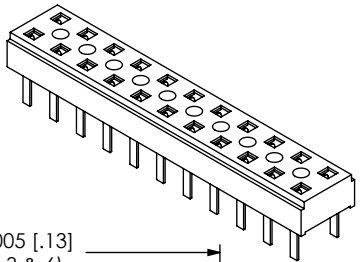


DO NOT
SCALE FROM
THIS PRINT

TABLE 2	
LEAD STYLE	"A"
-01	.085 [2.16]
-03	.116 [2.95]



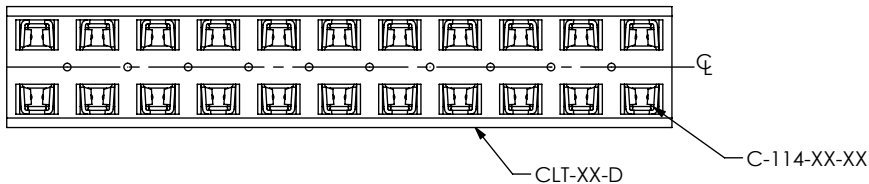
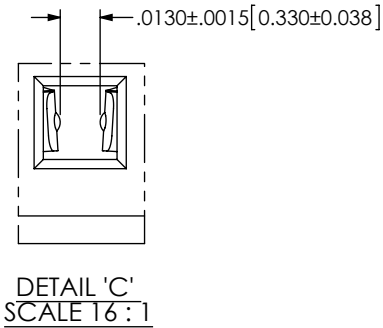
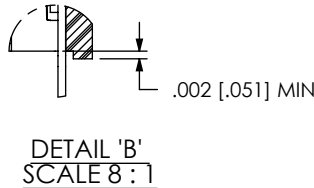
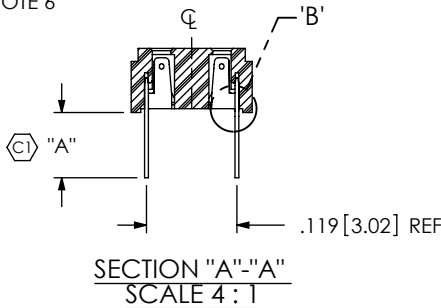
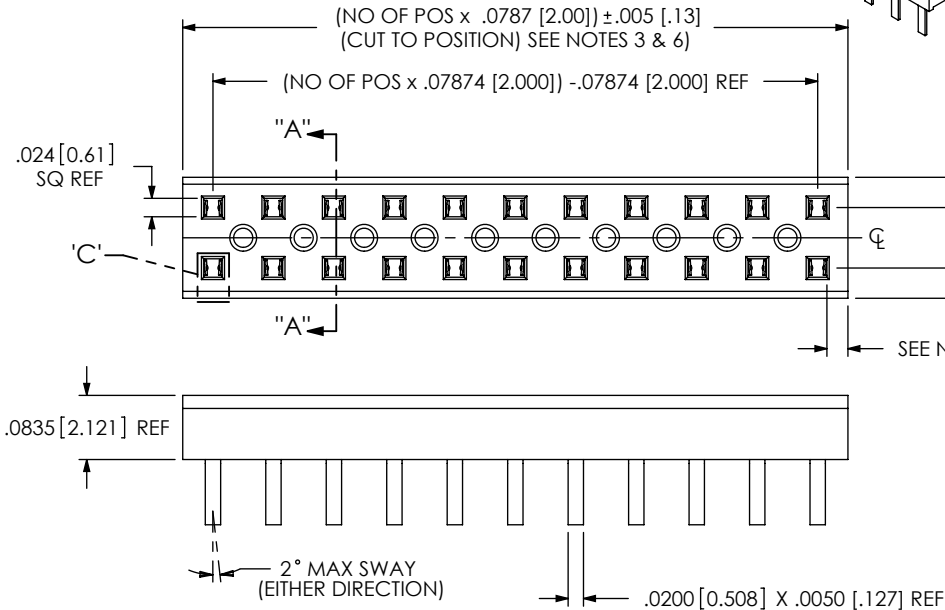
CLT-1XX-XX-XX-D

No OF POSITIONS
-02 THRU -50
(PER ROW)

LEAD STYLE
-01: THROUGH HOLE
(USE C-114-02-XX)
(SEE NOTE 7)
-03: THROUGH HOLE
(USED C-114-03-XX)

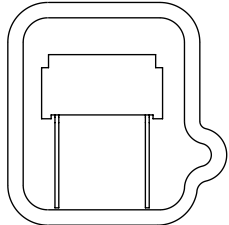
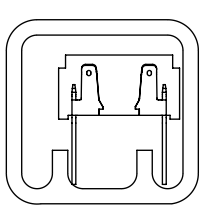
BODY SPECIFICATION
-D: DOUBLE ROW

PLATING SPECIFICATION
(VALUES GIVEN ARE IN MICRO-INCHES)
-G: GOLD, 10 Au / 50 Ni MIN ON CONTACT,
3 Au / 50 Ni MIN ON TAIL.
-S: SELECTIVE, 30 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-F: FLASH SELECTIVE, 3 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-SM: SELECTIVE, 30 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-FM: FLASH SELECTIVE, 3 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-L: LIGHT SELECTIVE, 10 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-LM: LIGHT SELECTIVE, 10 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.



CLT-111-XX-XX-D SHOWN

PACKAGING VIEW



LEAD STYLE -01
PT-1-24-01-62
TP-12

LEAD STYLE -03
PT-1-24-01-37
TP-24-02

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: .5 LB.
3. PARTS TO BE SYMMETRICAL ABOUT Ⓢ.
4. WILL LOSE A POSITION FOR EVERY CUT MADE ON A SOCKET STRIP.
5. PACKAGE POSITIONS -04 THRU -50 IN TUBES,
LAYER PACKAGE POSITION -02 THRU -03.
6. ENDWALL AFTER CUTTING: .0215 MIN.
7. C-114-22-XX CAN BE USED FOR C-114-02-XX. C-114-22-XX IS FOR
AUTOMATED ASSEMBLY PROCESSES ONLY.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 10°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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DISCLOSED TO OTHERS OR USED FOR ANY
PURPOSE OTHER THAN THAT WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED WRITTEN
CONSENT OF SAMTEC, INC.

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1
INSULATOR: LCP, UL 94 VO, COLOR: BLACK
CONTACT: PHOS BRONZE

DESCRIPTION:
2MM LOW PROFILE SOCKET STRIP

DWG. NO.
CLT-1XX-XX-XX-D

BY: PURVIS 11-02-95 SHEET 1 OF 1