

Toolings designed for:

HAND PRESS :HM2 Y 198

HAND PRESS + TABLE KIT :PAY 245 M

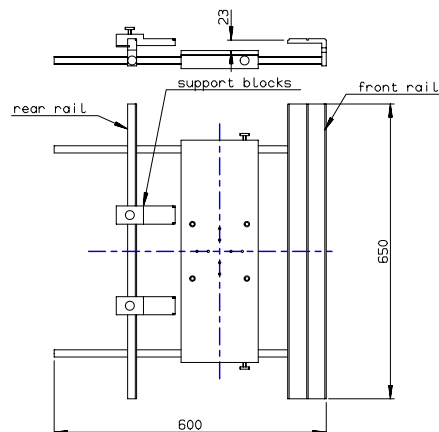
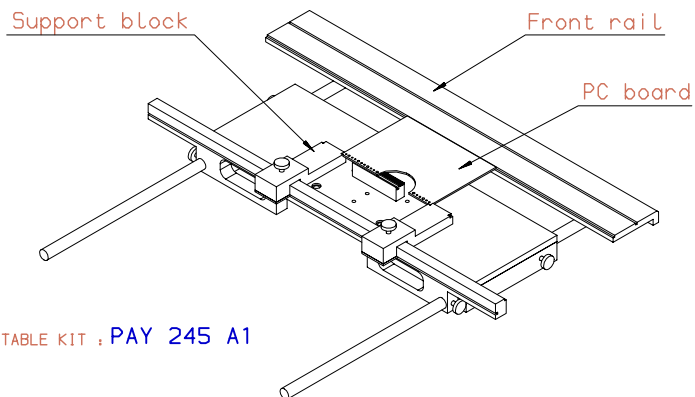


Table front view

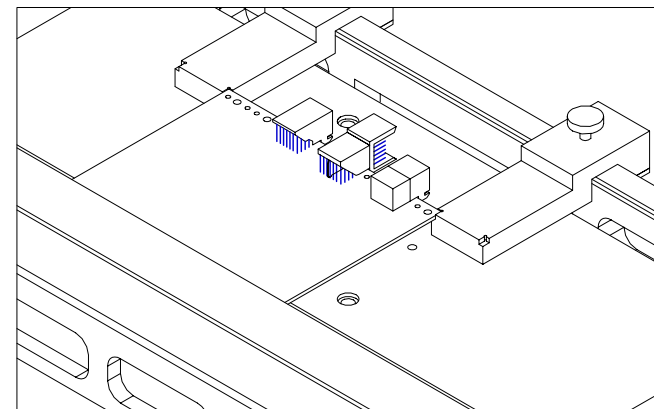
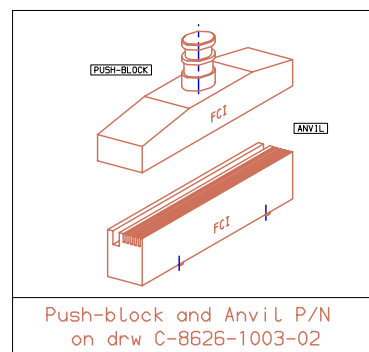
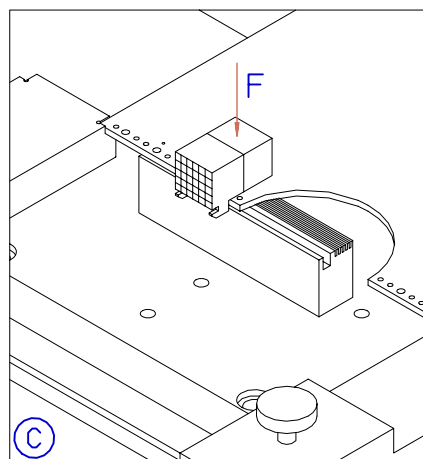
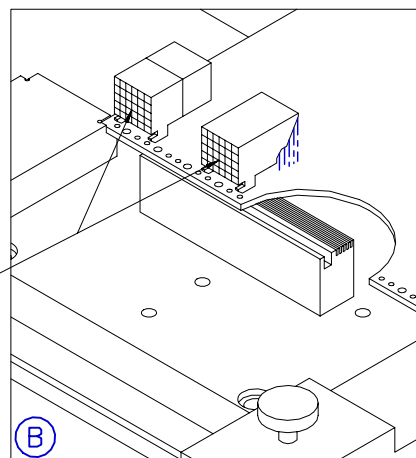
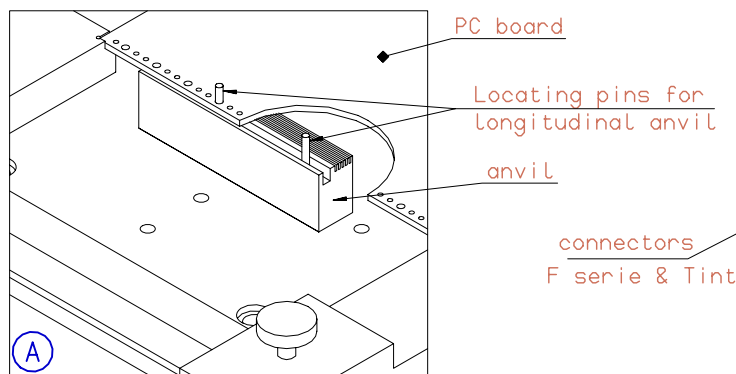


