

Aluminum electrolytic capacitors

Single-ended capacitors

Series/Type: B41002
Date: December 2010

The following products presented in this data sheet are being withdrawn.

Ordering Code	Substitute Product	Date of Withdrawal	Deadline Last Orders	Last Shipments
B41002*		2013-02-22	2013-09-30	2014-03-31

For further information please contact your nearest EPCOS sales office, which will also support you in selecting a suitable substitute. The addresses of our worldwide sales network are presented at www.epcos.com/sales.

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General-purpose grade capacitors

Applications

- Low profile applications

Features

- RoHS-compatible
- Ultra compact – height up to 7 mm
- Suitable to replace low cost tantalum capacitors
- Useful life of 1000 h at 85 °C

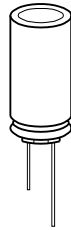
Construction

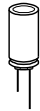
- Radial leads
- Aluminum case with insulating sleeve
- Charge-discharge proof
- Minus pole marking on the insulating sleeve
- Case with safety vent from diameter 8 mm

Delivery mode

- Bulk
- Taped, Ammo pack
- Cut (see chapter "Single-ended – Taping, packing and lead configurations, Cut leads (Chapter A)")
- Kinked (see chapter "Single-ended – Taping, packing and lead configurations, Kinked leads (Chapter A)")

Refer to chapter "Single-ended capacitors – Taping, packing and lead configurations" for further details.



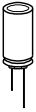


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Compact – 85 °C

Specifications and characteristics in brief

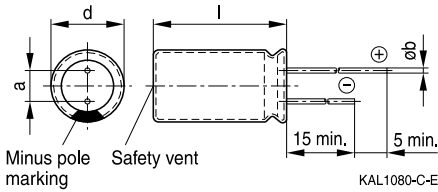
Rated voltage V_R	6.3 ... 63 V DC							
Surge voltage V_S	1.15 · V_R (at room temperature)							
Rated capacitance C_R	0.1 ... 330 μ F							
Capacitance tolerance	$\pm 20\% \triangleq M$							
Dissipation factor $\tan \delta$ (20 °C, 120 Hz)	For capacitance higher than 1000 μ F add 0.02 for every increase of 1000 μ F.							
	V_R (V DC)	6.3	10	16	25	35	50	63
	$\tan \delta$	0.24	0.20	0.16	0.14	0.12	0.10	0.08
Leakage current I_{leak} (20 °C, after 5 minutes)	$I_{leak} \leq 0.01 \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V} \right)$ or 3 μ A, whichever is greater							
Useful life 85 °C; V_R ; $I_{AC,R}$	> 1000 h							
Requirements	$\Delta C/C \leq \pm 20\%$ of initial value $\tan \delta \leq 2$ times initial specified value $I_{leak} \leq$ initial specified limit							
Shelf life	After storage for 500 h at 85 °C, the capacitors shall meet the requirement of load life test after reforming process. After test: V_R to be applied for 30 minutes, 24 to 48 hours before measurement.							
Low temperature stability (impedance ratio) (120 Hz)	V_R (V DC)	6.3	10 ... 16		25 ... 63			
	$Z (-40 \text{ °C})$	7	5		4			
	$Z (+20 \text{ °C})$							
Vibration resistance test	To IEC 60068-2-6, test Fc: Frequency range 10 ... 55 Hz, displacement amplitude 0.75 mm, acceleration max. 10 g, duration 3 × 2 h. Capacitor is mounted by the leads.							
IEC climatic category	To IEC 60068-1: 40/085/56 (–40 °C/+85 °C/56 days damp heat test)							



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Dimensional drawing



Safety vent for diameter $\geq 8 \text{ mm}$.

Case Dimensions

$d \times l$ mm	$d_{\text{max}} \times l_{\text{max}}$ mm	a mm	b mm
4 × 7	4.5 × 8.0	1.5 ± 0.5	0.45 ± 0.05
5 × 7	5.5 × 8.0	2.0 ± 0.5	0.45 ± 0.05
6.3 × 7	6.8 × 8.0	2.5 ± 0.5	0.45 ± 0.05
8 × 7	8.5 × 8.5	3.5 ± 0.5	0.50 ± 0.05


Overview of available types

V_R (V DC)	6.3	10	16	25	35	50	63
	Case dimensions $d \times l$ (mm)						
C_R (μF)							
0.10						4 × 7	4 × 7
0.15						4 × 7	4 × 7
0.22						4 × 7	4 × 7
0.33						4 × 7	4 × 7
0.47						4 × 7	4 × 7
0.68						4 × 7	4 × 7
1.0					4 × 7	4 × 7	4 × 7
1.5					4 × 7	4 × 7	4 × 7
2.2					4 × 7	4 × 7	4 × 7
3.3				4 × 7	4 × 7	4 × 7	5 × 7
4.7			4 × 7	4 × 7	4 × 7	4 × 7	5 × 7
6.8			4 × 7	4 × 7	4 × 7	5 × 7	6.3 × 7
10			4 × 7	4 × 7	5 × 7	5 × 7	6.3 × 7
15		4 × 7	4 × 7	5 × 7	5 × 7	6.3 × 7	
22	4 × 7	4 × 7	4 × 7	5 × 7	6.3 × 7	8 × 7	
33	4 × 7	4 × 7	5 × 7	6.3 × 7	6.3 × 7	8 × 7	
47	5 × 7	5 × 7	6.3 × 7	6.3 × 7	8 × 7		
68	5 × 7	6.3 × 7	6.3 × 7	8 × 7			
100	6.3 × 7	6.3 × 7	8 × 7	8 × 7			
220	8 × 7	8 × 7	8 × 7				
330	8 × 7						


