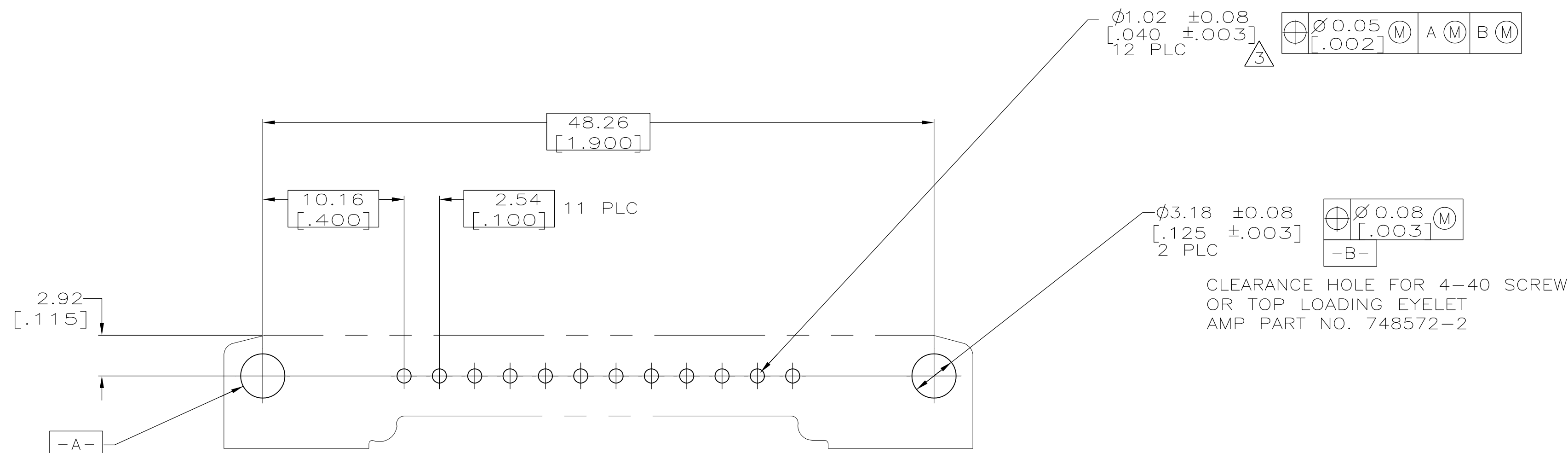
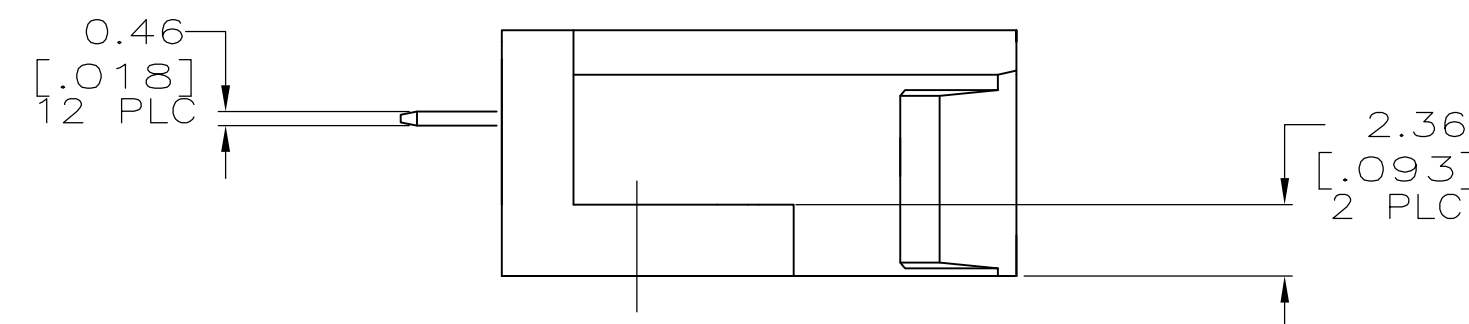
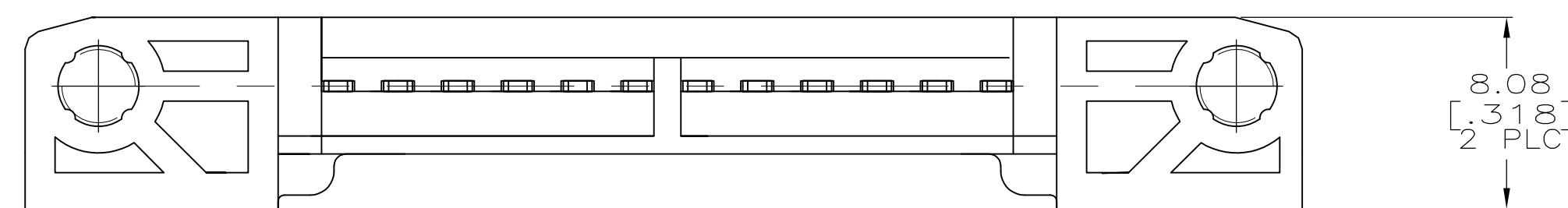
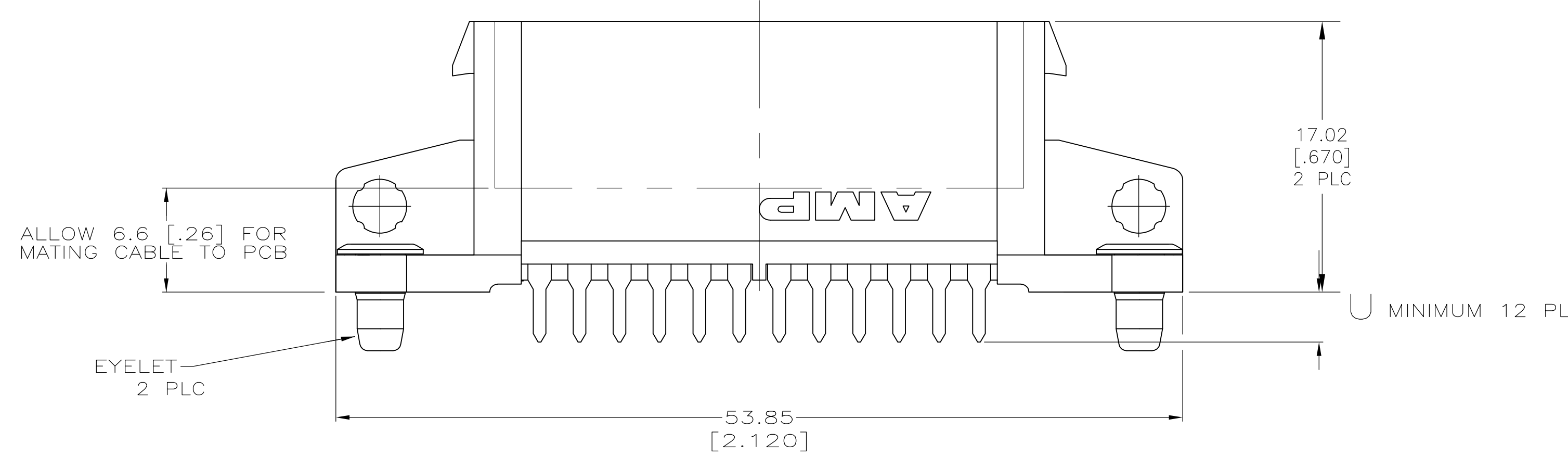
