

PRODUCT NUMBER
91269-XXXXLF

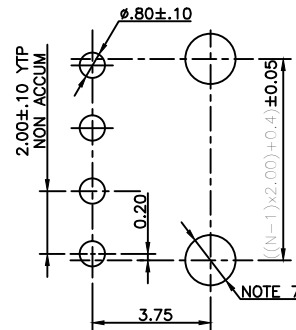
PLATING

RoHS COMPATIBLE, SEE NOTE 6
PACKAGING TYPE, NOTE 3
TOTAL NB OF POSITIONS, 3 TO 17

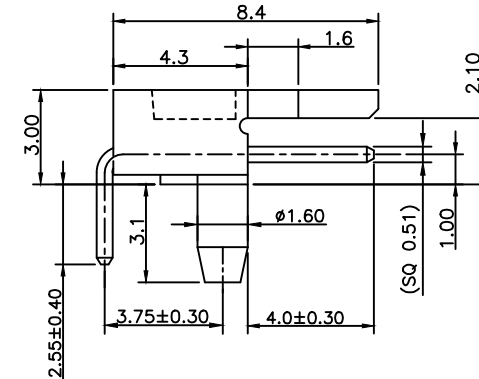
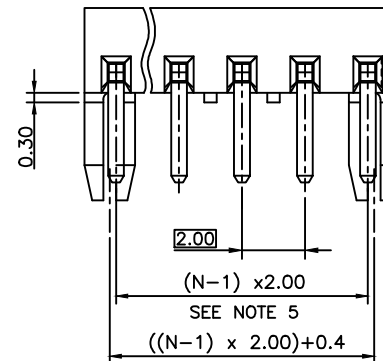
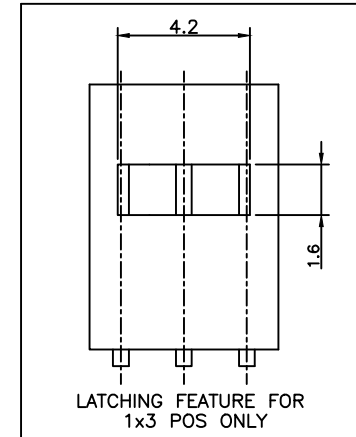
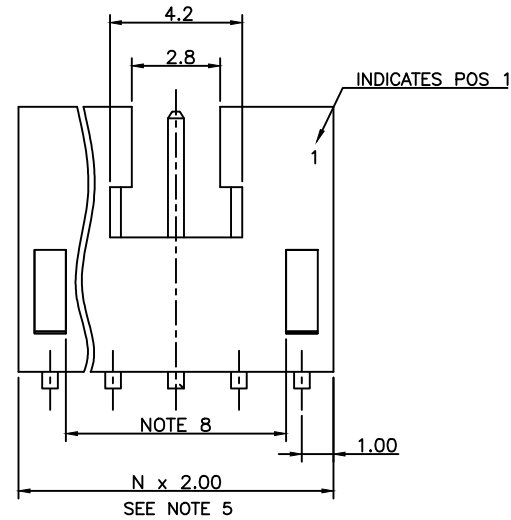
- 0 = 0.20µm GOLD/GXT ON CONTACT AREA
2.0µm MIN MATTE TIN ON TAILS
- 1 = 0.76µm GOLD/GXT ON CONTACT AREA
2.0µm MIN MATTE TIN ON TAILS
- 3 = 0.38µm GOLD/GXT ON CONTACT AREA
2.0µm MIN MATTE TIN ON TAILS
UNDERPLATING 1.27µm Ni MIN
- T = FULL MATTE TIN 2µm-5µm
1.27µm Ni MIN UNDERPLATING

NOTES:

- HOUSING MAT'L : HIGH TEMPERATURE THERMOPLASTIC. UL94V-0 COLOR: CREAM
- PIN MATERIAL : COPPER ALLOY
- PACKAGING
= POLYBAGS
TR = TAPE & REEL AS AVAILABLE.
- 7N MIN RETENTION IN EITHER DIRECTION
- TO DETERMINE DIMENSIONS :
N = NUMBER OF POSITIONS
EXAMPLE : 8 POS N x 2.0= 16.0mm
- RoHS COMPATIBLE PRODUCT SPECIFICATIONS
 - MANUFACTURING PROCESS COMPATIBILITY
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C ±5°C SOLDER BATH TEMPERATURE FOR 5 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.6mm MIN THICK CIRCUIT BOARD.
 - LABELLING:
- MEETS PACKAGING SPECS AS PER GS-14-920
 - THIS PRODUCT MEETS EUROPEAN DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DISCRIBED IN GS-47-0004
- HOLE DIMENSION TO BE $\phi 1.6 \pm 0.03$ FOR INTERFERENCE FIT APPLICATIONS, SEE SHEET 2.
HOLE DIMENSIONS TO BE $\phi 1.95 \pm 0.05$ FOR LOCATION APPLICATION WITH AUTOMATIC PICK AND PLACE MACHINES.
- ODD NBR OF POS : 7.00mm
EVEN NBR OF POS : 5.00mm

