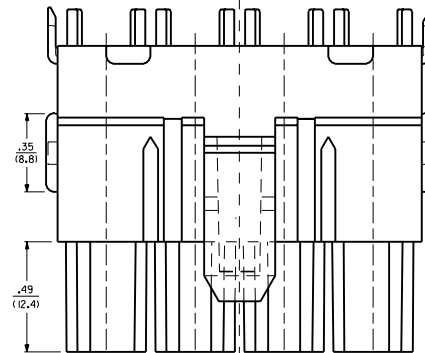
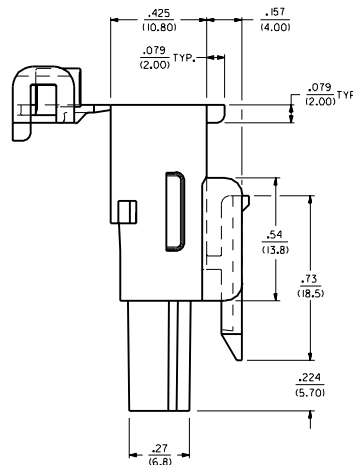


ITEM NUMBER	CIRCUIT SIZE	"A"
428 16-02 12	2	12.7
428 16-03 12	3	19.1
428 16-04 12	4	25.4
428 16-05 12	5	31.7
428 16-06 12	6	38.1

LEGEND:

42816 - ** 1
CIRCUIT SIZE ———
(02-06)
T.P.A. OPTION ———
2 = WITH T.P.A.

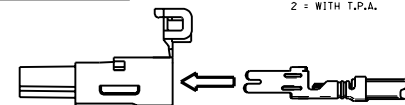


RECOMMENDED WIRE DRESSING SCHEME

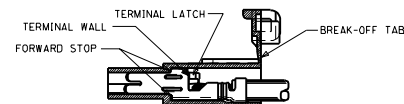
NOTES:

- 1) MATERIAL:
1 = POLYESTER, PBT, U.L. 94V-0,
COLOR: MOLDED BLACK.
- 2) PART IS FOR USE WITH FEMALE CRIMP TERMINAL *42B15.
- 3) PART IS DESIGNED IN METRIC.
- 4) NO CORE-OUTS UNDER LOAD ON 2,4 & 6 CIRCUIT PARTS.
- 5) PART MATES WITH MINI-FIT SR, PLUG 42B18-***2.
- 6) ITEM NUMBERS THAT ARE PRECEDED BY AN "X" ARE NOT AVAILABLE.
- 7) DUE TO THE BREAKAWAY DESIGN OF THE T.P.A. COVER, A FEW MAY HAVE
PREMATURELY SEPARATED FROM THEIR HOUSINGS DURING SHIPMENT, IF A HOUSING
IS MISSING A T.P.A. COVER, IT CAN BE FOUND IN THE SHIPPING CONTAINER.
- 8) EACH WIRE MUST BE DRESSED SUCH THAT THE TERMINAL MAINTAINS ITS
FREE FLOAT WITHIN THE HOUSING. SEE CHART FOR RECOMMENDED CABLE TIE PLACEMENT.
- 9) FOR PACKAGING INFORMATION SEE PK-42B16-001

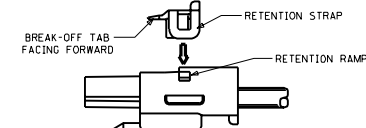
• THIS PRODUCT MUST NEVER BE USED WITHOUT THE T.P.A. •



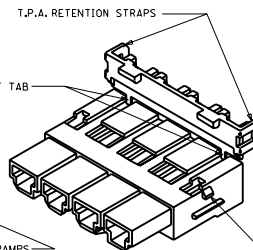
I. TERMINALS ARE TO BE ORIENTATED AND LOADED INTO HOUSING AS SHOWN.



2. TERMINALS ARE LOADED WHEN SEATED AGAINST FORWARD STOP AND
TERMINAL LATCHES ARE SNAPPED BEHIND TERMINAL WALLS.
RETENTION FORCE AT THIS STAGE = 0.5 Kg.



3. AFTER TERMINALS ARE LOADED INTO HOUSING, T.P.A. IS TO BE 'BROKEN OFF', ORIENTATED AND INSTALLED IN THE DIRECTION SHOWN UNTIL THE RETENTION STRAPS SNAP OVER THE RETENTION RAMPS. THIS PRODUCT MUST NEVER BE USED WITHOUT THE INSTALLATION OF THE T.P.A.



SHOWN PRIOR TO TERMINAL INSTALLATION

[illegible]