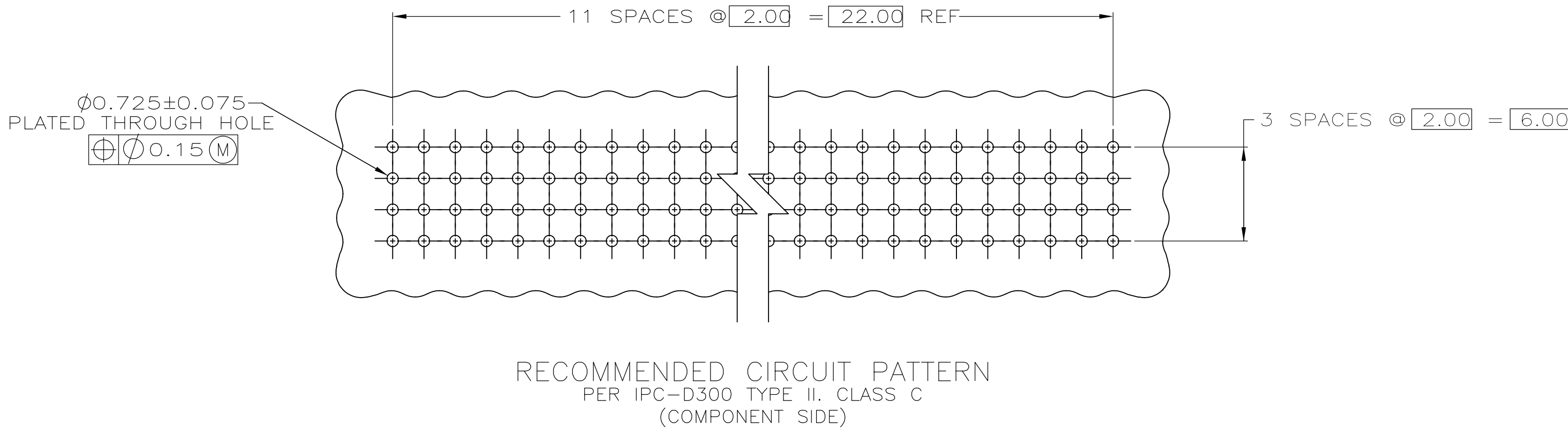