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Technical data and ordering codes

C_R 120 Hz, 20 °C μF	Case dimensions $d \times l$ mm	$I_{AC,R}$ 120 Hz, 85 °C mA	Ordering code (composition see below)
$V_R = 6.3 \text{ V DC}$			
22	4 × 7	35	B41002A2226M***
33	4 × 7	40	B41002A2336M***
47	5 × 7	50	B41002A2476M***
68	5 × 7	60	B41002A2686M***
100	6.3 × 7	80	B41002A2107M***
220	8 × 7	130	B41002A2227M***
330	8 × 7	190	B41002A2337M***
$V_R = 10 \text{ V DC}$			
15	4 × 7	28	B41002A3156M***
22	4 × 7	35	B41002A3226M***
33	4 × 7	45	B41002A3336M***
47	5 × 7	60	B41002A3476M***
68	6.3 × 7	75	B41002A3686M***
100	6.3 × 7	90	B41002A3107M***
220	8 × 7	160	B41002A3227M***
$V_R = 16 \text{ V DC}$			
4.7	4 × 7	20	B41002A4475M***
6.8	4 × 7	25	B41002A4685M***
10	4 × 7	30	B41002A4106M***
15	4 × 7	35	B41002A4156M***
22	4 × 7	40	B41002A4226M***
33	5 × 7	55	B41002A4336M***
47	6.3 × 7	68	B41002A4476M***
68	6.3 × 7	80	B41002A4686M***
100	8 × 7	100	B41002A4107M***
220	8 × 7	160	B41002A4227M***

Composition of ordering code

*** = Version

000 = for standard leads, bulk

001 = for kinked leads, bulk

002 = for cut leads, bulk

 016 = for taped leads, Ammo pack, lead spacing $F = 2.0 \text{ mm}$ (for $\varnothing 4 \dots 5 \text{ mm}$)

 007 = for taped leads, Ammo pack, lead spacing $F = 2.5 \text{ mm}$ (for $\varnothing 4 \dots 6.3 \text{ mm}$)

 006 = for taped leads, Ammo pack, lead spacing $F = 3.5 \text{ mm}$ (for $\varnothing 8 \text{ mm}$)

 008 = for taped leads, Ammo pack, lead spacing $F = 5.0 \text{ mm}$ (for $\varnothing 5 \dots 8 \text{ mm}$)


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Compact – 85 °C
Technical data and ordering codes

C_R 120 Hz, 20 °C μF	Case dimensions $d \times l$ mm	$I_{AC,R}$ 120 Hz, 85 °C mA	Ordering code (composition see below)
$V_R = 25 \text{ V DC}$			
3.3	4 × 7	15	B41002A5335M***
4.7	4 × 7	20	B41002A5475M***
6.8	4 × 7	25	B41002A5685M***
10	4 × 7	29	B41002A5106M***
15	5 × 7	35	B41002A5156M***
22	5 × 7	49	B41002A5226M***
33	6.3 × 7	60	B41002A5336M***
47	6.3 × 7	80	B41002A5476M***
68	8 × 7	100	B41002A5686M***
100	8 × 7	125	B41002A5107M***
$V_R = 35 \text{ V DC}$			
1.0	4 × 7	8.0	B41002A7105M***
1.5	4 × 7	10	B41002A7155M***
2.2	4 × 7	13	B41002A7225M***
3.3	4 × 7	16	B41002A7335M***
4.7	4 × 7	22	B41002A7475M***
6.8	4 × 7	26	B41002A7685M***
10	5 × 7	31	B41002A7106M***
15	5 × 7	40	B41002A7156M***
22	6.3 × 7	52	B41002A7226M***
33	6.3 × 7	70	B41002A7336M***
47	8 × 7	95	B41002A7476M***
$V_R = 50 \text{ V DC}$			
0.1	4 × 7	1.0	B41002A6104M***
0.15	4 × 7	1.5	B41002A6154M***
0.22	4 × 7	2.3	B41002A6224M***
0.33	4 × 7	3.5	B41002A6334M***
0.47	4 × 7	5.0	B41002A6474M***
0.68	4 × 7	8.0	B41002A6684M***

Composition of ordering code

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002 = for cut leads, bulk

 016 = for taped leads, Ammo pack, lead spacing F = 2.0 mm (for \varnothing 4 ... 5 mm)

 007 = for taped leads, Ammo pack, lead spacing F = 2.5 mm (for \varnothing 4 ... 6.3 mm)

 006 = for taped leads, Ammo pack, lead spacing F = 3.5 mm (for \varnothing 8 mm)

 008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (for \varnothing 5 ... 8 mm)


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Compact – 85 °C
Technical data and ordering codes

