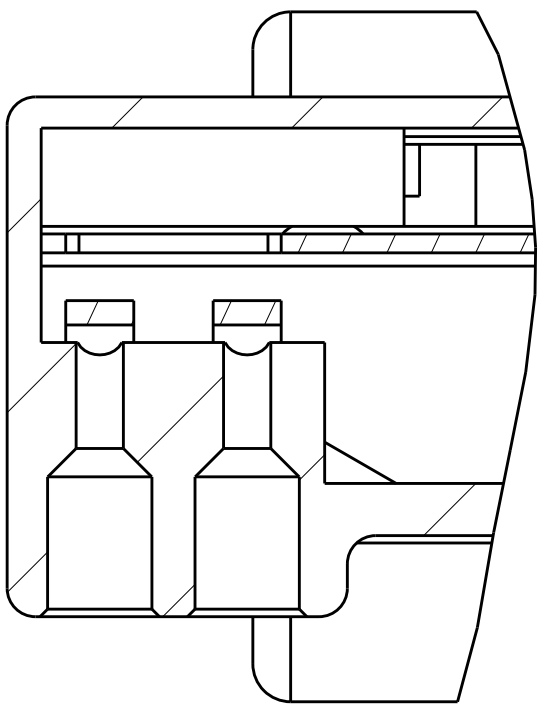


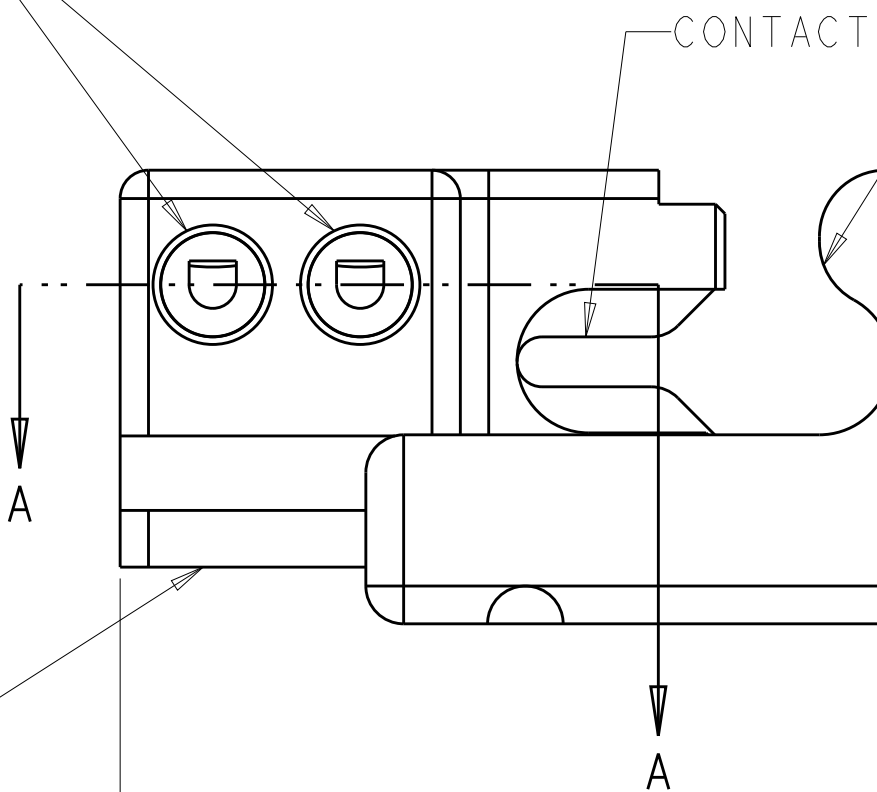
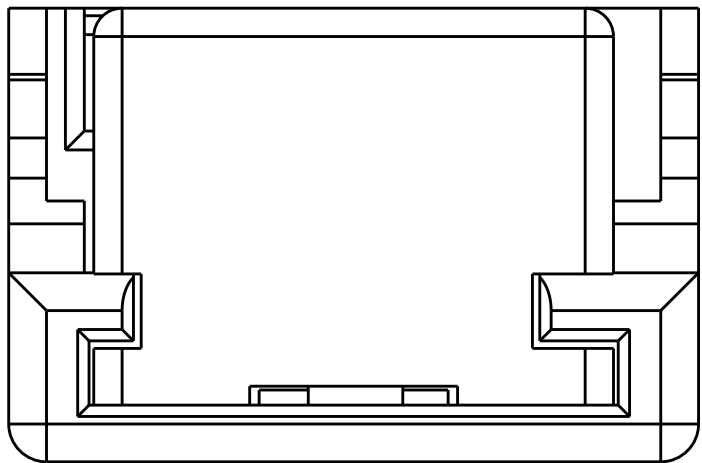
LOC		DIST		REVISIONS						
-		-		P	LTR	DESCRIPTION	DATE	DWN	APVD	
					B2	REVISED PER ECO-17-012433	24AUG2017	SK	DD	



