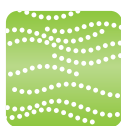


# Pilot Operated 2 Port Solenoid Valve

**New**



Air



Water



Oil



Heated water  
(99°C)



High temperature oil  
(99°C)

**Compact**

**Height**

Approx. **7% Smaller\***  
(7 mm)  
(VXD24)

**Lightweight**

**Weight**

**20% Lighter\***  
(90 g)  
(VXD23 Resin body)

**Enclosure IP65\***

\* Electrical entry "Faston" type terminal is IP40.

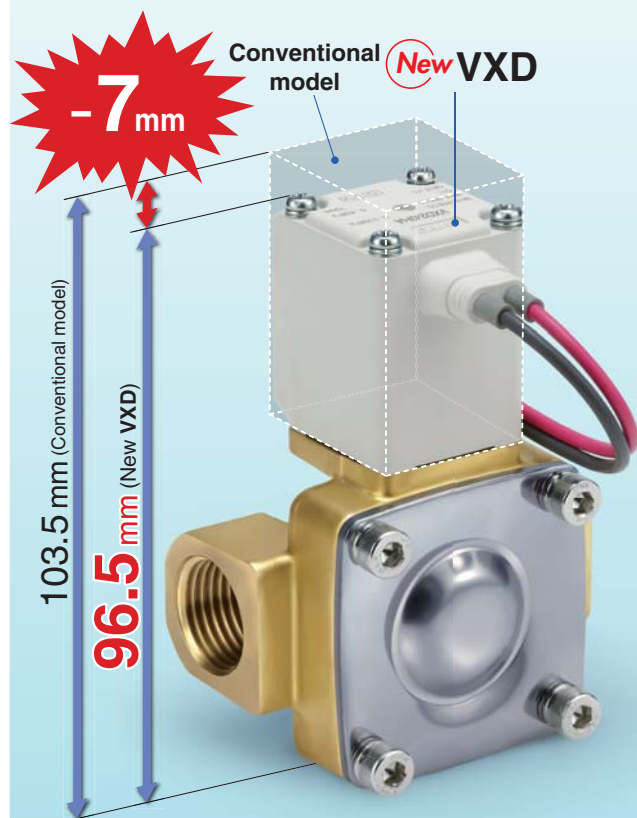
**Power consumption**

(DC/N.C. valve)

**4.5 W** (VXD23 to 25)

**7 W** (VXD26)

\* Comparison with SMC conventional model



Air

..... **Body material** .....

**Resin** (VXD2<sub>A</sub><sup>3</sup>)

**Aluminium** (VXD2<sub>A</sub><sup>3</sup>)

Bracket standard equipment

Applicable tubing O.D.  
ø10, ø12/mm  
ø3/8"/inch



Resin body

Aluminium body



Air



Water



Oil



Heated water  
(99°C)



High temperature oil  
(99°C)

..... **Body material** .....

**C37 (Brass), Stainless steel**

(VXD2<sub>A</sub><sup>3</sup> to 2<sub>B</sub><sup>6</sup>)



C37 (Brass) body

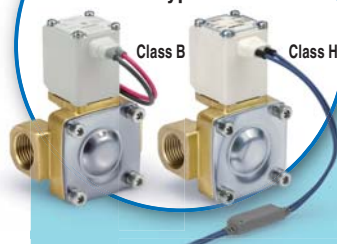
Stainless steel body

**Solenoid coil type**

Insulation type Class B/H

Class B

Class H



**Valve type**

N.C.

N.O.



**Series VXD**



CAT.EUS70-50A-UK

# Pilot Operated 2 Port Solenoid Valve

Series **VXD**

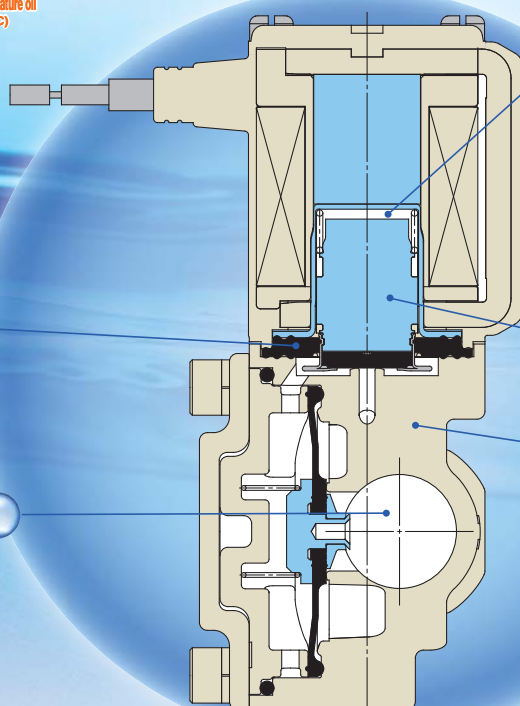


**Enclosure**  
**IP65**

**Flame resistance**  
**UL94V-0 conformed**

**Low-noise construction**  
Impact noise reduced by the rubber buffer

**Piping variations**  
Thread piping, One-touch fitting



## Clearance

By providing a buffer and clearance, we reduced the collision sound of the core when ON (when the valve is open). Because of the clearance, when using highly viscous fluids such as oil, the armature does not get stuck and the responsiveness when OFF (when the valve is closed) is improved.

## Power consumption:

**4.5 W** (VXD23 to 25)

**7 W** (VXD26)

## Improved armature durability

## Body material

### Air

Aluminium (VXD2<sub>A</sub><sup>3</sup>)

Resin (VXD2<sub>A</sub><sup>3</sup>)

C37 (Brass)

Stainless steel (VXD2<sub>B</sub><sup>4</sup> to 2<sub>D</sub><sup>6</sup>)

### Water/Oil/Heated water/ High temperature oil

C37 (Brass)

Stainless steel (VXD2<sub>A</sub><sup>3</sup> to 2<sub>D</sub><sup>6</sup>)



## Built-in full-wave rectifier type (AC specification: Insulation type Class B/H)

### Improved durability

Service life is extended by special construction. (compared with current shading coil)

### Reduced buzz noise

Rectified to DC by a full-wave rectifier, resulting in a buzz noise reduction.

### Reduced apparent power (Class B, N.C. valve)

10 VA → **7 VA** (VXD23 to 25)

20 VA → **9.5 VA** (VXD26)

### Improved OFF response

Specially constructed to improve the OFF response when operated with a higher viscosity fluid such as oil.

### Low-noise construction

Specially constructed to reduce impact noise during operation.

| Model                          | Size             | Orifice diameter | Body material   | Port size |     |     |     |   |                   |       |     |
|--------------------------------|------------------|------------------|-----------------|-----------|-----|-----|-----|---|-------------------|-------|-----|
|                                |                  |                  |                 | Thread    |     |     |     |   | One-touch fitting |       |     |
|                                |                  |                  |                 | 1/4       | 3/8 | 1/2 | 3/4 | 1 | ø10               | ø3/8" | ø12 |
| VXD2 <sub>A</sub> <sup>3</sup> | 8A<br>10A<br>15A | 10 mmø           | Aluminium       | ●         | ●   | ●   | —   | — | —                 | —     | —   |
|                                |                  |                  | Resin           | —         | —   | —   | —   | — | ●                 | ●     | ●   |
|                                |                  |                  | C37 (Brass)     | ●         | ●   | ●   | —   | — | —                 | —     | —   |
|                                |                  |                  | Stainless steel | ●         | ●   | ●   | —   | — | —                 | —     | —   |
| VXD2 <sub>B</sub> <sup>4</sup> | 10A<br>15A       | 15 mmø           | C37 (Brass)     | —         | ●   | ●   | —   | — | —                 | —     | —   |
|                                |                  |                  | Stainless steel | —         | ●   | ●   | —   | — | —                 | —     | —   |
| VXD2 <sub>C</sub> <sup>5</sup> | 20A              | 20 mmø           | C37 (Brass)     | —         | —   | —   | ●   | — | —                 | —     | —   |
|                                |                  |                  | Stainless steel | —         | —   | —   | ●   | — | —                 | —     | —   |
| VXD2 <sub>D</sub> <sup>6</sup> | 25A              | 25 mmø           | C37 (Brass)     | —         | —   | —   | —   | ● | —                 | —     | —   |
|                                |                  |                  | Stainless steel | —         | —   | —   | —   | ● | —                 | —     | —   |



|                             |   |
|-----------------------------|---|
| Common Specifications ..... | 2 |
| Selection Steps .....       | 3 |



### For Air

|                                                                                |      |
|--------------------------------------------------------------------------------|------|
| Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage ..... | 4, 5 |
| How to Order .....                                                             | 6    |



### For Water

|                                                                                |      |
|--------------------------------------------------------------------------------|------|
| Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage ..... | 7, 8 |
| How to Order .....                                                             | 9    |



### For Oil

|                                                                              |        |
|------------------------------------------------------------------------------|--------|
| Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage ... | 10, 11 |
| How to Order .....                                                           | 12     |



### For Heated water

|                                                                              |        |
|------------------------------------------------------------------------------|--------|
| Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage ... | 13, 14 |
| How to Order .....                                                           | 15     |



### For High temperature oil

|                                                                              |        |
|------------------------------------------------------------------------------|--------|
| Model/Valve Specifications, Fluid and Ambient Temperature, Valve Leakage ... | 16, 17 |
| How to Order .....                                                           | 18     |

|                    |    |
|--------------------|----|
| Construction ..... | 19 |
|--------------------|----|

### Dimensions

#### For Air/Water/Oil

|                                                              |    |
|--------------------------------------------------------------|----|
| Body material: Resin .....                                   | 21 |
| Body material: Aluminium, C37 (Brass), Stainless steel ..... | 23 |
| Body material: C37 (Brass), Stainless steel .....            | 25 |

#### For Heated water/High temperature oil

|                                                   |    |
|---------------------------------------------------|----|
| Body material: C37 (Brass), Stainless steel ..... | 29 |
|---------------------------------------------------|----|

|                         |    |
|-------------------------|----|
| Replacement Parts ..... | 32 |
|-------------------------|----|

|                         |    |
|-------------------------|----|
| Glossary of Terms ..... | 33 |
|-------------------------|----|

|                                                |    |
|------------------------------------------------|----|
| Solenoid Valve Flow-rate Characteristics ..... | 34 |
|------------------------------------------------|----|

|                                 |    |
|---------------------------------|----|
| Flow-rate Characteristics ..... | 39 |
|---------------------------------|----|

|                                    |    |
|------------------------------------|----|
| Specific Product Precautions ..... | 41 |
|------------------------------------|----|

|                           |            |
|---------------------------|------------|
| Safety Instructions ..... | Back cover |
|---------------------------|------------|

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

# Series VXD

## Common Specifications

### Standard Specifications

|                      |                               |    |                                                                      |
|----------------------|-------------------------------|----|----------------------------------------------------------------------|
| Valve specifications | Valve construction            |    | Pilot operated 2 port diaphragm type                                 |
|                      | Withstand pressure            |    | 2.0 MPa (Resin body type 1.5 MPa)                                    |
|                      | Body material                 |    | Aluminium, Resin, C37 (Brass), Stainless steel                       |
|                      | Seal material                 |    | NBR, FKM, EPDM                                                       |
|                      | Enclosure                     |    | Dust-tight, Water-jet-proof type (IP65) <sup>Note)</sup>             |
|                      | Environment                   |    | Location without corrosive or explosive gases                        |
| Coil specifications  | Rated voltage                 | AC | 24 VAC, 48 VAC, 100 VAC, 110 VAC, 200 VAC, 220 VAC, 230 VAC, 240 VAC |
|                      |                               | DC | 12 VDC, 24 VDC                                                       |
|                      | Allowable voltage fluctuation |    | ±10% of rated voltage                                                |
|                      | Allowable leakage voltage     | AC | 10% or less of rated voltage                                         |
|                      |                               | DC | 2% or less of rated voltage                                          |
|                      | Coil insulation type          |    | Class B, Class H                                                     |

Note) Electrical entry "Faston" type terminal is IP40.

⚠ Be sure to read "Specific Product Precautions" before handling.

### Solenoid Coil Specifications

#### Normally Closed (N.C.)

##### DC Specification

| Model       | Power consumption [W] <sup>Note 1)</sup> | Temperature rise [°C] <sup>Note 2)</sup> |
|-------------|------------------------------------------|------------------------------------------|
| VXD23 to 25 | 4.5                                      | 50                                       |
| VXD26       | 7                                        | 55                                       |

Note 1) Power consumption, Apparent power: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: ±10%)

Note 2) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment.  
This is for reference.

#### Normally Open (N.O.)

##### DC Specification

| Model       | Power consumption [W] <sup>Note 1)</sup> | Temperature rise [°C] <sup>Note 2)</sup> |
|-------------|------------------------------------------|------------------------------------------|
| VXD2A to 2C | 7.5                                      | 60                                       |
| VXD2D       | 8.5                                      | 70                                       |

#### AC Specification (Built-in Full-wave Rectifier Type)

##### Class B

| Model       | Apparent power [VA] <sup>Note 1) 2)</sup> | Temperature rise [°C] <sup>Note 3)</sup> |
|-------------|-------------------------------------------|------------------------------------------|
| VXD23 to 25 | 7                                         | 60                                       |
| VXD26       | 9.5                                       | 70                                       |

##### Class H

| Model       | Apparent power [VA] <sup>Note 1) 2)</sup> | Temperature rise [°C] <sup>Note 3)</sup> |
|-------------|-------------------------------------------|------------------------------------------|
| VXD23 to 25 | 9                                         | 100                                      |
| VXD26       | 12                                        | 100                                      |

Note 1) Power consumption, Apparent power: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: ±10%)

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.

Note 3) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment.  
This is for reference.

#### AC Specification (Built-in Full-wave Rectifier Type)

##### Class B

| Model       | Apparent power [VA] | Temperature rise [°C] |
|-------------|---------------------|-----------------------|
| VXD2A to 2C | 9                   | 60                    |
| VXD2D       | 10                  | 70                    |

##### Class H

| Model       | Apparent power [VA] <sup>Note 1) 2)</sup> | Temperature rise [°C] <sup>Note 3)</sup> |
|-------------|-------------------------------------------|------------------------------------------|
| VXD2A to 2C | 9                                         | 100                                      |
| VXD2D       | 12                                        | 100                                      |



# Series VXD

## Selection Steps

### Selection Steps

#### Step 1 Select the fluid.

| Item              | Selection item       | Page    | Symbol |
|-------------------|----------------------|---------|--------|
| Select the fluid. | Air                  | Page 4  | 0      |
|                   | Water                | Page 7  | 2      |
|                   | Oil                  | Page 10 | 3      |
|                   | Heated water         | Page 13 | 5      |
|                   | High temperature oil | Page 16 | 6      |

VXD2 3 0 A A

#### Step 2 Select "Body material", "Port size" and "Orifice diameter" from "Flow rate — Pressure" of each fluid.

| Item                                                                                        | Selection item   | Symbol    |
|---------------------------------------------------------------------------------------------|------------------|-----------|
| Select from "Flow rate — Pressure."<br>• Body material<br>• Port size<br>• Orifice diameter | Size             | 8A        |
|                                                                                             | Valve type       | N.C.      |
|                                                                                             | Body material    | Aluminium |
|                                                                                             | Port size        | 1/4       |
|                                                                                             | Orifice diameter | 10        |

VXD2 3 0 A A

#### Step 3 Select electrical specification.

| Item                             | Selection item   | Symbol  |
|----------------------------------|------------------|---------|
| Select electrical specification. | Voltage          | 24 VDC  |
|                                  | Electrical entry | Grommet |

VXD2 3 0 A A

#### Step 4 For other options, refer to each "How to Order".

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

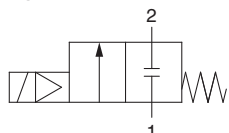


## For Air

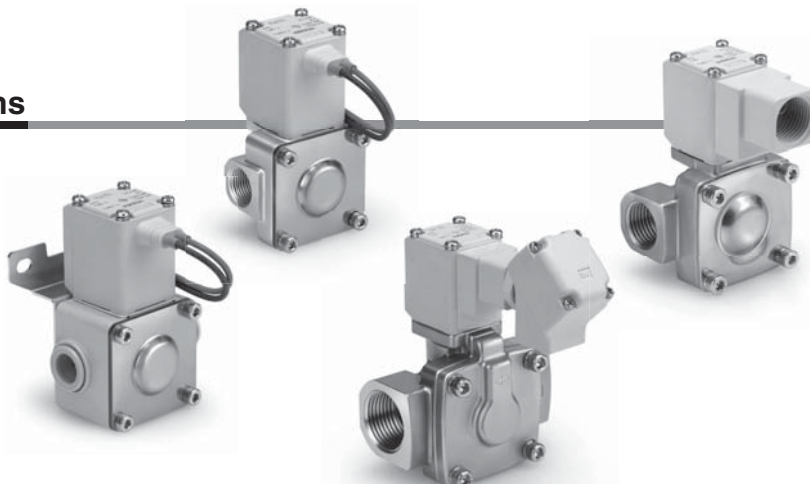
### Model/Valve Specifications

**N.C.**

**Symbol**



Refer to "Glossary of Terms" on page 33 for symbol.



### Normally Closed (N.C.)

| Body material                | Port size | Orifice diameter [mmø] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential |     | Flow-rate characteristics |      |     |                      | Maximum system pressure [MPa] | <sup>Note 2)</sup> Weight [g] |  |
|------------------------------|-----------|------------------------|--------|------------------------------------------------------------------|-----------------------------------------|-----|---------------------------|------|-----|----------------------|-------------------------------|-------------------------------|--|
|                              |           |                        |        |                                                                  | AC                                      | DC  | C                         | b    | Cv  | Effective area [mm²] |                               |                               |  |
| Aluminium                    | 1/4 (8A)  | 10                     | VXD230 | 0.02                                                             | 0.9                                     | 0.7 | 8.5                       | 0.35 | 2.0 | —                    | 1.5                           | 370                           |  |
|                              | 3/8 (10A) |                        |        |                                                                  |                                         |     | 9.2                       |      | 2.4 |                      |                               | 370                           |  |
|                              | 1/2 (15A) |                        |        |                                                                  |                                         |     | 9.2                       |      | 2.4 |                      |                               | 370                           |  |
| Resin                        | ø10       |                        |        |                                                                  |                                         |     | 5.6                       | 0.33 | 1.3 |                      |                               | 330                           |  |
|                              | ø3/8"     |                        |        |                                                                  |                                         |     | 4.8                       | 0.33 | 0.9 |                      |                               | 330                           |  |
|                              | ø12       |                        |        |                                                                  |                                         |     | 7.2                       | 0.33 | 1.5 |                      |                               | 330                           |  |
| Stainless steel, C37 (Brass) | 3/8 (10A) | 15                     | VXD240 |                                                                  | 1.0                                     | 1.0 | 18.0                      | 0.35 | 5.0 |                      |                               | 720                           |  |
|                              | 1/2 (15A) |                        |        |                                                                  |                                         |     | 20.0                      |      | 5.5 |                      |                               | 720                           |  |
|                              | 3/4 (20A) | 20                     | VXD250 |                                                                  |                                         |     | 38.0                      | 0.30 | 9.5 |                      |                               | 840                           |  |
|                              | 1 (25A)   | 25                     | VXD260 |                                                                  |                                         |     | —                         |      | 225 | 1360                 |                               |                               |  |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) If you need a valve for air of C37 (Brass) or SUS (Stainless steel) in the port size of 1/4, use the valve for water.

• Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

### Fluid and Ambient Temperature

| Fluid temperature [°C]     | Ambient temperature [°C] |
|----------------------------|--------------------------|
| -10 <sup>Note)</sup> to 60 | -20 to 60                |

Note) Dew point temperature: -10°C or less

### Valve Leakage

#### Internal Leakage

| Seal material | Leakage rate (Air) <sup>Note)</sup>                   |
|---------------|-------------------------------------------------------|
|               | VXD23 to 26 (8A to 25A)                               |
| NBR, FKM      | 15 cm <sup>3</sup> /min or less (Aluminium body type) |
|               | 15 cm <sup>3</sup> /min or less (Resin body type)     |
|               | 2 cm <sup>3</sup> /min or less (Metal body type)      |

#### External Leakage

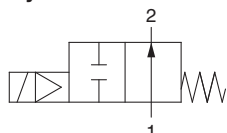
| Seal material | Leakage rate (Air) <sup>Note)</sup>                   |
|---------------|-------------------------------------------------------|
|               | VXD23 to 26 (8A to 25A)                               |
| NBR, FKM      | 15 cm <sup>3</sup> /min or less (Aluminium body type) |
|               | 15 cm <sup>3</sup> /min or less (Resin body type)     |
|               | 1 cm <sup>3</sup> /min or less (Metal body type)      |

Note) Leakage is the value at ambient temperature 20°C.

## Model/Valve Specifications

**N.O.**

**Symbol**



Refer to "Glossary of Terms" on page 33 for symbol.



## Normally Open (N.O.)

| Body material                | Port size | Orifice diameter [mmø] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential |     | Flow-rate characteristics |      |     |                      | Maximum system pressure [MPa] | <sup>Note 2)</sup> Weight [g] |  |
|------------------------------|-----------|------------------------|--------|------------------------------------------------------------------|-----------------------------------------|-----|---------------------------|------|-----|----------------------|-------------------------------|-------------------------------|--|
|                              |           |                        |        |                                                                  | AC                                      | DC  | C                         | b    | Cv  | Effective area [mm²] |                               |                               |  |
| Aluminium                    | 1/4 (8A)  | 10                     | VXD2A0 | 0.02                                                             | 0.6                                     | 0.4 | 8.5                       | 0.35 | 2.0 | —                    | 1.5                           | 390                           |  |
|                              | 3/8 (10A) |                        |        |                                                                  |                                         |     | 9.2                       |      | 2.4 |                      |                               | 390                           |  |
|                              | 1/2 (15A) |                        |        |                                                                  |                                         |     | 9.2                       |      | 2.4 |                      |                               | 390                           |  |
| Resin                        | ø10       |                        |        |                                                                  |                                         |     | 5.6                       | 0.33 | 1.3 |                      |                               | 350                           |  |
|                              | ø3/8"     |                        |        |                                                                  |                                         |     | 4.8                       |      | 0.9 |                      |                               | 350                           |  |
|                              | ø12       |                        |        |                                                                  |                                         |     | 7.2                       |      | 1.5 |                      |                               | 350                           |  |
| Stainless steel, C37 (Brass) | 3/8 (10A) | 15                     | VXD2B0 |                                                                  | 0.7                                     | 0.7 | 18.0                      | 0.35 | 5.0 |                      |                               | 740                           |  |
|                              | 1/2 (15A) |                        |        |                                                                  |                                         |     | 20.0                      |      | 5.5 |                      |                               | 740                           |  |
|                              | 3/4 (20A) | 20                     | VXD2C0 |                                                                  |                                         |     | 38.0                      | 0.30 | 9.5 |                      |                               | 860                           |  |
|                              | 1 (25A)   | 25                     | VXD2D0 |                                                                  |                                         |     | —                         |      | 225 | 1390                 |                               |                               |  |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) If you need a valve for air of C37 (Brass) or SUS (Stainless steel) in the port size of 1/4, use the valve for water.

- Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

## Fluid and Ambient Temperature

| Fluid temperature [°C]     | Ambient temperature [°C] |
|----------------------------|--------------------------|
| -10 <sup>Note)</sup> to 60 | -20 to 60                |

Note) Dew point temperature: -10°C or less

## Valve Leakage

### Internal Leakage

| Seal material | Leakage rate (Air) <sup>Note)</sup>                   |
|---------------|-------------------------------------------------------|
|               | <b>VXD2A to 2D</b><br>(8A to 25A)                     |
| NBR, FKM      | 15 cm <sup>3</sup> /min or less (Aluminium body type) |
|               | 15 cm <sup>3</sup> /min or less (Resin body type)     |
|               | 2 cm <sup>3</sup> /min or less (Metal body type)      |

### External Leakage

| Seal material | Leakage rate (Air) <sup>Note)</sup>                   |
|---------------|-------------------------------------------------------|
|               | <b>VXD2A to 2D</b><br>(8A to 25A)                     |
| NBR, FKM      | 15 cm <sup>3</sup> /min or less (Aluminium body type) |
|               | 15 cm <sup>3</sup> /min or less (Resin body type)     |
|               | 1 cm <sup>3</sup> /min or less (Metal body type)      |

Note) Leakage is the value at ambient temperature 20°C.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

## How to Order

VXD2 3 0 A A A

| Size—Valve type |                  |            | Body material/Port size/Orifice diameter |                 |                              |
|-----------------|------------------|------------|------------------------------------------|-----------------|------------------------------|
| Symbol          | Size             | Valve type | Symbol                                   | Body material   | Port size / Orifice diameter |
| 3               | 8A<br>10A<br>15A | N.C.       | A                                        | Aluminium       | 1/4                          |
|                 |                  |            | B                                        |                 | 3/8                          |
|                 |                  |            | C                                        |                 | 1/2                          |
|                 | N.O.             | N.O.       | D                                        | Resin           | ø10 One-touch fitting        |
|                 |                  |            | E                                        |                 | ø3/8" One-touch fitting      |
|                 |                  |            | F                                        |                 | ø12 One-touch fitting        |
| 4               | 10A<br>15A       | N.C.       | G                                        | C37 (Brass)     | 3/8                          |
|                 |                  |            | H                                        |                 | 1/2                          |
|                 |                  |            | J                                        | Stainless steel | 3/8                          |
| B               | N.O.             | N.O.       | K                                        |                 | 1/2                          |
| 5               | 20A              | N.C.       | L                                        | C37 (Brass)     | 3/4                          |
|                 |                  |            | M                                        |                 |                              |
| C               | N.O.             | N.O.       | N                                        | C37 (Brass)     | 1                            |
|                 |                  |            |                                          |                 |                              |
| 6               | 25A              | N.C.       | P                                        | Stainless steel | 25                           |
|                 |                  |            |                                          |                 |                              |
| D               | N.O.             | N.O.       |                                          |                 |                              |
|                 |                  |            |                                          |                 |                              |

Note 1) VXD2A0 only possible with other options with one-touch fitting (–, C, H and Z).

Note 2) If you need a valve for air of C37 (Brass) or SUS (Stainless steel) in the port size of 1/4, use the valve for water.

### Voltage/Electrical entry (coil insulation type: Class B)

| Symbol | Voltage | Electrical entry                                 | Symbol | Voltage | Electrical entry                                                    |
|--------|---------|--------------------------------------------------|--------|---------|---------------------------------------------------------------------|
| A      | 24 VDC  | Grommet                                          | Z1W    | 24 VAC  | Conduit terminal (With surge voltage suppressor)                    |
| B      | 100 VAC | Grommet (With surge voltage suppressor)          | Z1N    | 12 VDC  | Conduit (With surge voltage suppressor)                             |
| C      | 110 VAC |                                                  | Z1P    | 48 VAC  |                                                                     |
| D      | 200 VAC |                                                  | Z1Q    | 220 VAC |                                                                     |
| E      | 230 VAC | DIN terminal (With surge voltage suppressor)     | Z1R    | 240 VAC |                                                                     |
| F      | 24 VDC  |                                                  | Z1Y    | 24 VAC  |                                                                     |
| G      | 24 VDC  |                                                  | Z1S    | 12 VDC  | Faston terminal                                                     |
| H      | 100 VAC | DIN terminal (With surge voltage suppressor)     | Z1T    | 12 VDC  |                                                                     |
| J      | 110 VAC |                                                  | Z2A    | 24 VDC  |                                                                     |
| K      | 200 VAC | Conduit terminal (With surge voltage suppressor) | Z2B    | 100 VAC | DIN terminal (With surge voltage suppressor, with light)            |
| L      | 230 VAC |                                                  | Z2C    | 110 VAC |                                                                     |
| M      | 24 VDC  |                                                  | Z2D    | 200 VAC |                                                                     |
| N      | 100 VAC | Conduit (With surge voltage suppressor)          | Z2E    | 230 VAC |                                                                     |
| P      | 110 VAC |                                                  | Z2F    | 48 VAC  |                                                                     |
| Q      | 200 VAC |                                                  | Z2G    | 220 VAC | Conduit terminal (With surge voltage suppressor, with light)        |
| R      | 230 VAC | Faston terminal                                  | Z2H    | 240 VAC |                                                                     |
| S      | 24 VDC  |                                                  | Z2V    | 24 VAC  |                                                                     |
| T      | 100 VAC | Grommet (With surge voltage suppressor)          | Z2J    | 12 VDC  |                                                                     |
| U      | 110 VAC |                                                  | Z2K    | 24 VDC  |                                                                     |
| V      | 200 VAC |                                                  | Z2L    | 100 VAC | DIN terminal (With surge voltage suppressor, without DIN connector) |
| W      | 230 VAC | Grommet (With surge voltage suppressor)          | Z2M    | 110 VAC |                                                                     |
| Y      | 24 VDC  |                                                  | Z2N    | 200 VAC |                                                                     |
| Z1A    | 48 VAC  | DIN terminal (With surge voltage suppressor)     | Z2P    | 230 VAC |                                                                     |
| Z1B    | 220 VAC |                                                  | Z2Q    | 48 VAC  |                                                                     |
| Z1C    | 240 VAC |                                                  | Z2R    | 220 VAC | Conduit terminal (With surge voltage suppressor)                    |
| Z1U    | 24 VAC  | Conduit terminal (With surge voltage suppressor) | Z2S    | 240 VAC |                                                                     |
| Z1D    | 12 VDC  |                                                  | Z2W    | 24 VAC  |                                                                     |
| Z1E    | 12 VDC  | DIN terminal (With surge voltage suppressor)     | Z2T    | 12 VDC  |                                                                     |
| Z1F    | 48 VAC  |                                                  | Z3A    | 24 VDC  |                                                                     |
| Z1G    | 220 VAC |                                                  | Z3B    | 100 VAC | DIN terminal (With surge voltage suppressor, without DIN connector) |
| Z1H    | 240 VAC | Conduit terminal (With surge voltage suppressor) | Z3C    | 110 VAC |                                                                     |
| Z1V    | 24 VAC  |                                                  | Z3D    | 200 VAC |                                                                     |
| Z1J    | 12 VDC  |                                                  | Z3E    | 230 VAC |                                                                     |
| Z1K    | 48 VAC  | DIN terminal (With surge voltage suppressor)     | Z3F    | 48 VAC  |                                                                     |
| Z1L    | 220 VAC |                                                  | Z3G    | 220 VAC |                                                                     |
| Z1M    | 240 VAC |                                                  | Z3H    | 240 VAC | Conduit terminal (With surge voltage suppressor)                    |
|        |         |                                                  | Z3V    | 24 VAC  |                                                                     |
|        |         |                                                  | Z3J    | 12 VDC  |                                                                     |

### With bracket

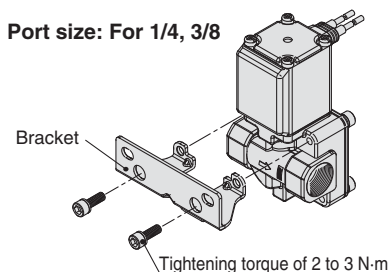
|    | No  |
|----|-----|
| XB | Yes |

Note) Bracket is standardised with the resin body type (VXD230  $\frac{D}{E}$   $\frac{D}{F}$ ). No need to add "XB".

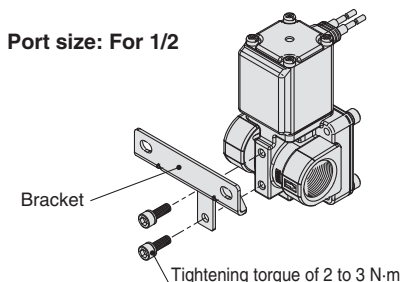
\* The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

### VXD23 Bracket mounting dimensions

Port size: For 1/4, 3/8



Port size: For 1/2



### Other options

| Symbol | Seal material Note 1) | Oil-free | Port thread                        |
|--------|-----------------------|----------|------------------------------------|
| —      | NBR                   | —        | Rc, With one-touch fitting Note 2) |
| A      | NBR                   | —        | G                                  |
| B      |                       |          | NPT                                |
| C      | FKM                   | —        | Rc, With one-touch fitting Note 2) |
| D      | NBR                   | ○        | G                                  |
| E      |                       |          | NPT                                |
| F      | FKM                   | —        | G                                  |
| G      |                       |          | NPT                                |
| H      | FKM                   | ○        | Rc, With one-touch fitting Note 2) |
| K      |                       |          | G                                  |
| L      | NBR                   | ○        | NPT                                |
| Z      |                       |          | Rc, With one-touch fitting Note 2) |

Note 1) For low concentration ozone resistant, select seal material FKM.

Note 2) One-touch fittings are attached to the resin body type.





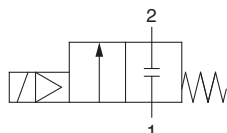
## For Water

\* Possible to use this for air.  
Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications for air.

### Model/Valve Specifications

N.C.

#### Symbol



Refer to "Glossary of Terms" on page 33 for symbol.



#### Normally Closed (N.C.)

| Body material                | Port size | Orifice diameter [mmø] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential |     | Flow-rate characteristics  |               | Maximum system pressure [MPa] | Weight <sup>Note 2)</sup> [g] |
|------------------------------|-----------|------------------------|--------|------------------------------------------------------------------|-----------------------------------------|-----|----------------------------|---------------|-------------------------------|-------------------------------|
|                              |           |                        |        |                                                                  | AC                                      | DC  | Av (x 10 <sup>-6</sup> m²) | Conversion Cv |                               |                               |
| Stainless steel, C37 (Brass) | 1/4 (8A)  | 10                     | VXD232 | 0.02                                                             | 0.7                                     | 0.5 | 46                         | 1.9           | 1.5                           | 480                           |
|                              | 3/8 (10A) |                        |        |                                                                  |                                         |     | 58                         | 2.4           |                               | 480                           |
|                              | 1/2 (15A) |                        |        |                                                                  |                                         |     | 58                         | 2.4           |                               | 480                           |
|                              | 3/8 (10A) | 15                     | VXD242 |                                                                  | 110                                     | 4.5 | 720                        |               |                               |                               |
|                              | 1/2 (15A) |                        |        |                                                                  | 130                                     | 5.5 | 720                        |               |                               |                               |
|                              | 3/4 (20A) |                        |        |                                                                  | 230                                     | 9.5 | 840                        |               |                               |                               |
|                              | 1 (25A)   | 25                     | VXD262 |                                                                  | 310                                     | 13  | 1360                       |               |                               |                               |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

### Fluid and Ambient Temperature

| Fluid temperature [°C]   | Ambient temperature [°C] |
|--------------------------|--------------------------|
| 1 to 60 <sup>Note)</sup> | -20 to 60                |

Note) No freezing

### Valve Leakage

#### Internal Leakage

| Seal material | Leakage rate (Water) <sup>Note)</sup> |
|---------------|---------------------------------------|
|               | VXD23 to 26 (8A to 25A)               |
| NBR, FKM      | 0.2 cm <sup>3</sup> /min or less      |

#### External Leakage

| Seal material | Leakage rate (Water) <sup>Note)</sup> |
|---------------|---------------------------------------|
|               | VXD23 to 26 (8A to 25A)               |
| NBR, FKM      | 0.1 cm <sup>3</sup> /min or less      |

Note) Leakage is the value at ambient temperature 20°C.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

# Series VXD

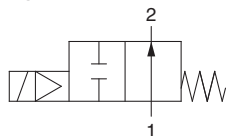


For Water

## Model/Valve Specifications

N.O.

### Symbol



Refer to "Glossary of Terms" on page 33 for symbol.



### Normally Open (N.O.)

| Body material                | Port size | Orifice diameter [mm] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential |     | Flow-rate characteristics               |               | Maximum system pressure [MPa] | Weight <sup>Note 2)</sup> [g] |  |  |  |
|------------------------------|-----------|-----------------------|--------|------------------------------------------------------------------|-----------------------------------------|-----|-----------------------------------------|---------------|-------------------------------|-------------------------------|--|--|--|
|                              |           |                       |        |                                                                  | AC                                      | DC  | Av (x 10 <sup>-6</sup> m <sup>2</sup> ) | Conversion Cv |                               |                               |  |  |  |
| Stainless steel, C37 (Brass) | 1/4 (8A)  | 10                    | VXD2A2 | 0.02                                                             | 0.4                                     | 0.3 | 46                                      | 1.9           | 1.5                           | 500                           |  |  |  |
|                              | 3/8 (10A) |                       |        |                                                                  |                                         |     | 58                                      | 2.4           |                               | 500                           |  |  |  |
|                              | 1/2 (15A) |                       |        |                                                                  |                                         |     | 58                                      | 2.4           |                               | 500                           |  |  |  |
|                              | 3/8 (10A) | 15                    | VXD2B2 |                                                                  | 0.7                                     | 0.7 | 110                                     | 4.5           |                               | 740                           |  |  |  |
|                              | 1/2 (15A) |                       |        |                                                                  |                                         |     | 130                                     | 5.5           |                               | 740                           |  |  |  |
|                              | 3/4 (20A) |                       |        |                                                                  |                                         |     | 230                                     | 9.5           |                               | 860                           |  |  |  |
|                              | 1 (25A)   | 25                    | VXD2D2 |                                                                  |                                         |     | 310                                     | 13            |                               | 1390                          |  |  |  |
|                              |           |                       |        |                                                                  |                                         |     |                                         |               |                               |                               |  |  |  |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

- Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

## Fluid and Ambient Temperature

| Fluid temperature [°C]   | Ambient temperature [°C] |
|--------------------------|--------------------------|
| 1 to 60 <sup>Note)</sup> | -20 to 60                |

Note) No freezing

## Valve Leakage

### Internal Leakage

| Seal material | Leakage rate (Water) <sup>Note)</sup> |
|---------------|---------------------------------------|
|               | VXD2A to 2D (8A to 25A)               |
| NBR, FKM      | 0.2 cm <sup>3</sup> /min or less      |

### External Leakage

| Seal material | Leakage rate (Water) <sup>Note)</sup> |
|---------------|---------------------------------------|
|               | VXD2A to 2D (8A to 25A)               |
| NBR, FKM      | 0.1 cm <sup>3</sup> /min or less      |

Note) Leakage is the value at ambient temperature 20°C.

# Pilot Operated 2 Port Solenoid Valve **Series VXD**



## How to Order

**VXD2** **3** **2** **A** **A** **A**

Fluid

**2** Water

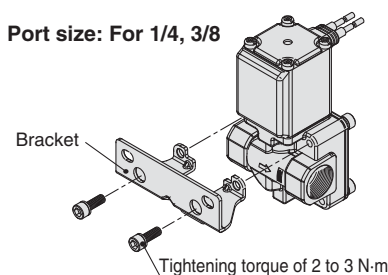
• With bracket

|           |     |
|-----------|-----|
| —         | No  |
| <b>XB</b> | Yes |

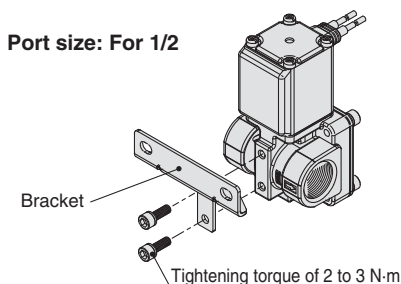
\* The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

### VXD2<sup>3</sup> Bracket mounting dimensions

Port size: For 1/4, 3/8



Port size: For 1/2



### • Other options

| Symbol   | Seal material <sup>Note)</sup> | Oil-free | Port thread |
|----------|--------------------------------|----------|-------------|
| —        | NBR                            | —        | Rc          |
| <b>A</b> | NBR                            | —        | G           |
| <b>B</b> | FKM                            | —        | NPT         |
| <b>C</b> | NBR                            | ○        | Rc          |
| <b>D</b> | FKM                            | —        | G           |
| <b>E</b> | NBR                            | ○        | NPT         |
| <b>F</b> | FKM                            | —        | G           |
| <b>G</b> | FKM                            | —        | NPT         |
| <b>H</b> | FKM                            | ○        | Rc          |
| <b>K</b> | FKM                            | ○        | G           |
| <b>L</b> | NBR                            | ○        | NPT         |
| <b>Z</b> | NBR                            | ○        | Rc          |

Note) For low concentration ozone resistant and deionised water, select seal material FKM.

Dimensions → Page on and after 23 (Single Unit)

### • Size—Valve type

| Symbol   | Size             | Valve type |
|----------|------------------|------------|
| <b>3</b> | 8A<br>10A<br>15A | N.C.       |
| <b>A</b> |                  | N.O.       |
| <b>4</b> | 10A<br>15A       | N.C.       |
| <b>B</b> |                  | N.O.       |
| <b>5</b> | 20A              | N.C.       |
| <b>C</b> |                  | N.O.       |
| <b>6</b> | 25A              | N.C.       |
| <b>D</b> |                  | N.O.       |

### • Body material/Port size/Orifice diameter

| Symbol   | Body material   | Port size | Orifice diameter |
|----------|-----------------|-----------|------------------|
| <b>A</b> | C37 (Brass)     | 1/4       | 10               |
| <b>B</b> |                 | 3/8       |                  |
| <b>C</b> |                 | 1/2       |                  |
| <b>D</b> | Stainless steel | 1/4       | 15               |
| <b>E</b> |                 | 3/8       |                  |
| <b>F</b> |                 | 1/2       |                  |
| <b>G</b> | C37 (Brass)     | 3/8       | 20               |
| <b>H</b> |                 | 1/2       |                  |
| <b>J</b> | Stainless steel | 3/8       | 25               |
| <b>K</b> |                 | 1/2       |                  |
| <b>L</b> | C37 (Brass)     | 3/4       | 1                |
| <b>M</b> | Stainless steel |           |                  |
| <b>N</b> | C37 (Brass)     | 1         | 25               |
| <b>P</b> | Stainless steel |           |                  |

### Voltage/Electrical entry (coil insulation type: Class B)

| Symbol     | Voltage | Electrical entry                                 | Symbol     | Voltage | Electrical entry                                                    |
|------------|---------|--------------------------------------------------|------------|---------|---------------------------------------------------------------------|
| <b>A</b>   | 24 VDC  | Grommet                                          | <b>Z1W</b> | 24 VAC  | Conduit terminal (With surge voltage suppressor)                    |
| <b>B</b>   | 100 VAC | Grommet (With surge voltage suppressor)          | <b>Z1N</b> | 12 VDC  | Conduit (With surge voltage suppressor)                             |
| <b>C</b>   | 110 VAC |                                                  | <b>Z1P</b> | 48 VAC  |                                                                     |
| <b>D</b>   | 200 VAC |                                                  | <b>Z1Q</b> | 220 VAC |                                                                     |
| <b>E</b>   | 230 VAC | DIN terminal (With surge voltage suppressor)     | <b>Z1R</b> | 240 VAC |                                                                     |
| <b>F</b>   | 24 VDC  |                                                  | <b>Z1Y</b> | 24 VAC  |                                                                     |
| <b>G</b>   | 24 VDC  |                                                  | <b>Z1S</b> | 12 VDC  | Faston terminal                                                     |
| <b>H</b>   | 100 VAC | Conduit terminal (With surge voltage suppressor) | <b>Z1T</b> | 12 VDC  |                                                                     |
| <b>J</b>   | 110 VAC |                                                  | <b>Z2A</b> | 24 VDC  |                                                                     |
| <b>K</b>   | 200 VAC |                                                  | <b>Z2B</b> | 100 VAC | DIN terminal (With surge voltage suppressor, with light)            |
| <b>L</b>   | 230 VAC |                                                  | <b>Z2C</b> | 110 VAC |                                                                     |
| <b>M</b>   | 24 VDC  |                                                  | <b>Z2D</b> | 200 VAC |                                                                     |
| <b>N</b>   | 100 VAC | Conduit (With surge voltage suppressor)          | <b>Z2E</b> | 230 VAC |                                                                     |
| <b>P</b>   | 110 VAC |                                                  | <b>Z2F</b> | 48 VAC  |                                                                     |
| <b>Q</b>   | 200 VAC |                                                  | <b>Z2G</b> | 220 VAC | Conduit terminal (With surge voltage suppressor, with light)        |
| <b>R</b>   | 230 VAC |                                                  | <b>Z2H</b> | 240 VAC |                                                                     |
| <b>S</b>   | 24 VDC  |                                                  | <b>Z2V</b> | 24 VAC  |                                                                     |
| <b>T</b>   | 100 VAC | Faston terminal                                  | <b>Z2J</b> | 12 VDC  |                                                                     |
| <b>U</b>   | 110 VAC |                                                  | <b>Z2K</b> | 24 VDC  | DIN terminal (With surge voltage suppressor, without DIN connector) |
| <b>V</b>   | 200 VAC |                                                  | <b>Z2L</b> | 100 VAC |                                                                     |
| <b>W</b>   | 230 VAC |                                                  | <b>Z2M</b> | 110 VAC |                                                                     |
| <b>Y</b>   | 24 VDC  |                                                  | <b>Z2N</b> | 200 VAC |                                                                     |
| <b>Z1A</b> | 48 VAC  | Grommet (With surge voltage suppressor)          | <b>Z2P</b> | 230 VAC |                                                                     |
| <b>Z1B</b> | 220 VAC |                                                  | <b>Z2Q</b> | 48 VAC  |                                                                     |
| <b>Z1C</b> | 240 VAC |                                                  | <b>Z2R</b> | 220 VAC |                                                                     |
| <b>Z1U</b> | 24 VAC  | Grommet (With surge voltage suppressor)          | <b>Z2S</b> | 240 VAC |                                                                     |
| <b>Z1D</b> | 12 VDC  |                                                  | <b>Z2W</b> | 24 VAC  |                                                                     |
| <b>Z1E</b> | 12 VDC  |                                                  | <b>Z2T</b> | 12 VDC  |                                                                     |
| <b>Z1F</b> | 48 VAC  | DIN terminal (With surge voltage suppressor)     | <b>Z3A</b> | 24 VDC  |                                                                     |
| <b>Z1G</b> | 220 VAC |                                                  | <b>Z3B</b> | 100 VAC |                                                                     |
| <b>Z1H</b> | 240 VAC |                                                  | <b>Z3C</b> | 110 VAC |                                                                     |
| <b>Z1V</b> | 24 VAC  |                                                  | <b>Z3D</b> | 200 VAC |                                                                     |
| <b>Z1J</b> | 12 VDC  |                                                  | <b>Z3E</b> | 230 VAC |                                                                     |
| <b>Z1K</b> | 48 VAC  | Conduit terminal (With surge voltage suppressor) | <b>Z3F</b> | 48 VAC  |                                                                     |
| <b>Z1L</b> | 220 VAC |                                                  | <b>Z3G</b> | 220 VAC |                                                                     |
| <b>Z1M</b> | 240 VAC |                                                  | <b>Z3H</b> | 240 VAC |                                                                     |
|            |         |                                                  | <b>Z3V</b> | 24 VAC  |                                                                     |
|            |         |                                                  | <b>Z3J</b> | 12 VDC  |                                                                     |

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

# Series VXD



## For Oil

\* Possible to use this for air and water.  
Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications of the fluid used.

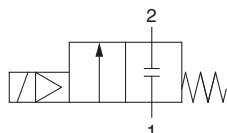
### ⚠ When the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

## Model/Valve Specifications

N.C.

### Symbol



Refer to "Glossary of Terms" on page 33 for symbol.