C_R 120 Hz, 20 °C μF	Case dimensions $d \times l$ mm	$I_{AC,R}$ 120 Hz, 85 °C mA	Ordering code (composition see below)
$V_R = 50 \text{ V DC}$			
1.0	4 × 7	10	B41002A6105M***
1.5	4 × 7	13	B41002A6155M***
2.2	4 × 7	16	B41002A6225M***
3.3	4 × 7	22	B41002A6335M***
4.7	4 × 7	26	B41002A6475M***
6.8	5 × 7	30	B41002A6685M***
10	5 × 7	38	B41002A6106M***
15	6.3 × 7	44	B41002A6156M***
22	8 × 7	60	B41002A6226M***
33	8 × 7	90	B41002A6336M***
$V_R = 63 \text{ V DC}$			
0.1	4 × 7	1.0	B41002A8104M***
0.15	4 × 7	1.5	B41002A8154M***
0.22	4 × 7	2.3	B41002A8224M***
0.33	4 × 7	3.5	B41002A8334M***
0.47	4 × 7	5.0	B41002A8474M***
0.68	4 × 7	8.0	B41002A8684M***
1.0	4 × 7	10	B41002A8105M***
1.5	4 × 7	13	B41002A8155M***
2.2	4 × 7	16	B41002A8225M***
3.3	5 × 7	23	B41002A8335M***
4.7	5 × 7	30	B41002A8475M***
6.8	6.3 × 7	35	B41002A8685M***
10	6.3 × 7	40	B41002A8106M***

Composition of ordering code

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 016 = for taped leads, Ammo pack, lead spacing $F = 2.0 \text{ mm}$ (for $\varnothing 4 \dots 5 \text{ mm}$)

 007 = for taped leads, Ammo pack, lead spacing $F = 2.5 \text{ mm}$ (for $\varnothing 4 \dots 6.3 \text{ mm}$)

 006 = for taped leads, Ammo pack, lead spacing $F = 3.5 \text{ mm}$ (for $\varnothing 8 \text{ mm}$)

 008 = for taped leads, Ammo pack, lead spacing $F = 5.0 \text{ mm}$ (for $\varnothing 5 \dots 8 \text{ mm}$)

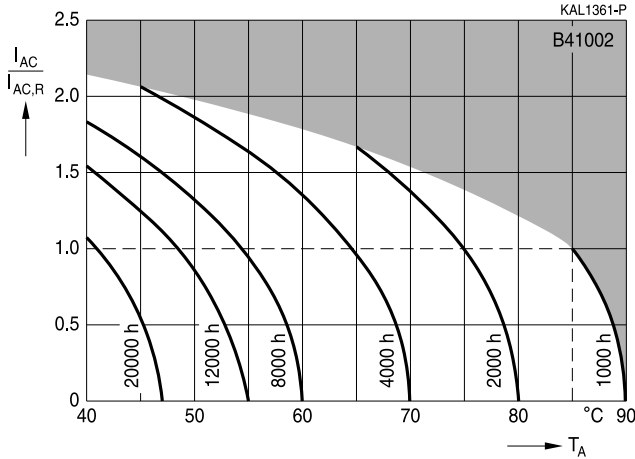


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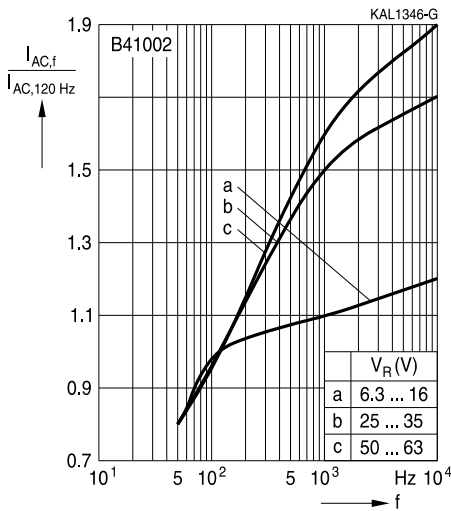
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Useful life

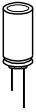
depending on ambient temperature T_A under ripple current operating conditions¹⁾



Frequency factor of permissible ripple current I_{AC} versus frequency f



1) Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.



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Compact – 85 °C

Taping, packing and lead configurations

Taping

Single-ended capacitors are available taped in Ammo pack from diameter 4 to 18 mm as follows:

Lead spacing F = 2.0 mm (∅ d = 4 ... 5 mm)

Lead spacing F = 2.5 mm (∅ d = 4 ... 6.3 mm)

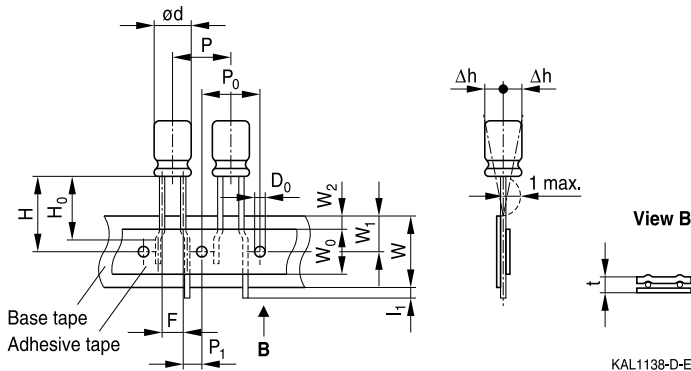
Lead spacing F = 3.5 mm (∅ d = 8 mm)

Lead spacing F = 5.0 mm (∅ d = 4 ... 12.5 mm)

Lead spacing F = 7.5 mm (∅ d = 16 ... 18 mm).

