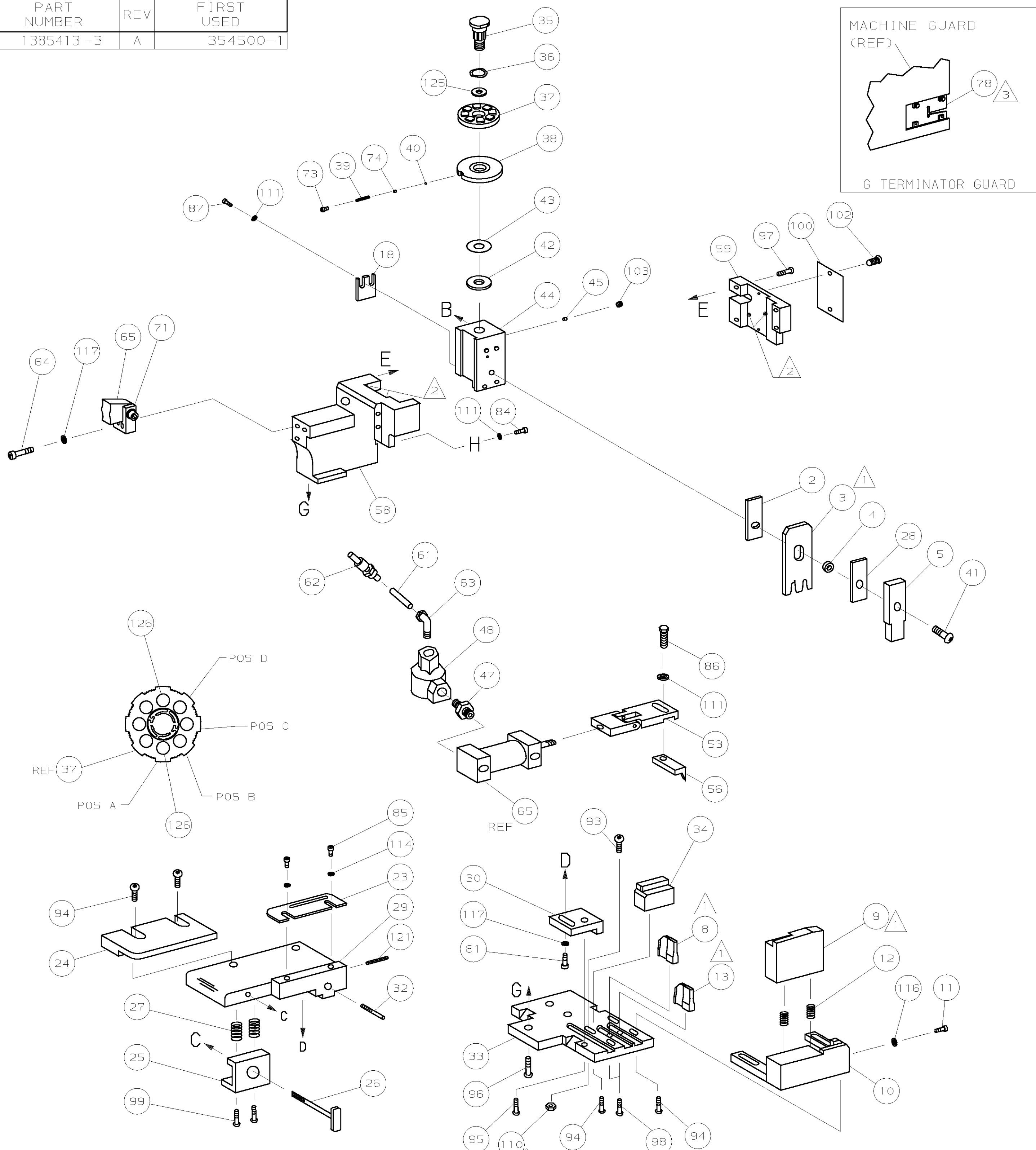


PART NUMBER	REV	FIRST USED
1385413-3	A	354500-1



1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. SEE DRAWING FOR COMPONENTS
5. SET APPL. ON PAD "A" & ADJ. PIN HEIGHT TO MIDDLE OF INSUL. DISC.
6. ITEM 110 MUST BE FLUSH OR BELOW SURFACE OF ITEM 33. GRIND ITEM 110 AS NECESSARY.

