

Customer Information Sheet

DRAWING No.: M80-486XXXX

SHEET 2 OF 2

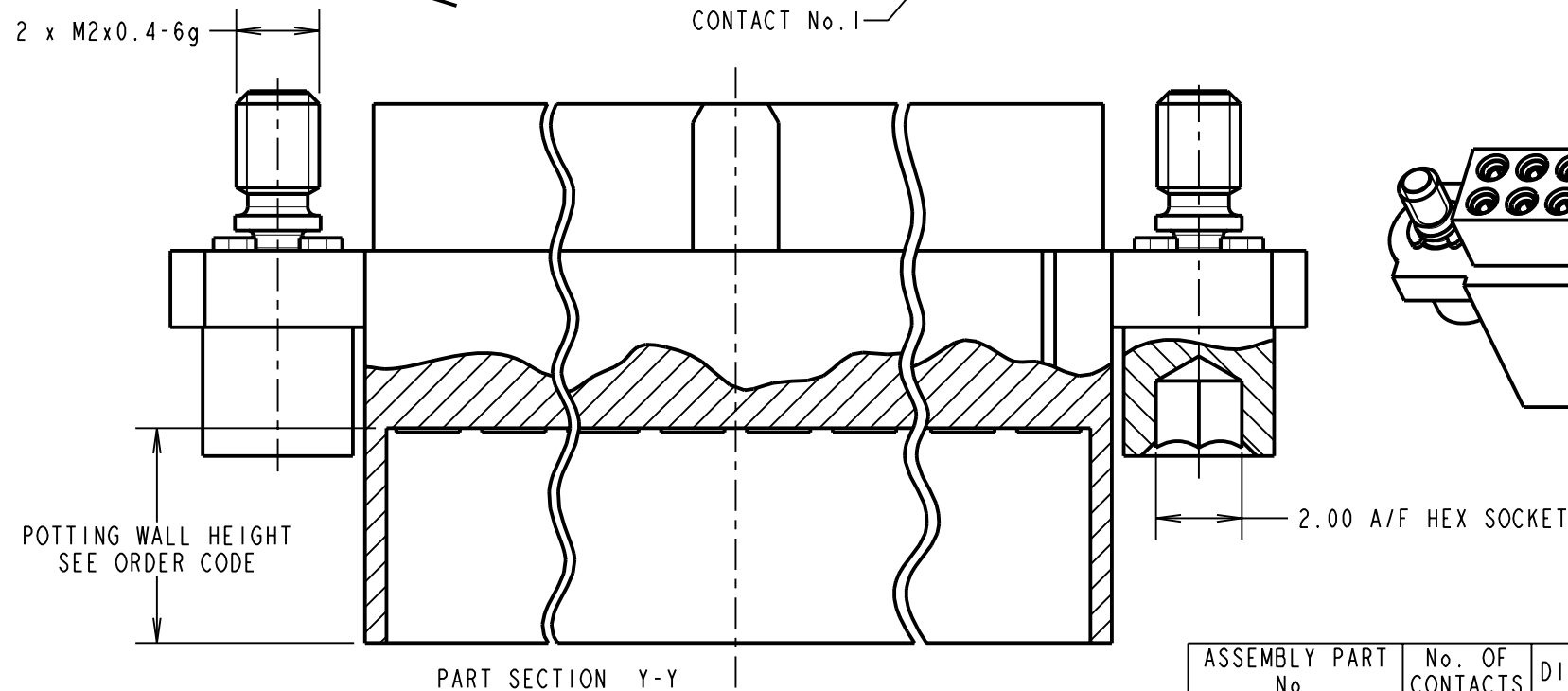