Lead spacing 2.0 mm (∅ d = 4 ... 5 mm)

Last 3 digits of ordering code: 016



Dimensions in mm

∅ d	F	H	W	W ₀	W ₁	W ₂	P	P ₀	P ₁	l ₁	t	Δh	D ₀
4 ... 5	2.0	18.5	18.0	7.0	9.0	3.0	12.7	12.7	5.10	1.0	0.7	1	4.0
	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±1.0	±0.3	±0.7	max.	±0.2	±1.0	±0.2

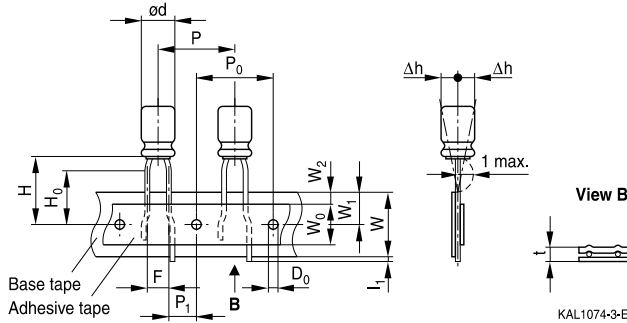


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Lead spacing 2.5 mm (∅ d = 4 ... 6.3 mm)

Last 3 digits of ordering code: 007

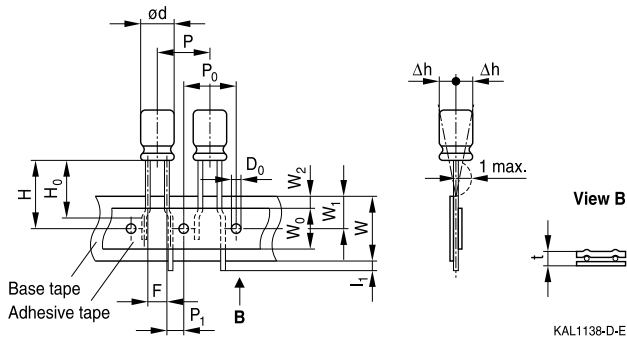


Dimensions in mm

∅ d	F	H	W	W ₀	W ₁	W ₂	H ₀	P	P ₀	P ₁	l ₁	t	Δh	D ₀
4 ... 6.3	2.5	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	5.1	1.0	0.7	1.0	4.0
Tolerance	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.2

Lead spacing 3.5 mm (∅ d = 8 mm)

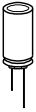
Last 3 digits of ordering code: 006



Dimensions in mm

∅ d	F	H	W	W ₀	W ₁	W ₂	P	P ₀	P ₁	l ₁	t	Δh	D ₀
8	3.5	18.5	18.0	10	9.0	3.0	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Tolerance	+0.8 -0.2	±1.0	±0.5	min.	±0.5	max.	±1.0	±0.3	±0.6	max.	±0.2	max.	±0.2

Leads can also run straight through the taping area. Taping is available up to dimensions $d \times l = 8 \times 15$ mm.

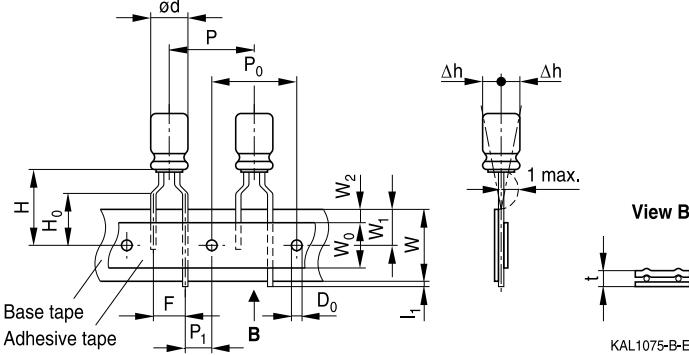


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Compact – 85 °C

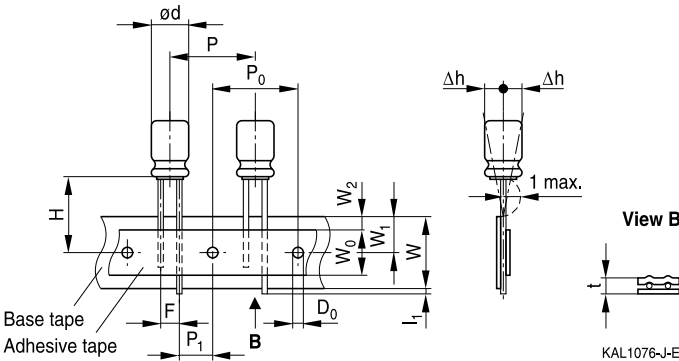
Lead spacing 5.0 mm (∅ d = 4 ... 8 mm)

Last 3 digits of ordering code: 008



Lead spacing 5.0 mm (∅ d = 10 ... 12.5 mm)

