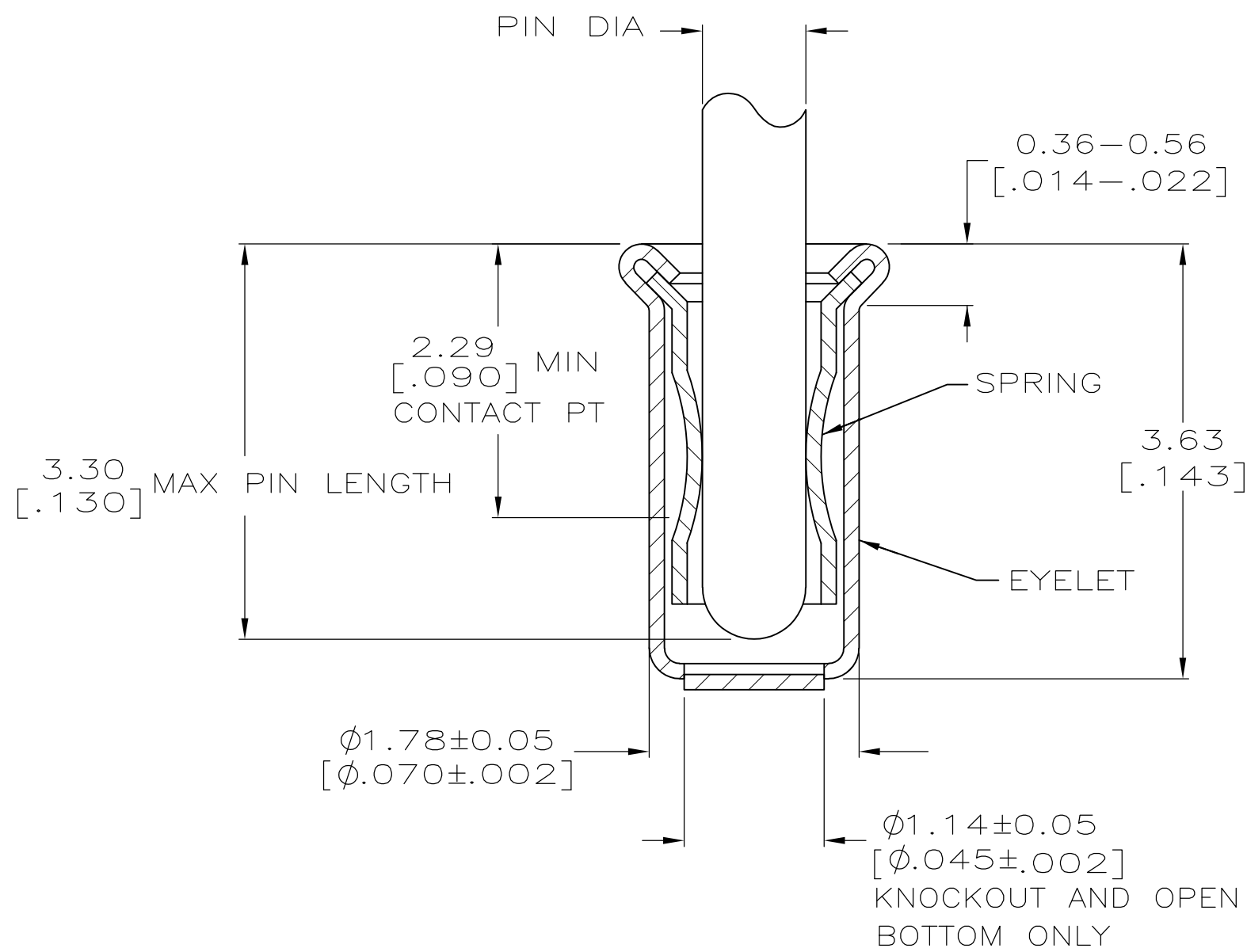
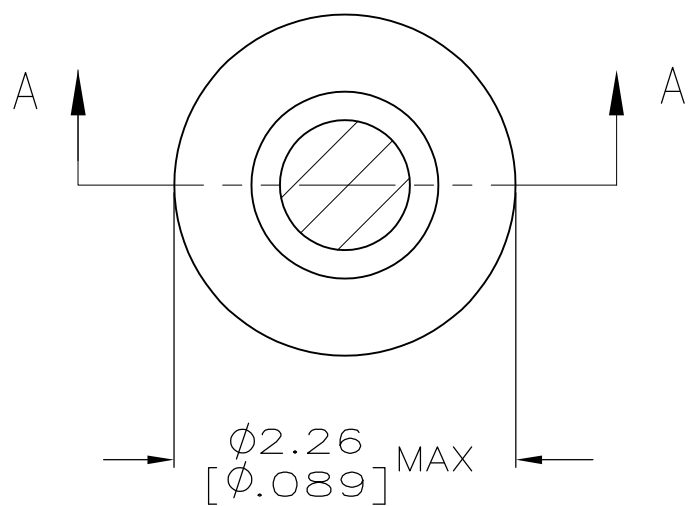