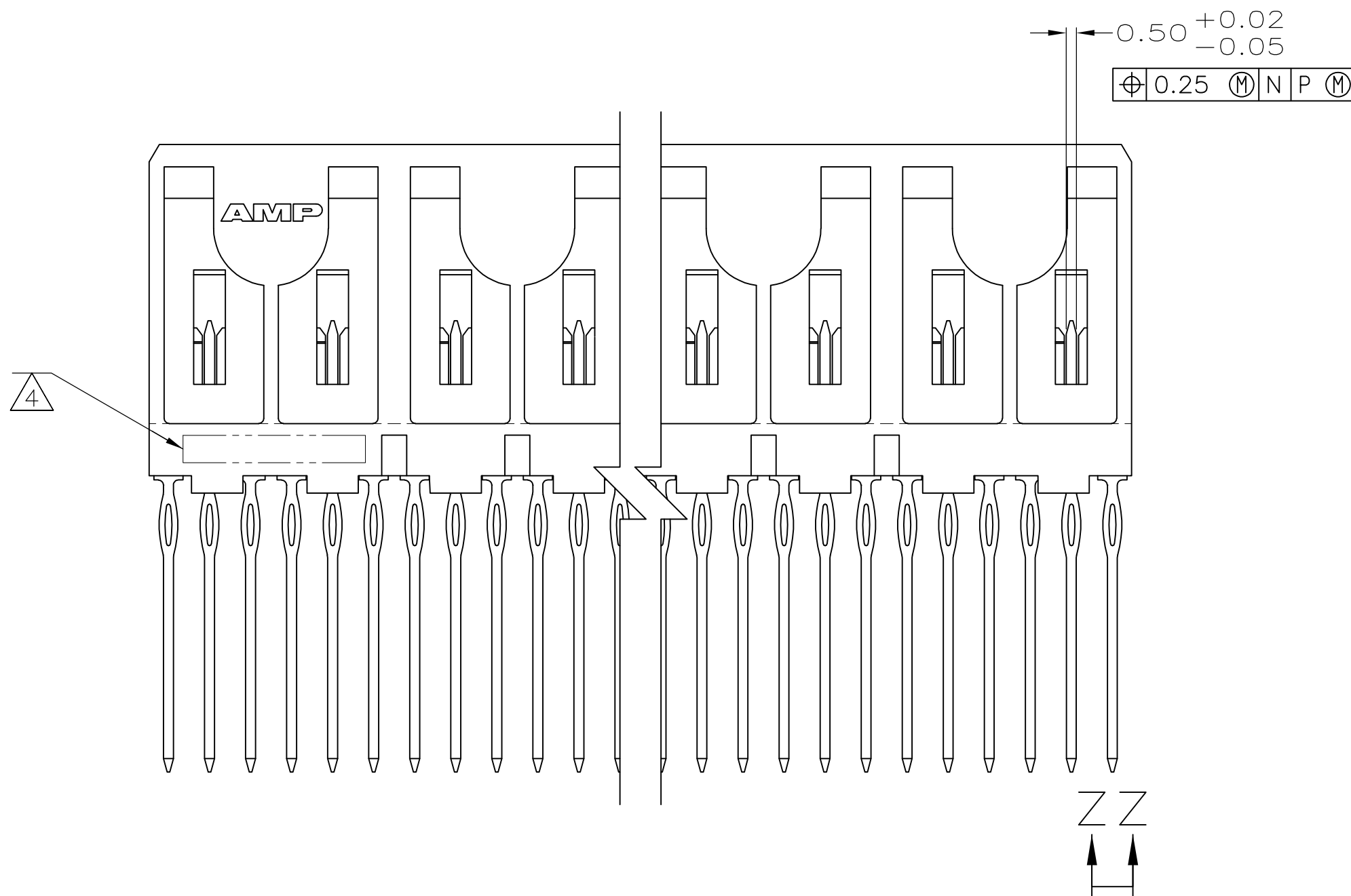
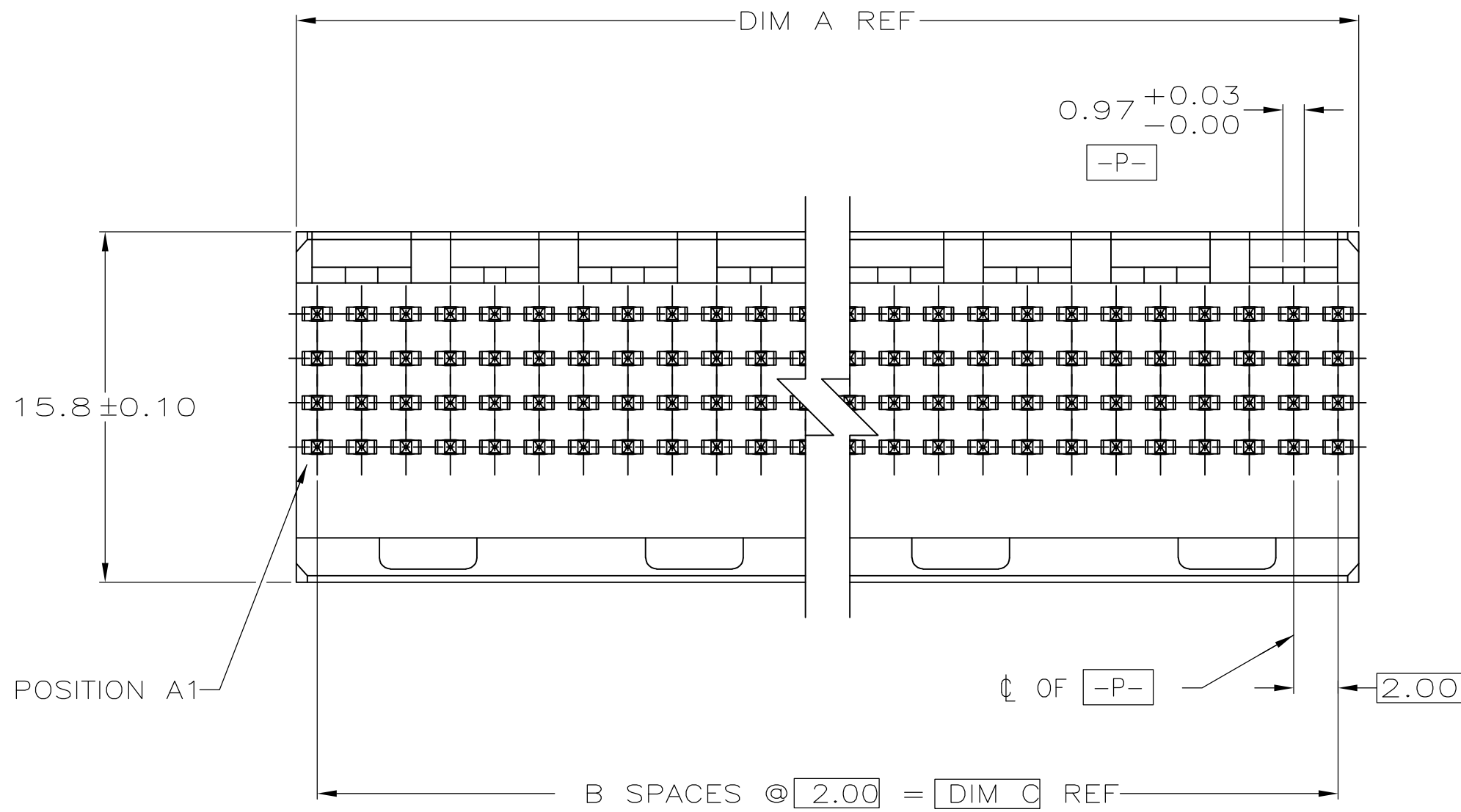