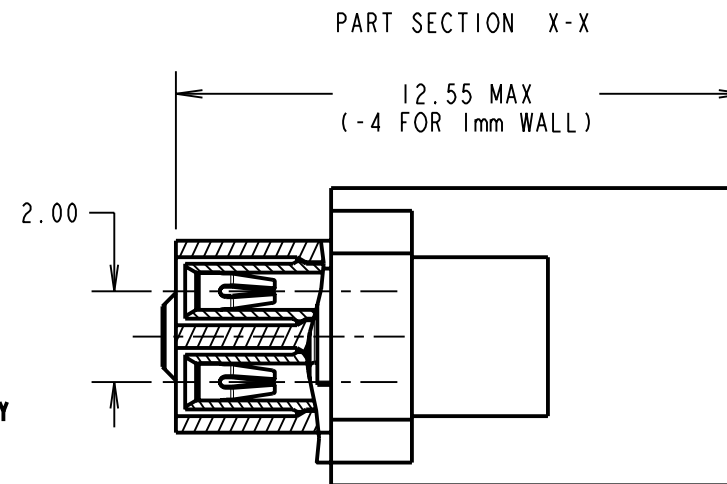
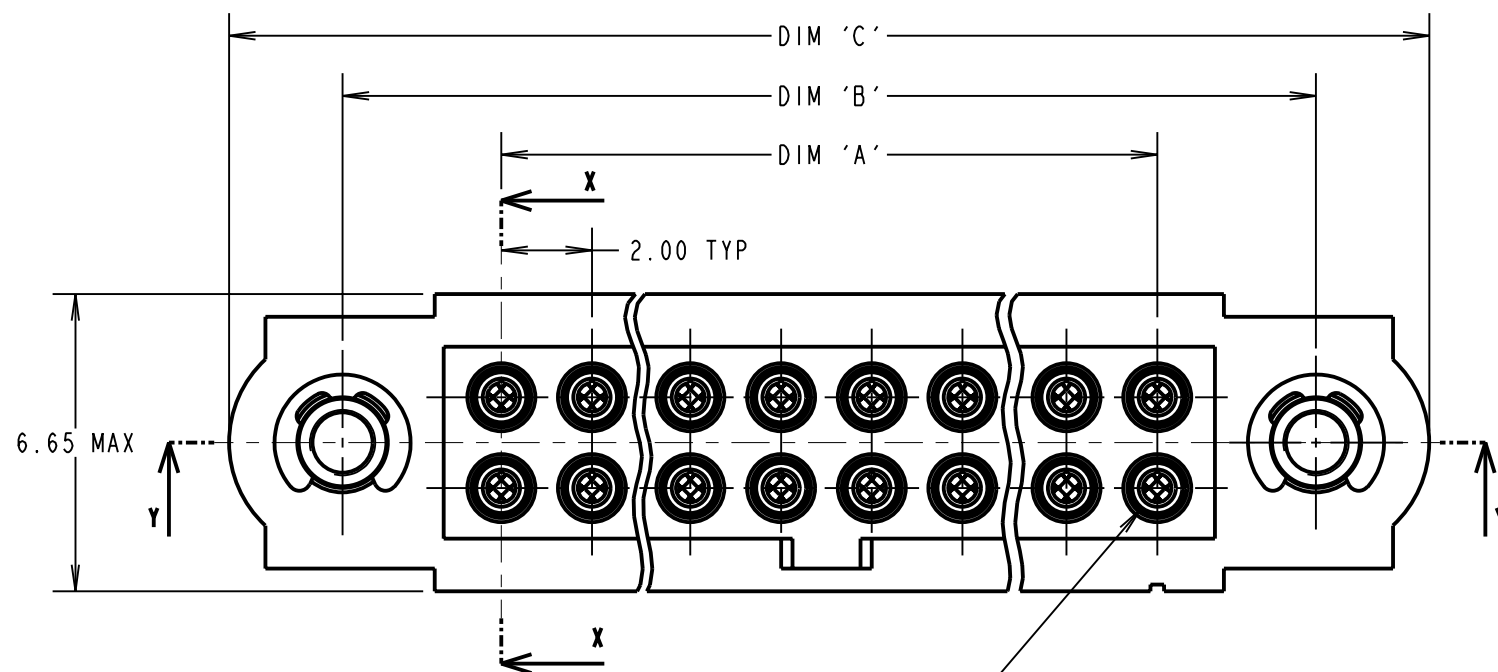
IF IN DOUBT - ASK