SECTION A-A

POKE-IN CAVITIES
ACCEPTS 18 AWG PRE-STRIPPED
SOLID WIRE
STRIP LENGTHS: 9.53±0.8mm
[3/8"±1/32"]

IDC AREA
1811027-1 ACCEPTS 12 AWG SOLID OR STRANDED (19 STRANDS MAX), THHN WIRE
1811027-2 ACCEPTS 18 AWG SOLID TFN/TEWN WIRE
CONTINUOUS (FEEDTHRU) WIRE



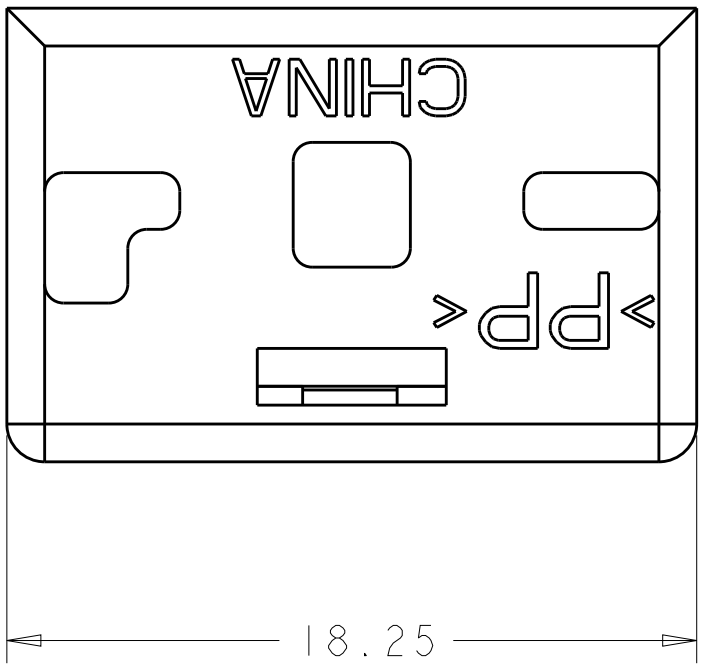