### Normally Closed (N.C.)

| Body material                | Port size | Orifice diameter [mm] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential |     | Flow-rate characteristics               |               | Maximum system pressure [MPa] | Weight <sup>Note 2)</sup> [g] |
|------------------------------|-----------|-----------------------|--------|------------------------------------------------------------------|-----------------------------------------|-----|-----------------------------------------|---------------|-------------------------------|-------------------------------|
|                              |           |                       |        |                                                                  | AC                                      | DC  | Av (x 10 <sup>-6</sup> m <sup>2</sup> ) | Conversion Cv |                               |                               |
| Stainless steel, C37 (Brass) | 1/4 (8A)  | 10                    | VXD233 | 0.02                                                             | 0.5                                     | 0.4 | 46                                      | 1.9           | 1.5                           | 480                           |
|                              | 3/8 (10A) |                       |        |                                                                  |                                         |     | 58                                      | 2.4           |                               | 480                           |
|                              | 1/2 (15A) |                       |        |                                                                  |                                         |     | 58                                      | 2.4           |                               | 480                           |
|                              | 3/8 (10A) | 15                    | VXD243 |                                                                  | 0.7                                     | 0.7 | 110                                     | 4.5           |                               | 720                           |
|                              | 1/2 (15A) |                       |        |                                                                  |                                         |     | 130                                     | 5.5           |                               | 720                           |
|                              | 3/4 (20A) |                       |        |                                                                  |                                         |     | 230                                     | 9.5           |                               | 840                           |
|                              | 1 (25A)   | 20                    | VXD253 |                                                                  |                                         |     | 310                                     | 13            |                               | 1360                          |
|                              | 1 (25A)   | 25                    | VXD263 |                                                                  |                                         |     |                                         |               |                               |                               |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

## Fluid and Ambient Temperature

| Fluid temperature [°C]    | Ambient temperature [°C] |
|---------------------------|--------------------------|
| -5 <sup>Note)</sup> to 60 | -20 to 60                |

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

## Valve Leakage

### Internal Leakage

| Seal material | Leakage rate (Oil) <sup>Note)</sup> |
|---------------|-------------------------------------|
|               | VXD23 to 26 (8A to 25A)             |
| FKM           | 0.2 cm <sup>3</sup> /min or less    |

### External Leakage

| Seal material | Leakage rate (Oil) <sup>Note)</sup> |
|---------------|-------------------------------------|
|               | VXD23 to 26 (8A to 25A)             |
| FKM           | 0.1 cm <sup>3</sup> /min or less    |

Note) Leakage is the value at ambient temperature 20°C.



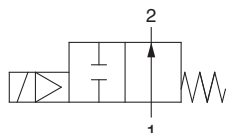
**⚠ When the fluid is oil.**

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

## Model/Valve Specifications

**N.O.**

**Symbol**



Refer to "Glossary of Terms" on page 33 for symbol.



### Normally Open (N.O.)

| Body material                | Port size | Orifice diameter [mmø] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential |     | Flow-rate characteristics  |               | Maximum system pressure [MPa] | Weight <sup>Note 2)</sup> [g] |
|------------------------------|-----------|------------------------|--------|------------------------------------------------------------------|-----------------------------------------|-----|----------------------------|---------------|-------------------------------|-------------------------------|
|                              |           |                        |        |                                                                  | AC                                      | DC  | Av (x 10 <sup>-6</sup> m²) | Conversion Cv |                               |                               |
| Stainless steel, C37 (Brass) | 1/4 (8A)  | 10                     | VXD2A3 | 0.02                                                             | 0.4                                     | 0.3 | 46                         | 1.9           | 1.5                           | 500                           |
|                              | 3/8 (10A) |                        |        |                                                                  |                                         |     | 58                         | 2.4           |                               | 500                           |
|                              | 1/2 (15A) |                        |        |                                                                  |                                         |     | 58                         | 2.4           |                               | 500                           |
|                              | 3/8 (10A) | 15                     | VXD2B3 |                                                                  | 0.6                                     | 0.6 | 110                        | 4.5           |                               | 740                           |
|                              | 1/2 (15A) |                        |        |                                                                  |                                         |     | 130                        | 5.5           |                               | 740                           |
|                              | 3/4 (20A) |                        |        |                                                                  |                                         |     | 230                        | 9.5           |                               | 860                           |
|                              | 1 (25A)   | 25                     | VXD2D3 |                                                                  |                                         |     | 310                        | 13            |                               | 1390                          |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

- Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

## Fluid and Ambient Temperature

| Fluid temperature [°C]    | Ambient temperature [°C] |
|---------------------------|--------------------------|
| -5 <sup>Note)</sup> to 60 | -20 to 60                |

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

## Valve Leakage

### Internal Leakage

| Seal material | Leakage rate (Oil) <sup>Note)</sup> |
|---------------|-------------------------------------|
|               | VXD2A to 2D (8A to 25A)             |
| FKM           | 0.2 cm <sup>3</sup> /min or less    |

### External Leakage

| Seal material | Leakage rate (Oil) <sup>Note)</sup> |
|---------------|-------------------------------------|
|               | VXD2A to 2D (8A to 25A)             |
| FKM           | 0.1 cm <sup>3</sup> /min or less    |

Note) Leakage is the value at ambient temperature 20°C.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions



## How to Order

VXD2 3 3 A A A

### Common Specifications

|               |     |
|---------------|-----|
| Seal material | FKM |
|---------------|-----|

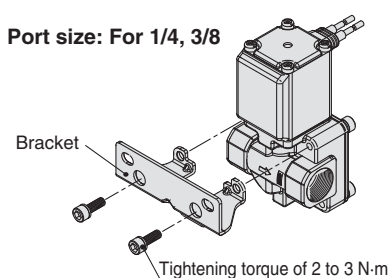
### •With bracket

|           |     |
|-----------|-----|
| —         | No  |
| <b>XB</b> | Yes |

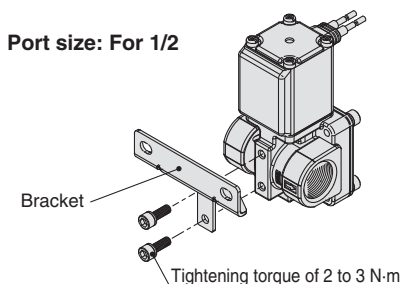
\* The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

### VXD2<sup>3</sup> Bracket mounting dimensions

Port size: For 1/4, 3/8



Port size: For 1/2



### •Other options

| Symbol   | Oil-free | Port thread |
|----------|----------|-------------|
| —        | —        | Rc          |
| <b>A</b> | —        | G           |
| <b>B</b> | —        | NPT         |
| <b>D</b> | ○        | G           |
| <b>E</b> | ○        | NPT         |
| <b>Z</b> | ○        | Rc          |

### •Size—Valve type

| Symbol   | Size       | Valve type |
|----------|------------|------------|
| <b>3</b> | 8A<br>10A  | N.C.       |
| <b>A</b> | 15A        | N.O.       |
| <b>4</b> | 10A<br>15A | N.C.       |
| <b>B</b> |            | N.O.       |
| <b>5</b> | 20A        | N.C.       |
| <b>C</b> |            | N.O.       |
| <b>6</b> | 25A        | N.C.       |
| <b>D</b> |            | N.O.       |

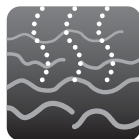
### •Body material/Port size/Orifice diameter

| Symbol   | Body material   | Port size | Orifice diameter |
|----------|-----------------|-----------|------------------|
| <b>A</b> | C37 (Brass)     | 1/4       | 10               |
| <b>B</b> |                 | 3/8       |                  |
| <b>C</b> |                 | 1/2       |                  |
| <b>D</b> | Stainless steel | 1/4       | 10               |
| <b>E</b> |                 | 3/8       |                  |
| <b>F</b> |                 | 1/2       |                  |
| <b>G</b> | C37 (Brass)     | 3/8       | 15               |
| <b>H</b> |                 | 1/2       |                  |
| <b>J</b> | Stainless steel | 3/8       |                  |
| <b>K</b> |                 | 1/2       |                  |
| <b>L</b> | C37 (Brass)     | 3/4       | 20               |
| <b>M</b> | Stainless steel |           |                  |
| <b>N</b> | C37 (Brass)     | 1         | 25               |
| <b>P</b> | Stainless steel |           |                  |

### Voltage/Electrical entry (coil insulation type: Class B)

| Symbol     | Voltage | Electrical entry                                 | Symbol     | Voltage | Electrical entry                                                    |
|------------|---------|--------------------------------------------------|------------|---------|---------------------------------------------------------------------|
| <b>A</b>   | 24 VDC  | Grommet                                          | <b>Z1W</b> | 24 VAC  | Conduit terminal (With surge voltage suppressor)                    |
| <b>B</b>   | 100 VAC | Grommet (With surge voltage suppressor)          | <b>Z1N</b> | 12 VDC  | Conduit (With surge voltage suppressor)                             |
| <b>C</b>   | 110 VAC |                                                  | <b>Z1P</b> | 48 VAC  |                                                                     |
| <b>D</b>   | 200 VAC |                                                  | <b>Z1Q</b> | 220 VAC |                                                                     |
| <b>E</b>   | 230 VAC | DIN terminal (With surge voltage suppressor)     | <b>Z1R</b> | 240 VAC |                                                                     |
| <b>F</b>   | 24 VDC  |                                                  | <b>Z1Y</b> | 24 VAC  |                                                                     |
| <b>G</b>   | 24 VDC  |                                                  | <b>Z1S</b> | 12 VDC  | Faston terminal                                                     |
| <b>H</b>   | 100 VAC | Conduit terminal (With surge voltage suppressor) | <b>Z1T</b> | 12 VDC  |                                                                     |
| <b>J</b>   | 110 VAC |                                                  | <b>Z2A</b> | 24 VDC  | DIN terminal (With surge voltage suppressor, with light)            |
| <b>K</b>   | 200 VAC |                                                  | <b>Z2B</b> | 100 VAC |                                                                     |
| <b>L</b>   | 230 VAC | Conduit (With surge voltage suppressor)          | <b>Z2C</b> | 110 VAC |                                                                     |
| <b>M</b>   | 24 VDC  |                                                  | <b>Z2D</b> | 200 VAC |                                                                     |
| <b>N</b>   | 100 VAC |                                                  | <b>Z2E</b> | 230 VAC |                                                                     |
| <b>P</b>   | 110 VAC | Faston terminal                                  | <b>Z2F</b> | 48 VAC  |                                                                     |
| <b>Q</b>   | 200 VAC |                                                  | <b>Z2G</b> | 220 VAC | Conduit terminal (With surge voltage suppressor, with light)        |
| <b>R</b>   | 230 VAC |                                                  | <b>Z2H</b> | 240 VAC |                                                                     |
| <b>S</b>   | 24 VDC  | Grommet (With surge voltage suppressor)          | <b>Z2V</b> | 24 VAC  |                                                                     |
| <b>T</b>   | 100 VAC |                                                  | <b>Z2J</b> | 12 VDC  |                                                                     |
| <b>U</b>   | 110 VAC |                                                  | <b>Z2K</b> | 24 VDC  |                                                                     |
| <b>V</b>   | 200 VAC | DIN terminal (With surge voltage suppressor)     | <b>Z2L</b> | 100 VAC |                                                                     |
| <b>W</b>   | 230 VAC |                                                  | <b>Z2M</b> | 110 VAC |                                                                     |
| <b>Y</b>   | 24 VDC  |                                                  | <b>Z2N</b> | 200 VAC |                                                                     |
| <b>Z1A</b> | 48 VAC  | Grommet (With surge voltage suppressor)          | <b>Z2P</b> | 230 VAC |                                                                     |
| <b>Z1B</b> | 220 VAC |                                                  | <b>Z2Q</b> | 48 VAC  | DIN terminal (With surge voltage suppressor, without DIN connector) |
| <b>Z1C</b> | 240 VAC |                                                  | <b>Z2R</b> | 220 VAC |                                                                     |
| <b>Z1U</b> | 24 VAC  | Grommet (With surge voltage suppressor)          | <b>Z2S</b> | 240 VAC |                                                                     |
| <b>Z1D</b> | 12 VDC  |                                                  | <b>Z2W</b> | 24 VAC  |                                                                     |
| <b>Z1E</b> | 12 VDC  |                                                  | <b>Z2T</b> | 12 VDC  |                                                                     |
| <b>Z1F</b> | 48 VAC  | DIN terminal (With surge voltage suppressor)     | <b>Z3A</b> | 24 VDC  |                                                                     |
| <b>Z1G</b> | 220 VAC |                                                  | <b>Z3B</b> | 100 VAC |                                                                     |
| <b>Z1H</b> | 240 VAC |                                                  | <b>Z3C</b> | 110 VAC |                                                                     |
| <b>Z1V</b> | 24 VAC  | Conduit terminal (With surge voltage suppressor) | <b>Z3D</b> | 200 VAC |                                                                     |
| <b>Z1J</b> | 12 VDC  |                                                  | <b>Z3E</b> | 230 VAC |                                                                     |
| <b>Z1K</b> | 48 VAC  |                                                  | <b>Z3F</b> | 48 VAC  |                                                                     |
| <b>Z1L</b> | 220 VAC | Conduit terminal (With surge voltage suppressor) | <b>Z3G</b> | 220 VAC |                                                                     |
| <b>Z1M</b> | 240 VAC |                                                  | <b>Z3H</b> | 240 VAC |                                                                     |
|            |         |                                                  | <b>Z3V</b> | 24 VAC  |                                                                     |
|            |         |                                                  | <b>Z3J</b> | 12 VDC  |                                                                     |

Dimensions → Page on and after 23 (Single Unit)



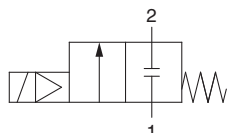
## For Heated water

\* Possible to use this for air (to 99°C) and water.  
Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications of the fluid used.

### Model/Valve Specifications

**N.C.**

#### Symbol



Refer to "Glossary of Terms" on page 33 for symbol.



#### Normally Closed (N.C.)

| Body material                | Port size | Orifice diameter [mmø] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential AC | Flow-rate characteristics Av (x 10 <sup>-6</sup> m <sup>2</sup> ) Conversion Cv |     | Maximum system pressure [MPa] | Weight <sup>Note 2)</sup> [g] |
|------------------------------|-----------|------------------------|--------|------------------------------------------------------------------|--------------------------------------------|---------------------------------------------------------------------------------|-----|-------------------------------|-------------------------------|
| Stainless steel, C37 (Brass) | 1/4 (8A)  | 10                     | VXD235 | 0.02                                                             | 0.7                                        | 46                                                                              | 1.9 | 1.5                           | 480                           |
|                              | 3/8 (10A) |                        |        |                                                                  |                                            | 58                                                                              | 2.4 |                               | 480                           |
|                              | 1/2 (15A) |                        |        |                                                                  |                                            | 58                                                                              | 2.4 |                               | 480                           |
|                              | 3/8 (10A) | 15                     | VXD245 |                                                                  | 1.0                                        | 110                                                                             | 4.5 |                               | 720                           |
|                              | 1/2 (15A) |                        |        |                                                                  |                                            | 130                                                                             | 5.5 |                               | 720                           |
|                              | 3/4 (20A) |                        |        |                                                                  |                                            | 230                                                                             | 9.5 |                               | 840                           |
|                              | 1 (25A)   | 25                     | VXD265 |                                                                  |                                            | 310                                                                             | 13  |                               | 1360                          |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

### Fluid and Ambient Temperature

| Fluid temperature [°C] | Ambient temperature [°C] |
|------------------------|--------------------------|
| 1 to 99                | -20 to 60                |

Note) No freezing

### Valve Leakage

#### Internal Leakage

| Seal material | Leakage rate (Water) <sup>Note)</sup> |
|---------------|---------------------------------------|
|               | VXD23 to 26 (8A to 25A)               |
| EPDM          | 0.2 cm <sup>3</sup> /min or less      |

#### External Leakage

| Seal material | Leakage rate (Water) <sup>Note)</sup> |
|---------------|---------------------------------------|
|               | VXD23 to 26 (8A to 25A)               |
| EPDM          | 0.1 cm <sup>3</sup> /min or less      |

Note) Leakage is the value at ambient temperature 20°C.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

# Series VXD

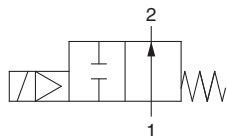


For Heated water

## Model/Valve Specifications

N.O.

### Symbol



Refer to "Glossary of Terms" on page 33 for symbol.



### Normally Open (N.O.)

| Normally Open (NO)           |           |                       |        |                                                                  |                                         |                                         |               |                               |                           |      |  |
|------------------------------|-----------|-----------------------|--------|------------------------------------------------------------------|-----------------------------------------|-----------------------------------------|---------------|-------------------------------|---------------------------|------|--|
| Body material                | Port size | Orifice diameter [mm] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential | Flow-rate characteristics               |               | Maximum system pressure [MPa] | Weight <sup>Note 2)</sup> |      |  |
|                              |           |                       |        |                                                                  | AC                                      | Av (x 10 <sup>-6</sup> m <sup>2</sup> ) | Conversion Cv |                               | [g]                       |      |  |
| Stainless steel, C37 (Brass) | 1/4 (8A)  | 10                    | VXD2A5 | 0.02                                                             | 0.4                                     | 46                                      | 1.9           | 1.5                           | 500                       |      |  |
|                              | 3/8 (10A) |                       |        |                                                                  |                                         | 58                                      | 2.4           |                               | 500                       |      |  |
|                              | 1/2 (15A) |                       |        |                                                                  |                                         | 58                                      | 2.4           |                               | 500                       |      |  |
|                              | 3/8 (10A) | 15                    | VXD2B5 |                                                                  | 0.7                                     | 110                                     | 4.5           |                               | 740                       |      |  |
|                              | 1/2 (15A) |                       |        |                                                                  |                                         | 130                                     | 5.5           |                               | 740                       |      |  |
|                              | 3/4 (20A) |                       |        |                                                                  |                                         | 230                                     | 9.5           |                               | 860                       |      |  |
|                              | 1 (25A)   | 25                    | VXD2D5 |                                                                  |                                         |                                         | 310           |                               | 13                        | 1390 |  |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

- Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

## Fluid and Ambient Temperature

| Fluid temperature [°C] | Ambient temperature [°C] |
|------------------------|--------------------------|
| 1 to 99                | -20 to 60                |

Note) No freezing

## Valve Leakage

### Internal Leakage

| Seal material | Leakage rate (Water) <sup>Note)</sup> |
|---------------|---------------------------------------|
|               | VXD2A to 2D (8A to 25A)               |
| EPDM          | 0.2 cm <sup>3</sup> /min or less      |

### External Leakage

| Seal material | Leakage rate (Water) <sup>Note)</sup> |
|---------------|---------------------------------------|
|               | VXD2A to 2D (8A to 25A)               |
| EPDM          | 0.1 cm <sup>3</sup> /min or less      |

Note) Leakage is the value at ambient temperature 20°C.



For Heated water



RoHS

## How to Order

**VXD2** **3** **5** **A** **B** **A**

Common Specifications

Seal material EPDM

### Size—Valve type

| Symbol   | Size             | Valve type |
|----------|------------------|------------|
| <b>3</b> | 8A<br>10A<br>15A | N.C.       |
| <b>A</b> |                  | N.O.       |
| <b>4</b> | 10A<br>15A       | N.C.       |
| <b>B</b> |                  | N.O.       |
| <b>5</b> | 20A              | N.C.       |
| <b>C</b> |                  | N.O.       |
| <b>6</b> | 25A              | N.C.       |
| <b>D</b> |                  | N.O.       |

### Body material/Port size/Orifice diameter

| Symbol   | Body material   | Port size | Orifice diameter |
|----------|-----------------|-----------|------------------|
| <b>A</b> | C37 (Brass)     | 1/4       | 10               |
| <b>B</b> |                 | 3/8       |                  |
| <b>C</b> |                 | 1/2       |                  |
| <b>D</b> | Stainless steel | 1/4       | 10               |
| <b>E</b> |                 | 3/8       |                  |
| <b>F</b> |                 | 1/2       |                  |
| <b>G</b> | C37 (Brass)     | 3/8       | 15               |
| <b>H</b> |                 | 1/2       |                  |
| <b>J</b> | Stainless steel | 3/8       | 15               |
| <b>K</b> |                 | 1/2       |                  |
| <b>L</b> | C37 (Brass)     | 3/4       | 20               |
| <b>M</b> | Stainless steel |           |                  |
| <b>N</b> | C37 (Brass)     | 1         | 25               |
| <b>P</b> | Stainless steel |           |                  |

### Voltage/Electrical entry (coil insulation type: Class H)

| Symbol     | Voltage | Electrical entry                                             |
|------------|---------|--------------------------------------------------------------|
| <b>B</b>   | 100 VAC | Grommet (With surge voltage suppressor)                      |
| <b>C</b>   | 110 VAC |                                                              |
| <b>D</b>   | 200 VAC |                                                              |
| <b>E</b>   | 230 VAC |                                                              |
| <b>N</b>   | 100 VAC | Conduit terminal (With surge voltage suppressor)             |
| <b>P</b>   | 110 VAC |                                                              |
| <b>Q</b>   | 200 VAC |                                                              |
| <b>R</b>   | 230 VAC |                                                              |
| <b>T</b>   | 100 VAC | Conduit (With surge voltage suppressor)                      |
| <b>U</b>   | 110 VAC |                                                              |
| <b>V</b>   | 200 VAC |                                                              |
| <b>W</b>   | 230 VAC |                                                              |
| <b>Z1A</b> | 48 VAC  | Grommet (With surge voltage suppressor)                      |
| <b>Z1B</b> | 220 VAC |                                                              |
| <b>Z1C</b> | 240 VAC |                                                              |
| <b>Z1U</b> | 24 VAC  |                                                              |
| <b>Z1K</b> | 48 VAC  | Conduit terminal (With surge voltage suppressor)             |
| <b>Z1L</b> | 220 VAC |                                                              |
| <b>Z1M</b> | 240 VAC |                                                              |
| <b>Z1W</b> | 24 VAC  |                                                              |
| <b>Z1P</b> | 48 VAC  | Conduit (With surge voltage suppressor)                      |
| <b>Z1Q</b> | 220 VAC |                                                              |
| <b>Z1R</b> | 240 VAC |                                                              |
| <b>Z1Y</b> | 24 VAC  |                                                              |
| <b>Z2L</b> | 100 VAC | Conduit terminal (With surge voltage suppressor, with light) |
| <b>Z2M</b> | 110 VAC |                                                              |
| <b>Z2N</b> | 200 VAC |                                                              |
| <b>Z2P</b> | 230 VAC |                                                              |
| <b>Z2Q</b> | 48 VAC  |                                                              |
| <b>Z2R</b> | 220 VAC |                                                              |
| <b>Z2S</b> | 240 VAC |                                                              |
| <b>Z2W</b> | 24 VAC  |                                                              |

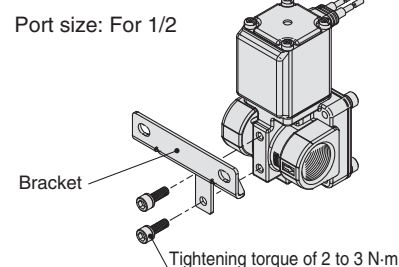
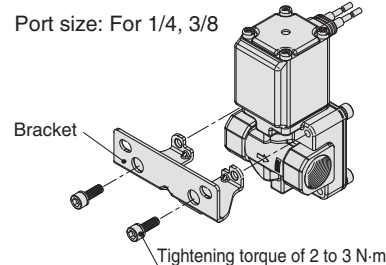
\* DIN terminal, Faston terminal or DC specification are not available.

### With bracket

|           |     |
|-----------|-----|
| —         | No  |
| <b>XB</b> | Yes |

\* The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

VXD2<sup>3</sup><sub>A</sub> Bracket mounting dimensions



### Other options

| Symbol   | Oil-free | Port thread |
|----------|----------|-------------|
| —        | —        | Rc          |
| <b>A</b> | —        | G           |
| <b>B</b> | —        | NPT         |
| <b>D</b> | ○        | G           |
| <b>E</b> | ○        | NPT         |
| <b>Z</b> | ○        | Rc          |

Dimensions → Page on and after 29 (Single Unit)

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

# Series VXD



## For High temperature oil

\* Possible to use this for air (to 99°C) and water.  
Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications of the fluid used.

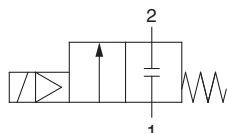
### ⚠ When the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

## Model/Valve Specifications

N.C.

### Symbol



Refer to "Glossary of Terms" on page 33 for symbol.