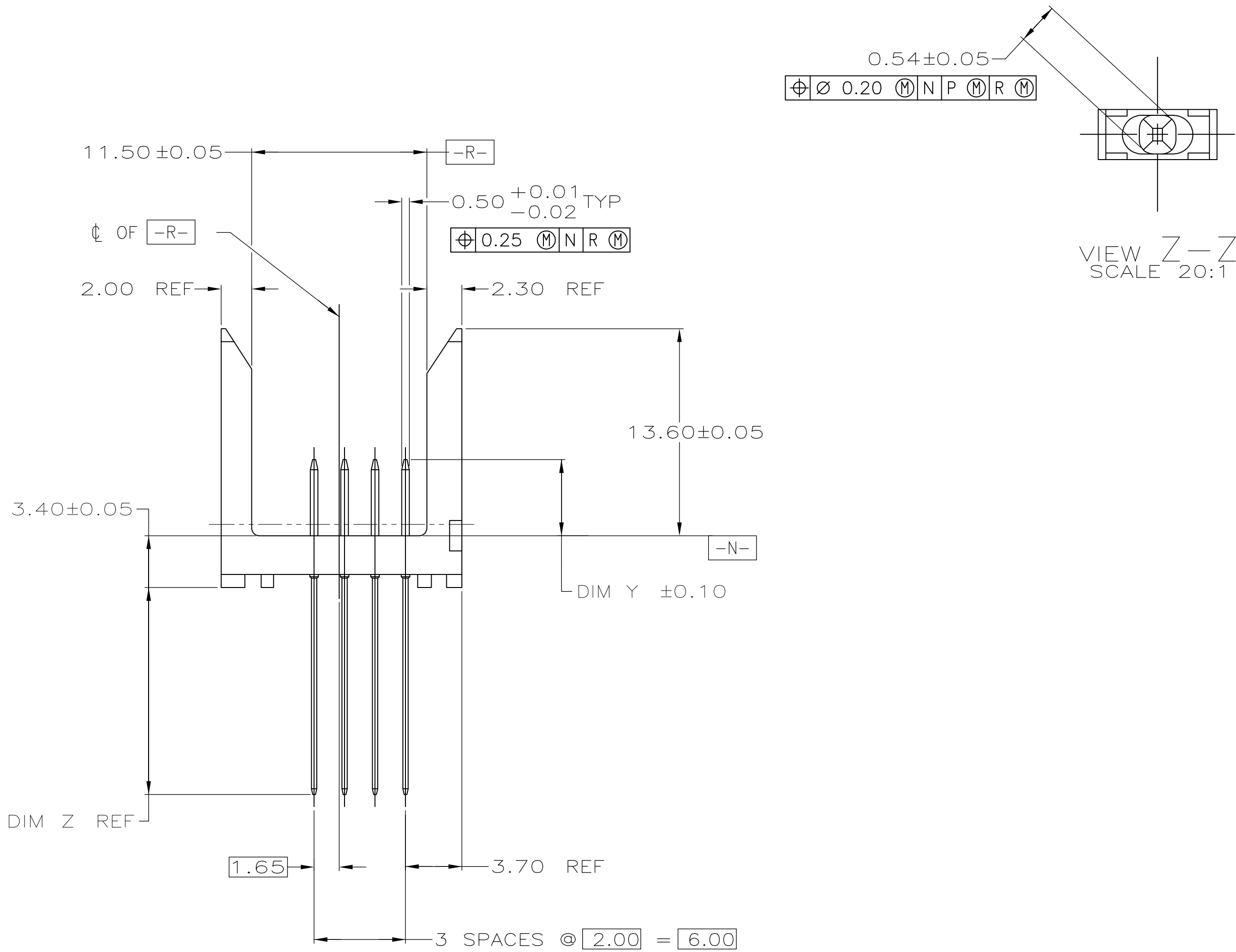