12.00

HOUSING

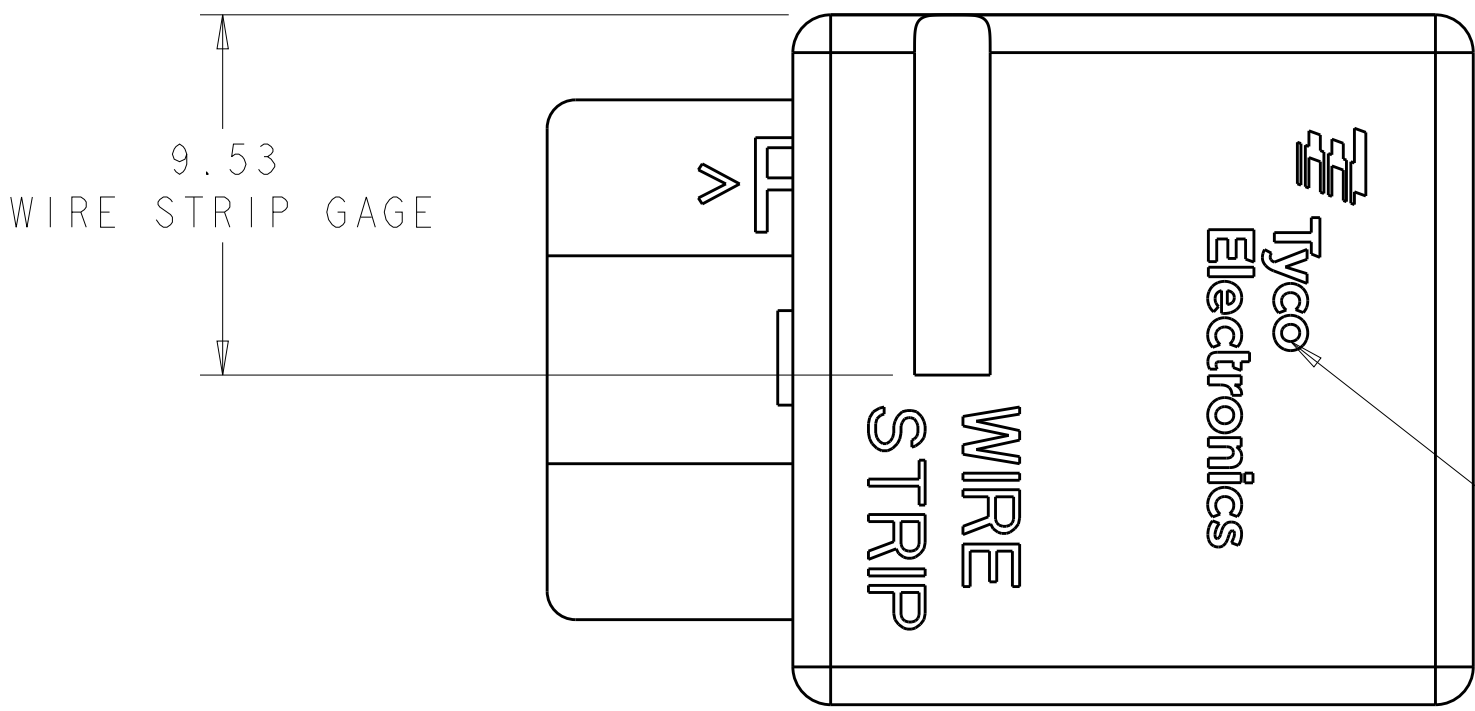
A

STUFFER

24.50±0.60
OPEN



18.25



9.53
WIRE STRIP GAGE

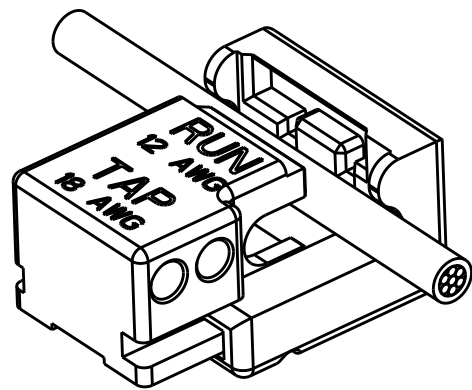
4

△ MATERIAL:
HOUSING: THERMOPLASTIC, COLOR: SEE TABLE
STUFFER: THERMOPLASTIC, COLOR : SEE TABLE
CONTACT: COPPER ALLOY, 0.50 THICK

