

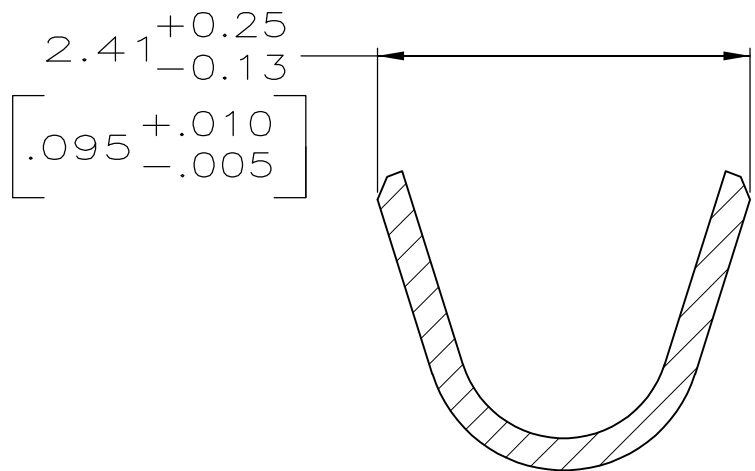
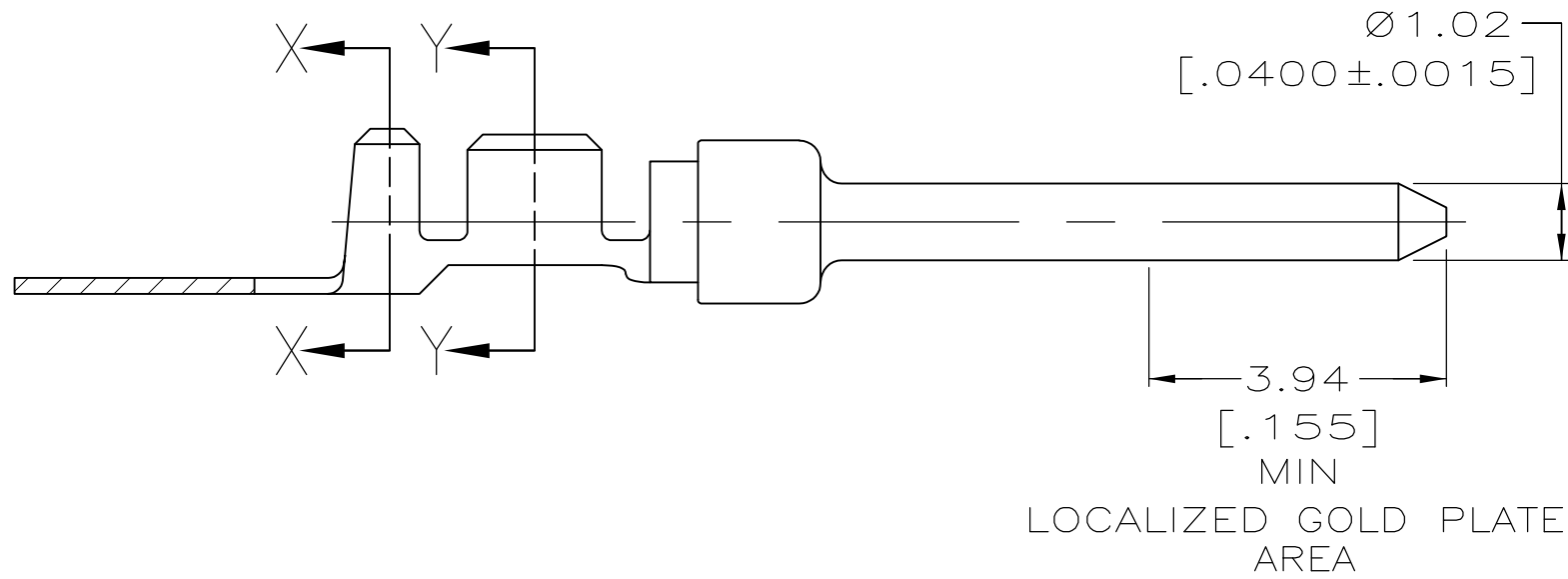
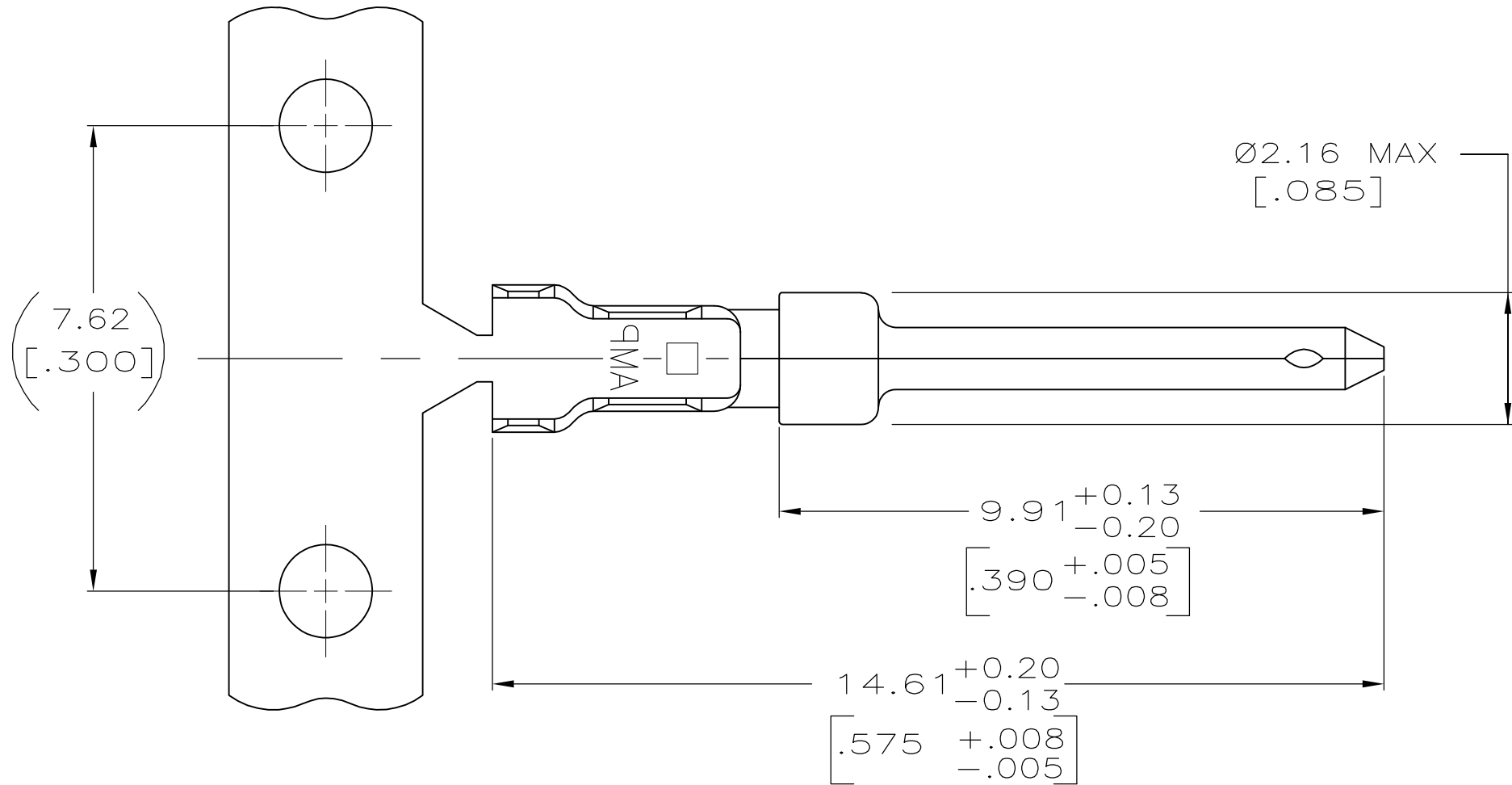
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		C	REVISED PER ECO-08-011977	24JUL08	JDP	CWR

