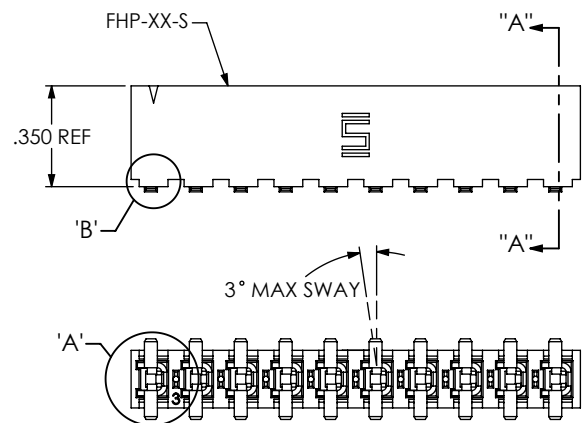
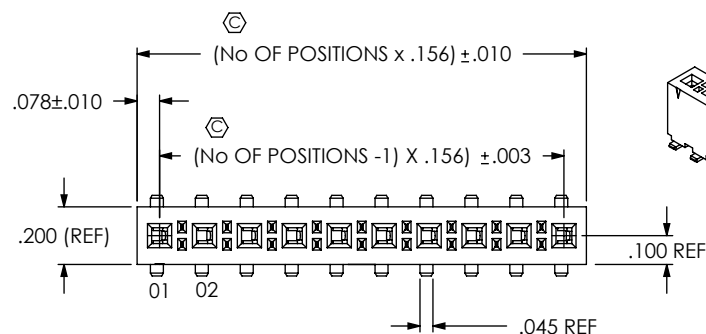
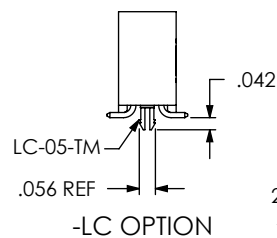
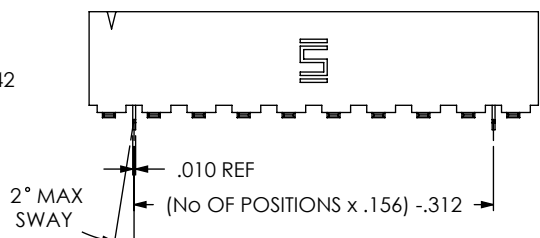


DO NOT  
SCALE FROM  
THIS PRINTFIG 1  
[FHP-10-02-X-S SHOWN]

-LC OPTION



-A OPTION

TABLE 1

FINISHED GOODS	SUB ASSEMBLY
FHP-02-02-T-S-XX	FHP-24-02-T-S-02
FHP-02-01-T-S-XX	FHP-24-01-T-S-02
FHP-03-02-T-S-XX	FHP-24-02-T-S-03
FHP-04-01-T-S-XX	FHP-24-01-T-S-04
FHP-04-02-T-S-XX	FHP-24-02-T-S-04
FHP-05-02-T-S-XX	FHP-24-02-T-S-05
FHP-06-01-TM-S-XX / T-S-XX	FHP-24-01-T-S-06
FHP-08-01-T-S-XX	FHP-24-01-T-S-08
FHP-10-02-T-S-XX / TM-S-XX	FHP-24-02-T-S-10
FHP-12-02-T-S-XX	FHP-24-02-T-S-12
FHP-13-01-T-S-XX	FHP-24-01-T-S-13
FHP-14-01-T-S-XX	FHP-24-01-T-S-14
ALL REMAINING CONFIGURATIONS	FHP-24-XX-X-S

FIG 2

-LC & -A OPTIONS  
[-LC & -A OPTIONS ONLY AVAILABLE ON -02 LEAD STYLE]  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

## FHP-XX-XX-XX-S-XX-XX

No OF POSITIONS  
-02 THRU -24  
(PER ROW)  
[SEE POSITIONAL FILL VIEW]

LEAD STYLE  
-01: THROUGH HOLE  
(USE C-130-01-X)  
-02: SURFACE MOUNT  
(USE C-130-02-X)