LOC		DIST		REVISIONS						
AD	47	P	LTR	DESCRIPTION				DATE	DWN	APVD
		A	REV PER EC	0U1B-0091-01				21 MAR 01	BC	KC
		B	REV PER EC	0S12-0414-03				24FEB04	NK	RW
		B1	REV PER ECO	-09-021510				29AUG09	KK	AEG



RECOMMENDED CIRCUIT PATTERN
PER IPC-D300 TYPE II, CLASS C
(COMPONENT SIDE)

- 1 HOUSING MATERIAL: LIQUID CRYSTAL POLYMER.
COLOR: NATURAL.
- 2 CONTACT MATERIAL: PHOSPHOR BRONZE.
- 3 CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL.
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS
0.0006 MIN TIN-LEAD OVER UNDERPLATE.
LUBRICATION (ENTIRE CONTACT):
SURFACE CONDITIONER PER AMP SPEC 112-1002 AFTER PLATING.
- 4 PART MARKING PER AMP INCORPORATED SPECIFICATION 115-9009, LOCATED
APPROXIMATELY AS SHOWN.
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



VIEW Z-Z
SCALE 20:1

46.00	23	47.88	96	223633-3
22.00	11	23.88	48	223633-2
10.00	5	11.88	24	223633-1
C	B	A	NUMBER OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: DK SCHRUM 17APR00 CHK: DJ KOVALICK 05MAY00 APVD: DJ KOVALICK 05MAY00 PRODUCT SPEC		AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ±0.13 3 PLC ± 4 PLC ± ANGLES ±		PIN ASSEMBLY, Z-PACK 2mm FB	
		FINISH		SIGNAL, VERTICAL, 4 ROW, MULTI POSITION, WITH FEED-THROUGH PRESS FIT LEADS	
MATERIAL		WEIGHT		SIZE: 00719 C=223633	
CUSTOMER DRAWING		SCALE: 4:1		SHEET 1 OF 2 REV B1	

D	GG	GG	GG	GG	GG	GG	D
C	GG	GG	GG	GG	GG	GG	C
B	GG	GG	GG	GG	GG	GG	B
A	GG	GG	GG	GG	GG	GG	A
ROW	1	2	3	4	5	6	ROW
CONTACT LOAD CHART							

D	GG	GG	GG	GG	GG	GG	GG	GG	GG	GG	GG	D	
C	GG	GG	GG	GG	GG	GG	GG	GG	GG	GG	GG	C	
B	GG	GG	GG	GG	GG	GG	GG	GG	GG	GG	GG	B	
A	GG	GG	GG	GG	GG	GG	GG	GG	GG	GG	GG	A	
ROW	1	2	3	4	5	6	7	8	9	10	11	12	ROW
CONTACT LOAD CHART													

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. DK SCHURM CHK. DK SCHURM DATE 17APR90	 AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		CDR. DJ KOVALICK APP'D. DJ KOVALICK DATE 08MAY90	NAME PIN ASSEMBLY, Z-PACK 2mm FB, SIGNAL, VERTICAL, 4 ROW, MULTI POSITION, WITH FEED THROUGH PRESS FIT LEADS	
TOLERANCES UNLESS SPECIFIED: 0 PLC $\pm$.015 1 PLC $\pm$.010 2 PLC $\pm$.010 3 PLC $\pm$.010 4 PLC $\pm$.010 ANGLES $\pm$.5°		PRODUCT SPEC APPLICATION SPEC SIZE A1 CAGE CODE 00779 DRAWING NO C223633 RESTRICTED TO 1		
MATERIAL - FINISH -		WEIGHT - CUSTOMER DRAWING SCALE 4:1 SHEET 2 OF 2 REV B1		