### Normally Closed (N.C.)

| Body material                | Port size | Orifice diameter [mm] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential | Flow-rate characteristics               |               | Maximum system pressure [MPa] | Weight <sup>Note 2)</sup> [g] |
|------------------------------|-----------|-----------------------|--------|------------------------------------------------------------------|-----------------------------------------|-----------------------------------------|---------------|-------------------------------|-------------------------------|
|                              |           |                       |        |                                                                  | AC                                      | Av (x 10 <sup>-6</sup> m <sup>2</sup> ) | Conversion Cv |                               |                               |
| Stainless steel, C37 (Brass) | 1/4 (8A)  | 10                    | VXD236 | 0.02                                                             | 0.5                                     | 46                                      | 1.9           | 1.5                           | 480                           |
|                              | 3/8 (10A) |                       |        |                                                                  |                                         | 58                                      | 2.4           |                               | 480                           |
|                              | 1/2 (15A) |                       |        |                                                                  |                                         | 58                                      | 2.4           |                               | 480                           |
|                              | 3/8 (10A) | 15                    | VXD246 |                                                                  | 0.7                                     | 110                                     | 4.5           |                               | 720                           |
|                              | 1/2 (15A) |                       |        |                                                                  |                                         | 130                                     | 5.5           |                               | 720                           |
|                              | 3/4 (20A) |                       |        |                                                                  |                                         | 230                                     | 9.5           |                               | 840                           |
|                              | 1 (25A)   | 25                    | VXD266 |                                                                  |                                         | 310                                     | 13            |                               | 1360                          |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

## Fluid and Ambient Temperature

| Fluid temperature [°C]     | Ambient temperature [°C] |
|----------------------------|--------------------------|
| -5 <sup>Note)</sup> to 100 | -20 to 60                |

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

## Valve Leakage

### Internal Leakage

| Seal material | Leakage rate (Oil) <sup>Note)</sup> |
|---------------|-------------------------------------|
|               | VXD23 to 26 (8A to 25A)             |
| FKM           | 0.2 cm <sup>3</sup> /min or less    |

### External Leakage

| Seal material | Leakage rate (Oil) <sup>Note)</sup> |
|---------------|-------------------------------------|
|               | VXD23 to 26 (8A to 25A)             |
| FKM           | 0.1 cm <sup>3</sup> /min or less    |

Note) Leakage is the value at ambient temperature 20°C.



# Pilot Operated 2 Port Solenoid Valve *Series VXD*



**For High temperature oil**

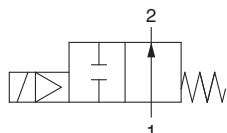
**⚠ When the fluid is oil.**

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

## Model/Valve Specifications

**N.O.**

**Symbol**



Refer to "Glossary of Terms" on page 33 for symbol.



### Normally Open (N.O.)

| Body material                | Port size | Orifice diameter [mmø] | Model  | Minimum operating pressure differential <sup>Note 1)</sup> [MPa] | Maximum operating pressure differential | Flow-rate characteristics  |               | Maximum system pressure [MPa] | Weight <sup>Note 2)</sup> [g] |
|------------------------------|-----------|------------------------|--------|------------------------------------------------------------------|-----------------------------------------|----------------------------|---------------|-------------------------------|-------------------------------|
|                              |           |                        |        |                                                                  | AC                                      | Av (x 10 <sup>-6</sup> m²) | Conversion Cv |                               |                               |
| Stainless steel, C37 (Brass) | 1/4 (8A)  | 10                     | VXD2A6 | 0.02                                                             | 0.4                                     | 46                         | 1.9           | 1.5                           | 500                           |
|                              | 3/8 (10A) |                        |        |                                                                  |                                         | 58                         | 2.4           |                               | 500                           |
|                              | 1/2 (15A) |                        |        |                                                                  |                                         | 58                         | 2.4           |                               | 500                           |
|                              | 3/8 (10A) | 15                     | VXD2B6 |                                                                  | 110                                     | 4.5                        | 740           |                               |                               |
|                              | 1/2 (15A) |                        |        |                                                                  | 130                                     | 5.5                        | 740           |                               |                               |
|                              | 3/4 (20A) |                        |        |                                                                  | 230                                     | 9.5                        | 860           |                               |                               |
|                              | 1 (25A)   | 25                     | VXD2D6 |                                                                  | 310                                     | 13                         | 1390          |                               |                               |

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 33 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

## Fluid and Ambient Temperature

| Fluid temperature [°C]     | Ambient temperature [°C] |
|----------------------------|--------------------------|
| -5 <sup>Note)</sup> to 100 | -20 to 60                |

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

## Valve Leakage

### Internal Leakage

| Seal material | Leakage rate (Oil) <sup>Note)</sup> |
|---------------|-------------------------------------|
|               | VXD2A to 2D (8A to 25A)             |
| FKM           | 0.2 cm <sup>3</sup> /min or less    |

### External Leakage

| Seal material | Leakage rate (Oil) <sup>Note)</sup> |
|---------------|-------------------------------------|
|               | VXD2A to 2D (8A to 25A)             |
| FKM           | 0.1 cm <sup>3</sup> /min or less    |

Note) Leakage is the value at ambient temperature 20°C.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions



## How to Order

VXD2 3 6 A B A

| Size—Valve type |      |            | Body material/Port size/Orifice diameter |                 |           |                  |
|-----------------|------|------------|------------------------------------------|-----------------|-----------|------------------|
| Symbol          | Size | Valve type | Symbol                                   | Body material   | Port size | Orifice diameter |
| 3               | 8A   | N.C.       | A                                        | C37 (Brass)     | 1/4       | 10               |
|                 | 10A  |            | B                                        |                 | 3/8       |                  |
|                 | 15A  |            | C                                        |                 | 1/2       |                  |
| A               |      | N.O.       | D                                        | Stainless steel | 1/4       |                  |
|                 |      |            | E                                        |                 | 3/8       |                  |
|                 |      |            | F                                        |                 | 1/2       |                  |
| 4               | 10A  | N.C.       | G                                        | C37 (Brass)     | 3/8       | 15               |
|                 | 15A  |            | H                                        |                 | 1/2       |                  |
|                 |      |            | J                                        | Stainless steel | 3/8       |                  |
| B               |      | N.O.       | K                                        |                 | 1/2       |                  |
| 5               | 20A  | N.C.       | L                                        | C37 (Brass)     | 3/4       | 20               |
|                 |      | N.O.       | M                                        | Stainless steel |           |                  |
| 6               | 25A  | N.C.       | N                                        | C37 (Brass)     | 1         | 25               |
|                 |      | N.O.       | P                                        | Stainless steel |           |                  |

### Voltage/Electrical entry (coil insulation type: Class H)

| Symbol | Voltage | Electrical entry                                             |
|--------|---------|--------------------------------------------------------------|
| B      | 100 VAC | Grommet (With surge voltage suppressor)                      |
| C      | 110 VAC |                                                              |
| D      | 200 VAC |                                                              |
| E      | 230 VAC |                                                              |
| N      | 100 VAC | Conduit terminal (With surge voltage suppressor)             |
| P      | 110 VAC |                                                              |
| Q      | 200 VAC |                                                              |
| R      | 230 VAC |                                                              |
| T      | 100 VAC | Conduit (With surge voltage suppressor)                      |
| U      | 110 VAC |                                                              |
| V      | 200 VAC |                                                              |
| W      | 230 VAC |                                                              |
| Z1A    | 48 VAC  | Grommet (With surge voltage suppressor)                      |
| Z1B    | 220 VAC |                                                              |
| Z1C    | 240 VAC |                                                              |
| Z1U    | 24 VAC  |                                                              |
| Z1K    | 48 VAC  | Conduit terminal (With surge voltage suppressor)             |
| Z1L    | 220 VAC |                                                              |
| Z1M    | 240 VAC |                                                              |
| Z1W    | 24 VAC  |                                                              |
| Z1P    | 48 VAC  | Conduit (With surge voltage suppressor)                      |
| Z1Q    | 220 VAC |                                                              |
| Z1R    | 240 VAC |                                                              |
| Z1Y    | 24 VAC  |                                                              |
| Z2L    | 100 VAC | Conduit terminal (With surge voltage suppressor, with light) |
| Z2M    | 110 VAC |                                                              |
| Z2N    | 200 VAC |                                                              |
| Z2P    | 230 VAC |                                                              |
| Z2Q    | 48 VAC  |                                                              |
| Z2R    | 220 VAC |                                                              |
| Z2S    | 240 VAC |                                                              |
| Z2W    | 24 VAC  |                                                              |

\* DIN terminal, Faston terminal or DC specification are not available.

### Common Specifications

|               |     |
|---------------|-----|
| Seal material | FKM |
|---------------|-----|

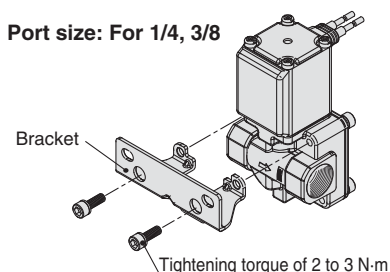
### With bracket

|    |     |
|----|-----|
| —  | No  |
| XB | Yes |

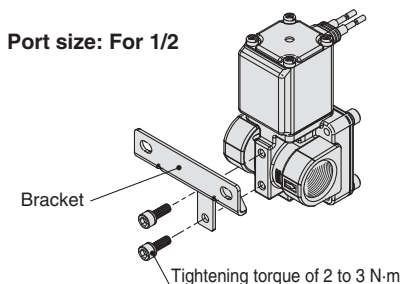
\* The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

### VXD23 Bracket mounting dimensions

Port size: For 1/4, 3/8



Port size: For 1/2

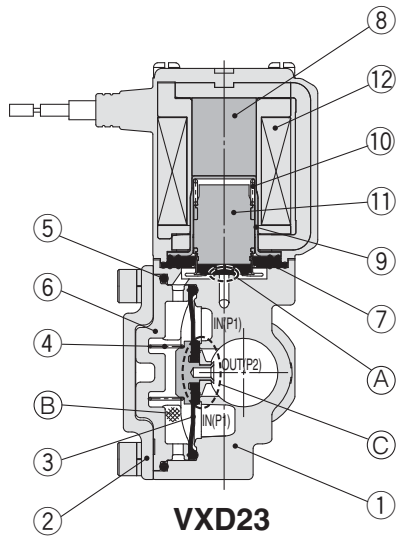


### Other options

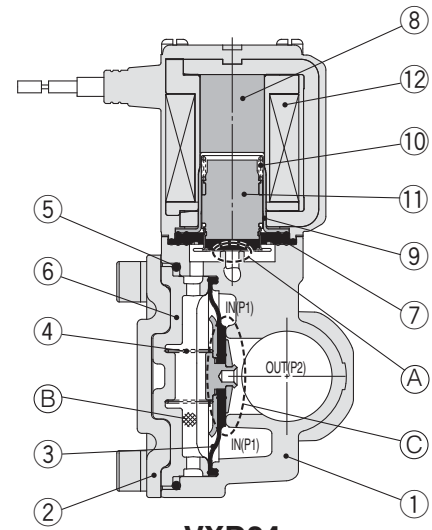
| Symbol | Oil-free | Port thread |
|--------|----------|-------------|
| —      | —        | Rc          |
| A      | —        | G           |
| B      | —        | NPT         |
| D      | ○        | G           |
| E      | ○        | NPT         |
| Z      | ○        | Rc          |

# Series VXD Construction

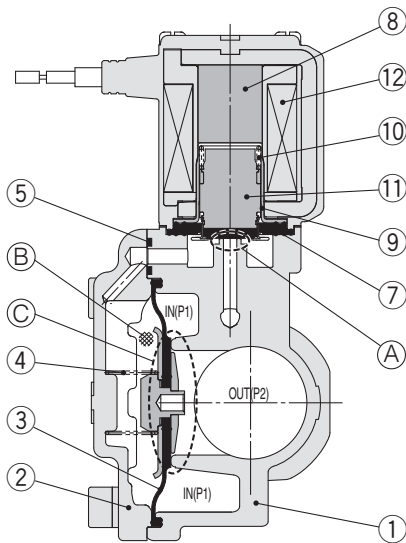
## Normally Closed (N.C.)



VXD23



VXD24



VXD25, 26

### Component Parts

| No. | Description        | Model       | Material                                             |
|-----|--------------------|-------------|------------------------------------------------------|
| 1   | Body               | VXD23       | C37 (Brass), Stainless steel, Aluminium, Resin (PBT) |
|     |                    | VXD24 to 26 | C37 (Brass), Stainless steel                         |
| 2   | Bonnet             | VXD23, 24   | Stainless steel                                      |
|     |                    | VXD25, 26   | C37 (Brass), Stainless steel                         |
| 3   | Diaphragm assembly | VXD23 to 26 | Stainless steel, NBR, FKM, EPDM                      |
| 4   | Spring             | VXD23 to 26 | Stainless steel                                      |
| 5   | O-ring             | VXD23 to 26 | NBR, FKM, EPDM                                       |
| 6   | Buffer             | VXD23, 24   | PPS                                                  |
| 7   | Stopper            | VXD23 to 26 | NBR, FKM, EPDM                                       |
| 8   | Core               |             | Fe                                                   |
| 9   | Tube               |             | Stainless steel                                      |
| 10  | Spring             |             | Stainless steel                                      |
| 11  | Armature assembly  |             | Stainless steel, NBR, FKM, EPDM, Resin (PPS)         |
| 12  | Solenoid coil      |             | Cu + Fe + Resin                                      |

### Operation

#### <Valve opened>

When coil ⑫ is energized, armature assembly ⑪ is attracted by core ⑧ and pilot valve ① is opened. When A is opened, the pressure in pressure chamber ③ is reduced and main valve ④ is opened.

#### <Valve closed>

When coil ⑫ is de-energized, pilot valve ① is closed, pressure in pressure chamber ③ increases, and main valve ④ is closed.

Specifications

For Air

For Water

For Oil

For Heated water

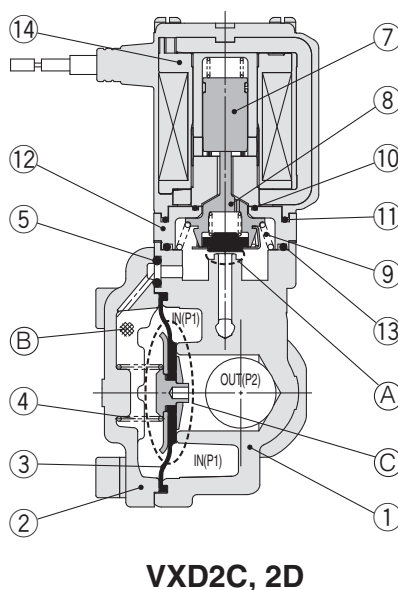
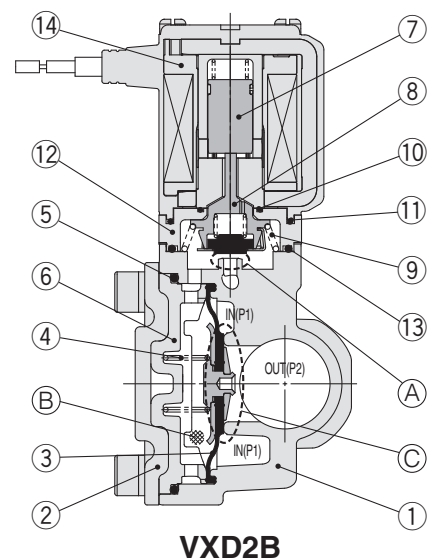
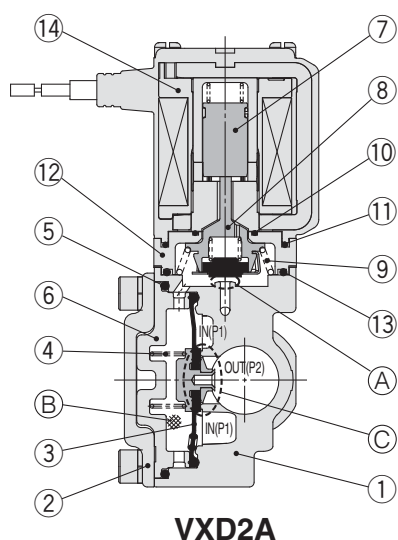
For High temperature oil

Options

Construction

Dimensions

## Normally Open (N.O.)



### Component Parts

| No. | Description        | Model       | Material                                            |
|-----|--------------------|-------------|-----------------------------------------------------|
| 1   | Body               | VXD2A       | C37 (Brass), Stainless steel, Aluminum, Resin (PBT) |
|     |                    | VXD2B to 2D | C37 (Brass), Stainless steel                        |
| 2   | Bonnet             | VXD2A, 2B   | Stainless steel                                     |
|     |                    | VXD2C, 2D   | C37 (Brass), Stainless steel                        |
| 3   | Diaphragm assembly | VXD2A to 2D | Stainless steel, NBR, FKM, EPDM                     |
| 4   | Spring             | VXD2A to 2D | Stainless steel                                     |
| 5   | O-ring             | VXD2A to 2D | NBR, FKM, EPDM                                      |
| 6   | Buffer             | VXD2A, 2B   | PPS                                                 |
| 7   | Sleeve assembly    | VXD2A to 2D | Stainless steel, Resin (PPS)                        |
| 8   | Push rod assembly  |             | Resin (PPS), Stainless steel, NBR, FKM, EPDM        |
| 9   | Stopper            |             | Stainless steel                                     |
| 10  | O-ring A           |             | NBR, FKM, EPDM                                      |
| 11  | O-ring B           |             | NBR, FKM, EPDM                                      |
| 12  | Adapter            |             | Resin (PPS)                                         |
| 13  | O-ring C           |             | NBR, FKM, EPDM                                      |
| 14  | Solenoid coil      |             | Cu + Fe + Resin                                     |

### Operation

#### <Valve opened>

When coil ⑭ is energized, (already opened) pilot valve ① is closed, pressure in pressure chamber ② increases, and main valve ③ is closed.

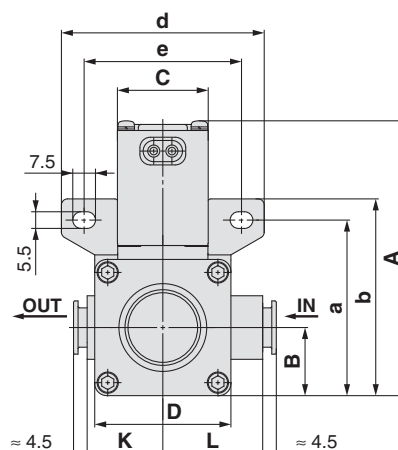
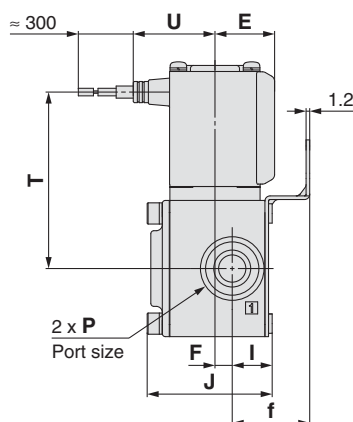
#### <Valve closed>

When coil ⑭ is de-energized, (already closed) pilot valve ① is opened, pressure in pressure chamber ② decreases, and main valve ③ is opened.

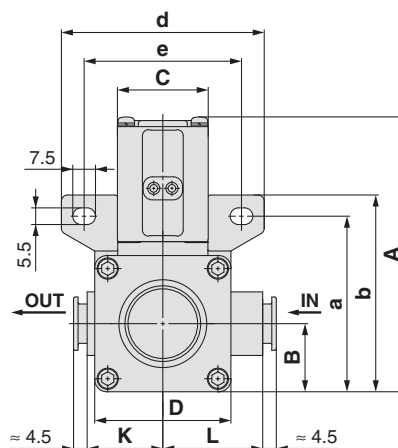
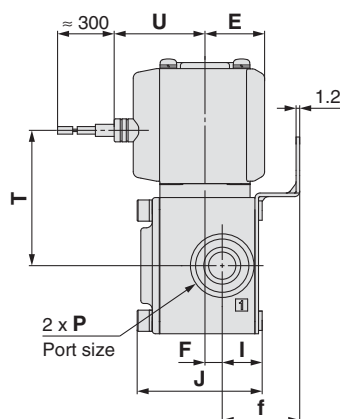


## Dimensions/VXD2<sup>3</sup><sub>A</sub> Body Material: Resin (ø10, ø3/8", ø12)

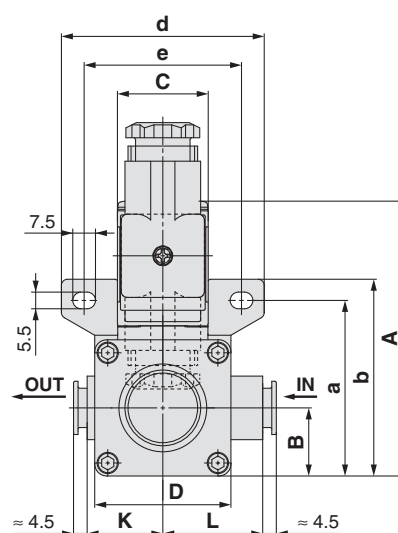
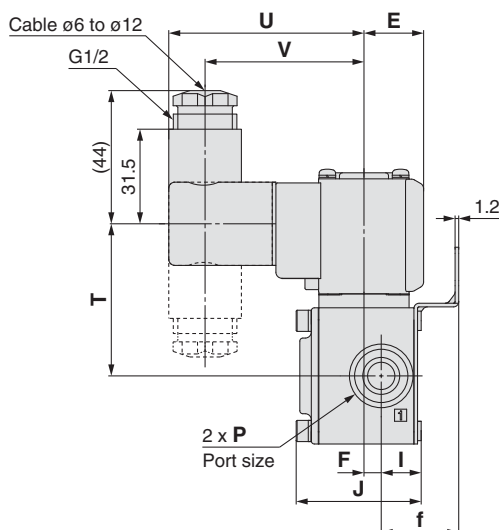
### Grommet



### Grommet (with surge voltage suppressor)



### DIN terminal



| [mm]                           |                        |            |      |    |    |    |   |      |      |    |    |                  |    |                                         |    |              |      |      |
|--------------------------------|------------------------|------------|------|----|----|----|---|------|------|----|----|------------------|----|-----------------------------------------|----|--------------|------|------|
| Model                          | One-touch fitting<br>P | A          | B    | C  | D  | E  | F | I    | J    | K  | L  | Electrical entry |    |                                         |    |              |      |      |
|                                |                        |            |      |    |    |    |   |      |      |    |    | Grommet          |    | Grommet (with surge voltage suppressor) |    | DIN terminal |      |      |
|                                |                        |            |      |    |    |    |   |      |      |    |    | T                | U  | T                                       | U  | T            | U    | V    |
| VXD2 <sup>3</sup> <sub>A</sub> | ø10, ø3/8", ø12        | 91<br>(97) | 22.5 | 30 | 45 | 20 | 6 | 13.5 | 41.5 | 25 | 33 | 58.5<br>(64.5)   | 27 | 45<br>(50.5)                            | 30 | 50.5<br>(56) | 64.5 | 52.5 |

| Model                          | One-touch fitting<br>P | Mounting bracket dimensions |    |    |    |      |
|--------------------------------|------------------------|-----------------------------|----|----|----|------|
|                                |                        | a                           | b  | d  | e  | f    |
| VXD2 <sup>3</sup> <sub>A</sub> | ø10, ø3/8", ø12        | 58                          | 65 | 67 | 52 | 25.5 |

( ): Denotes the Normally Open (N.O.) dimensions.

