

[illegible]

 RECOMMENDED SPARE PARTS.

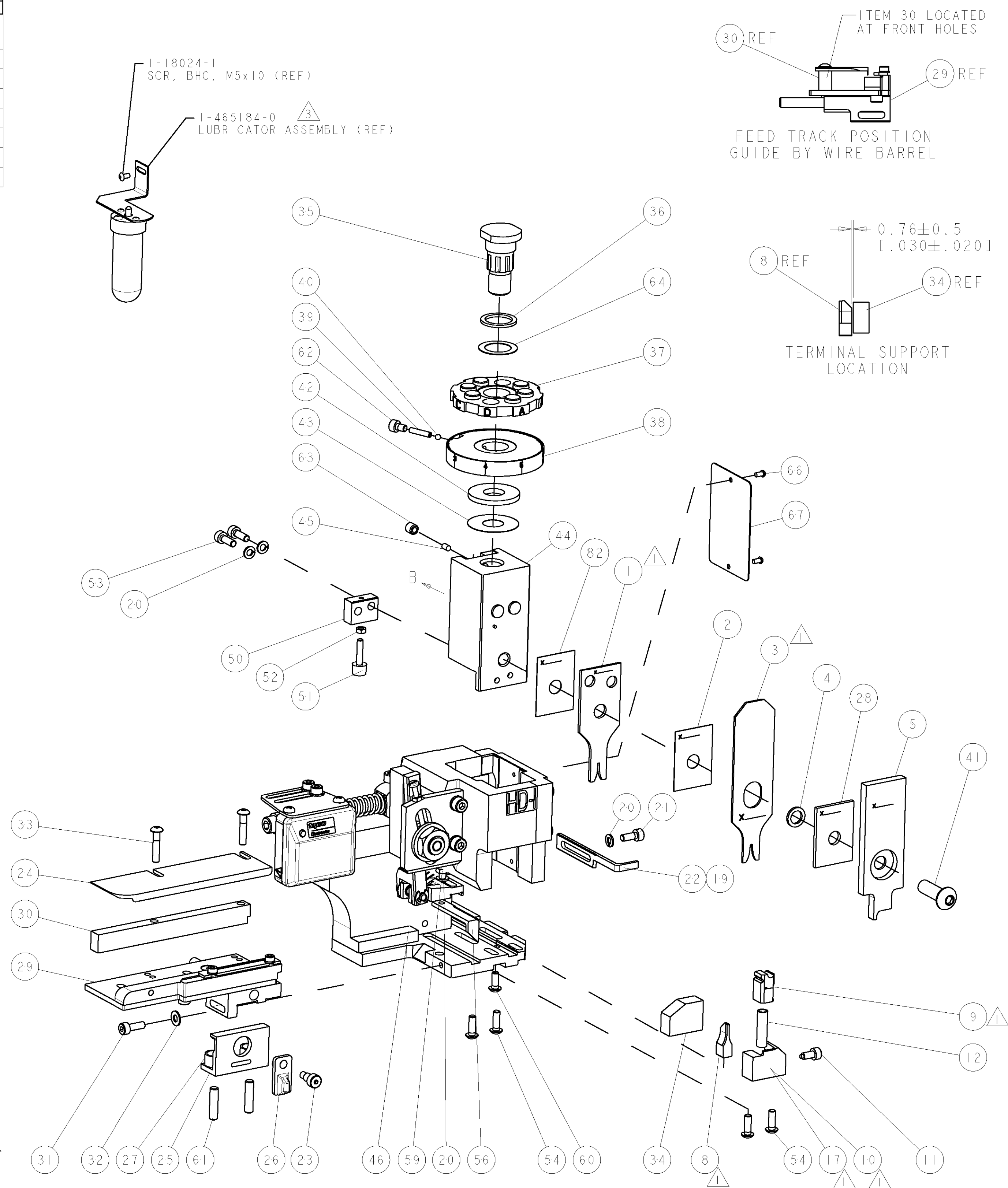
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

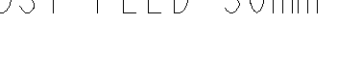
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

5 ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.

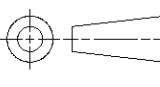
 INSULATION RANGE SHOWN IS THAT OF THE APPLICATOR.



VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
 Diagram showing the assembly for Post-Feed 40mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Post-Feed 30mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 30mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 40mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3						LOC	BIST	REVISIONS								
						A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD			
									A	SEE ECO-07-015663	03JUL2007	DP	MC			
-	-	-	-	-	-		-	-					73			
-	-	-	-	-	-		-	-					72			
1	1	1	1	1	1		1338705-1			DOCUMENTATION PACKAGE			71			
-	-	-	-	-	-		-	-					70			
-	-	-	-	-	-		-	-					69			
-	-	-	-	-	-		-	-					68			
1	1	1	1	1	1		461264-1			PLATE, IDENTIFICATION			67			
2	2	2	2	2	2		21017-2			SCREW, DRIVE			66			
-	-	-	-	-	-		-	-					65			
1	1	1	1	1	1		986950-1			WASHER, FLAT PRECISION			64			
1	1	1	1	1	1		3-18031-0			SCR, SET, CUP POINT M6 X 6.0			63			
1	1	1	1	1	1		18023-9			SCR, SKT HD CAP M4 X 6.0			62			
2	2	2	2	2	2		2-18032-5			SCR, SET, FLT POINT M5 X 20.0			61			
1	1	1	1	1	1		18024-7			SCR, BTN SKT HD CAP (M4 X 10.0)			60			
1	1	1	1	1	1		5-18022-2			SCR, HEX HD CAP M4 X 8.0			59			
-	-	-	-	-	-		-	-					58			
-	-	-	-	-	-		-	-					57			
1	1	1	1	1	1		1338685-1			PAWL, FEED			56			
-	-	-	-	-	-		-	-					55			
4	4	4	4	4	4		18024-8			SCR, BTN SKT HD CAP (M4 X 12.0)			54			
2	2	2	2	2	2		1-18023-2			SCR, SKT HD CAP M4 X 12.0			53			
1	1	1	1	1	1		18030-1			NUT, HEX, REG M3			52			
1	1	1	1	1	1		811242-5			BUMPER, HOLD DOWN			51			
1	1	1	1	1	1		690753-2			SPACER, TONKER			50			
-	1	-	-	1	-		18024-3			SCR, BTN SKT HD CAP (M3 X 10.0)			49			
1	-	1	1	-	1		1338675-1			CAM, UNIVERSAL PRE FEED			48			
1	-	1	1	-	1		1338676-1			CAM, UNIVERSAL POST-FEED			47			
1	1	1	1	1	1		1320999-3			APPLICATOR SUBASSEMBLY, HDI			46			
1	1	1	1	1	1		690191-1			PLUG,NYLON			45			
1	1	1	1	1	1		1338660-3			RAM			44			
1	1	1	1	1	1		690125-1			SHIM SUB-ASSY			43			
1	1	1	1	1	1		690124-1			WASHER, RAM (.115)			42			
1	1	1	1	1	1		2-18024-6			SCR, BTN SKT HD CAP (M8 X 25.0)			41			
1	1	1	1	1	1		23241-1			BALL, STEEL			40			
1	1	1	1	1	1		2-22278-7			SPRING, COMPRESSION			39			
1	1	1	1	1	1		1320922-1			DISC, ADJUST, INSULATION CRIMP			38			
1	1	1	1	1	1		354777-1			WIRE DISC, ASSEMBLY			37			
1	1	1	1	1	1		22480-5			SPRING, COMPRESSION			36			
1	1	1	1	1	1		690212-1			POST, RAM			35			
1	1	1	1	1	1		1-1320934-6			SUPPORT, TERMINAL			34			
2	2	2	2	2	2		1-18024-0			SCR, BTN SKT HD CAP (M4 X 20.0)			33			
1	1	1	1	1	1		18027-2			WASHER, FLAT, REG M4			32			
1	1	1	1	1	1		1-18023-2			SCR, SKT HD CAP M4 X 12.0			31			
1	1	1	1	1	1		1-1320908-7			SPACER, STRIP GUIDE			30			
1	1	1	1	1	1		1633073-1			STRIP GUIDE ASSEMBLY			29			
1	1	1	1	1	1		2-455888-0			SPACER, CRIMPER			28			
2	2	2	2	2	2		1-22284-0			SPRING, COMPRESSION			27			
1	1	1	1	1	1		356835-1			LEVER, DRAG RELEASE			26			
1	1	1	1	1	1		240792-1			DRAG, TERMINAL			25			
1	1	1	1	1	1		1320928-1			PLATE, STRIP GUIDE			24			
1	1	1	1	1	1		980371-4			SCR, SKT HD SHLDR 5.0 DIA X 6.0			23			
1	-	1	1	-	1		690472-2			STRIPPER			22			
1	1	1	1	1	1		1-18023-1			SCR, SKT HD CAP M4 X 10.0			21			
4	4	4	4	4	4		18025-2			WASHER, SPRG LOCK, REG M4			20			
-	1	-	-	1	-		690472-1			STRIPPER			19			
-	-	-	-	-	-		-	-					18			
-	-	-	-	-	-		1338684-1			SHEAR HOLDER, FRONT			17			
-	-	-	-	-	-		-	-					16			
-	-	-	-	-	-		-	-					15			
-	-	-	-	-	-		-	-					14			
-	-	-	-	-	-		-	-					13			
1	1	1	1	1	1		3-22280-3			SPRING, COMPRESSION			12			
1	1	1	1	1	1		356885-4			STOP, SHEAR			11			
-	1	1	-	1	1		1320921-1			SHEAR HOLDER, FRONT, CUT			10			
1	1	1	1	1	1		462006-1			FLOATING SHEAR, FRONT			9			
2	2	2	1	1	1		1633127-8			ANVIL, COMBINATION .042			8			
-	-	-	-	-	-		-	-					7			
-	-	-	-	-	-		-	-					6			
1	1	1	1	1	1		2-455889-0			DEPRESSOR, SHEAR			5			
1	1	1	1	1	1		2-238011-0			BLOCK, CRIMPER SPACER			4			
2	2	2	1	1	1		5-456135-7			CRIMPER, INSULATION O PREMIUM			3			
1	1	1	1	1	1		455888-2			SPACER, CRIMPER			2			
2	2	2	1	1	1		456401-5			CRIMPER, WIRE PREMIUM			1			
76-72-71	-6	-2	-1	PART NO			DESCRIPTION					ITEM NO				
UNCONTROLLED DOCUMENT FOR THE CUSTOMER'S INFORMATION THIS DOCUMENT IS THE PROPERTY OF THE CONTROLLING ORGANIZATION WHICH IS CONTROLLED BY THE LATEST REVISION. INTENSIONS: [.IN]  FINISH						DWN	22MAY2007	tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608		NAME SIDE FEED HDI APPLICATOR			RESTRICTED TO			
						CHK	-									
						APVD	22MAY2007									
						PRODUCT SPEC	-									
						APPLICATION SPEC	See Table									
CUSTOMER DRAWING						SIZE	A	CAGE CODE	00779	DRAWING NO	C=1426639					
						WEIGHT			SCALE	3:5	SHEET	1	OF	1	REV	A