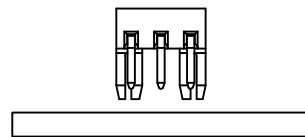
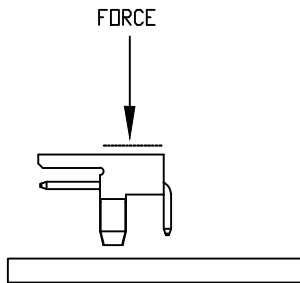
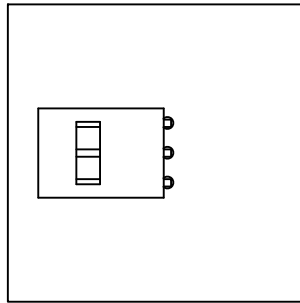


RECOMMENDED HOLE PATTERN
SEE NOTE 7

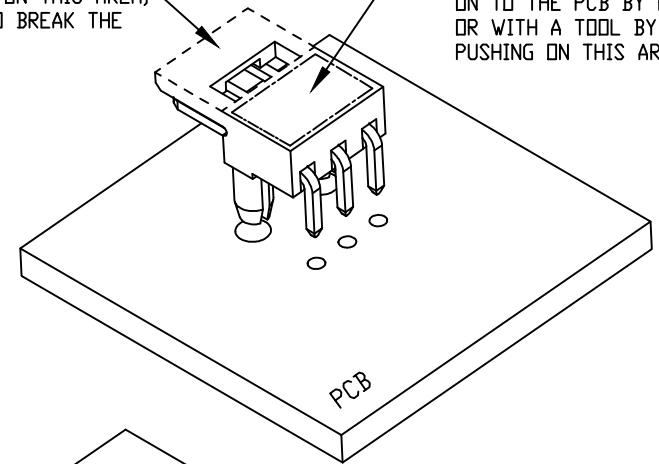


mat'l. code				surface			tolerance		projection	product family		
SEE TABLE				ISO 1302	ISO 406	ISO 101	ISO 406	ISO 101		MINITEK		
ltr	ecr no	dr	date	tolerances unless otherwise specified					mm	title		
L	B-16822	JCO	14.01.23	angles	linear	.XX	±0.3			MINITEK, TMT, SR		
M	B-19186	LMU	14.10.24			.XX	±0.13			RA, POL & LATCHING		
N	B-19986	JCO	15.01.13	±2'		.XXX	±0.05			scale 5:1		
P	B-19995	JCO	15.01.15	dr	J. FABRE	13.01.07				dwg no		
R	F-23053	AMA	16.01.15	enrg	J. FABRE	13.01.07				sheet 1 of 2		
				chr	P. NIZZI	13.01.07				91269		
K	B-16048	JCO	13.10.14	appd	JM.C	13.01.07				type		
										CUSTOMER Drawing		
sheet	revision	R	A									
index	sheet	1	2									

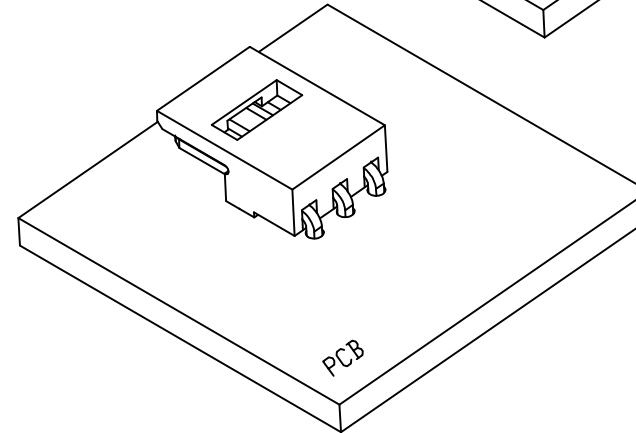
RECOMMENDATION TO PLACE THE CONNECTOR ONTO THE PCB



NO FORCE TO BE
APPLIED ON THIS AREA,
RISK TO BREAK THE
WALL



PLACE THE CONNECTOR
ON TO THE PCB BY HAND
OR WITH A TOOL BY
PUSHING ON THIS AREA



mat'l. code N/A				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101			product family MINITEK		
ltr	ecr no	dr	date	tolerances unless otherwise specified					title		
A	B-19986	JCO	15.01.13	angles	linear	.0±.x			MINITEK TMT HDR SR		
						.00±.0x			POLARIZATION & LATCHING		
				0°±x'		.000±.00x		scale 1:1	dwg no sheet 2 of 2 size		
				dr	J.FABRE	15.01.07			91269		A3
				enr	L.MULIN	15.01.07					
				chr	J.COMPAGNON	15.01.12					
				appd	JCO	15.01.13			type Product Customer Drawing		
sheet index	revision sheet										