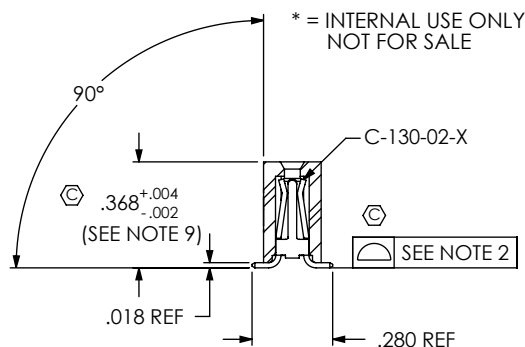
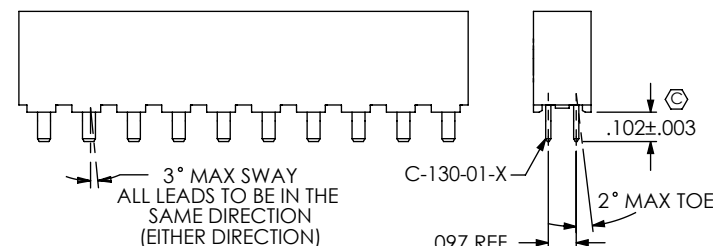
\*POLARIZATION  
-02 THRU -06, -08, -10, -12, -13 & -14  
(SEE TABLE 1 FOR AVAILABLE COMBINATIONS)  
(SEE SHT 3, IN-PROCESS 1 POLARIZED FILL)  
(SEE NOTE 12)

OPTION  
-TR: TAPE & REEL PACKAGING  
(T&R AVAILABLE FOR 2 THRU 18 POS)  
(SEE NOTES 6 & 10)

OPTION  
-LC: LOCKING CLIP (USE LC-05-TM)  
(-02 LEAD STYLE ONLY, SEE NOTE 11)  
-A: ALIGNMENT PIN (USE FHP-XX-S-A)  
(SEE FIG 2) (-02 LEAD STYLE ONLY)  
-K: POLYIMIDE FILM PAD  
(SEE FIG 3, SHT. 2) (USE K-DOT-.256-.375-.005)  
(-02 LEAD STYLE ONLY)  
(AVAILABLE ON POSITIONS 2-24,  
2-4 POSITIONS MUST BE IN -TR)

ROW SPECIFICATION  
-S: SINGLE (USE FHP-XX-S)

PLATING SPECIFICATION  
-T: MATTE TIN CONTACT AND TAIL (USE C-130-XX-T)  
-TM: MATTE TIN CONTACT AND TAIL (USE C-130-XX-T)  
-H: 30μ" GOLD IN CONTACT AREA,  
3μ" GOLD ON TAIL (USE C-130-XX-H)

SECTION "A"- "A"  
STYLE -02

## NOTES:

## STYLE -01

1. REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO BE WITHIN .006".
3. BURR ALLOWANCE: .0015 MAX.
4. MAXIMUM CUT FLASH: .020.
5. MINIMUM PUSHOUT FORCE: 1.0 LB.
6. LAYER PACKAGE STYLE -01 & -02, POSITIONS 02 - 04 WITH NO OPTIONS ONLY.
7. OPEN PART OF CONTACT FILLED TOWARDS #1 PIN INDICATOR
8. MINIMUM WALL THICKNESS TO BE .010".
9. MEASURED @ BEND.
10. TUBE PACKAGING AVAILABLE FOR 5 THRU 24 POSITIONS.
11. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
12. POLARIZATION NUMBER INDICATES THE AMOUNT OF LIVE CONTACTS IN THE CONNECTOR.

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES  
.XX: ± .01  
.XXX: ± .005  
.XXXX: ± .0020

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CONSENT OF SAMTEC, INC.