Last 3 digits of ordering code: 008



Dimensions in mm

∅ d	F	H	W	W ₀	W ₁	W ₂	H ₀	P	P ₀	P ₁	l ₁	t	Δh	D ₀
4 ... 6.3	5.0	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	3.85	1.0	0.6	1.0	4.0
8	5.0	20.0	18.0	10.0	9.0	1.5	16.0	12.7	12.7	3.85	1.0	0.6	1.0	4.0
		19.0		12.5			12.7	12.7	3.85					
10	5.0	19.0	18.0	12.5	9.0	1.5	–	12.7	12.7	3.85	1.0	0.6	1.0	4.0
12.5	19.0	12.5		–			15.0	15.0	5.0					
Tolerance	+0.8 –0.2	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	+0.3 –0.2	max.	±0.2

Taping is available up to dimensions d × l = 12.5 × 25 mm.

Taping is not available for d × l = 8 × 20 mm.

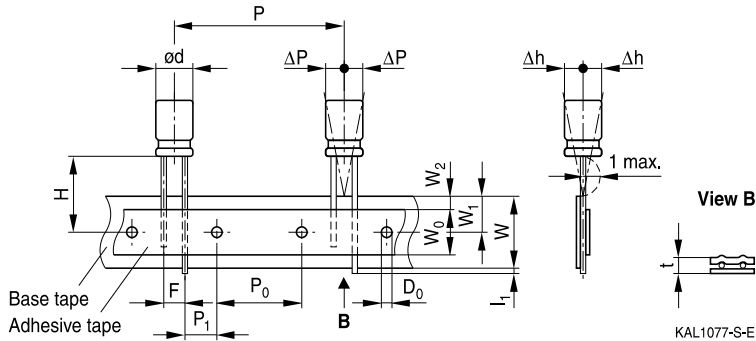


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Lead spacing 7.5 mm (∅ d = 16 ...18 mm)

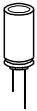
Last 3 digits of ordering code: 009



Dimensions in mm

∅ d	F	H	W	W ₀	W ₁	W ₂	P	P ₀	P ₁	I ₁	t	ΔP	Δh	D ₀
16	7.5	18.5	18.0	12.5	9.0	1.5	30.0	15.0	3.75	1.0	0.7	0	0	4.0
18														
Tolerance	±0.8	-0.5 +0.75	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	±1.0	±1.0	±0.2

Taping is available up to dimensions d × l = 16 × 31.5 mm and 18 × 31.5 mm.



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Compact – 85 °C

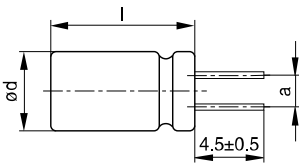
Cut or kinked leads

Single-ended capacitors are available with cut or kinked leads. Other lead configurations also available upon request.

Cut leads (Chapter A)

Available for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Last 3 digits of ordering code: 002



KAL1086-R

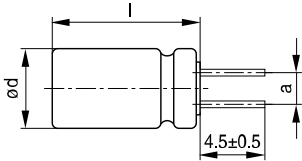
Case size d x l (mm)	Dimensions (mm) a ±0.5
4 x 7	1.5
5 x 7	2.0
5 x 11	2.0
6.3 x 7	2.5
6.3 x 11	2.5
8 x 7	3.5
8 x 11.5	3.5
8 x 15	3.5
8 x 20	3.5
10 x 12.5	5.0
10 x 16	5.0
10 x 20	5.0
10 x 25	5.0

Case size d x l (mm)	Dimensions (mm) a ±0.5
12.5 x 16	5.0
12.5 x 20	5.0
12.5 x 25	5.0
12.5 x 31.5	5.0
12.5 x 35.5	5.0
12.5 x 40	5.0
16 x 20	7.5
16 x 25	7.5
16 x 31.5	7.5
16 x 35.5	7.5
16 x 40	7.5
18 x 20	7.5
18 x 25	7.5
18 x 31.5	7.5
18 x 35.5	7.5
18 x 40	7.5

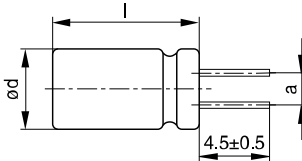

Cut leads (Chapter B)

Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

Last 3 digits of ordering code: 002

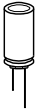
With stand-off rubber seal


KAL1085-I

With flat rubber seal


KAL1086-R

Case size d × l (mm)	Dimensions (mm) a ±0.5
10 × 12.5	5.0
10 × 16	5.0
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
16 × 35.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5



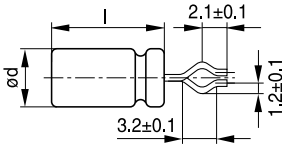
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Compact – 85 °C

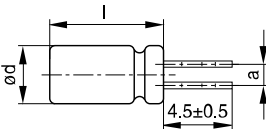
Kinked leads (Chapter A)

Available for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Last 3 digits of ordering code: 001



KAL1137-5



KAL1084-A

Case size d x l (mm)	Dimensions (mm) a ±0.5
4 x 7	1.5
5 x 7	2.0
5 x 11	2.0
6.3 x 7	2.5
6.3 x 11	2.5
8 x 7	3.5
8 x 11.5	3.5
8 x 15	3.5
8 x 20	3.5
10 x 12.5	5.0
10 x 16	5.0
10 x 20	5.0
10 x 25	5.0