©

NOT TO SCALE

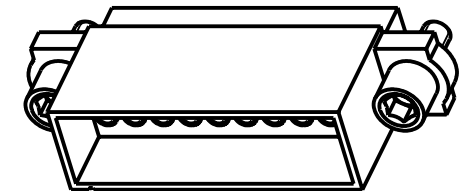
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

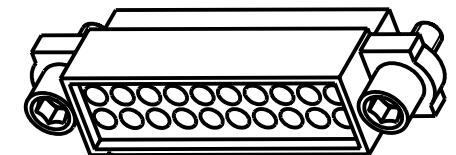


SPECIFICATIONS:

MATERIAL:
MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
CONTACT CLIP = BERYLLIUM COPPER
CONTACT SHELL = BRASS
JACKSCREW, CIRCLIP = STAINLESS STEEL
FINISH:
05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL
42 = 0.3µ GOLD CLIP, 3.5-5.0µ 100% TIN SHELL
ELECTRICAL:
CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
WORKING VOLTAGE = 120V AC/DC
VOLTAGE PROOF = 360V AC/DC
CONTACT RESISTANCE = 25 mΩ MAX
INSULATION RESISTANCE = 100 MΩ MIN
MECHANICAL:
DURABILITY = 500 OPERATIONS
INSERTION FORCE (Ø0.5mm GAUGE) = 2.8N MAX
WITHDRAWAL FORCE (Ø0.5mm GAUGE) = 0.2N MIN
ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
LOOSE
FOR COMPLETE SPECIFICATION, SEE
COMPONENT SPECIFICATION C005XX
(LATEST ISSUE)



5mm POTTING WALL HEIGHT



1mm POTTING WALL HEIGHT

NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M80-0130005 FOR M80-486XX05 AND M80-0130001 FOR M80-486XX42.
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
- INSTRUCTION SHEETS ARE AVAILABLE.

ORDER CODE:

M80-486XXXXX

TOTAL No. OF CONTACTS
06, 10, 12, 14, 18, 20,
26, 34, 42, 50

FINISH
05 - GOLD CLIP, GOLD SHELL
42 - GOLD CLIP, 100% TIN SHELL

POTTING WALL HEIGHT
BLANK = 5mm
A = 1mm

ASSEMBLY PART No.	No. OF CONTACTS	DIM 'A'	DIM 'B'	DIM 'C'
M80-48606XXX	6	4.00	11.00	16.00
M80-48610XXX	10	8.00	15.00	20.00
M80-48612XXX	12	10.00	17.00	22.00
M80-48614XXX	14	12.00	19.00	24.00
M80-48618XXX	18	16.00	23.00	28.00
M80-48620XXX	20	18.00	25.00	30.00
M80-48626XXX	26	24.00	31.00	36.00
M80-48634XXX	34	32.00	39.00	44.00
M80-48642XXX	42	40.00	47.00	52.00
M80-48650XXX	50	48.00	55.00	60.00

HARWIN

HARWIN USA
TEL: 603 893 5376
FAX: 603 893 5396
mis@harwin.com

HARWIN Europe (UK)
TEL: 023 9231 4545
FAX: 023 9231 4590
mis@harwin.co.uk

HARWIN Asia
TEL: +65 6 779 4909
FAX: +65 6 779 3868
mis@harwin.com.sg

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

TITLE: JACKSCREW DATAMATE
DIL CRIMP (SMALL BORE)
POTTING WALL FEMALE ASSEMBLY

DRAWING NUMBER:

M80-486XXXX

SHT
2 OF 2

RA	5	05.01.10	10631
NAME	ISS.	DATE	C/NOTE
APPROVED:		R.ADDE	
CHECKED:		S.FLOWER	
DRAWN:		MARK G PLESTED	
CUSTOMER REF.:			
ASSEMBLY DRG:			