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1.5:1  
MATERIAL: VECTRA E130i  
COLOR: BLACK  
CONTACT: BeCu, 174HT

F:\dwg\sw\axisprod\assembly\156\FHP-XX-XX-XX-S-XX-XX-A5M.slddrw

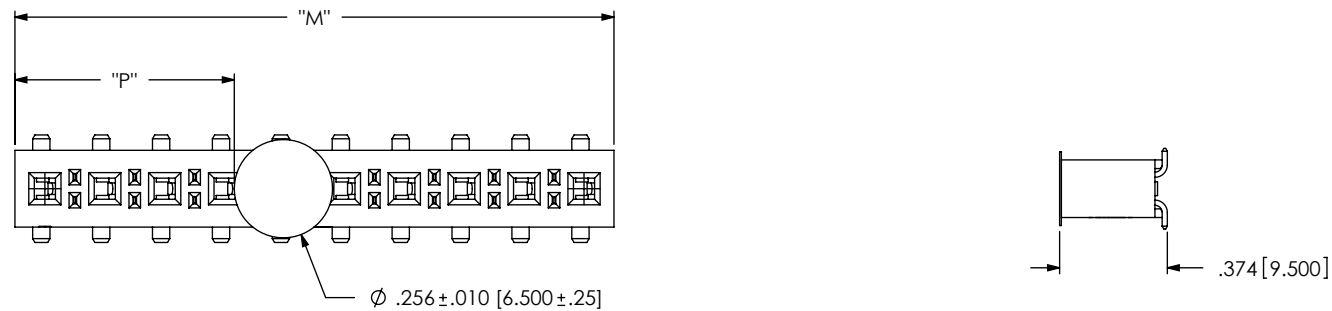
**samtec**

520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:  
.156 HI POWER SOCKET ASSEMBLY

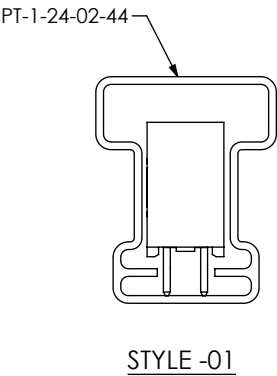
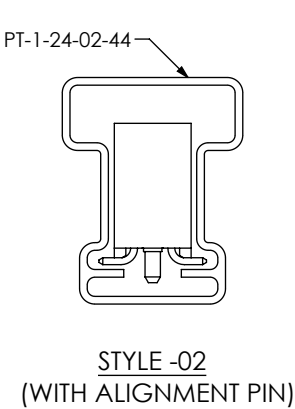
DWG. NO. FHP-XX-XX-XX-S-XX-XX-XX

BY: BRATCHER 03/01/99 SHEET 1 OF 3



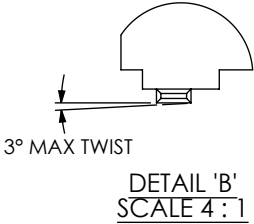
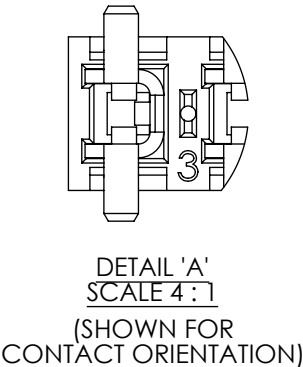
NOTE: "M" = USED MEASURED DIMENSION (REF)  
"P" =  $\{["M" - .256 [6.50]] / 2\} \pm .020 [.51]$

FIG 3  
-K: POLYIMIDE FILM PAD OPTION  
(SHOWN: FHP-10-02-X-S-K)




(TUBE PACKAGING AVAILABLE FOR 5 THRU 24 POS)  
(TUBE PACKAGE THE PARTS WITH #1 PIN TOWARDS ARROW)

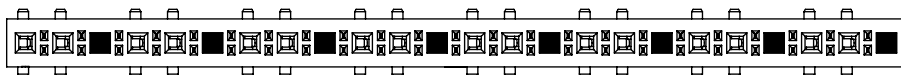
PACKAGING TABLE			
LEAD STYLE	OPTIONS	PACKAGING TUBE	PLUG
-01	ALL OPTIONS	PT-1-24-02-44	TP-03
-02	ALL OPTIONS	PT-1-24-02-44	TP-03