Case size d x l (mm)	Dimensions (mm) a ±0.5
12.5 x 16	5.0
12.5 x 20	5.0
12.5 x 25	5.0
12.5 x 31.5	5.0
12.5 x 35.5	5.0
12.5 x 40	5.0
16 x 20	7.5
16 x 25	7.5
16 x 31.5	7.5
16 x 35.5	7.5
16 x 40	7.5
18 x 20	7.5
18 x 25	7.5
18 x 31.5	7.5
18 x 35.5	7.5
18 x 40	7.5

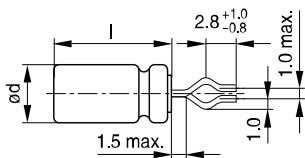


Kinked leads (Chapter B)

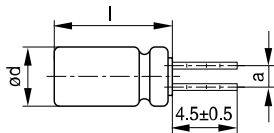
Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

Last 3 digits of ordering code: 001

With stand-off rubber seal

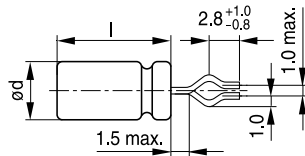


KAL1081-K

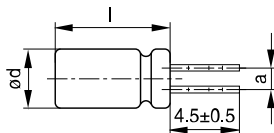


KAL1083-2

With flat rubber seal



KAL1082-T



KAL1084-A

Case size d × l (mm)	Dimensions (mm) a ±0.5
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
16 × 35.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5



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PAPR leads (Protection Against Polarity Reversal)

These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 18 mm.

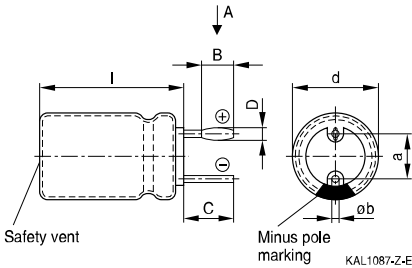
There are three configurations available: Crimped leads, J leads, bent 90° leads

Available for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

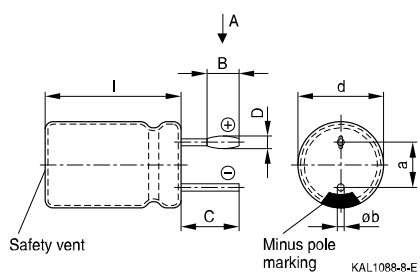
Crimped leads

Last 3 digits of ordering code: 003

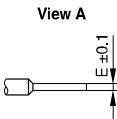
With stand-off rubber seal



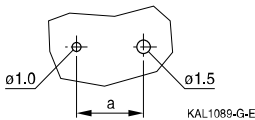
With flat rubber seal



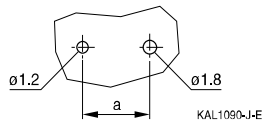
Suggestion for PCB hole diameter



Suggestion for PCB hole diameter, wire ø0.8 mm



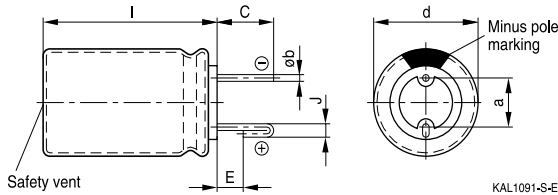
Suggestion for PCB hole diameter, wire ø1.0 mm

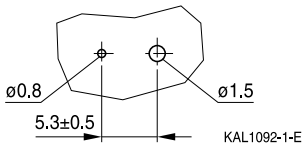
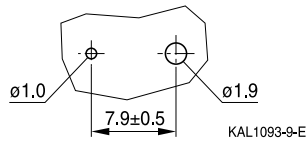


Case size d × l (mm)	Dimensions (mm)					
	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	Øb
16 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 35.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
18 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1

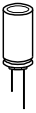

J leads

Last 3 digits of ordering code: 004


Suggestion for PCB hole diameter

 Suggestion for PCB hole diameter,
wire $\varnothing 0.6$ mm

 Suggestion for PCB hole diameter,
wire $\varnothing 0.8$ mm


Case size d × l (mm)	Dimensions (mm)				
	C ±0.5	E ±0.5	J ±0.2	a ±0.5	∅b
10 × 12.5	3.2	0.7	1.2	5.0	0.6 ±0.05
10 × 16	3.2	0.7	1.2	5.0	0.6 ±0.05
10 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05
12.5 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05
12.5 × 25	3.2	0.7	1.2	5.0	0.6 ±0.05
16 × 20	3.5	0.7	1.6	7.5	0.8 ±0.05
16 × 25	3.5	0.7	1.6	7.5	0.8 ±0.05
16 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.05
16 × 35.5	3.5	0.7	1.6	7.5	0.8 ±0.05
18 × 20	3.5	0.7	1.6	7.5	0.8 ±0.1
18 × 25	3.5	0.7	1.6	7.5	0.8 ±0.1
18 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.1
18 × 35	3.5	0.7	1.6	7.5	0.8 ±0.1

