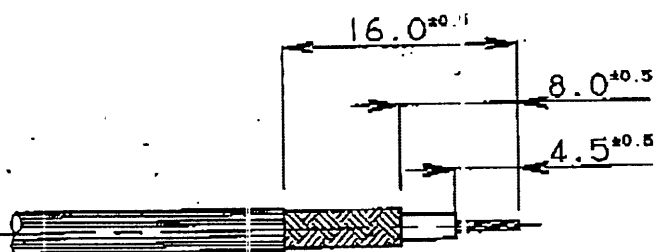


105-953.

REV.	DATE	DESCRIPTION	BY	C'K'D'

INSTRUCTIONS FOR ASSEMBLING MALE COAXIAL KIT P/N* RMDXX10028



1. STRIP CABLE TO DIMENSIONS SHOWN.



2. ASSEMBLY HYRING YOC-074 ONTO CABLE.



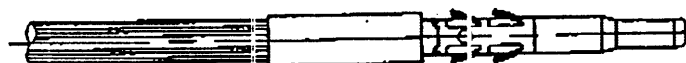
3. PUSH INNER SOCKET ONTO WIRE. ENSURE THAT CONTACT IS PUSHED RIGHT UP TO THE SUPPORT SLEEVE AND NO CONDUCTOR IS EXPOSED



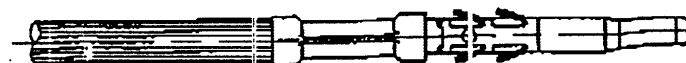
4. CRIMP INNER SOCKET WITH MH860 TOOL USING POSITIONER MH86166G AND SELECTOR NR. 1.



5. PUSH INNER SOCKET INTO OUTER CONTACT UNTIL INNER SOCKET IS SENSED TO SNAP INTO PLACE IN THE RETAINING FEATURE. ENSURE THAT THE OUTER BRAID FITS WELL DOWN THE OUTER CONTACT BODY.



6. SLIDE THE HYRING FORWARD UNTIL IT JUST HITS AGAINST SPRING.



7. CRIMP HYRING YOC074 WITH MH860 TOOL USING POSITIONER MH86167G AND SELECTOR NR. 8.

IDEAL ±0,2 IDEAL
2DEC ±0,1 2DEC
ANGLES ±1° HOEKEN

APPR.

DATE

SIGN.

SUB. MIN. COAX

ASS'Y INSTRUCTIONS - OUTER MALE ASS'Y

DRAFT

12-4-88

M BUEDS

CAT. No

CHECKED

PROD. MGR.

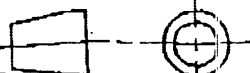
PR. ENG. MGR.

PR. MGT. MGR.

REFERENCES / REFERENTIES

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ALL DIMENSIONS IN MM



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A. SPINOYSTRAAT 8 MECHELEN - BELGIUM

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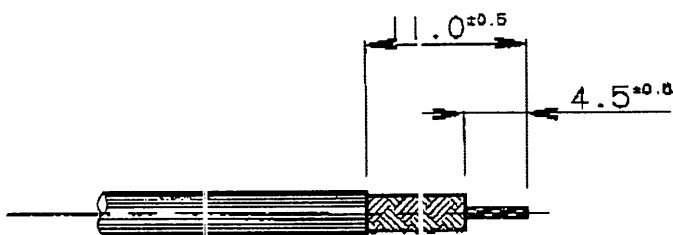
ALL LE UNIE GEBROUW DI HOO HOCH MOEDERHET, HODERHET, GEBROUW DI HOO
GEBROUW, HOOCH HOCH MOEDERHET, HODERHET, GEBROUW DI HOO
GEBROUW, HOOCH HOCH MOEDERHET, HODERHET, GEBROUW DI HOO
GEBROUW, HOOCH HOCH MOEDERHET, HODERHET, GEBROUW DI HOO

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REV.	DATE	DESCRIPTION	BY	CHECK'D

INSTRUCTIONS FOR ASSEMBLING FEMALE COAXIAL CONTACT KIT P/N° RCDXKID28



1. STRIP CABLE TO DIMENSIONS SHOWN.



2. ASSEMBLE HYRING YOC-074 ONTO CABLE.



3. PUSH INNER PIN ONTO WIRE. ENSURE THAT CONTACT IS PUSHED RIGHT UP TO THE SUPPORT SLEEVE AND NO CONDUCTOR IS EXPOSED.



4. CRIMP INNER PIN WITH MH860 TOOL USING POSITIONER MH86166G AND SELECTOR NR. 1.



5. PUSH INNER PIN INTO OUTER CONTACT UNTIL INNER PIN IS SENSED TO SNAP INTO PLACE IN THE RETAINING FEATURE. ENSURE THAT THE OUTER BRAID FITS WELL DOWN THE OUTER CONTACT BODY.



6. SLIDE THE HYRING FORWARD UNTIL IT JUST TOUCHES AGAINST SPRING.



7. CRIMP HYRING YOC074 WITH MH860 TOOL USING POSITIONER MH86167G AND SELECTOR NR. 8.

BS, A , 200904, 000, 00

1 DEC ± 0.2 1 DEC 2 DEC ± 0.1 2 DEC ANGLES ± 1° HOEKEN	ALL DIMENSIONS IN MM
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APPR.	DATE	SIGN.
DRAFT	12-4-88	M BUEDS
CHECKED		
PROD. MGR.		
PR. ENG. MGR.		
PR. MGT. MGR.		

SUB. MIN. COAX	ASS'Y INSTRUCTIONS - OUTER FEMALE ASS'Y
CAT. No	
SCALE	
BS, A , 200904, 000, 00	CUSTOMER DRAWING

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DRAWING NR.