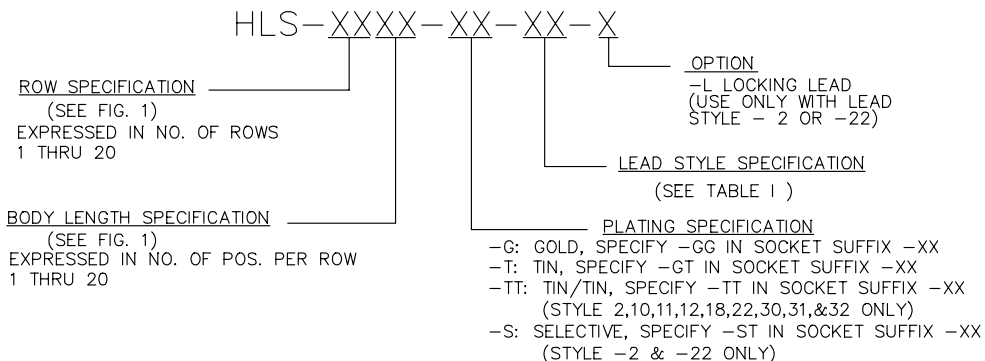


TABLE 1  
TERMINAL SPECIFICATION **K**

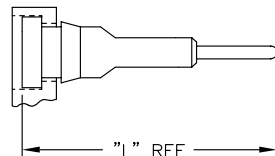
| LEAD STYLE | SOCKET    | "L" REF |
|------------|-----------|---------|
| -2         | SC-1P1-XX | .300    |
| -3         | SC-1S1-XX | .203    |
| -10        | SC-3P1-XX | .230    |
| -11        | SC-4P1-XX | .240    |
| -12        | SC-5P1-XX | .190    |
| -15        | SC-1M2-XX | .167    |
| -18        | SC-6P1-XX | .353    |
| -19        | SC-8P1-XX | .165    |
| -22        | EZ-1P1-XX | .300    |
| -23        | EZ-1S1-XX | .203    |
| -30        | EZ-3P1-XX | .230    |
| -31        | EZ-4P1-XX | .240    |
| -32        | EZ-5P1-XX | .190    |
| -38        | EZ-6P1-XX | .353    |

| DIMENSIONS ARE IN INCHES  |                             | UNLESS OTHERWISE NOTED | TOLERANCES ARE: | TITLE:       | DWG NO:          |
|---------------------------|-----------------------------|------------------------|-----------------|--------------|------------------|
| ONE PLACE DECIMALS: $\pm$ | THREE PLACE DECIMALS: $\pm$ |                        | ANGLES $\pm$    | HLS ASSEMBLY | HLS-XXXX-XX-XX-X |
| TWO PLACE DECIMALS: $\pm$ | FOUR PLACE DECIMALS: $\pm$  |                        |                 |              | SHEET 1 OF 1     |



## ASSEMBLY INSTRUCTIONS

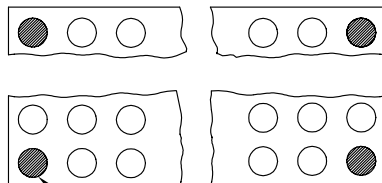
STYLES  
-11,12,15,19,31 & 32



SOCKETS TO BE RECESSED (COUNTER-SUNK)  
INTO BODY TO ALLOW BARB  
PROTRUSION AT BOTTOM

-L OPTION

AVAILABLE IN STYLES -2 & -22 ONLY



REPLACE CORNER POSITIONS WITH  
SC-1L1-XX (WHEN USING SC LEAD STYLE)  
OR EZ-1L1-XX (WHEN USING EZ LEAD STYLE)  
NOTE: FOR -ST PLATING SPEC.  
USE SC-1L1-GT OR EZ-1L1-GT

### NOTES:

- 1.) FILL ALL POSITIONS.
- 2.) PINS TO ENTER BODY FROM C'BORE SIDE.
- 3.) BARB ON SOCKET MUST BE VISABLE BELOW BODY.
- 4.) HLS-316-X-22-L TO BE PACKAGED IN  
PT-1-24-01-27 USING 2 TP-03.

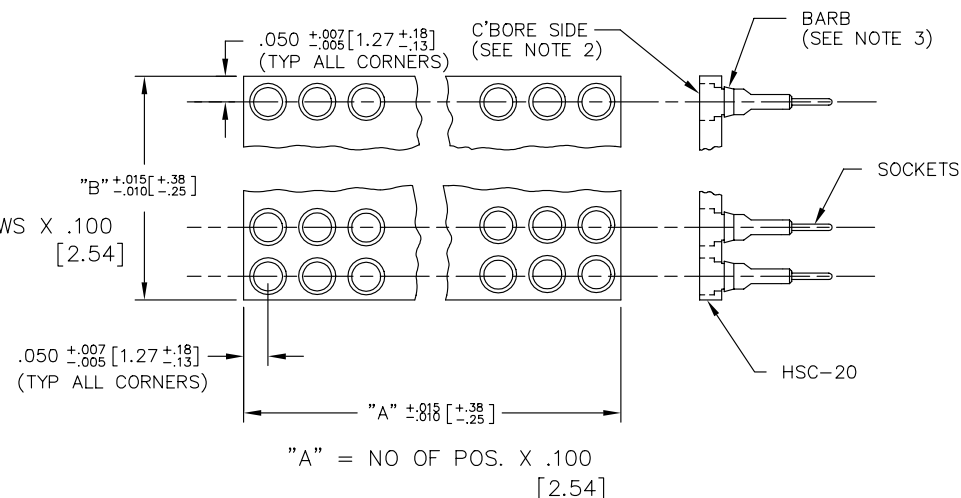


FIGURE 1

**PROPRIETARY NOTE**  
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CODE 55322

MADE BY: JORDAN 5-30-85  
CHECKED BY: THRUSTON 6-4-85

ENGINEER  
APPROVAL  
BET  
6-4-85

HLS-XXXX-XX-XX-X  
SHEET 1 OF 1