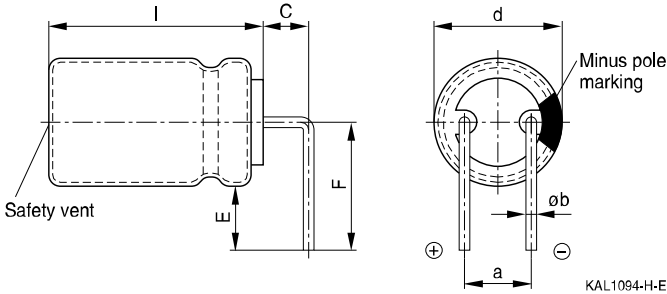


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Compact – 85 °C

Bent 90° leads for horizontal mounting pinning

Last 3 digits of ordering code: 012



Case size d × l (mm)	Dimensions (mm)				
	C ±0.5	E ±0.5	F ±0.5	a ±0.5	Øb
16 × 20	4.0	4.0	12.0	7.5	0.8 ±0.05
16 × 25	4.0	4.0	12.0	7.5	0.8 ±0.05
16 × 31.5	4.0	4.0	12.0	7.5	0.8 ±0.05
16 × 35.5	4.0	4.0	12.0	7.5	0.8 ±0.05
18 × 20	4.0	4.0	13.0	7.5	0.8 ±0.1
18 × 25	4.0	4.0	13.0	7.5	0.8 ±0.1
18 × 31.5	4.0	4.0	13.0	7.5	0.8 ±0.1
18 × 35	4.0	4.0	13.0	7.5	0.8 ±0.1
18 × 40	4.0	4.0	13.0	7.5	0.8 ±0.1

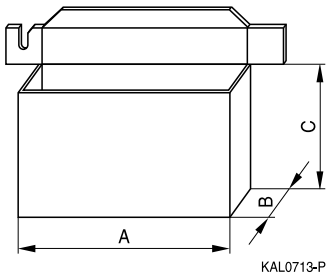
Bent leads for diameter 12.5 mm available upon request.



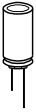
Packing units and box dimensions

Ammo pack

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.



Case size $d \times l$ mm	Dimensions (mm)			Packing units pcs.
	A_{max}	B_{max}	C_{max}	
4 × 7	330	50	196	2000
5 × 7	330	50	226	2000
5 × 11	330	50	226	2000
6.3 × 7	330	50	286	2000
6.3 × 11	330	50	286	2000
8 × 7	330	50	246	1000
8 × 11.5	330	50	246	1000
8 × 15	330	50	246	500
10 × 12.5	330	50	196	500
10 × 16	330	54	196	500
10 × 20	330	58	196	500
12.5 × 20	341	60	272	500
12.5 × 25	341	65	272	500
16 × 25	320	65	270	300
16 × 31.5	315	65	275	300
18 × 20	315	65	275	250
18 × 25	315	65	275	250
18 × 31.5	315	65	275	250

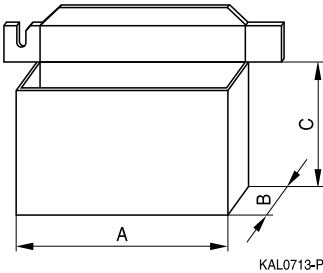


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Ammo pack

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

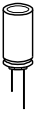


Case size d × l mm	Dimensions (mm)			Packing units pcs.
	A _{max}	B _{max}	C _{max}	
8 × 11.5	345	55	240	1000
10 × 12.5	345	55	280	750
10 × 16	345	60	200	500
10 × 20	345	60	200	500
12.5 × 20	345	65	280	500
12.5 × 25	345	65	280	500
16 × 20	315	65	275	300
16 × 25	315	65	275	300
16 × 31.5	315	65	275	300
18 × 20	315	65	275	250
18 × 25	315	65	275	250
18 × 31.5	315	65	275	250


Overview of packing units and code numbers for case sizes 4 x 7 ... 16 x 40

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Case size d x l mm	Standard, bulk pcs.	Taped, Ammo pack pcs.	Kinked leads, bulk pcs.	Cut leads, bulk pcs.		
4 x 7	10000	2000	15000	15000		
5 x 7	7500	2000	10000	10000		
5 x 11	5000	2000	10000	10000		
6.3 x 7	5000	2000	10000	10000		
6.3 x 11	5000	2000	5000	5000		
8 x 7	5000	1000	5000	5000		
8 x 11.5	2500	1000	4000	4000		
8 x 15	2000	1000	2500	2500		
8 x 20	1500	–	2000	2000		
10 x 12.5	2000	500	2500	2500		
10 x 16	1500	500	2000	2000		
10 x 20	1000	500	1500	1500		
10 x 25	1000	500	1250	1250		
12.5 x 16	750	500	1000	1000		
12.5 x 20	750	500	500	500		
12.5 x 25	750	500	500	500		
12.5 x 31.5	500	–	750	750		
12.5 x 35.5	500	–	750	750		
12.5 x 40	500	–	750	750		
16 x 20	375	300	500	500		
16 x 25	375	300	500	500		
16 x 31.5	250	300	375	375		
16 x 35.5	250	–	375	375		
16 x 40	250	–	375	375		
The last three digits of the complete ordering code state the lead configuration	000	Code	F (mm)	d (mm)	001	002
		006	3.5	8		
		007	2.5	4 ... 6.3		
		008	5.0	4 ... 12.5		
		009	7.5	16 ... 18		
		016	2.0	4 ... 5		



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Overview of packing units and code numbers for case sizes 18 x 20 ... 18 x 40

Valid for series B41002, B41022, B41044, B41827, B41828, B43044, B43082, B43086, B43088, B43827, B43828.