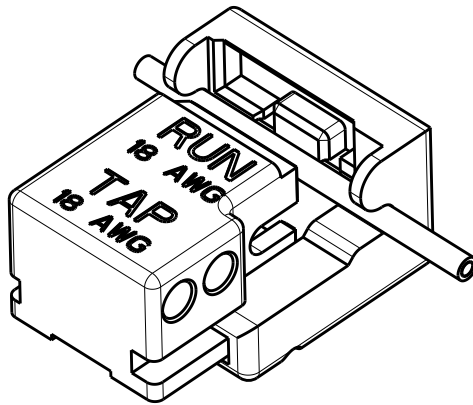
△ FINISH:
CONTACT: TIN PLATE

3. PRODUCT SPECIFICATION: 108-2219
APPLICATION SPECIFICATION: 114-13151

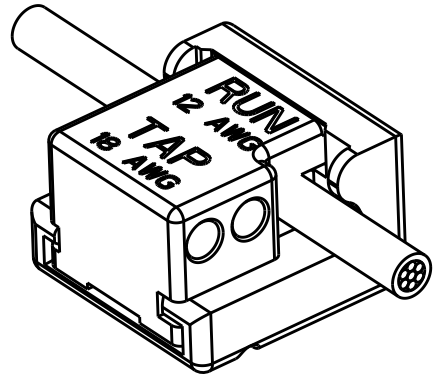
△ THE LOGO MAY BE JUST "TYCO" UNTIL COMPONENTS
ARE CONVERTED.



SCALE 2:1

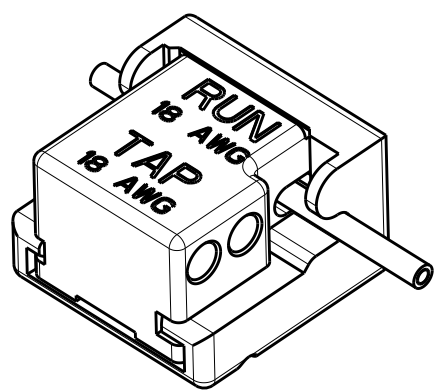


SCALE 2:1



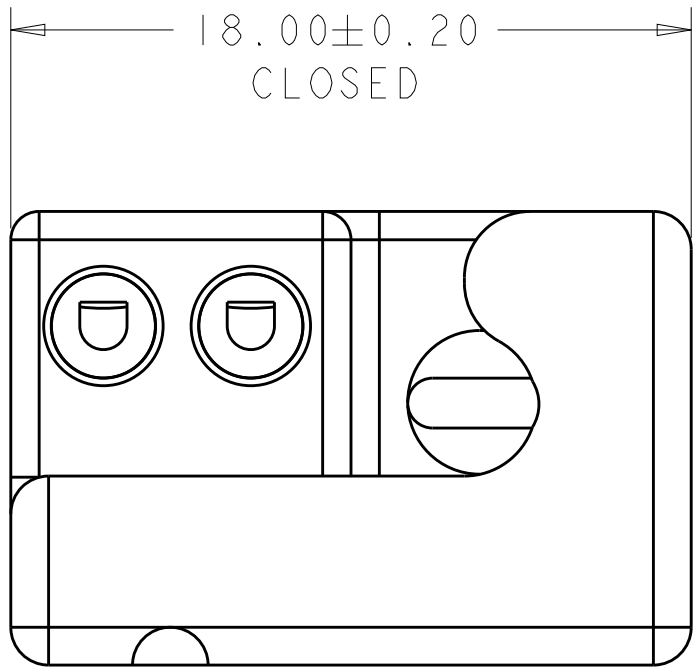
SCALE 2:1

1811027-1



SCALE 2:1

1811027-2



18.00±0.20
CLOSED

TERMINATED DETAIL

GRAY	14 AWG	1811027-3
BLUE	18 AWG	1811027-2
BROWN	12 AWG	1811027-1
CONNECTOR COLOR	FEED THRU WIRE SIZE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. FABIAN 28-Oct-04	TE Connectivity	
		CHK J. ALLISON 16-Nov-07		
DIMENSIONS:		APVD 16-Nov-07	NAME	
mm		PRODUCT SPEC	ASSEMBLY, WIRE SPLICE IDC / POKE-IN	
		108-2219		
		APPLICATION SPEC		
		114-13151		
MATERIAL		WEIGHT	A100779C=1811027	
		CUSTOMER DRAWING	SCALE 5:1 SHEET 1 OF 1 REV B2	