TERMINAL NAME: TERMINAL									
AMP TERM PN		MFR TERM PN		SUMITOMA TERMINAL				AMP CRIMP SPECS	
1572087		8410-0966		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
				A	-			-	
				B	NOT			USED	
				C	NOT			USED	
				D	NOT			USED	
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	-		-	-	
				INSUL	.120 [3.05mm]		0V	.152 MAX	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT	
-		NONE		.853	408-8040		458637-1	L2655	

					129
					128
					127
2	-	C	9-354778-1	PIN, WIRE DISC (.2950)A	126
1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	-	-	4088040	SF APPL INST 408-8040	123
					122
1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST 6DE PL	121
					120
					119
					118
3	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
1	-	A	21024-5	WASHER, LOCK (#6)	116
					115
2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
					113
					112
4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
2	-	A	21018-5	NUT, HEX (6-32)	110
					109
					108
					107
					106
					105
					104
1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
					101
1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
2	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4	-	A	3-21002-0	SCR, BHC (10-32x.88) CAP	97
3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	96
1	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLK	95
6	-	A	2-21002-3	SCR, BHC (8-32x.62) TERM H DWN	94
2	-	A	1-21002-9	SCR, BHC (6-32x.62) SHEAR HOLDER	93
					92
					91
					90
					89
					88
2	-	A	2-21000-7	SCR, SHC (8-32x.50) DEP-HOLD	87
1	-	A	2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86
2	-	A	1-21000-3	SCR, SHC (4-40x.25) FR ST GUIDE	85
1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
					83
					82
1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
					80
					79
1	-	B	1-679532-2	INSERT, GUARD	78
					77
					76
					75
1	-	A	690603-1	SPRING, ASSIST	74
1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
					72
1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
PARTS LIST					

-3	BENCH	MODEL	G	AIRFEED		
					70	
					69	
					68	
					67	
					66	
△4	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	65
	2	-	A	3-21000-7	SCR,SHC(10-32x.75)AIR ASSY	64
	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25		61
						60
	1	-	C	1633049-1	CAP, RAM	59
	1	-	D	454485-1	HOUSING	58
						57
	1	-	B	2-694433-6	PAWL, FEED	56
						55
						54
△4	1	-	B	461062-1	FEED FINGER ASSY	53
						52
						51
						50
						49
	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
						46
	1	-	A	690191-1	PLUG, NYLON	45
	1	-	C	458266-5	RAM	44
	1	-	A	690125-1	WASHER, LAMINATED	43
	1	-	A	690124-1	WASHER, RAM	42
	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
	1	-	A	23241-6	BALL, STEEL	40
	1	-	A	690170-1	SPRING, COMPRESSION	39
	1	-	C	1-690142-0	DISC, INSULATION	38
	1	-	D	354777-1	WIRE DISC, PLASTIC	37
	1	-	A	22480-5	WASHER, SPRING	36
	1	-	B	690212-1	POST, RAM	35
	1	-	B	1633048-1	SUPPORT, TERMINAL	34
	1	-	D	1633046-1	PLATE, BASE	33
	1	-	A	690432-3	SCREW, ADJUSTMENT	32
						31
	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	-	C	4-455671-4	PLATE, STRIP GUIDE	29
	1	-	C	2-455888-1	SPACER, FRONT SHEAR DEP	28
	2	-	A	1-22284-0	SPRING, DRAG	27
	1	-	B	690546-1	LEVER, DRAG RELEASE	26
	1	-	B	240792-1	DRAG, TERMINAL	25
	1	-	D	8-690504-6	GUIDE, STRIP (REAR)	24
	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
	1	-	B	2-690472-1	STRIPPER	22
						21
						20
						19
	1	-	B	1633050-1	HOLDER, TERMINAL	18
						17
						16
						15
						14
△1	1	-	C	7-805887-1	ANVIL	13
	1	-	A	3-22280-5	SPRING, SHEAR	12
	1	-	B	1-690461-6	STOP, SHEAR	11
	1	-	C	90769-8	HOLDER, SHEAR (FRONT)	10
△1	1	-	C	1633047-1	SHEAR, FLOAT (FRONT)	9
△1	1	-	C	7-805887-0	ANVIL	8
						7
						6
	1	-	C	1633051-1	DEPRESSOR, SHEAR (FRONT)	5
	1	-	B	238011-2	SPACER, BLOCK CRIMPER	4
△1	1	-	C	1633052-1	CRIMPER, INSULATION	3
	1	-	C	2-455888-2	SPACER, CRIMPER	2
						1

	-3	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
			REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
	QTY REQD PER ASSY		PARTS LIST			
	DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL	HT TR	FIN	
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 23APR02 R. KNEPPER	APP 23APR02 T.ELBIN	 AMP Incorporated Harrisburg, PA 17105-3608	
	2 PLC DEC ±.25		CHK 110CT02 T.BENCHOFF	REL 110CT02 R.KNEPPER		
	3 PLC DEC ± 4 PLC DEC ±					
	ANGLES ± SURF TEXTURE: ✓		NAME SIDE FEED HDM APPLICATOR			MACHINE REF MINI APPL
	REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE -	DWG NO 1385413	SHEET 1 of 1	REV A
	CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO

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