Table rear view



SETTING METHOD

1_ PCB location adjustment.

- See A
- _Insert a push block in the press.
 - _Insert the anvil on the table, parallel or perpendicular to the front rail.
 - _Insert two locating pins in the anvil holes. (at each ends for example)
 - _Adjust the front rail and the extra support blocks (of rear rail) with a minimum gap to have a correct location of PCB.
 - _Lock the position of all these parts with the locking screws.

- See B
- _Remove the two locating pins.
 - _Set a connector to be inserted.

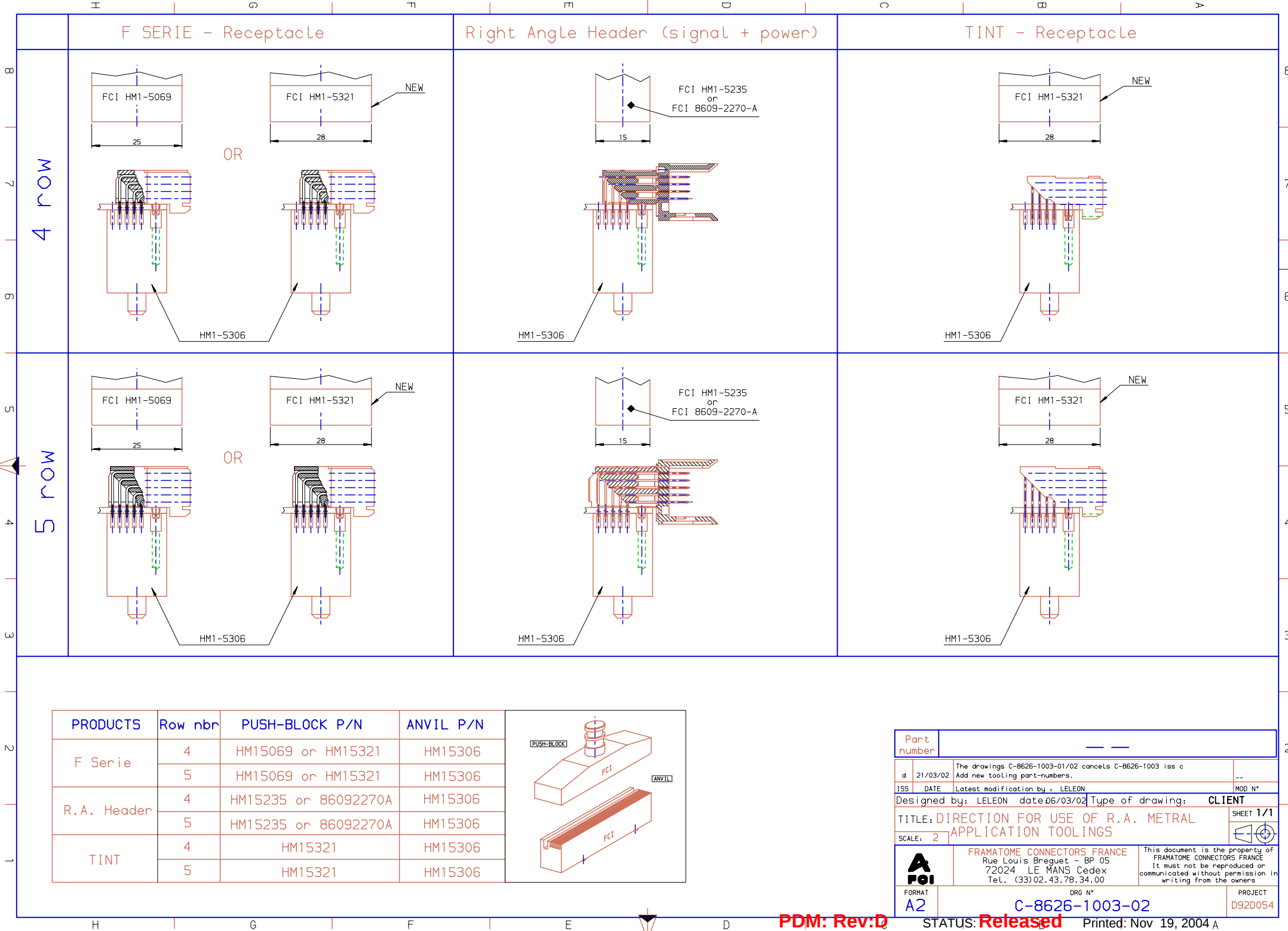
2_ Height insertion adjustment.

- See B
- _Use the height adjusting ring of the press to move up or down the table of the press.
 - _Adjustment with a connector is recommended.

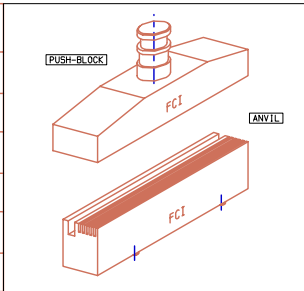
3_ Final insertion

- See C
- _Push directly with the push block according to F.

Part number			
d	21/03/02	The drawings C-8626-1003-01/02 cancels C-8626-1003 iss c	