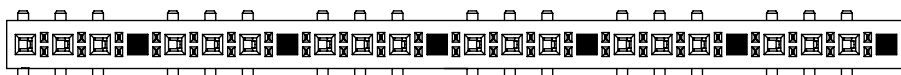
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	DESCRIPTION: .156 HI POWER SOCKET ASSEMBLY	
	DWG. NO. <b>FHP-XX-XX-XX-S-XX-XX-XX</b>	
	BY: BRATCHER	03/01/99
		SHEET 2 OF 3

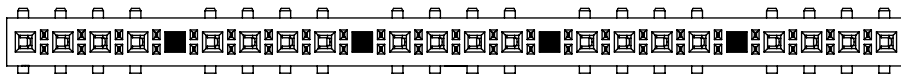
**-02 POLARIZATION**  
 (8 FINISHED GOODS)  
 FHP-24-02-XX-S-02 SHOWN



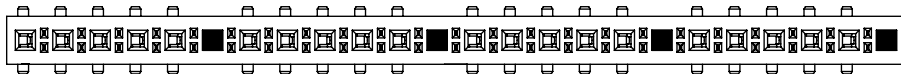
**-03 POLARIZATION**  
 (6 FINISHED GOODS)  
 FHP-24-02-XX-S-03 SHOWN



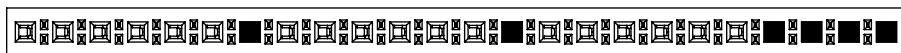
**-04 POLARIZATION**  
 (5 FINISHED GOODS)  
 FHP-24-02-XX-S-04 SHOWN



**-05 POLARIZATION**  
 (4 FINISHED GOODS)  
 FHP-24-02-XX-S-05 SHOWN



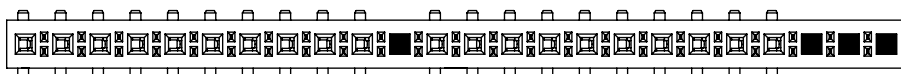
**-06 POLARIZATION**  
 (3 FINISHED GOODS)  
 FHP-24-01-XX-S-06 SHOWN



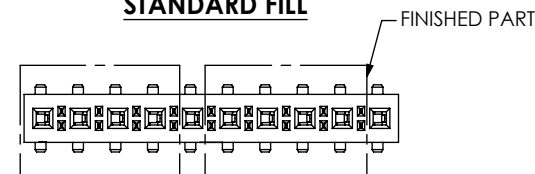
**-08 POLARIZATION**  
 (2 FINISHED GOODS)  
 FHP-24-01-XX-S-08 SHOWN



**-10 POLARIZATION**  
 (2 FINISHED GOODS)  
 FHP-24-02-XX-S-10 SHOWN

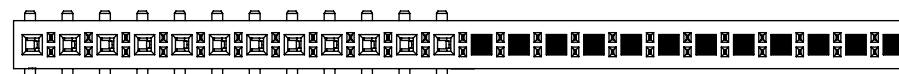


**STANDARD FILL**

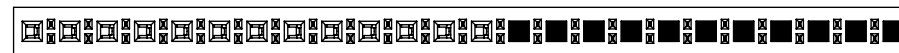


4 POSITION SHOWN  
 [PRIOR TO CUT-TO-POSITION OPERATION]

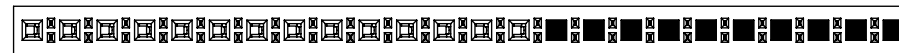
**-12 POLARIZATION**  
 (1 FINISHED GOODS)  
 FHP-24-02-XX-S-12 SHOWN



**-13 POLARIZATION**  
 (1 FINISHED GOODS)  
 FHP-24-01-XX-S-13 SHOWN



**-14 POLARIZATION**  
 (1 FINISHED GOODS)  
 FHP-24-01-XX-S-14 SHOWN



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 PHONE: 812-944-6733 FAX: 812-948-5047  
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DESCRIPTION:

.156 HI POWER SOCKET ASSEMBLY

DWG. NO.

**FHP-XX-XX-XX-S-XX-XX-XX**

BY: BRATCHER

03/01/99

SHEET 3 OF 3