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
FT	64		A1	REVISED PER ECO-11-004835	11MAR11	RK	HMR



SECTION A-A

- 1 TIN PLATE PER ASTM B 545 0.00254 [.000100] MIN THICK.
- 2 NICKEL UNDERPLATE ALL OVER, MATING SURFACE PLATED TO MEET PERFORMANCE REQUIREMENTS OF TE CONNECTIVITY PRODUCT SPECIFICATION 108-14008.
3. RECOMMENDED HOLE SIZE, PLATED OR UNPLATED:

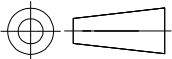
MACHINE INSERTION: 1.83 ^{+0.10}/_{-0.08} [.072 ^{+0.004}/_{-0.003}]

HAND INSERTION: 1.83 ^{+0.10}/_{-0.00} [.072 ^{+0.004}/_{-0.000}]
4. APPLICATION TOOL PART NUMBER: MACHINE NO. 682127-5
INSERTION HEAD NO. 682039-4
- 5 TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.05 [.002] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
6. BOTTOM PLUG KNOCKOUT TOOL PART NUMBER 69729 WITH TIP
PART NUMBER 69728-2.
- 7 MATERIAL:

SPRING: BERYLLIUM COPPER PER ASTM B 194

EYELET: COPPER PER ASTM B 152

OBSOLETE	OPEN	0.71-0.84 [.028-.033]	TIN	1	GOLD	2	4-5332070-4							
	KNOCKOUT	0.94-1.02 [.037-.040]					3-5332070-5							
							2-5332070-9							
					2-5332070-8									
	OPEN	0.94-1.02 [.037-.040]			0.86-0.94 [.034-.037]	0.76-0.84 [.030-.033]	TIN	1	2-5332070-6					
									CLOSED	0.94-1.02 [.037-.040]	0.86-0.94 [.034-.037]	GOLD	2	2-5332070-5
														2-5332070-3
	CLOSED	0.94-1.02 [.037-.040]			0.86-0.94 [.034-.037]	TIN	1	2-5332070-2						
								GOLD	2	2-5332070-1				
										BOTTOM TYPE	RECOMMENDED PIN DIA	5	EYELET	SPRING
FINISH														

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 22APR2005 A. FERNANDEZ-DOCK5		 TE Connectivity	
		CHK 22APR2005 J. HAVENER			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		APVD 22APR2005 J. HAVENER		MINIATURE SPRING SOCKET ASSEMBLY SERIES 4	
		PRODUCT SPEC			
		108-14008			
		APPLICATION SPEC			
MATERIAL 1		114-13152		SIZE	
		FINISH		CAGE CODE	
SEE TABLE		WEIGHT -		DRAWING NO	
		CUSTOMER DRAWING		A2 00779 C=5332070	
				RESTRICTED TO -	
				SCALE 20:1	
				SHEET 1 OF 1	
				REV A1	