ISS	DATE	Latest modification by : LELEON	MOD N°
Designed by: LELEON		date:06/03/02	Type of drawing: CUSTOMER
TITLE: DIRECTION FOR USE OF R.A. METRAL APPLICATION TOOLINGS		SHEET 1/1	
SCALE: 2			
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FORMAT A2	DRG N° C-8626-1003-01	PROJECT D92D054	



PRODUCTS	Row nbr	PUSH-BLOCK P/N	ANVIL P/N
F Serie	4	HM15069 or HM15321	HM15306
	5	HM15069 or HM15321	HM15306
R.A. Header	4	HM15235 or 86092270A	HM15306
	5	HM15235 or 86092270A	HM15306
TINT	4	HM15321	HM15306
	5	HM15321	HM15306



Part number		---	
d	21/03/02	The drawings C-8626-1003-01/02 cancels C-8626-1003 iss c Add new tooling part-numbers.	
ISS	DATE	Latest modification by	LELEON
Designed by: LELEON		date	06/03/02
Type of drawing:		CLIENT	
TITLE: DIRECTION FOR USE OF R.A. METRAL APPLICATION TOOLINGS		SHEET 1/1	
SCALE: 2			
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FORMAT A2	DRG N° C-8626-1003-02	PROJECT D92D054	