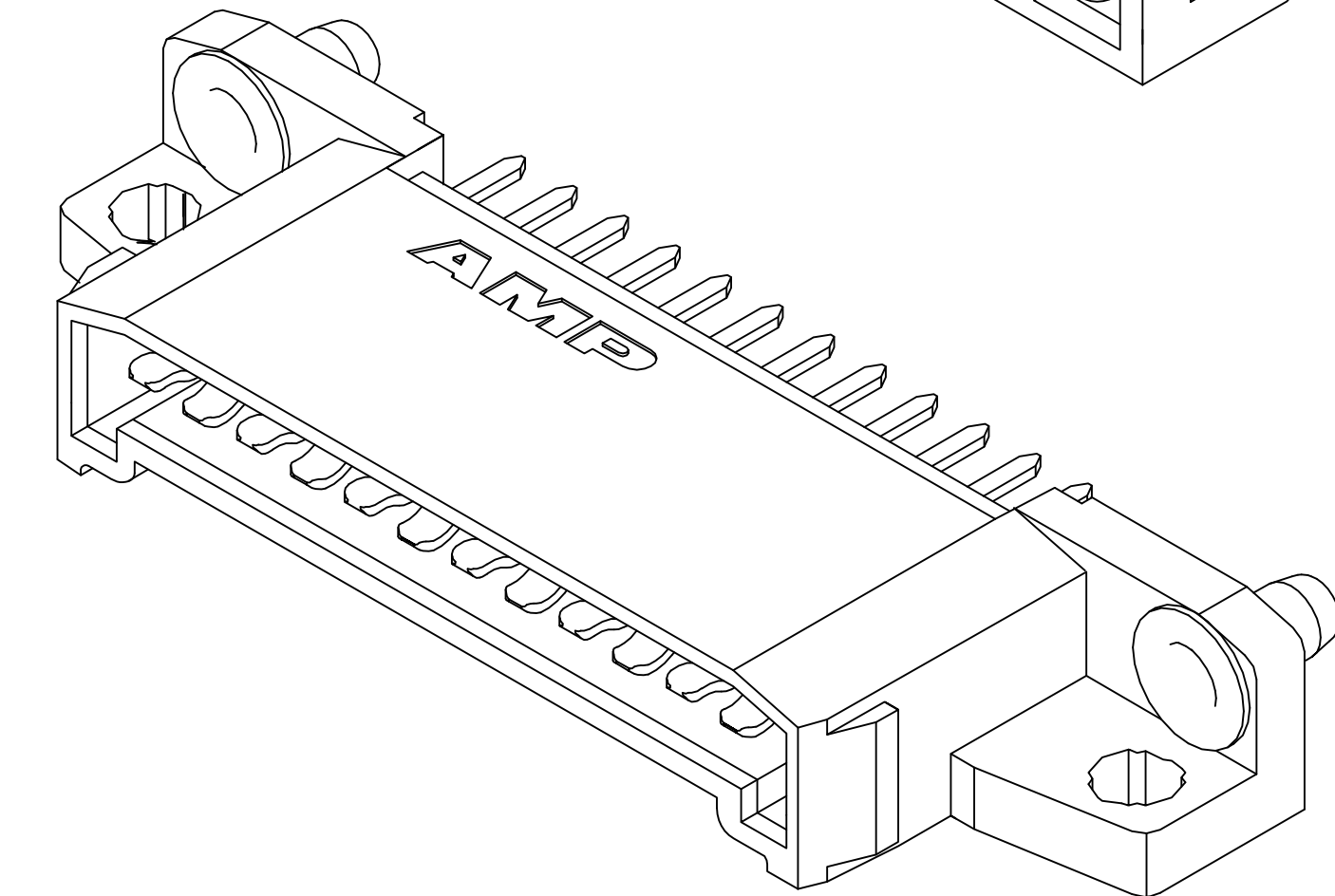
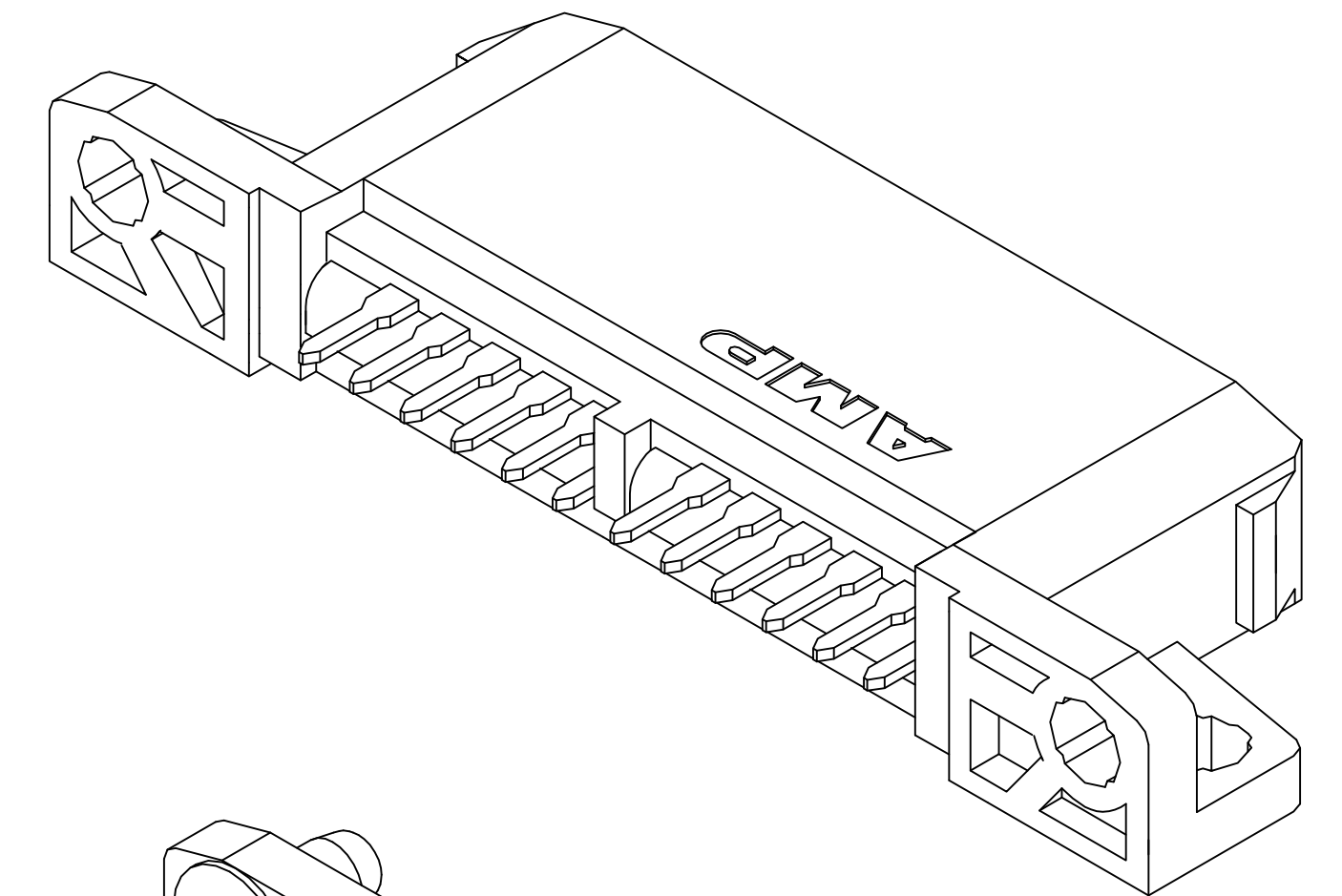


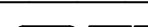


RECOMMENDED PC BOARD LAYOUT
2.54 [.100] CENTERLINES

- 1 HOUSING MAT'L: POLYESTER
- 2 HOUSING MAT'L: POLYESTER HIGH TEMP
- 3 HOLE DIAMETER AFTER PLATING.
