



SR Silicone Conformal Coating

2102

Techspray offers a variety of coating formulas to match field and engineering requirements. Specifications generally depend on the type of protection needed: e.g. thermal, moisture, and static resistance.

Coatings contain Opti/Scan to allow quality control inspection of coverage and evenness of the coating on a PCB. A coated board can be passed under a standard, low-cost UV (short-wave black) light, and the coated areas glow. The brighter the glow, the thicker the coating.



Ideal for moisture, thermal and vibration protection

Silicone Conformal Coating is the most universal coating, offering protection for a wide variety of environments.

- UL recognized (UL746E) - file #E95150
- Max operating temperature — to 392°F (200°C)
- Non-ozone depleting
- Dielectric strength — 1100 volts/mil
- Moisture resistant
- Chemically resistant
- Vibration resistant — flexible
- IPC-CC-830B & MIL-I-46058C qualified
- UL94 V-0 rated
- UV indicator for black light QC inspection

Product Packaging

2102-12S
Fine-L-Kote SR Conformal Coating
12 oz
12 units/case



2102-P
Fine-L-Kote SR Conformal Coating
1 pt
1 units/case



2102-G
Fine-L-Kote SR Conformal Coating
1 gal
1 units/case



2102-5G
Fine-L-Kote SR Conformal Coating
5 gal
1 units/case



Instructions

Surface to be sprayed should be thoroughly cleaned with solvent such as Flux Remover G3 (1631). Surface must be completely dry before application of coating. As you spray or brush coating, allow material to flow around components. Coating will be tack free in approximately 60 minutes; however, full cure requires 72 hours depending on humidity and thickness of application. Coated boards can be reworked by applying soldering iron directly to coating, or complete removal can be achieved in 1 to 3 hours by using Conformal Coating Remover (2510). Removal time depends on temperature, thickness of coating, and application.

Chemical & Physical Properties	
Appearance	Clear, colorless liquid
Odor	Aromatic odor
Flash Point	-12.2°C (10°F)
VOC (EPA)	481 g/l
VOC (CARB)	
Boiling Point	79°C (134°F)
Density	

Chemical Composition

CHEMICAL NAME	CAS #
Acetone	67-64-1
Hexane	110-54-3
1-(2-Methoxy-Methyl-Ethoxy)-2-Propanol Acetate	88917-22-0
Dimethyl methylphenylmethoxy siloxane	68952-93-2
Methyltrimethoxysilane	1185-55-3
Benzene- methyl, (Toluene)	108-88-3
Propane (aerosol only)	74-98-6

Environmental Policy

Techspray is committed to developing products to ensure a safer and cleaner environment. We will continue to meet and sustain the regulations of all federal, state and local government agencies.

Resources

Techspray products are supported by a global sales, technical and customer services resources.

For additional technical information on this product or other Techspray products in the United States, call the technical sales department at 800-858-4043, email tsales@techspray.com or visit our web site at: www.techspray.com.

North America
Techspray
P.O. Box 949

Europe
ITW Contamination Control BV
Saffierlaan 5

Countries Outside US
Call to locate a distributor in your country



Techspray - US office, P.O. Box 949,
Amarillo, TX 79105-0949,
Tel. 806-372-8523, Toll-free 800-858-4043
Fax 806-372-8750, tsales@techspray.com



Amarillo, TX 79105
800-858-4043
email: tsales@techspray.com

2132 VZ Hoofddorp
The Netherlands
+31 88 1307 400
email: info@itw-cc.com

Important Notice to Purchaser/User: The information in this publication is based on tests that we believe are reliable. The results may vary due to differences in tests type and conditions. We recommend that each user evaluate the product to determine its suitability for the intended application. Conditions of use are outside our control and vary widely. Techspray's only obligation and your only solution is replacement of product that is shown to be defective when you receive it. In no case will Techspray be liable for any special, incidental, or consequential damages based on breach of warranty, negligence or any other theory.