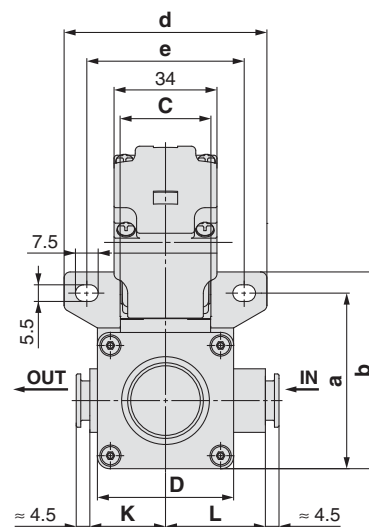
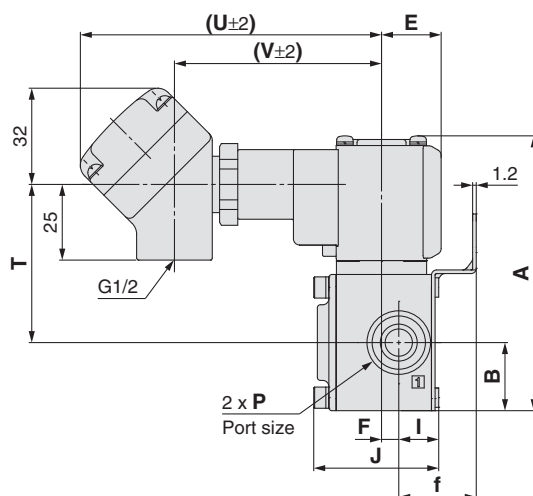
# Series VXD



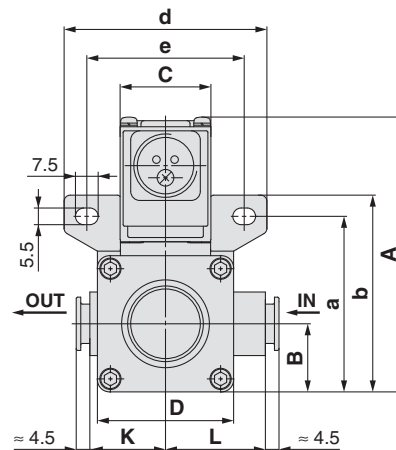
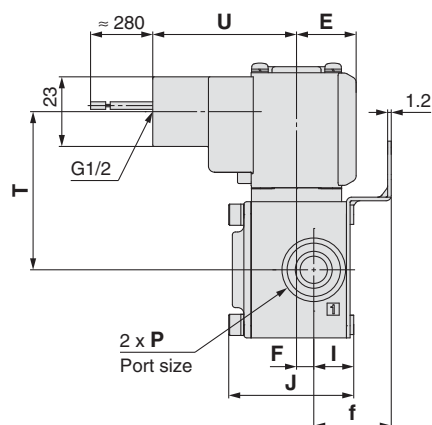
For Air

Dimensions/VXD2<sup>3</sup><sub>A</sub> Body Material: Resin (ø10, ø3/8", ø12)

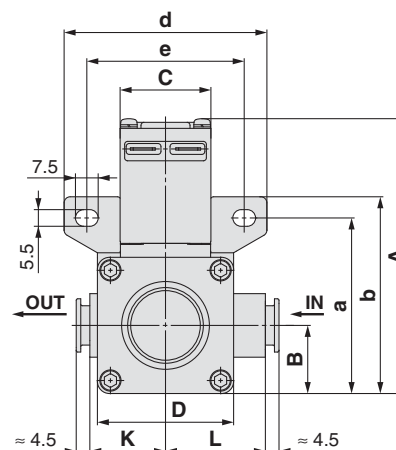
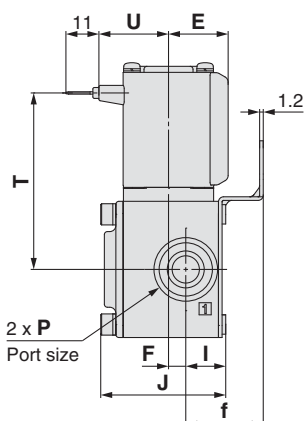
## Conduit terminal



## Conduit



## Faston terminal



| Model                          | One-touch fitting<br>P | A                           | B    | C  | D  | E    | F | I    | J    | K  | L  | Electrical entry |      |         |              |                 |                |
|--------------------------------|------------------------|-----------------------------|------|----|----|------|---|------|------|----|----|------------------|------|---------|--------------|-----------------|----------------|
|                                |                        |                             |      |    |    |      |   |      |      |    |    | Conduit terminal |      | Conduit |              | Faston terminal |                |
|                                |                        |                             |      |    |    |      |   |      |      |    |    | T                | U    | V       | T            | U               | T              |
| VXD2 <sup>3</sup> <sub>A</sub> | ø10, ø3/8", ø12        | 91<br>(97)                  | 22.5 | 30 | 45 | 20   | 6 | 13.5 | 41.5 | 25 | 33 | 52.5<br>(58)     | 99.5 | 68.5    | 52.5<br>(58) | 47.5            | 58.5<br>(64.5) |
| Model                          | One-touch fitting<br>P | Mounting bracket dimensions |      |    |    |      |   |      |      |    |    |                  |      |         |              |                 |                |
|                                |                        | a                           | b    | d  | e  | f    |   |      |      |    |    |                  |      |         |              |                 |                |
| VXD2 <sup>3</sup> <sub>A</sub> | ø10, ø3/8", ø12        | 58                          | 65   | 67 | 52 | 25.5 |   |      |      |    |    |                  |      |         |              |                 |                |

( ): Denotes the Normally Open (N.O.) dimensions.

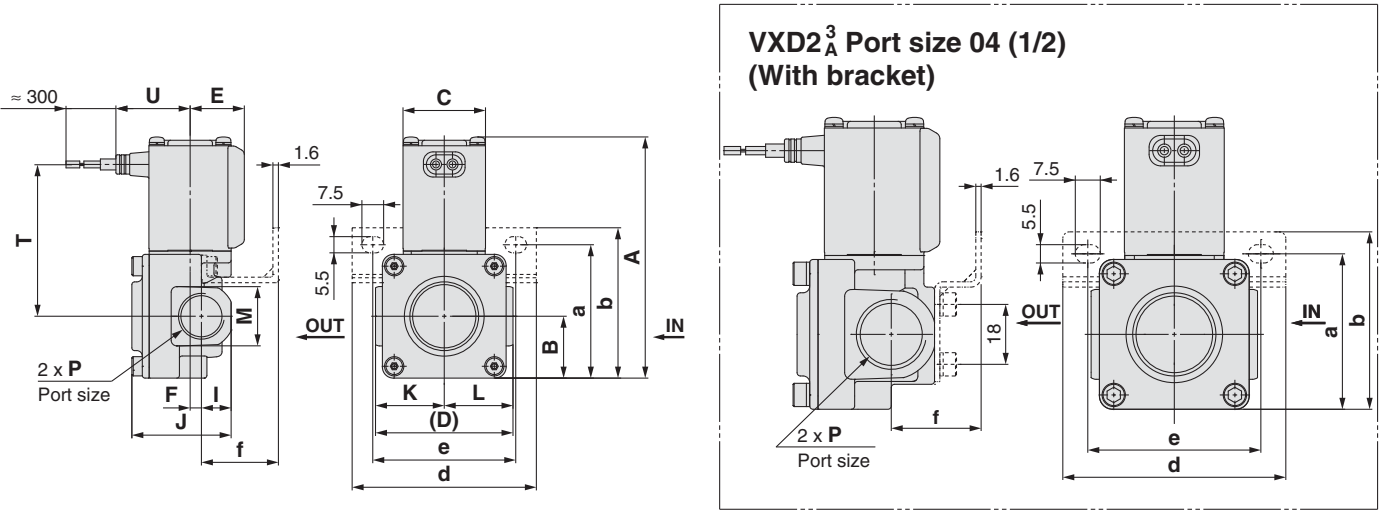




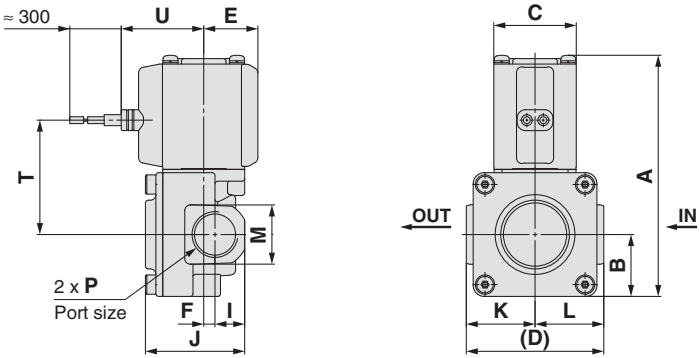
For Air/Water/Oil

**Dimensions/VXD2<sup>3</sup><sub>A</sub> Body Material: Aluminium, C37 (Brass), Stainless Steel**

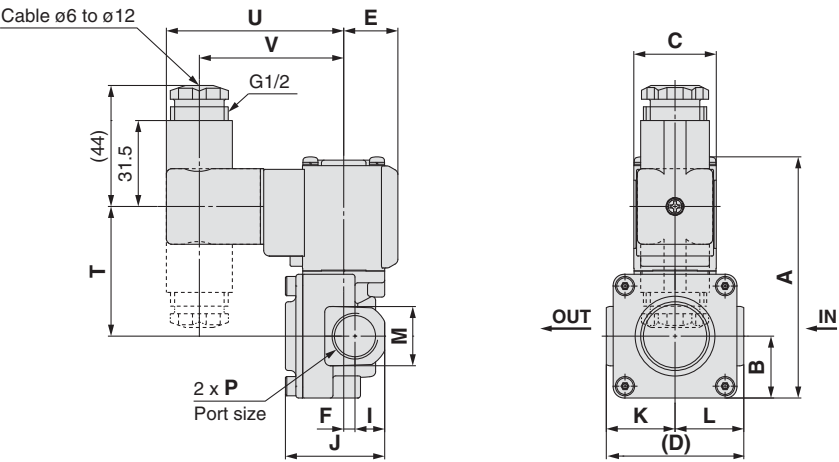
**Grommet**



**Grommet (with surge voltage suppressor)**



**DIN terminal**



| [mm]                           |                |                             |      |    |    |    |     |      |      |    |    |                                         |                        |                  |        |                                            |      |              |      |      |
|--------------------------------|----------------|-----------------------------|------|----|----|----|-----|------|------|----|----|-----------------------------------------|------------------------|------------------|--------|--------------------------------------------|------|--------------|------|------|
| Model                          | Port size<br>P | A                           | B    | C  | D  | E  | F   | I    | J    | K  | L  | M                                       |                        | Electrical entry |        |                                            |      |              |      |      |
|                                |                |                             |      |    |    |    |     |      |      |    |    | C37 (Brass),<br>Stainless<br>steel body | Aluminium<br>body type | Grommet          |        | Grommet (with surge<br>voltage suppressor) |      | DIN terminal |      |      |
|                                |                |                             |      |    |    |    |     |      |      |    |    |                                         |                        | T                | U      | T                                          | U    | T            | U    | V    |
| VXD2 <sup>3</sup> <sub>A</sub> | 1/4, 3/8       | 88                          | 22.5 | 30 | 50 | 20 | 4.5 | 11   | 37.5 | 25 | 25 | 22                                      | 24                     | 55.5             | 27     | 42                                         | 30   | 47.5         | 64.5 | 52.5 |
|                                | 1/2            | (93.5)                      |      |    |    | 5  | 13  | 42.5 | 27   |    |    | 30                                      | (61)                   |                  | (47.5) |                                            | (53) |              |      |      |
| Model                          | Port size<br>P | Mounting bracket dimensions |      |    |    |    |     |      |      |    |    |                                         |                        |                  |        |                                            |      |              |      |      |
|                                |                | a                           | b    | d  | e  | f  |     |      |      |    |    |                                         |                        |                  |        |                                            |      |              |      |      |
| VXD2 <sup>3</sup> <sub>A</sub> | 1/4, 3/8       | 48.5                        | 55   | 67 | 52 | 28 |     |      |      |    |    |                                         |                        |                  |        |                                            |      |              |      |      |
|                                | 1/2            | 47                          | 53.5 |    |    | 27 |     |      |      |    |    |                                         |                        |                  |        |                                            |      |              |      |      |

( ): Denotes the Normally Open (N.O.) dimensions.  
Aluminium body is for air. Refer to page 4 for details.

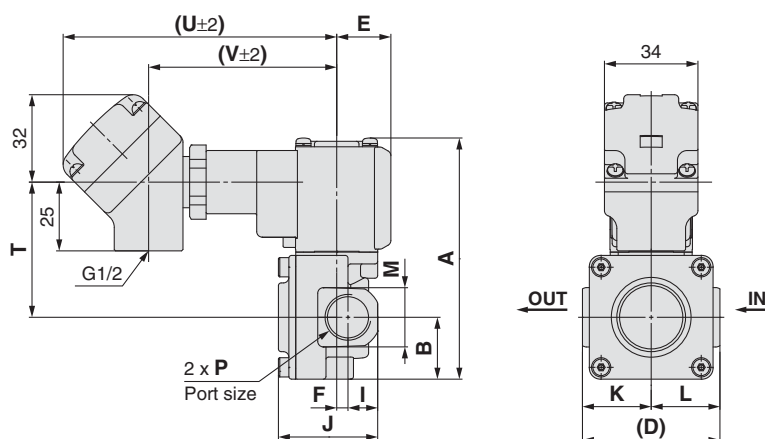
# Series VXD



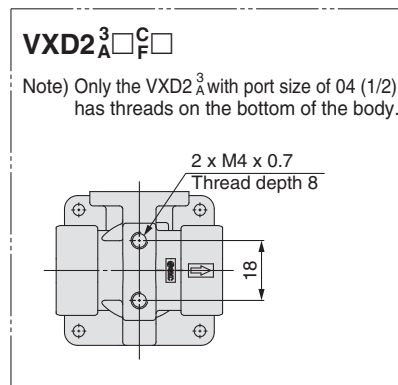
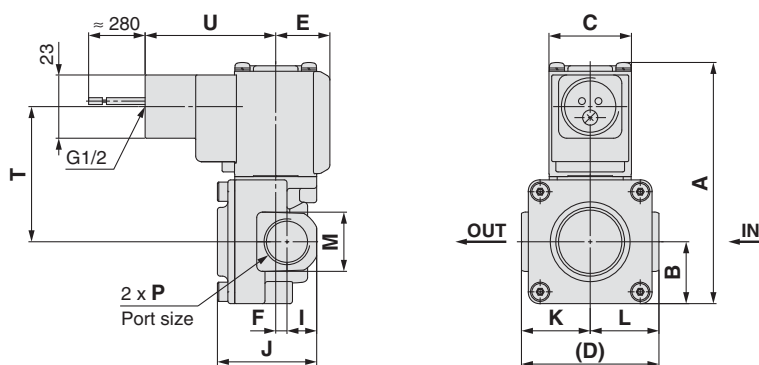
For Air/Water/Oil

## Dimensions/VXD2<sup>3</sup><sub>A</sub> Body Material: Aluminium, C37 (Brass), Stainless Steel

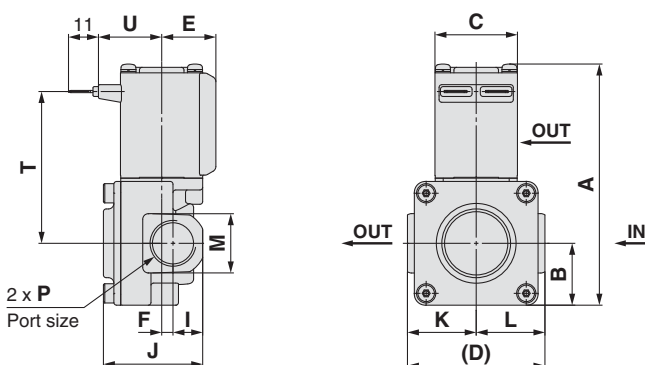
### Conduit terminal



### Conduit



### Faston terminal



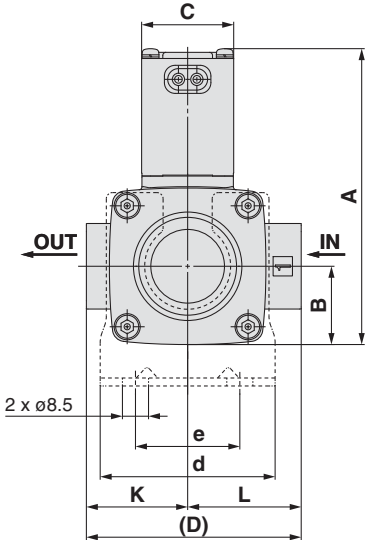
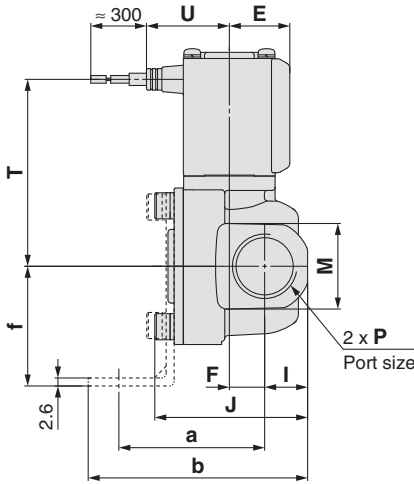
| [mm]                           |                |        |      |    |    |    |     |    |      |    |    |    |                  |      |      |         |      |                 |    |
|--------------------------------|----------------|--------|------|----|----|----|-----|----|------|----|----|----|------------------|------|------|---------|------|-----------------|----|
| Model                          | Port size<br>P | A      | B    | C  | D  | E  | F   | I  | J    | K  | L  | M  | Electrical entry |      |      |         |      |                 |    |
|                                |                |        |      |    |    |    |     |    |      |    |    |    | Conduit terminal |      |      | Conduit |      | Faston terminal |    |
|                                |                |        |      |    |    |    |     |    |      |    |    |    | T                | U    | V    | T       | U    | T               | U  |
| VXD2 <sup>3</sup> <sub>A</sub> | 1/4, 3/8       | 88     | 22.5 | 30 | 50 | 20 | 4.5 | 11 | 37.5 | 25 | 25 | 22 | 49.5             | 99.5 | 68.5 | 49.5    | 47.5 | 55.5            | 23 |
|                                | 1/2            | (93.5) |      |    |    |    | 5   | 13 | 42.5 |    |    |    | (55)             |      |      | (55)    |      | (61)            |    |

( ): Denotes the Normally Open (N.O.) dimensions.  
Aluminium body is for air. Refer to page 4 for details.

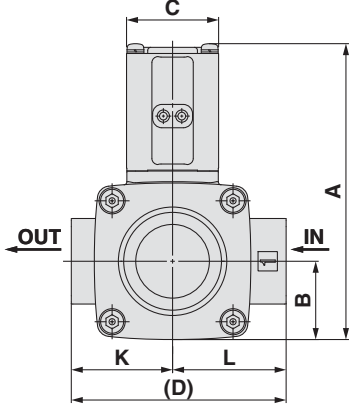
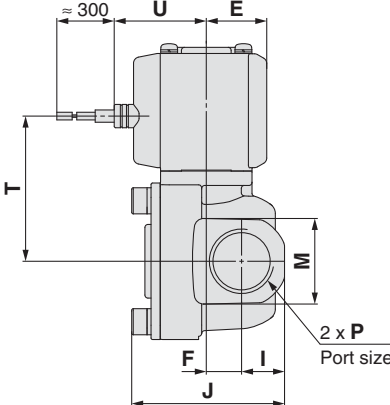


Dimensions/VXD2<sup>4</sup><sub>B</sub> Body Material: C37 (Brass), Stainless Steel

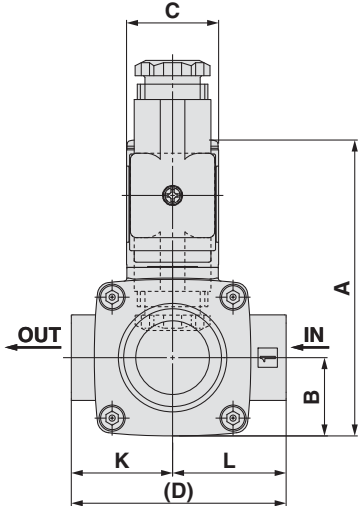
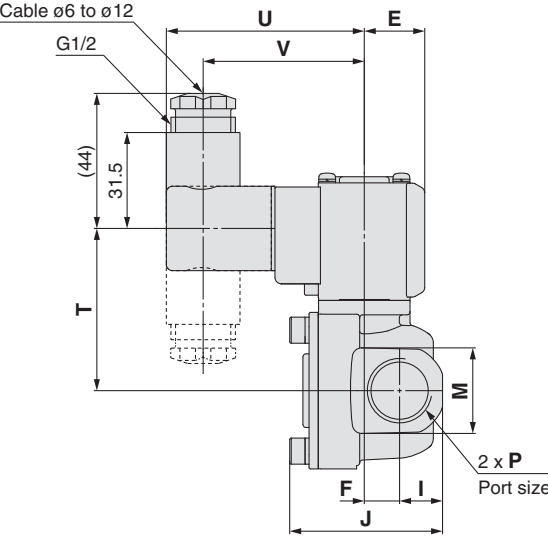
Grommet



Grommet (with surge voltage suppressor)



DIN terminal



| Model                          | Port size<br>P | A                           | B    | C  | D  | E  | F    | I  | J  | K  | L  | M  | Electrical entry |    |                                         |    |              |      |      |
|--------------------------------|----------------|-----------------------------|------|----|----|----|------|----|----|----|----|----|------------------|----|-----------------------------------------|----|--------------|------|------|
|                                |                |                             |      |    |    |    |      |    |    |    |    |    | Grommet          |    | Grommet (with surge voltage suppressor) |    | DIN terminal |      |      |
|                                |                |                             |      |    |    |    |      |    |    |    |    |    | T                | U  | T                                       | U  | T            | U    | V    |
| VXD2 <sub>B</sub> <sup>4</sup> | 3/8, 1/2       | 96.5<br>(102.5)             | 25.5 | 30 | 70 | 20 | 11.5 | 14 | 50 | 33 | 37 | 28 | 61<br>(67)       | 27 | 47.5<br>(53.5)                          | 30 | 53<br>(59)   | 64.5 | 52.5 |
| Model                          | Port size<br>P | Mounting bracket dimensions |      |    |    |    |      |    |    |    |    |    |                  |    |                                         |    |              |      |      |
|                                |                | a                           | b    | d  | e  | f  |      |    |    |    |    |    |                  |    |                                         |    |              |      |      |
| VXD2 <sub>B</sub> <sup>4</sup> | 3/8, 1/2       | 47.5                        | 71.5 | 57 | 34 | 39 |      |    |    |    |    |    |                  |    |                                         |    |              |      |      |

( ): Denotes the Normally Open (N.O.) dimensions.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

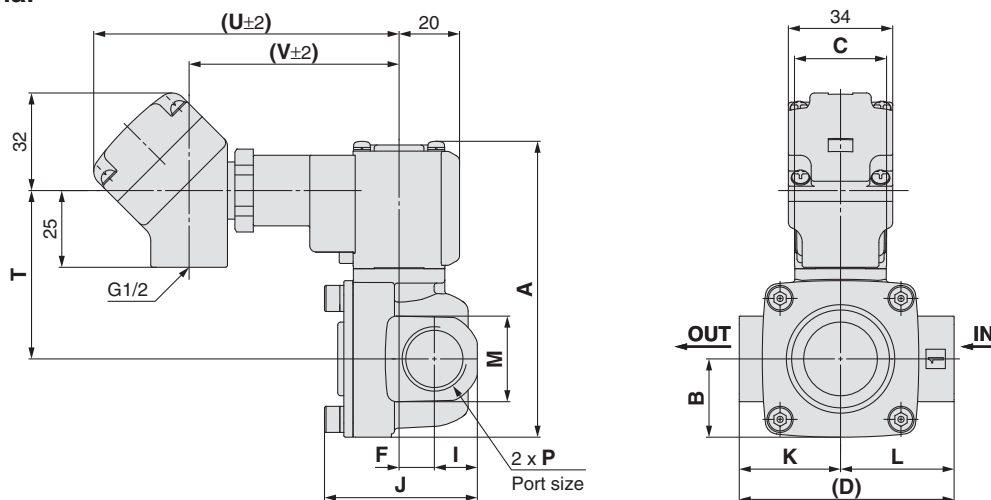
# Series VXD



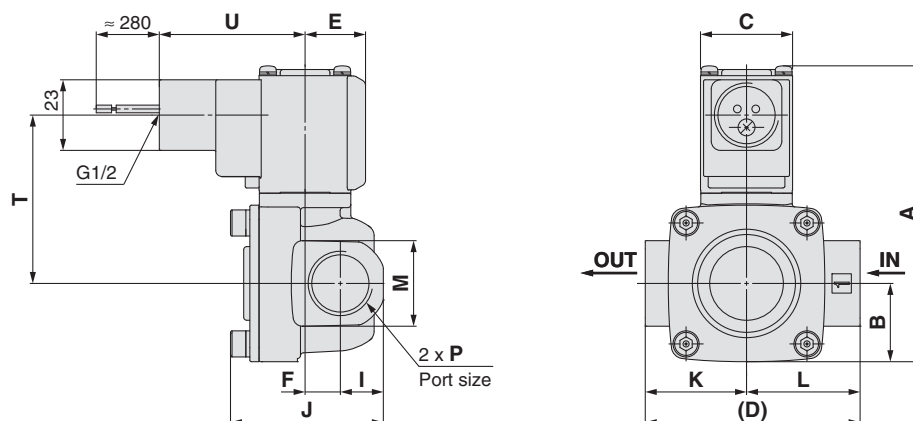
For Air/Water/Oil

## Dimensions/VXD2<sup>4</sup><sub>B</sub> Body Material: C37 (Brass), Stainless Steel

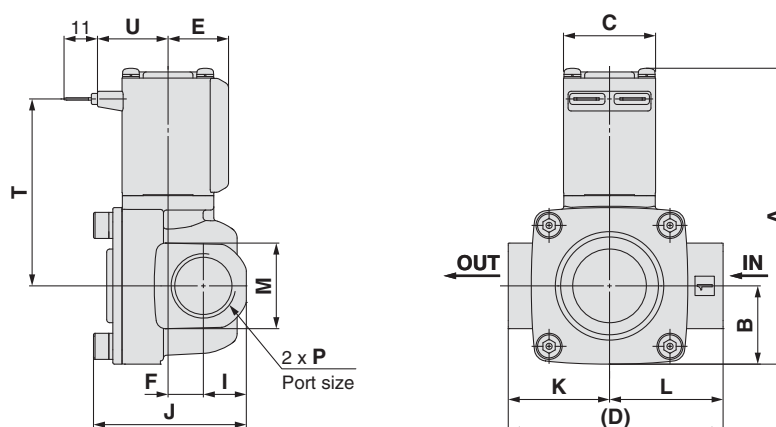
### Conduit terminal



### Conduit



### Faston terminal



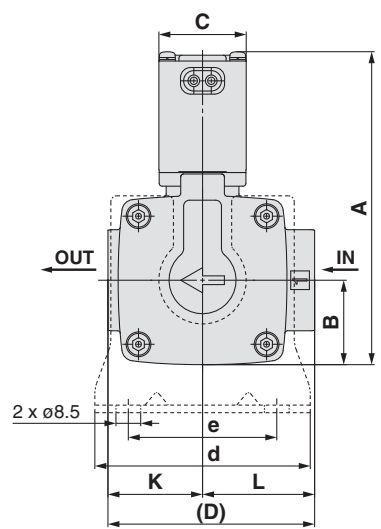
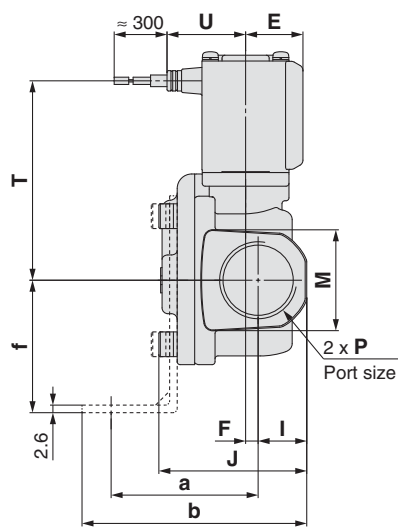
| [mm]                           |                |                 |      |    |    |    |      |    |    |    |    |    |                  |      |      |            |      |                 |    |
|--------------------------------|----------------|-----------------|------|----|----|----|------|----|----|----|----|----|------------------|------|------|------------|------|-----------------|----|
| Model                          | Port size<br>P | A               | B    | C  | D  | E  | F    | I  | J  | K  | L  | M  | Electrical entry |      |      |            |      |                 |    |
|                                |                |                 |      |    |    |    |      |    |    |    |    |    | Conduit terminal |      |      | Conduit    |      | Faston terminal |    |
|                                |                |                 |      |    |    |    |      |    |    |    |    |    | T                | U    | V    | T          | U    | T               | U  |
| VXD2 <sub>B</sub> <sup>4</sup> | 3/8, 1/2       | 96.5<br>(102.5) | 25.5 | 30 | 70 | 20 | 11.5 | 14 | 50 | 33 | 37 | 28 | 55<br>(61)       | 99.5 | 68.5 | 55<br>(61) | 47.5 | 61<br>(67)      | 23 |

( ): Denotes the Normally Open (N.O.) dimensions.