Case size d x l mm	Standard, bulk pcs.	Taped, Ammo pack pcs.			Kinked leads, bulk pcs.	Cut leads, bulk pcs.
18 x 20	250	250			100	100
18 x 25	250	250			100	100
18 x 31.5	250	250			100	100
18 x 35.5	250	–			100	100
18 x 40	250	–			100	100
The last three digits of the complete ordering code state the lead configuration	000	Code	F (mm)	d (mm)	001	002
		009	7.5	16 ... 18		


Overview of packing units and code numbers for case sizes 8 × 11.5 ... 16 × 35.5

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

					PAPR				
Case size d × l	Stan- dard, bulk	Taped, Ammo pack		Kinked leads, bulk	Cut leads, bulk	Crimped leads, blister	J leads, blister	Bent 90° leads, blister	
mm	pcs.	pcs.		pcs.	pcs.	pcs.	pcs.	pcs.	
8 × 11.5	1000	1000		–	–	–	–		
10 × 12.5	1000	750		–	1000	–	675		
10 × 16	1000	500		–	1000	–	675		
10 × 20	500	500		500	500	–	500		
12.5 × 20	350	500		350	350	–	300	1)	
12.5 × 25	250	500		500	500	–	225	1)	
12.5 × 30	200	–		–	–	–	–		
12.5 × 35	175	–		–	–	–	–		
12.5 × 40	175	–		–	–	–	–		
16 × 20	250	300		200	200	200	200	120	
16 × 25	250	300		200	200	200	200	120	
16 × 31.5	200	300		250	250	344	344	120	
16 × 35.5	100	–		100	100	150	150	150	
The last three digits of the complete ordering code state the lead configuration	000	Code	F (mm)	d (mm)	001	002	003	004	012
		006	3.5	8					
		008	5	5...12.5					
		009	7.5	16...18					

1) Available upon request



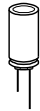
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Compact – 85 °C

Overview of packing units and code numbers for case sizes 18 × 20 ... 18 × 40

Valid for series B41858, B41859, B41863, B41866, B41868, B41888, B41890, B41896, B42824, B42851, B43866, B43867, B43890, B43896.

					PAPR				
Case size d × l mm	Standard, bulk pcs.	Taped, Ammo pack pcs.			Kinked leads, bulk pcs.	Cut leads, bulk pcs.	Crimped leads, blister pcs.	J leads, blister pcs.	Bent 90° leads, blister pcs.
18 × 20	175	250			175	175	200	200	120
18 × 25	150	250			150	150	200	200	120
18 × 31.5	100	250			100	100	150	150	120
18 × 35	100	–			100	100	150	150	150
18 × 40	125	–			100	100	120	–	72
The last three digits of the complete ordering code state the lead configuration	000	Code	F (mm)	d (mm)	001	002	003	004	012
		009	7.5	16...18					



Cautions and warnings

Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



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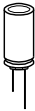
Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

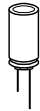
Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"
Mounting position of screw-terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2 Nm M6: 2.5 Nm	11.3 "Mounting torques"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"



Topic	Safety information	Reference chapter "General technical information"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals – accessories"


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Compact – 85 °C
Symbols and terms

Symbol	English	German
C	Capacitance	Kapazität
C_R	Rated capacitance	Nennkapazität
C_S	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR_f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_T	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I_{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,rms}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
$I_{AC,R} (B)$	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I_{leak}	Leakage current	Reststrom
$I_{leak,op}$	Operating leakage current	Betriebsreststrom
l	Case length, nominal dimension	Gehäuselänge, Nennmaß
l_{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
T	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T_A	Ambient temperature	Umgebungstemperatur
T_C	Case temperature	Gehäusetemperatur
T_B	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
Δt	Period	Zeitraum
t_b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)



Symbol	English	German
V	Voltage	Spannung
V _F	Forming voltage	Formierspannung
V _{op}	Operating voltage	Betriebsspannung
V _R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V _S	Surge voltage	Spitzenspannung
X _C	Capacitive reactance	Kapazitiver Blindwiderstand
X _L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z _T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε ₀	Absolute permittivity	Elektrische Feldkonstante
ε _r	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; 2 · π · f	Kreisfrequenz; 2 · π · f

Note

All dimensions are given in mm.

Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet (www.tdk-electronics.tdk.com/material). Should you have any more detailed questions, please contact our sales offices.
5. We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order.

We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
6. Unless otherwise agreed in individual contracts, **all orders are subject to our General Terms and Conditions of Supply**.
7. **Our manufacturing sites serving the automotive business apply the IATF 16949 standard**. The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements ("CSR") TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that **only requirements mutually agreed upon can and will be implemented in our Quality Management System**. For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.
8. The trade names EPCOS, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, ExoCore, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, ThermoFuse, WindCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at www.tdk-electronics.tdk.com/trademarks.