- 4 SOLDER TAIL: TIN-LEAD OVER NICKEL
- 5 SOLDER TAIL: SILVER OVER NICKEL
- 6 PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230-702.



OBSOLETE	WITH EYELETS	Δ_2	5.72 [.225]	1.57 [.062] TO 4.75 [.187]	2-765206-2
OBSOLETE	WITH EYELETS	Δ_2	4.19 [.165]	1.57 [.062] TO 3.17 [.125]	2-765206-1
	WITH EYELETS	$\Delta_2 \Delta_5$	3.15 [.124]	1.57 [.062] TO 2.36 [.093]	2-765206-0
Δ_6	W/O EYELETS	$\Delta_2 \Delta_5$	5.72 [.225]	1.57 [.062] TO 4.75 [.187]	1-765206-9
Δ_6	W/O EYELETS	$\Delta_2 \Delta_5$	4.19 [.165]	1.57 [.062] TO 3.17 [.125]	1-765206-8
Δ_6	W/O EYELETS	$\Delta_2 \Delta_5$	3.15 [.124]	1.57 [.062] TO 2.36 [.093]	1-765206-7
OBSOLETE			5.72 [.225]	4.75 [.187]	1-765206-6
OBSOLETE		Δ_2	7.49 [.295]	6.35 [.250]	1-765206-5
OBSOLETE		Δ_4	4.19 [.165]	3.17 [.125]	1-765206-4
	WITH EYELETS	Δ_4	3.15 [.124]	1.57 [.062] TO 2.36 [.093]	1-765206-3
OBSOLETE			5.72 [.225]	4.75 [.187]	1-765206-2
OBSOLETE		Δ_1	7.49 [.295]	6.35 [.250]	1-765206-1
OBSOLETE		Δ_1	4.19 [.165]	3.17 [.125]	1-765206-0
OBSOLETE			3.15 [.124]	1.57 [.062] TO 2.36 [.093]	765206-9
OBSOLETE			5.72 [.225]	4.75 [.187]	765206-8
OBSOLETE			7.49 [.295]	6.35 [.250]	765206-7
		$\Delta_4 \Delta_4$	4.19 [.165]	3.17 [.125]	765206-6
OBSOLETE			3.15 [.124]	1.57 [.062] TO 2.36 [.093]	765206-5
OBSOLETE	W/O EYELETS		5.72 [.225]	4.75 [.187]	765206-4
OBSOLETE			7.49 [.295]	6.35 [.250]	765206-3
		Δ_1	4.19 [.165]	3.17 [.125]	765206-2
		Δ_4	3.15 [.124]	1.57 [.062] TO 2.36 [.093]	765206-1
		MATERIAL	U	BOARD THICKNESS	

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN J.K., DALY 12-08-89				TE Connectivity	
				CIR CMS 12-14-89					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD —		NAME		AMPPOWER Wave Crimp System	
INCHES								VERTICAL HEADER ASSEMBLY	
		0 P.L.C ± —		PRODUCT SPEC		SIZE A1		GAGE CODE —	
		1 P.L.C ± —		108-1308					
		2 P.L.C ± 0.25 [.01]		APPLICATION SPEC					
		4 P.L.C ± 0.13 [.005]		114-49005					
ANGLES		± —		WEIGHT —		DRAWING NO C-765206		RESTRICTED TO —	
MATERIAL: CONTACT, COPPER ALLOY		FINISH: SILVER ON MATING END, ALL OVER NICKEL.		CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1	
						REV S			