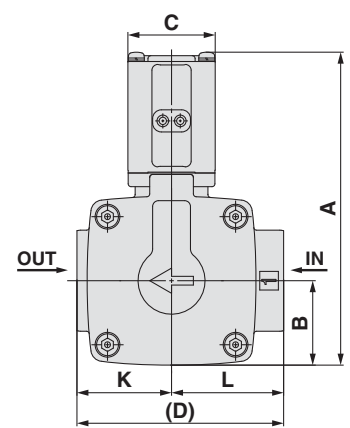
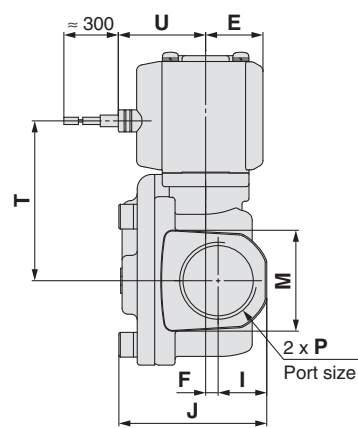


Dimensions/VXD2<sup>5</sup><sub>C</sub>/2<sup>6</sup><sub>D</sub> Body Material: C37 (Brass), Stainless Steel

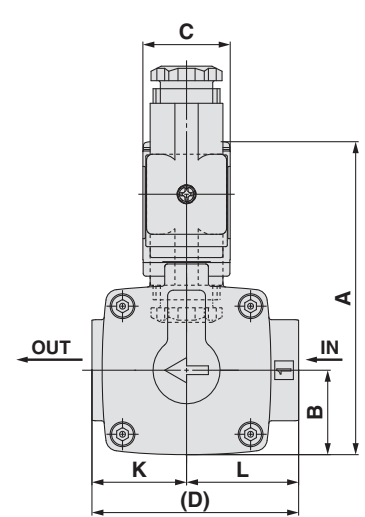
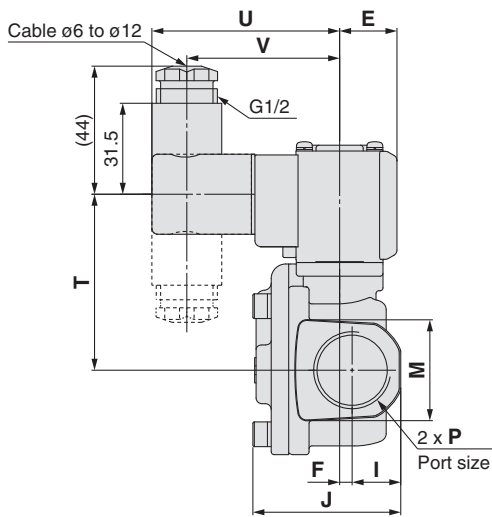
Grommet



Grommet (with surge voltage suppressor)



DIN terminal



| Model                          | Port size<br>P | A                | B  | C  | D  | E  | F   | I  | J    | K    | L    | M  | Electrical entry |      |                                         |      |                |      |      |
|--------------------------------|----------------|------------------|----|----|----|----|-----|----|------|------|------|----|------------------|------|-----------------------------------------|------|----------------|------|------|
|                                |                |                  |    |    |    |    |     |    |      |      |      |    | Grommet          |      | Grommet (with surge voltage suppressor) |      | DIN terminal   |      |      |
|                                |                |                  |    |    |    |    |     |    |      |      |      |    | T                | U    | T                                       | U    | T              | U    | V    |
| VXD2 <sup>5</sup> <sub>C</sub> | 3/4            | 107.5<br>(113.5) | 29 | 30 | 71 | 20 | 4.5 | 17 | 51   | 32.5 | 38.5 | 35 | 68.5<br>(74.5)   | 27   | 55<br>(61)                              | 30   | 60.5<br>(66.5) | 64.5 | 52.5 |
| VXD2 <sup>6</sup> <sub>D</sub> | 1              | 126.5<br>(134.5) | 33 | 35 | 95 | 22 | 4.5 | 20 | 59.5 | 45.5 | 49.5 | 42 | 82.5<br>(90.5)   | 29.5 | 69<br>(77)                              | 32.5 | 74.5<br>(82.5) | 67   | 55   |

| Model                          | Port size<br>P | Mounting bracket dimensions |      |    |    |      |
|--------------------------------|----------------|-----------------------------|------|----|----|------|
|                                |                | a                           | b    | d  | e  | f    |
| VXD2 <sup>5</sup> <sub>C</sub> | 3/4            | 50.5                        | 77.5 | 74 | 51 | 45.5 |
| VXD2 <sup>6</sup> <sub>D</sub> | 1              | 55.5                        | 85.5 | 81 | 58 | 49.5 |

( ): Denotes the Normally Open (N.O.) dimensions.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

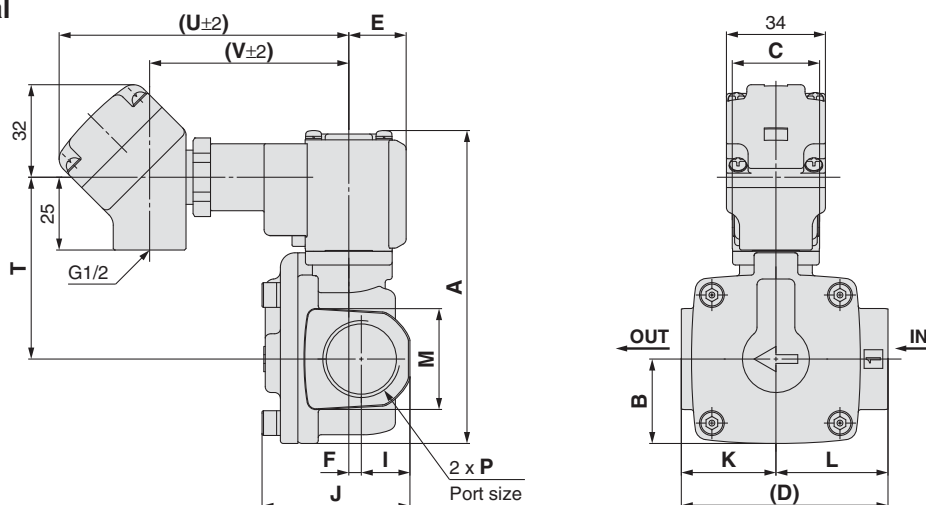
# Series VXD



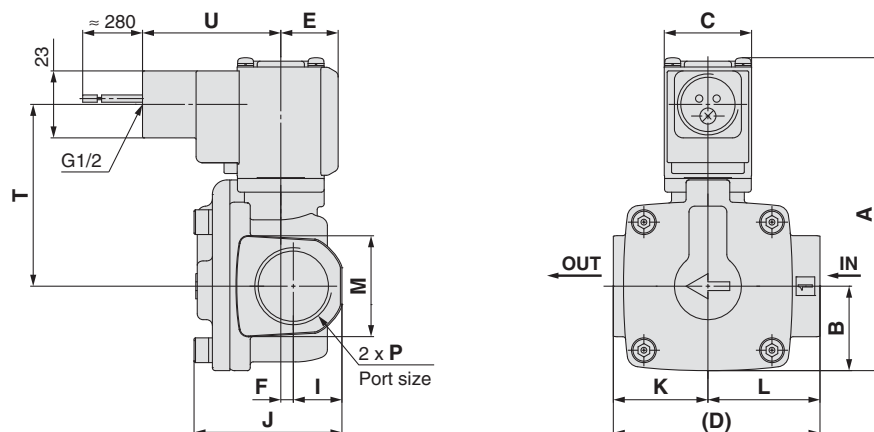
For Air/Water/Oil

## Dimensions/VXD2<sup>5</sup><sub>C</sub>/2<sup>6</sup><sub>D</sub> Body Material: C37 (Brass), Stainless Steel

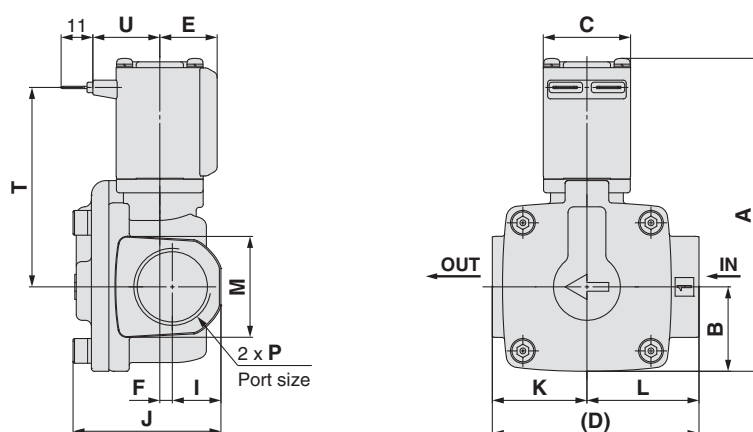
### Conduit terminal



### Conduit



### Faston terminal



[mm]

| Model                          | Port size<br>P | A                | B  | C  | D  | E  | F   | I  | J    | K    | L    | M  | Electrical entry |      |      |                |      |                 |      |
|--------------------------------|----------------|------------------|----|----|----|----|-----|----|------|------|------|----|------------------|------|------|----------------|------|-----------------|------|
|                                |                |                  |    |    |    |    |     |    |      |      |      |    | Conduit terminal |      |      | Conduit        |      | Faston terminal |      |
|                                |                |                  |    |    |    |    |     |    |      |      |      |    | T                | U    | V    | T              | U    | T               | U    |
| VXD2 <sup>5</sup> <sub>C</sub> | 3/4            | 107.5<br>(113.5) | 29 | 30 | 71 | 20 | 4.5 | 17 | 51   | 32.5 | 38.5 | 35 | 62.5<br>(68.5)   | 99.5 | 68.5 | 62.5<br>(68.5) | 47.5 | 68.5<br>(74.5)  | 23   |
| VXD2 <sup>6</sup> <sub>D</sub> | 1              | 126.5<br>(134.5) | 33 | 35 | 95 | 22 | 4.5 | 20 | 59.5 | 45.5 | 49.5 | 42 | 76.5<br>(84.5)   | 102  | 71   | 76.5<br>(84.5) | 50   | 82.5<br>(90.5)  | 25.5 |

| Model                          | Port size<br>P | Mounting bracket dimensions |      |    |    |      |
|--------------------------------|----------------|-----------------------------|------|----|----|------|
|                                |                | a                           | b    | d  | e  | f    |
| VXD2 <sup>5</sup> <sub>C</sub> | 3/4            | 50.5                        | 77.5 | 74 | 51 | 45.5 |
| VXD2 <sup>6</sup> <sub>D</sub> | 1              | 55.5                        | 85.5 | 81 | 58 | 49.5 |

( ): Denotes the Normally Open (N.O.) dimensions.



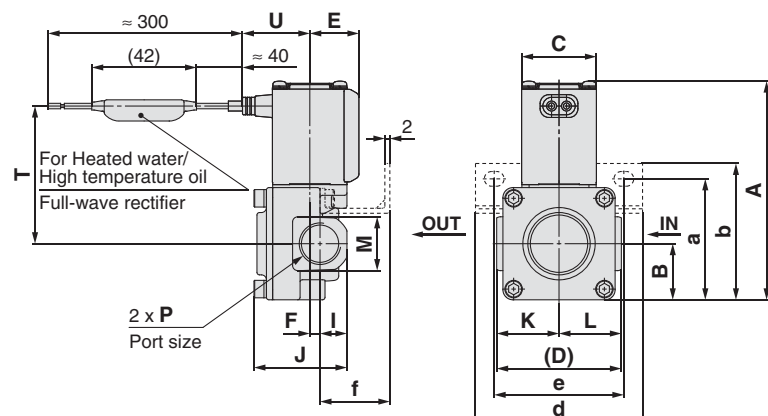
# Pilot Operated 2 Port Solenoid Valve **Series VXD**



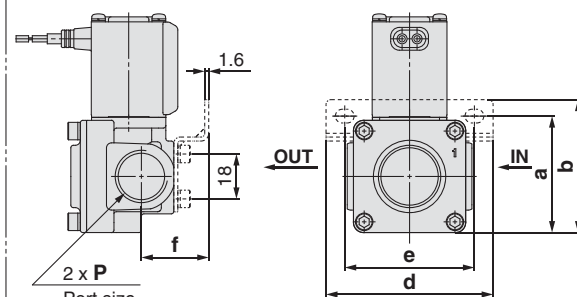
For Heated water/High temperature oil

## Dimensions/VXD2<sup>3</sup><sub>A</sub> Body Material: C37 (Brass), Stainless Steel (1/4, 3/8, 1/2)

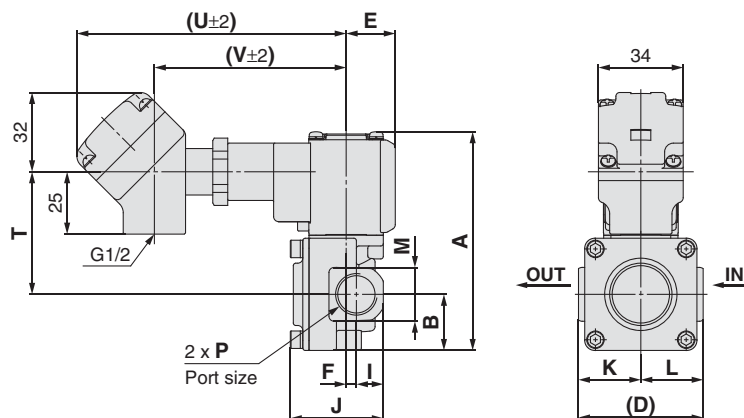
### Grommet



### VXD2<sup>3</sup><sub>A</sub> Port size 04 (1/2) (With bracket)

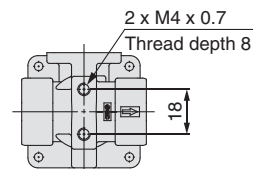


### Conduit terminal

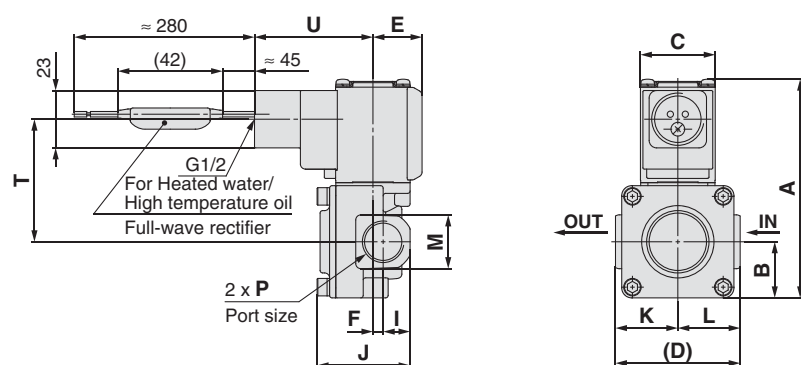


### VXD2<sup>3</sup><sub>A</sub> C F

Note) Only the VXD2<sup>3</sup><sub>A</sub> with port size of 04 (1/2) has threads on the bottom of the body.



### Conduit



| [mm]                           |                |        |      |    |    |    |     |    |      |    |    |    |                  |    |                  |     |      |         |   |
|--------------------------------|----------------|--------|------|----|----|----|-----|----|------|----|----|----|------------------|----|------------------|-----|------|---------|---|
| Model                          | Port size<br>P | A      | B    | C  | D  | E  | F   | I  | J    | K  | L  | M  | Electrical entry |    |                  |     |      |         |   |
|                                |                |        |      |    |    |    |     |    |      |    |    |    | Grommet          |    | Conduit terminal |     |      | Conduit |   |
|                                |                |        |      |    |    |    |     |    |      |    |    |    | T                | U  | T                | U   | V    | T       | U |
| VXD2 <sup>3</sup> <sub>A</sub> | 1/4, 3/8       | 88     | 22.5 | 30 | 50 | 20 | 4.5 | 11 | 37.5 | 25 | 25 | 22 | 55.5             | 27 | 49.5             | 108 | 77   | 49.5    |   |
|                                | 1/2            | (93.5) |      |    |    |    | 5   | 13 | 42.5 |    |    | 27 | (61)             |    | (55)             |     | (55) |         |   |

| Model                          | Port size<br>P | Mounting bracket dimensions |      |    |    |    |
|--------------------------------|----------------|-----------------------------|------|----|----|----|
|                                |                | a                           | b    | d  | e  | f  |
| VXD2 <sup>3</sup> <sub>A</sub> | 1/4, 3/8       | 48.5                        | 55   | 67 | 52 | 28 |
|                                | 1/2            | 47                          | 53.5 |    |    | 27 |

( ): Denotes the Normally Open (N.O.) dimensions.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

Dimensions

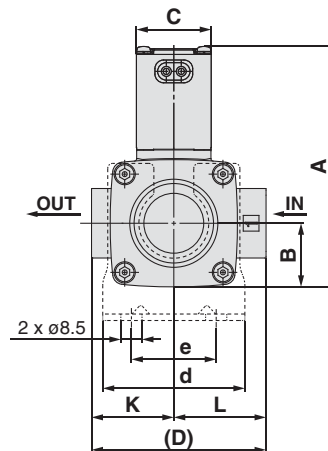
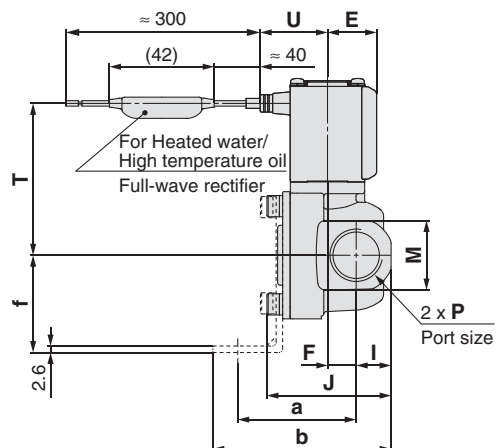
# Series VXD



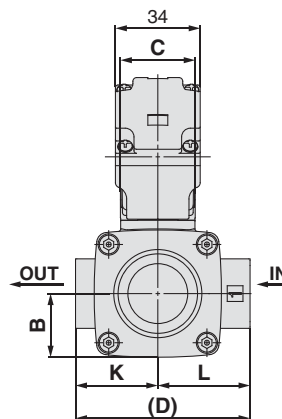
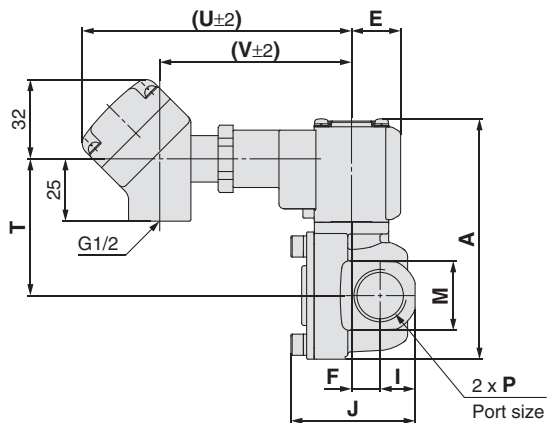
For Heated water/High temperature oil

## Dimensions/VXD2<sub>B</sub><sup>4</sup> Body Material: C37 (Brass), Stainless Steel

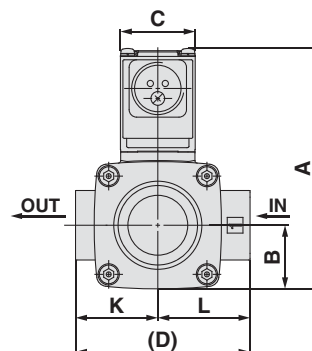
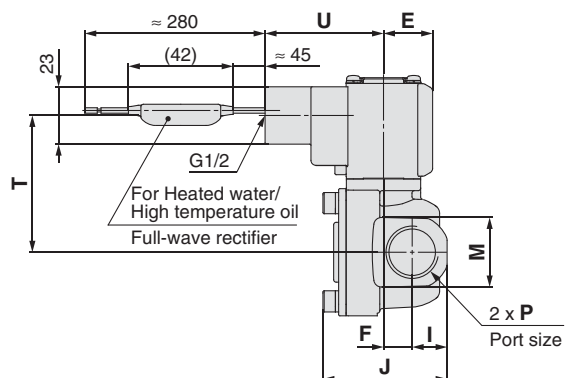
### Grommet



### Conduit terminal



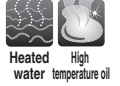
### Conduit



| [mm]                           |                |                 |      |    |    |    |      |    |    |    |    |    |                  |    |                  |     |    |            |      |
|--------------------------------|----------------|-----------------|------|----|----|----|------|----|----|----|----|----|------------------|----|------------------|-----|----|------------|------|
| Model                          | Port size<br>P | A               | B    | C  | D  | E  | F    | I  | J  | K  | L  | M  | Electrical entry |    |                  |     |    |            |      |
|                                |                |                 |      |    |    |    |      |    |    |    |    |    | Grommet          |    | Conduit terminal |     |    | Conduit    |      |
|                                |                |                 |      |    |    |    |      |    |    |    |    |    | T                | U  | T                | U   | V  | T          | U    |
| VXD2 <sub>B</sub> <sup>4</sup> | 3/8, 1/2       | 96.5<br>(102.5) | 25.5 | 30 | 70 | 20 | 11.5 | 14 | 50 | 33 | 37 | 28 | 61<br>(67)       | 27 | 55<br>(61)       | 108 | 77 | 55<br>(61) | 47.5 |

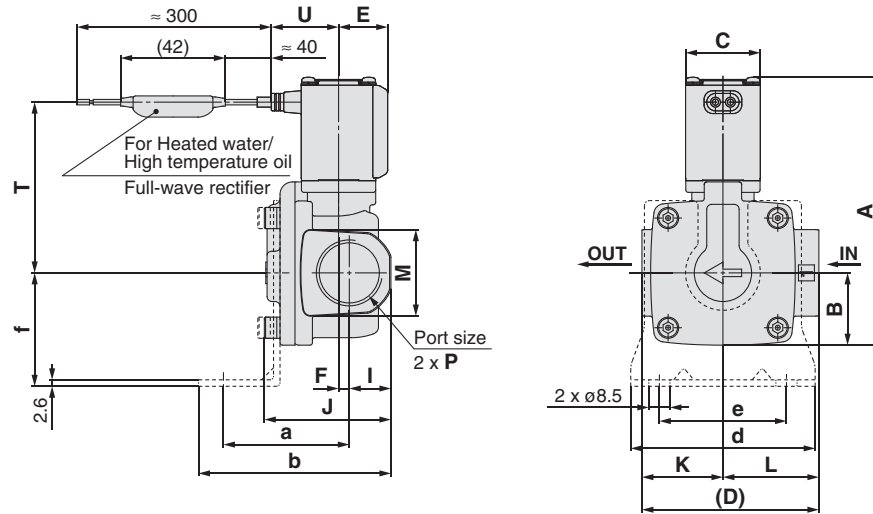
| Model                          | Port size<br>P | Mounting bracket dimensions |      |    |    |    |
|--------------------------------|----------------|-----------------------------|------|----|----|----|
|                                |                | a                           | b    | d  | e  | f  |
| VXD2 <sub>B</sub> <sup>4</sup> | 3/8, 1/2       | 47.5                        | 71.5 | 57 | 34 | 39 |

( ): Denotes the Normally Open (N.O.) dimensions.

