

3M™ Heat Shrink Tubing MFP

Modified Polyvinylidene Fluoride

Data Sheet

November 2018

Description

3M™ Heat Shrink Tubing MFP is a cross-linked, thin-walled, heat-shrinkable tubing offering a high degree of mechanical strength and high-temperature resistance. Fabricated from polyvinylidene fluoride, the tubing has excellent abrasion resistance and cut-through properties in combination with high dielectric strength. It is inherently flame retardant, semi-rigid and highly resistant to most industrial fuels, chemicals and solvents. When heated in excess of 347°F (175°C), MFP tubing rapidly shrinks to a skintight fit.

Agency Approvals & Self-Certifications

Meets requirements of:

- AS23053/8*
- UL Recognized, File E-39100, VW-1
- CSA Certified, CSA LR38277, OFT
- For RoHS and REACH information, please visit www.3M.com/regs

***Formerly:** MIL-I-23053/8, MIL-DTL-23053/8 and SAE-AMS-DTL-23053/8

Applications

3M MFP tubing is typically used for shrink-fit protection and strain relief of wires, solder joints, terminals and connections. Suggested applications include automotive wiring, jackets, fuse coverings and military wire markers. Because the tubing is transparent, it allows see-through inspection and identification, and is ideal for use as a jacketing for components such as resistors and capacitors. The tubing is readily marked by hot-stamp and print-wheel equipment.

Shrink Ratio

3M MFP tubing has a 2:1 shrink ratio. When freely recovered, the tubing will shrink to 50% of its as-supplied internal diameter. The recovered wall thickness is proportional to the degree of recovery.

The operating temperature range is from -55°C (-67°F) to 175°C (347°F), with a shrinking temperature minimum of 175°C (347°F)

3M™ Heat Shrink Tubing MFP

Standard Sizes and Dimensions	Ordering Size (Nominal)	Expanded I.D. (Minimum) In. (mm)	Recovered I.D. (Maximum) In. (mm)	Total Recovered Wall Thickness (Nominal) In. (mm)
	3/64	.046 (1,17)	.023 (0,58)	.010 (0,25)
	1/16	.063 (1,60)	.031 (0,79)	.010 (0,25)
	3/32	.093 (2,36)	.046 (1,17)	.010 (0,25)
	1/8	.125 (3,18)	.062 (1,57)	.010 (0,25)
	3/16	.187 (4,75)	.093 (2,36)	.010 (0,25)
	1/4	.250 (6,35)	.125 (3,18)	.012 (0,30)
	3/8	.375 (9,53)	.187 (4,75)	.012 (0,30)
	1/2	.500 (12,70)	.250 (6,35)	.012 (0,30)
	5/8	.625 (15,88)	.313 (7,94)	.014 (0,36)
	3/4	.750 (19,05)	.375 (9,53)	.017 (0,43)
	1	1.000 (25,40)	.500 (12,70)	.019 (0,48)

Typical Properties

Not for specifications. Values are typical, not to be considered minimum or maximum. Properties measured at room temperature 73°F (23°C) unless otherwise stated.

Physical Property	Typical Value
Tensile Strength	5500 PSI
Ultimate Elongation	350%
Longitudinal Change	+1, -10%
Secant Modulus (2%)	123,000 PSI
Specific Gravity	1.7
Low Temperature Flexibility (outer wall only) 4 hrs @ -55 °C	No cracking
Flammability Self-extinguishing, UL24 VW-1 Test	Pass

Electrical Property (Test Method)	Typical Value US units (metric)
Dielectric Strength	900 V/mil
Volume Resistivity	10 ¹⁴ ohm/cm

Chemical Property (Test Method)	Typical Value
Corrosion Resistance	Non-corrosive
Fuel & Oil Resistance	Excellent
Solvent Absorption	Excellent
Abrasion Resistance	Excellent
Acid & alkalis Resistance	Excellent

3M™ Heat Shrink Tubing MFP

Standard Colors	Clear Also available in Black. Price, MOQ and Lead Time will vary for these colors. Please contact Local Sales Representative or Customer Service Representative for more information.
Shelf Life & Storage	3M™ Heat Shrink Tubing MFP has a 10-year shelf life from date of manufacture when stored in a humidity controlled storage (10°C/50°F to 27°C/80°F and <75% relative humidity).
Availability	Standard Packaging Four-foot lengths. Colors available are subject to factory quotation. Please contact your local distributor; available from 3M.com/oem [Where to Buy] or call 1-800-676-8381.

3M is a trademark of 3M Company.

Important Notice	All statements, technical information, and recommendations related to 3M's products are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use. Any statements related to the product, which are not contained in 3M's current publications, or any contrary statements contained on your purchase order, shall have no force or effect unless expressly agreed upon, in writing, by an authorized officer of 3M.
Warranty; Limited Remedy; Limited Liability	This product will be free from defects in material and manufacture at the time of purchase. 3M MAKES NO OTHER WARRANTIES INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If this product is defective within the warranty period stated above, your exclusive remedy shall be, at 3M's option, to replace or repair the 3M product or refund the purchase price of the 3M product. Except where prohibited by law, 3M will not be liable for any direct, indirect, special, incidental or consequential loss or damage arising from this 3M product, regardless of the legal theory asserted.



Electrical Markets Division
Austin, TX
800 676.8381
FAX: 800 828.9329
www.3M.com/oem

Please recycle
© 3M 2018 All rights reserved
78-8127-6766-9 Rev G