D

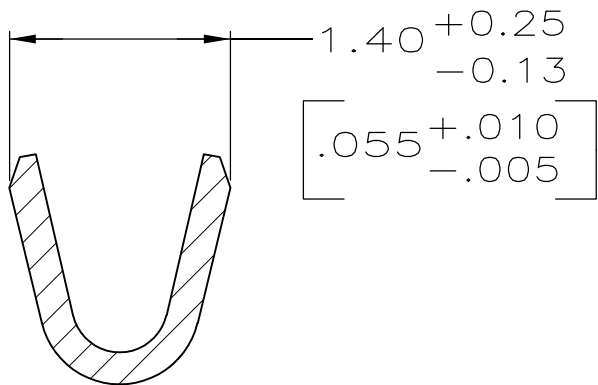
C

B

A



SECTION X-X
INSULATION BARREL
SCALE 20:1



SECTION Y-Y
WIRE BARREL
SCALE 20:1

- 1 FOR MINI-APPLICATOR.
2. WIRE RANGE OF 24-28 AWG, INSULATION RANGE OF 1.27-1.52 [$.050-.060$].
- 3 GOLD FLASH PLATED IN LOCALIZED GOLD PLATE AREA, 2.54 μ m [$.000100$] MIN TIN PLATED WIRE BARRELS, ALL OVER 0.76 μ m [$.000030$] MIN NICKEL UNDERPLATE.
- 4 GOLD PLATED IN LOCALIZED GOLD PLATE AREA AS FOLLOWS:
0.76 μ m [$.000030$] MIN GOLD IN MATED AREA,
2.54 μ m [$.000100$] MIN TIN ON WIRE BARRELS, ALL OVER
1.27 μ m [$.000050$] MIN NICKEL UNDERPLATE.
OR
GOLD FLASH OVER
PALLADIUM-NICKEL PLATE, 0.76 μ m [$.000030$] MIN TOTAL IN MATED AREA,
2.54 μ m [$.000100$] MIN TIN ON WIRE BARRELS, ALL OVER
1.27 μ m [$.000050$] MIN NICKEL UNDERPLATE.

4	5066682-9
3	5066682-6
FINISH	PART NUMBER 1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 11-10-04 G. ATTADIA - DOCK5	Tyco Electronics Corporation Harrisburg, PA 17105-3608			
DIMENSIONS: mm [INCHES]		CHK 11-10-04 S. BOLASH				
		APVD 11-10-04 M. WALMSLEY	NAME			
		PRODUCT SPEC 108-40005	PIN CONTACT, SIZE 20 DF, 24-28 AWG, AMPLIMITE			
MATERIAL		APPLICATION SPEC 114-10000	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
BRASS		WEIGHT -	A2	00779	C=5066682	-
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CUSTOMER DRAWING				
0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± - FINISH		SEE TABLE				
		SCALE 10:1	SHEET 1 OF 1	REV C		