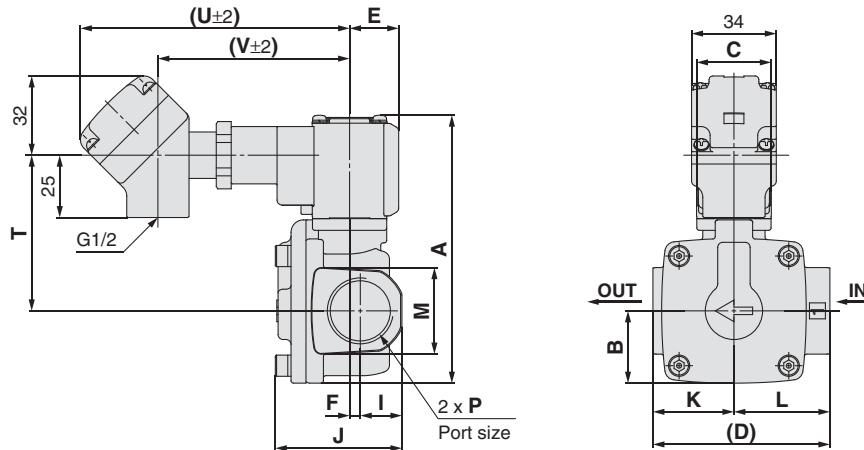


## Dimensions/VXD2<sup>5</sup><sub>C</sub>/2<sup>6</sup><sub>D</sub> Body Material: C37 (Brass), Stainless Steel

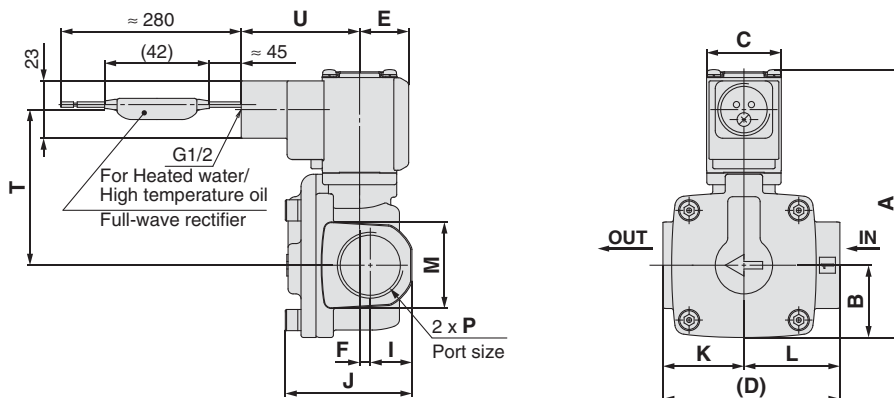
### Grommet



### Conduit terminal



### Conduit



| Model                          | Port size<br>P | A                | B  | C  | D  | E  | F   | I  | J    | K    | L    | M  | Electrical entry |      |                  |       |         |                |      |
|--------------------------------|----------------|------------------|----|----|----|----|-----|----|------|------|------|----|------------------|------|------------------|-------|---------|----------------|------|
|                                |                |                  |    |    |    |    |     |    |      |      |      |    | Grommet          |      | Conduit terminal |       | Conduit |                |      |
|                                |                |                  |    |    |    |    |     |    |      |      |      |    | T                | U    | T                | U     | V       | T              | U    |
| VXD2 <sup>5</sup> <sub>C</sub> | 3/4            | 107.5<br>(113.5) | 29 | 30 | 71 | 20 | 4.5 | 17 | 51   | 32.5 | 38.5 | 35 | 68.5<br>(74.5)   | 27   | 62.5<br>(68.5)   | 108   | 77      | 62.5<br>(68.5) | 47.5 |
| VXD2 <sup>6</sup> <sub>D</sub> | 1              | 126.5<br>(134.5) | 33 | 35 | 95 | 22 | 4.5 | 20 | 59.5 | 45.5 | 49.5 | 42 | 82.5<br>(90.5)   | 29.5 | 76.5<br>(84.5)   | 110.5 | 79.5    | 76.5<br>(84.5) | 50   |

| Model                          | Port size<br>P | Mounting bracket dimensions |      |    |    |      |
|--------------------------------|----------------|-----------------------------|------|----|----|------|
|                                |                | a                           | b    | d  | e  | f    |
| VXD2 <sup>5</sup> <sub>C</sub> | 3/4            | 50.5                        | 77.5 | 74 | 51 | 45.5 |
| VXD2 <sup>6</sup> <sub>D</sub> | 1              | 55.5                        | 85.5 | 81 | 58 | 49.5 |

( ): Denotes the Normally Open (N.O.) dimensions.

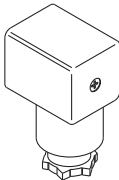
Series **VXD**

Replacement Parts No.

- DIN Connector

Without electrical option **C18312G6GCU**

With electrical option (light) **GDM2A-L**



Electrical option •  
**L** With light

• Rated voltage

|           |                                      |
|-----------|--------------------------------------|
| <b>1</b>  | 100 VAC, 110 VAC                     |
| <b>2</b>  | 200 VAC, 220 VAC<br>230 VAC, 240 VAC |
| <b>5</b>  | 24 VDC                               |
| <b>6</b>  | 12 VDC                               |
| <b>13</b> | 24 VAC                               |
| <b>15</b> | 48 VAC                               |

- Gasket for DIN Connector

**VCW20-1-29-1**

- Lead Wire Assembly for Faston Terminal  
(Set of 2 pcs.)

**VX021S-1-16FB**

- Bracket Assembly for the VXD2<sup>3</sup><sub>A</sub> Metal Body (C37 (Brass), Stainless steel, Aluminium)

Port size: For 1/4, 3/8 **VXD30S-14A-1**

Port size: For 1/2 **VXD30S-14A-3**

\* 2 mounting screws (M3 hexagon socket head cap screws) are shipped together with the bracket assembly, but not assembled.

# Glossary of Terms

## Pressure Terminology

### 1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

### 2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully opened.

### 3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential in the solenoid valve portion must be below the maximum operating pressure differential.]

### 4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed (static) pressure and returning to the operating pressure range. [value under the prescribed conditions]

## Electrical Terminology

### 1. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

### 2. Enclosure

A degree of protection defined in the “JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects.”

Verify the degree of protection for each product.



#### ● First Characteristics:

##### Degrees of protection against solid foreign objects

|   |                                                                |
|---|----------------------------------------------------------------|
| 0 | Non-protected                                                  |
| 1 | Protected against solid foreign objects of 50 mmø and greater  |
| 2 | Protected against solid foreign objects of 12 mmø and greater  |
| 3 | Protected against solid foreign objects of 2.5 mmø and greater |
| 4 | Protected against solid foreign objects of 1.0 mmø and greater |
| 5 | Dust-protected                                                 |
| 6 | Dust-tight                                                     |

#### ● Second Characteristics:

##### Degrees of protection against water

|   |                                                                                  |                               |
|---|----------------------------------------------------------------------------------|-------------------------------|
| 0 | Non-protected                                                                    | —                             |
| 1 | Protected against vertically falling water drops                                 | Drip-proof type 1             |
| 2 | Protected against vertically falling water drops when enclosure tilted up to 15° | Drip-proof type 2             |
| 3 | Protected against rainfall when enclosure tilted up to 60°                       | Rain-proof type               |
| 4 | Protected against splashing water                                                | Splash-proof type             |
| 5 | Protected against water jets                                                     | Water-jet-proof type          |
| 6 | Protected against powerful water jets                                            | Powerful water-jet-proof type |
| 7 | Protected against the effects of temporary immersion in water                    | Immersion type                |
| 8 | Protected against the effects of continuous immersion in water                   | Submersible type              |

Example) IP65: Dust-tight, Water-jet-proof type

“Water-jet-proof type” means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

## Others

### 1. Material

NBR: Nitrile rubber

FKM: Fluoro rubber – Trade names: Viton®, Dai-el®, etc.

EPDM: Ethylene-propylene rubber

### 2. Oil-free treatment

The degreasing and washing of wetted parts

### 3. Symbol

In the symbol ( ) Port 1 (IN) and Port 2 (OUT) are shown in a blocked condition ( ), but it is not possible to use the valve in cases of reverse pressure, where the Port 2 pressure is higher than the Port 1 pressure.

## Faston Terminal

### 1. Faston™ is a trademark of Tyco Electronics Corp.

### 2. For electrical connection of the Faston terminal and molded coil, please use Tyco's “Amp/Faston connector/250 Series” or the equivalent.

# Solenoid Valve Flow-rate Characteristics

## (How to indicate flow-rate characteristics)

### 1. Indication of flow-rate characteristics

The flow-rate characteristics in equipment such as a solenoid valve etc. are indicated in their specifications as shown in Table (1).

Table (1) Indication of Flow-rate Characteristics

| Corresponding equipment         | Indication by international standard | Other indications | Conformed standard                                                |
|---------------------------------|--------------------------------------|-------------------|-------------------------------------------------------------------|
| Pneumatic equipment             | <b>C, b</b>                          | —                 | ISO 6358: 1989<br>JIS B 8390: 2000                                |
|                                 | —                                    | <b>S</b>          | JIS B 8390: 2000<br>Equipment: JIS B 8373, 8374, 8375, 8379, 8381 |
|                                 |                                      | <b>Cv</b>         | ANSI/(NFPA)T3.21.3: 1990                                          |
| Process fluid control equipment | <b>Av</b>                            | —                 | IEC60534-2-3: 1997<br>JIS B 2005: 1995                            |
|                                 | —                                    | <b>Cv</b>         | Equipment: JIS B 8471, 8472, 8473                                 |

### 2. Pneumatic equipment

#### 2.1 Indication according to the international standards

##### (1) Conformed standard

**ISO 6358: 1989** : Pneumatic fluid power—Components using compressible fluids—Determination of flow-rate characteristics

**JIS B 8390: 2000** : Pneumatic fluid power—Components using compressible fluids—How to test flow-rate characteristics

##### (2) Definition of flow-rate characteristics

The flow-rate characteristics are indicated as a result of a comparison between sonic conductance **C** and critical pressure ratio **b**.

Sonic conductance **C** : Value which divides the passing mass flow rate of an equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a standard condition.

Critical pressure ratio **b** : Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.

Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and where sonic speed in a certain part of an equipment is reached.  
Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the downstream pressure.

Subsonic flow : Flow greater than the critical pressure ratio

Standard condition : Air in a temperature state of 20°C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar), relative humidity 65%.

It is stipulated by adding the “(ANR)” after the unit depicting air volume.  
(standard reference atmosphere)

Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere

##### (3) Formula for flow rate

Described by the practical units as following.

When  $\frac{P_2 + 0.1}{P_1 + 0.1} \leq b$ , **choked flow**

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273 + t}} \dots\dots\dots(1)$$

When  $\frac{P_2 + 0.1}{P_1 + 0.1} > b$ , **subsonic flow**

$$Q = 600 \times C (P_1 + 0.1) \sqrt{1 - \left[ \frac{\frac{P_2 + 0.1}{P_1 + 0.1} - b}{1 - b} \right]^2} \sqrt{\frac{293}{273 + t}} \dots\dots\dots(2)$$

**Q**: Air flow rate [dm<sup>3</sup>/min (ANR)], dm<sup>3</sup> (cubic decimetre) of SI unit are allowed to be described by L (litre).

1 dm<sup>3</sup> = 1 L

**C** : Sonic conductance [ $\text{dm}^3/(\text{s} \cdot \text{bar})$ ]

**b** : Critical pressure ratio [—]

**P<sub>1</sub>** : Upstream pressure [MPa]

**P<sub>2</sub>** : Downstream pressure [MPa]

**t** : Temperature [ $^{\circ}\text{C}$ ]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow-rate characteristics are shown in Graph (1). For details, please make use of SMC's "Energy Saving Program".

Example)

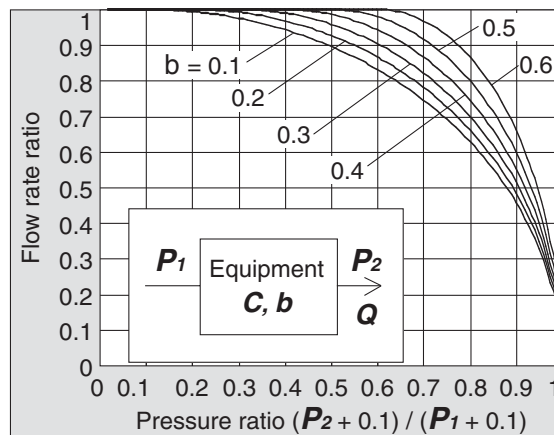
Obtain the air flow rate for **P<sub>1</sub>** = 0.4 [MPa], **P<sub>2</sub>** = 0.3 [MPa], **t** = 20 [ $^{\circ}\text{C}$ ] when a solenoid valve is performed in **C** = 2 [ $\text{dm}^3/(\text{s} \cdot \text{bar})$ ] and **b** = 0.3.

According to formula (1), the maximum flow rate =  $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 [\text{dm}^3/\text{min (ANR)}]$

$$\text{Pressure ratio} = \frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), the flow rate ratio will be 0.7 when the pressure ratio is 0.8 and **b** = 0.3.

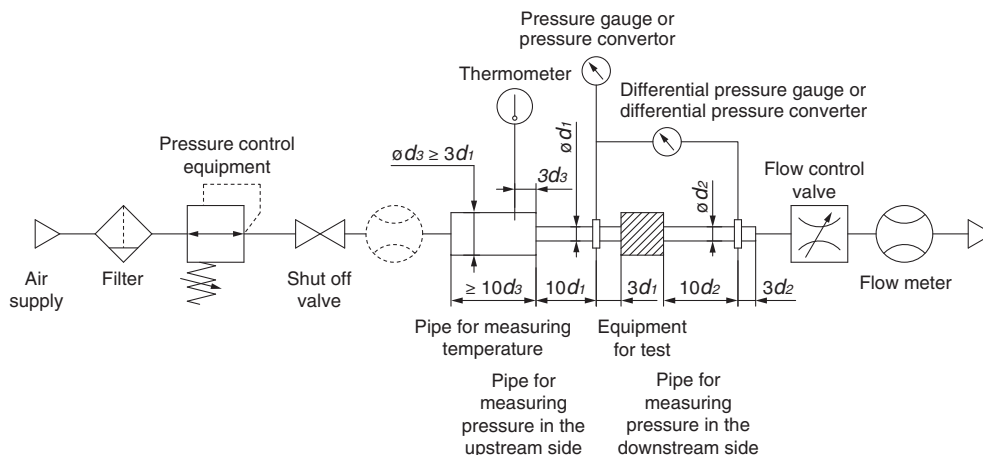
Therefore, flow rate = Maximum flow rate x flow rate ratio =  $600 \times 0.7 = 420 [\text{dm}^3/\text{min(ANR)}]$



**Graph (1) Flow-rate characteristics**

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance **C** from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find **b**, then obtain the critical pressure ratio **b** from that average.



**Fig. (1) Test circuit based on ISO 6358, JIS B 8390**



## 2.2 Effective area **S**

### (1) Conformed standard

**JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—  
How to test flow-rate characteristics**

**Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics**

**JIS B 8374: 3 port solenoid valve for pneumatics**

**JIS B 8375: 4 port, 5 port solenoid valve for pneumatics**

**JIS B 8379: Silencer for pneumatics**

**JIS B 8381: Fittings of flexible joint for pneumatics**

### (2) Definition of flow-rate characteristics

Effective area **S**: The cross-sectional area having an ideal throttle without friction or without reduced flow. It is deduced from the calculation of the pressure changes inside an air tank when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the “easy to run through” as sonic conductance **C**.

### (3) Formula for flow rate

When  $\frac{P_2 + 0.1}{P_1 + 0.1} \leq 0.5$ , **choked flow**

$$Q = 120 \times S (P_1 + 0.1) \sqrt{\frac{293}{273 + t}} \quad \text{.....(3)}$$

When  $\frac{P_2 + 0.1}{P_1 + 0.1} > 0.5$ , **subsonic flow**

$$Q = 240 \times S \sqrt{(P_2 + 0.1) (P_1 - P_2)} \sqrt{\frac{293}{273 + t}} \quad \text{.....(4)}$$

Conversion with sonic conductance **C**:

$$S = 5.0 \times C \quad \text{.....(5)}$$

**Q** : Air flow rate [dm<sup>3</sup>/min(ANR)], dm<sup>3</sup> (cubic decimetre) of SI unit are allowed to be described by L (litre).  
1 dm<sup>3</sup> = 1 L

**S** : Effective area [mm<sup>2</sup>]

**P<sub>1</sub>** : Upstream pressure [MPa]

**P<sub>2</sub>** : Downstream pressure [MPa]

**t** : Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio **b** is unknown for equipment. In the formula (2) by the sonic conductance **C**, it is the same formula as when **b** = 0.5.

### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area **S**, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9.

$$S = 12.1 \frac{V}{t} \log_{10} \left( \frac{P_s + 0.1}{P + 0.1} \right) \sqrt{\frac{293}{T}} \quad \text{.....(6)}$$

**S** : Effective area [mm<sup>2</sup>]

**V** : Air tank capacity [dm<sup>3</sup>]

**t** : Discharging time [s]

**P<sub>s</sub>** : Pressure inside air tank before discharging [MPa]

**P** : Residual pressure inside air tank after discharging [MPa]

**T** : Temperature inside air tank before discharging [K]

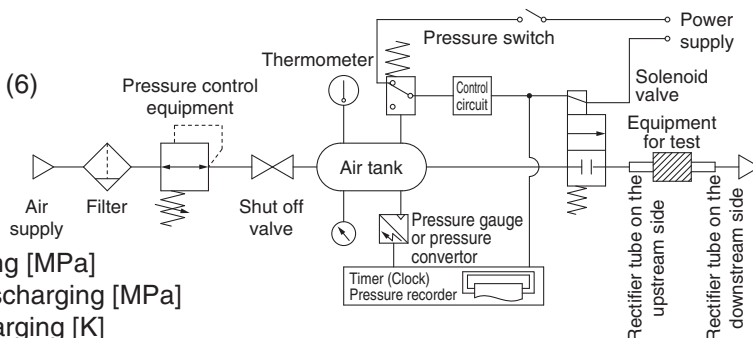


Fig. (2) Test circuit based on JIS B 8390

### 2.3 Flow coefficient **C<sub>v</sub>** factor

**The United States Standard ANSI/(NFPA)T3.21.3: 1990: Pneumatic fluid power—Flow rating test procedure and reporting method—For fixed orifice components**

Defines the flow coefficient, **C<sub>v</sub>** factor by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$C_v = \frac{Q}{114.5 \sqrt{\frac{\Delta P (P_2 + P_a)}{T_1}}} \dots\dots\dots(7)$$

**ΔP** : Pressure drop between the static pressure tapping ports [bar]

**P<sub>1</sub>** : Pressure of the upstream tapping port [bar gauge]

**P<sub>2</sub>** : Pressure of the downstream tapping port [bar gauge]: **P<sub>2</sub> = P<sub>1</sub> – ΔP**

**Q** : Flow rate [dm<sup>3</sup>/s standard condition]

**P<sub>a</sub>** : Atmospheric pressure [bar absolute]

**T<sub>1</sub>** : Upstream absolute temperature [K]

Test conditions are **P<sub>1</sub> + P<sub>a</sub> = 6.5 ± 0.2 bar absolute**, **T<sub>1</sub> = 297 ± 5 K**, **0.07 bar ≤ ΔP ≤ 0.14 bar**.

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

### 3. Process fluid control equipment

#### (1) Conformed standard

**IEC60534-2-3: 1997: Industrial-process control valves. Part 2: Flow capacity, Section Three-Test procedures**

**JIS B 2005: 1995: How to test flow coefficient of a valve**

**Equipment standards: JIS B 8471: Solenoid valve for water**

**JIS B 8472: Solenoid valve for steam**

**JIS B 8473: Solenoid valve for fuel oil**

#### (2) Definition of flow-rate characteristics

**Av** factor: Value of the clean water flow rate represented by m<sup>3</sup>/s which runs through a valve (equipment for test) when the pressure differential is 1 Pa. It is calculated using the following formula.

$$Av = Q \sqrt{\frac{\square}{\Delta P}} \dots\dots\dots(8)$$

**Av** : Flow coefficient [m<sup>2</sup>]

**Q** : Flow rate [m<sup>3</sup>/s]

**ΔP** : Pressure differential [Pa]

**□** : Fluid density [kg/m<sup>3</sup>]

#### (3) Formula for flow rate

Described by the practical units. Also, the flow-rate characteristics are shown in Graph (2).

In the case of liquid:

$$Q = 1.9 \times 10^6 Av \sqrt{\frac{\Delta P}{G}} \dots\dots\dots(9)$$

**Q** : Flow rate [L/min]

**Av** : Flow coefficient [m<sup>2</sup>]

**ΔP** : Pressure differential [MPa]

**G** : Specific gravity [water = 1]

In the case of saturated steam:

$$Q = 8.3 \times 10^6 Av \sqrt{\Delta P (P_2 + 0.1)} \dots\dots\dots(10)$$

**Q** : Flow rate [kg/h]

**Av** : Flow coefficient [m<sup>2</sup>]

**ΔP** : Pressure differential [MPa]

**P<sub>1</sub>** : Upstream pressure [MPa]: **ΔP = P<sub>1</sub> – P<sub>2</sub>**

**P<sub>2</sub>** : Downstream pressure [MPa]

Conversion of flow coefficient:

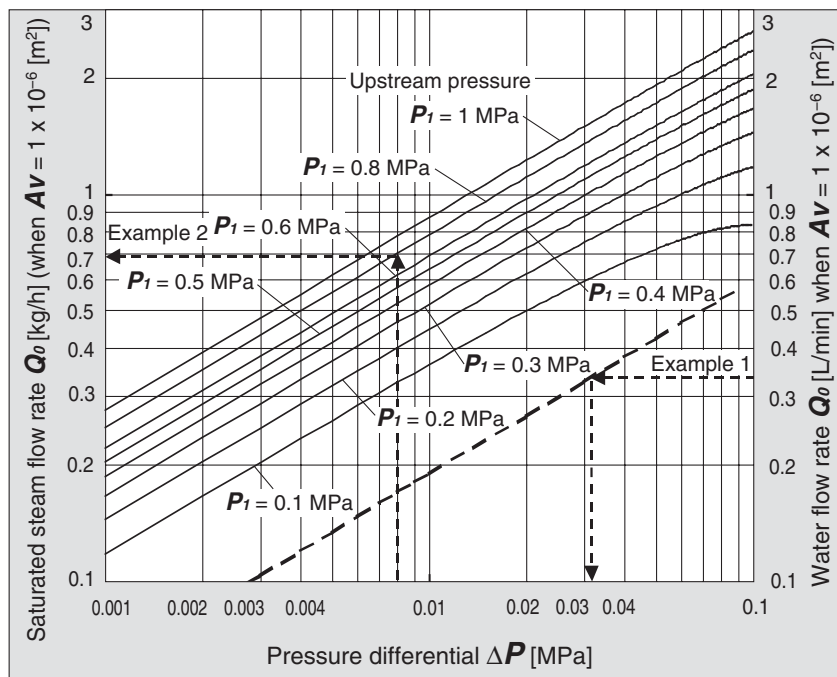
$$Av = 28 \times 10^{-6} Kv = 24 \times 10^{-6} Cv \dots\dots\dots(11)$$

Here,

**Kv** factor : Value of the clean water flow rate represented by m<sup>3</sup>/h which runs through a valve at 5 to 40°C, when the pressure differential is 1 bar.

**Cv** factor (Reference values): Value of the clean water flow rate represented by US gal/min which runs through a valve at 60°F, when the pressure differential is 1 lbf/in<sup>2</sup> (psi).

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.



**Graph (2) Flow-rate characteristics**

Example 1)

Obtain the pressure differential when water 15 [L/min] runs through a solenoid valve with an **Av** = 45 × 10<sup>-6</sup> [m<sup>2</sup>]. Since **Q<sub>0</sub>** = 15/45 = 0.33 [L/min], according to Graph (2), if reading **ΔP** when **Q<sub>0</sub>** is 0.33, it will be 0.031 [MPa].

Example 2)

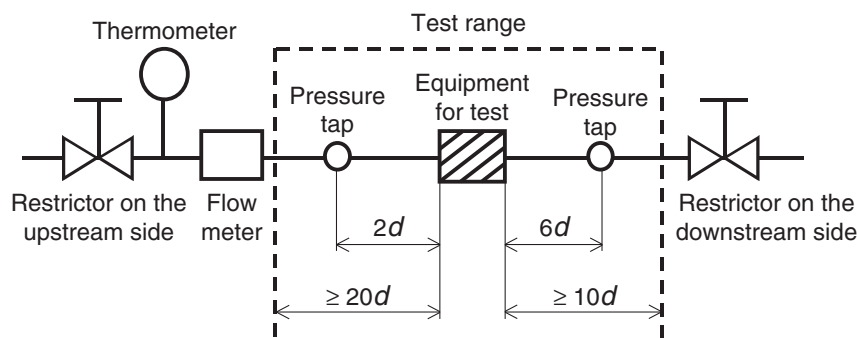
Obtain the saturated steam flow rate when **P<sub>1</sub>** = 0.8 [MPa], **ΔP** = 0.008 [MPa] with a solenoid valve with an **Av** = 1.5 × 10<sup>-6</sup> [m<sup>2</sup>].

According to Graph (2), if reading **Q<sub>0</sub>** when **P<sub>1</sub>** is 0.8 and **ΔP** is 0.008, it is 0.7 [kg/h]. Therefore, the flow rate **Q** = 0.7 × 1.5 = 1.05 [kg/h].

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to 40°C, then measure the flow rate with a pressure differential of 0.075 MPa. However, the pressure differential needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4 × 10<sup>4</sup>.

By substituting the measurement results for formula (8) to figure out **Av**.



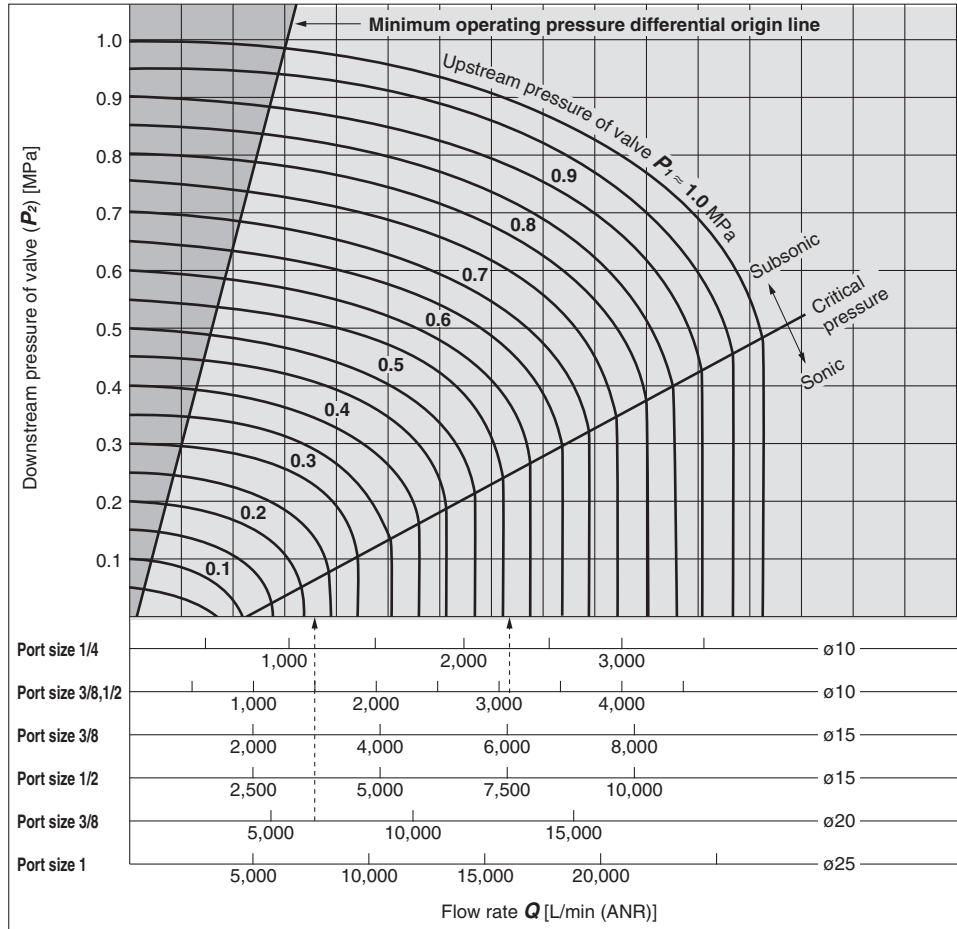
**Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005**

## Series VXD

# Flow-rate Characteristics

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 34 through to 38.

For Air (Orifice diameter:  $\phi 10$  mm,  $\phi 15$  mm,  $\phi 20$  mm,  $\phi 25$  mm)



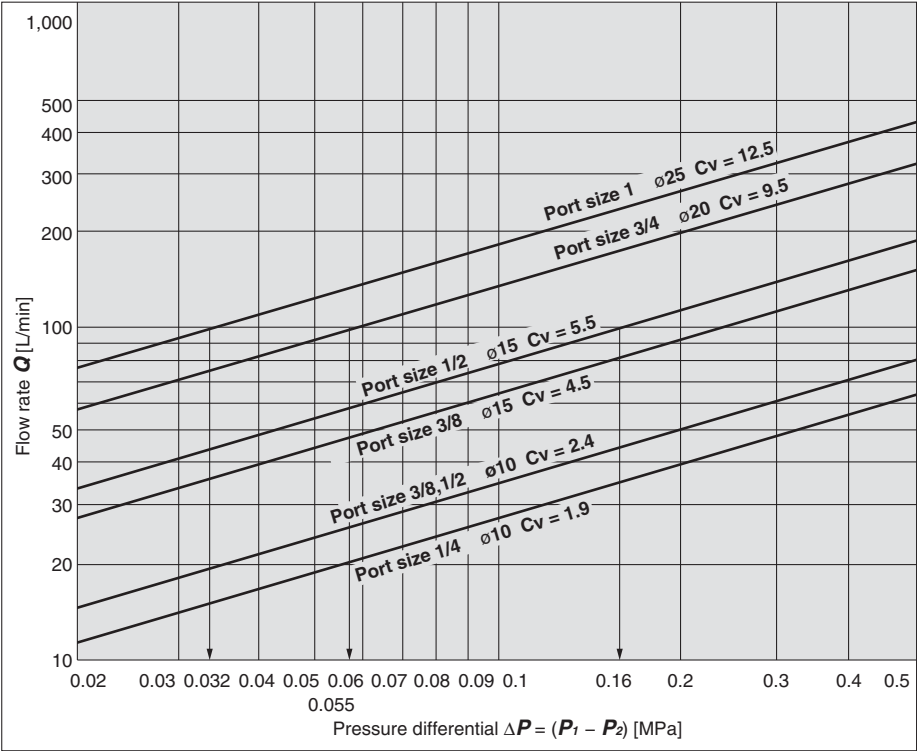
### How to read the graph

The sonic range pressure to generate a flow rate of 6000 L/min (ANR) is  $P_1 \approx 0.57$  MPa for a  $\phi 15$  orifice (VXD240□□/Port size: 3/8) and  $P_1 \approx 0.22$  MPa for a  $\phi 20$  orifice (VXD250□□/Port size: 3/4).

### Warning

In the area located left to the minimum operating pressure differential origin line in the flow-rate characteristics table, the minimum operating pressure is not generated. Do not use the product in this area as this may cause operation failure (valve opening failure, valve closing failure) or damage of the valve. Select valves with suitable size.

For Water



How to read the graph

The pressure differential when water with flow rate of 100 L/min is applied is as follows.  
For a  $\phi 15$  orifice (VXD214<sup>2</sup><sub>0</sub>-04),  
 $\Delta P \approx 0.16$  MPa,  
for a  $\phi 20$  orifice (VXD250),  
 $\Delta P \approx 0.055$  MPa,  
for a  $\phi 25$  orifice (VXD260),  
 $\Delta P \approx 0.032$  MPa



# Series VXD Specific Product Precautions 1

Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, <http://www.smcworld.com>

## Design

### ⚠ Design

- 1. Cannot be used as an emergency shutoff valve etc.**  
The valves presented in this catalogue are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.
- 2. Extended periods of continuous energization**  
The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.
- 3. Liquid rings**  
In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.
- 4. Actuator drive**  
When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.
- 5. Pressure (including vacuum) holding**  
It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.
- 6. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit etc.**
- 7. When an impact, such as water hammer etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.**

## Selection

### ⚠ Warning

- 1. Minimum operating pressure differential**  
Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the capacity of the supply source (pumps, compressors, etc.) or the type of pipe restrictions (the piping is bent continuously due to elbow or tee, or narrow tube nozzle is installed in the end). If the product is used below the minimum operating pressure, the operation becomes unstable, which might cause valve opening or closing failure, or oscillation, leading to failure due to insufficient pressure differential. Select an appropriate valve size with reference to the flow-rate characteristics and flow-rate characteristics table (on pages 34 through to 40).

## Selection

### ⚠ Warning

#### 2. Fluid

##### 1) Type of fluid

Select an appropriate valve with reference to the table below for the general fluid. Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalogue. Use a fluid with a kinematic viscosity of 50 mm<sup>2</sup>/s or less.

If there is something you do not know, please contact SMC.

##### Applicable fluid

|                          |                                            |
|--------------------------|--------------------------------------------|
| For Air                  | Air                                        |
| For Water                | Air/Water                                  |
| For Oil                  | Air/Water/Oil                              |
| For Heated water         | Air(up to 99°C)/Water/Heated water         |
| For High temperature oil | Air(up to 99°C)/Water/High temperature oil |

##### 2) Flammable oil, Gas

Check the specifications for leakage in the interior and/or exterior area.

##### 3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) Depending on water quality, a brass body can cause corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- 5) Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

#### 3. Fluid quality

##### <Air>

##### 1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

##### 2) Install an air filter.

Install an air filter close to the valve on the upstream side. A filtration degree of 5 µm or less should be selected.

##### 3) Install an aftercooler or air dryer, etc.

Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

##### 4) If excessive carbon powder is generated, eliminate it by installing a mist separator on the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.



# Series VXD

## Specific Product Precautions 2

Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, <http://www.smcworld.com>

### Selection

#### ⚠ Warning

##### <Water>

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 80 to 100 mesh.

The supply water includes materials that create a hard sediment or sludge such as calcium and magnesium. Sediment and sludge can cause the valve to not operate properly. Therefore, install a water softening device, which removes these materials, and a filter (strainer) directly in front of the valve.

##### <Oil>

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using.

#### 4. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

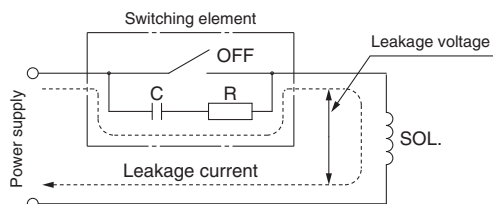
#### 5. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

#### ⚠ Caution

##### 1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC/Class B built-in full-wave rectifier coil: 10% or less of rated voltage  
DC coil: 2% or less of rated voltage

##### 2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

##### 3. When the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s.

### Mounting

#### ⚠ Warning

##### 1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

##### 2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

##### 3. Mount a valve with its coil position upward, not downward.

When mounting a valve with its coil positioned downward, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upward.

##### 4. Do not warm the coil assembly with a heat insulator etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.

##### 5. Secure with brackets, except in the case of steel piping and copper fittings.

##### 6. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

##### 7. Painting and coating

Warnings or specifications printed or labelled on the product should not be erased, removed or covered up.

### Piping

#### ⚠ Warning

##### 1. During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

##### 2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

#### ⚠ Caution

##### 1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

##### 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.





# Series VXD Specific Product Precautions 3

Be sure to read before handling.

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## Piping

### ⚠ Caution

3. Always tighten threads with the proper tightening torque. When attaching fittings to valves, tighten with the proper tightening torque shown below.

#### Tightening Torque for Piping

| Connection thread | Proper tightening torque [N·m] |
|-------------------|--------------------------------|
| Rc1/8             | 7 to 9                         |
| Rc1/4             | 12 to 14                       |
| Rc3/8             | 22 to 24                       |
| Rc1/2             | 28 to 30                       |
| Rc3/4             |                                |
| Rc1               | 36 to 38                       |

4. When connecting piping to a product  
Avoid mistakes regarding the supply port etc.
5. If the regulator and solenoid valve are connected directly, chattering may occur as both of them generate vibration. Do not connect them.
6. If the effective area of piping on the fluid supply side is restricted, the operation may become unstable due to differential pressure fluctuation during valve operation. The piping on the fluid supply side should match the port size of the valve.

## Recommended Piping Conditions

1. When connecting tubes using one-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands etc. (see Fig. 2.)

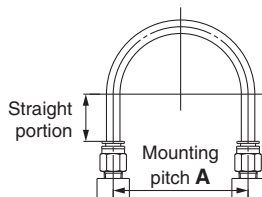
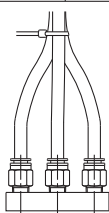


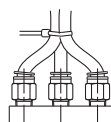
Fig. 1 Recommended piping configuration

Unit: mm

| Tube size | Mounting pitch A |                 |                   | Straight portion length |
|-----------|------------------|-----------------|-------------------|-------------------------|
|           | Nylon tube       | Soft nylon tube | Polyurethane tube |                         |
| ø1/8"     | 44 or more       | 35 or more      | 25 or more        | 16 or more              |
| ø6        | 84 or more       | 66 or more      | 39 or more        | 30 or more              |
| ø1/4"     | 89 or more       | 70 or more      | 57 or more        | 32 or more              |
| ø8        | 112 or more      | 88 or more      | 52 or more        | 40 or more              |
| ø10       | 140 or more      | 110 or more     | 69 or more        | 50 or more              |
| ø12       | 168 or more      | 132 or more     | 88 or more        | 60 or more              |



Recommended



Unacceptable

Fig. 2 Binding tubes with bands

## Wiring

### ⚠ Caution

1. As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm<sup>2</sup> for wiring. Furthermore, do not allow excessive force to be applied to the lines.
2. Use electrical circuits which do not generate chattering in their contacts.
3. Use voltage which is within  $\pm 10\%$  of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within  $\pm 5\%$  of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor, etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with SMC.)

## Operating Environment

### ⚠ Warning

1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water vapor, or where there is direct contact with any of these.
2. Do not use in explosive atmospheres.
3. Do not use in locations subject to vibration or impact.
4. Do not use in locations where radiated heat will be received from nearby heat sources.
5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.



# Series VXD Specific Product Precautions 4

Be sure to read before handling.

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## Maintenance

### Warning

#### 1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- 1) Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Remove the product.

#### 2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

### Caution

#### 1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- 2) Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

#### 2. Lubrication

When using after lubricating, never forget to lubricate continuously.

#### 3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

#### 4. Exhaust the drainage from an air filter periodically.

## Operating Precautions

### Warning

1. If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
2. When problems are caused by a water hammer, install water hammer relief equipment (accumulator, etc.), or use an SMC water hammer relief valve (Series VXR). For details, please consult with SMC.
3. When the pilot type 2 port solenoid valve is closed, and pressure is applied suddenly due to the starting of fluid supply source such as pump and compressor, the valve may open momentarily and fluid may leak.
4. If the product is used in the conditions in which rapid decrease in the inlet pressure of the valve and rapid increase in the outlet pressure of the valve are repeated, excessive stress will be applied to the diaphragm, which causes the diaphragm to be damaged and dropped, leading to the operation failure of the valve. Check the operating conditions before use.

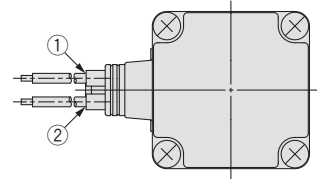
## Electrical Connections

### Caution

#### Grommet

Class B coil: AWG20 Outside insulator diameter of 2.5 mm

Class H coil: AWG18 Outside insulator diameter of 2.1 mm

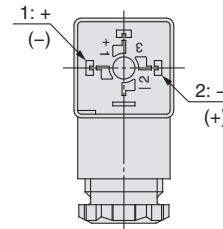


| Rated voltage | Lead wire colour |      |
|---------------|------------------|------|
|               | ①                | ②    |
| DC            | Black            | Red  |
| 100 VAC       | Blue             | Blue |
| 200 VAC       | Red              | Red  |
| Other AC      | Grey             | Grey |

\* There is no polarity.

#### DIN terminal

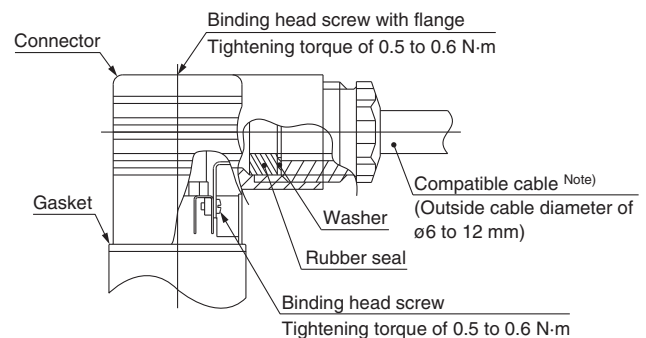
Since internal connections are shown below for the DIN terminal, make connections to the power supply accordingly.



| Terminal no. | 1     | 2     |
|--------------|-------|-------|
| DIN terminal | + (-) | - (+) |

\* There is no polarity.

- Use a heavy-duty cord with an outside cable diameter of  $\phi 6$  to 12 mm.
- Use the tightening torques below for each section.



Note) For an outside cable diameter of  $\phi 9$  to 12 mm, remove the internal parts of the rubber seal before using.



# Series VXD Specific Product Precautions 5

Be sure to read before handling.

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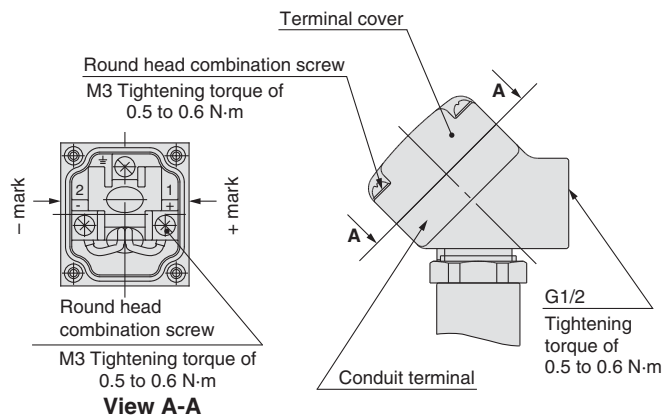
## Electrical Connections

### ⚠ Caution

#### ■ Conduit terminal

In the case of the conduit terminal, make connections according to the marks shown below.

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G1/2) with the special wiring conduit etc.



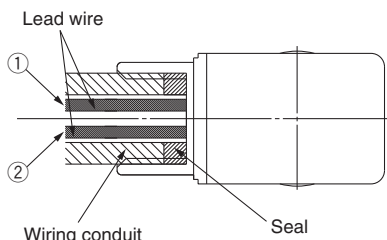
(Internal connection diagram)

#### ■ Conduit

When used as an IP65 equivalent, use seal to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class B coil: AWG20 Outside insulator diameter of 2.5 mm

Class H coil: AWG18 Outside insulator diameter of 2.1 mm



(Connection G1/2 Tightening torque of 0.5 to 0.6 N·m)

| Rated voltage | Lead wire colour |      |
|---------------|------------------|------|
|               | ①                | ②    |
| DC            | Black            | Red  |
| 100 VAC       | Blue             | Blue |
| 200 VAC       | Red              | Red  |
| Other AC      | Grey             | Grey |

\* There is no polarity.  
(There is no polarity, except for the power-saving type.)

| Description | Part no.   |
|-------------|------------|
| Seal        | VCW20-15-6 |

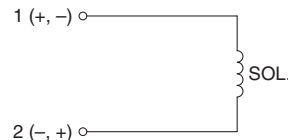
Note) Please order separately.

## Electrical Circuits

### ⚠ Caution

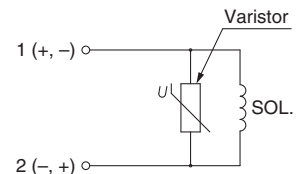
#### [DC circuit]

##### Grommet, Faston terminal



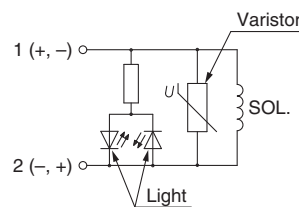
Without electrical option

##### Grommet, DIN terminal, Conduit terminal, Conduit



With surge voltage suppressor

##### DIN terminal, Conduit terminal

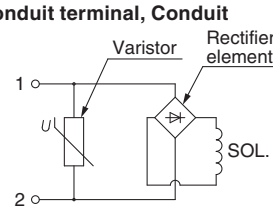


With light/surge voltage suppressor

#### [AC circuit]

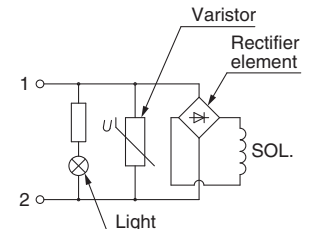
\* For AC, the standard product is equipped with surge voltage suppressor.

##### Grommet, DIN terminal, Conduit terminal, Conduit



Without electrical option

##### DIN terminal, Conduit terminal



With light/surge voltage suppressor

## One-touch Fitting

### ⚠ Caution

For information on handling one-touch fittings (KQ2 series) and appropriate tubing, refer to SMC website, <http://www.smc.eu>

## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

-  **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
-  **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
-  **Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

- \*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.  
ISO 4413: Hydraulic fluid power – General rules relating to systems.  
IEC 60204-1: Safety of machinery – Electrical equipment of machines.  
(Part 1: General requirements)  
ISO 10218-1: Manipulating industrial robots - Safety.  
etc.

### Warning

#### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

#### 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

#### 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

#### 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

### Caution

#### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.

This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

\*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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| Poland      | ☎ +48 (0)222119616    | www.smc.pl               | office@smc.pl              |
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