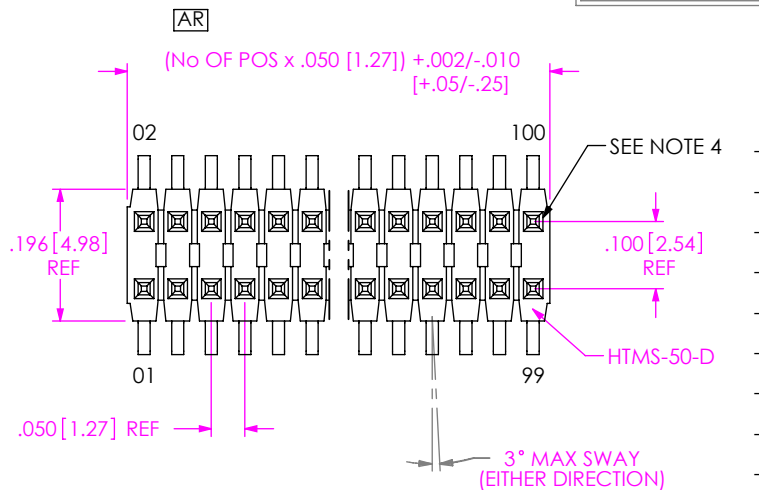


DO NOT  
SCALE FROM  
THIS PRINT



No OF POSITIONS  
-02 THRU -50  
(PER ROW)

LEAD STYLE  
SEE TABLE 1

AR

PLATING SPECIFICATION

-G: 10μ" GOLD IN CONTACT AREA,  
3μ" GOLD ON TAIL  
-T: MATTE TIN CONTACT AND TAIL  
(LEAD STYLES -01, -02, -03, -51, -52 ONLY)  
-S: 30μ" SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN ON TAIL  
-F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN ON TAIL (LEAD STYLE -01 ONLY)  
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN ON TAIL  
-TM: MATTE TIN CONTACT AND TAIL  
(LEAD STYLES -01, -02, -03, -51, -52 ONLY)  
-FM: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN ON TAIL  
-H: 30μ" HEAVY GOLD IN CONTACT AREA,  
3μ" GOLD ON TAIL  
-L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN ON TAIL

BODY SPECIFICATION  
-D: DOUBLE (USE HTMS-50-D)

OPTION  
-XX: POLARIZING SPECIFICATION  
XX INDICATES POS TO BE OMITTED  
-A: ALIGNMENT PIN (5 POS MIN)  
(SEE FIG 2, SHT 2)  
SAMTEC DISCRETION ON WHICH  
-A PIN USED.  
-LC: STAKED LOCKING CLIP (USE LC-05-TM)  
(SEE FIG 4, SHT 2 & NOTE 10)  
-TR: TAPE AND REEL PACKAGING

OPTION  
-P: PICK & PLACE PAD  
(USE PPP-22)  
(SEE FIG 3, SHT 2)  
[5 POS MIN]

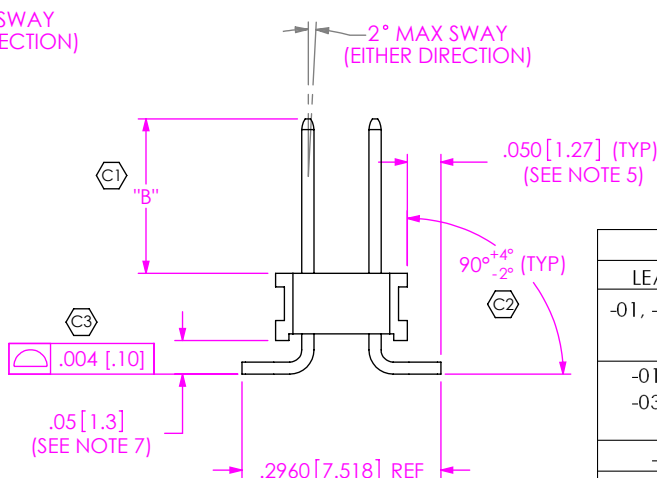
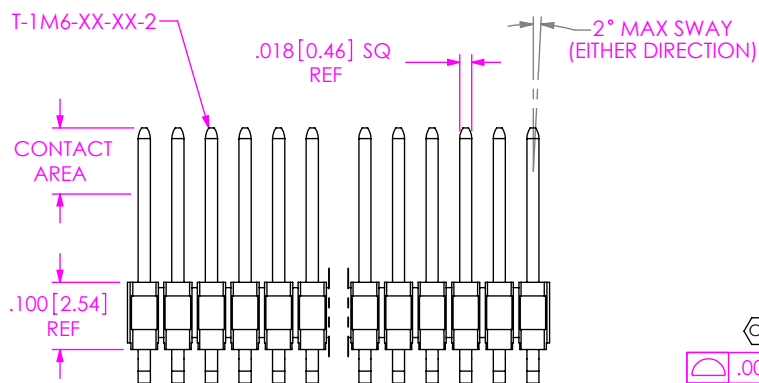


TABLE 1		
LEAD STYLE	TERMINAL SPEC.	"B"
-01	T-1M6-13-X-2	.230 [5.84]
-02	T-1M6-04-X-2	.100 [2.54]
-03	T-1M6-04-X-2	.125 [3.18]
-51	T-1M6-13-X-2	.190 [4.83]
-52	T-1M6-13-X-2	.205 [5.21]
-53	T-1M6-05-X-2	.285 [7.24]
-54	T-1M6-15-X-2	.335 [8.51]
-55	T-1M6-16-X-2	.390 [9.91]
-56	T-1M6-16-X-2	.405 [10.29]
-57	T-1M6-16-X-2	.430 [10.92]

TABLE 2		
LEAD STYLE	PACKAGING TUBE	PLUG
-01, -02, -03, -51 -52	PT-1-24-02-44 (SEE NOTE 8)	TP-03
-01-P, -02-P -03-P, -51-P -52-P	PT-1-24-02-44 (SEE NOTE 9)	TP-03
-53, -54	PT-1-24-01-29 (SEE NOTE 8)	TP-03
-57, -56, -57	PT-1-24-09-29 (SEE NOTE 8)	TP-03
-53-P	PT-1-24-03-44 (SEE NOTE 9)	TP-03
-54-P, -55-P -56-P, -57-P	PT-1-24-05-44 (SEE NOTE 9)	TP-03

AR

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM CUT FLASH: .010 [25].
3. MINIMUM PUSHOUT FORCE: 2 LB.
4. MAXIMUM PIN ROTATION IN BODY: 2°.
5. SHEAR TAILS TO DIMENSION SHOWN.
6. MAXIMUM BURR ALLOWANCE: .003 [08]
7. MEASURED AT BEND RADIUS.
8. TUBE POSITIONS -05 AND GREATER; LAYER PACKAGE POSITIONS -02 THRU -04.
9. -P OPTION: TUBE POSITIONS -07 THRU -50; ALL OTHERS, TAPE & REEL ONLY.
10. DUE TO HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

FIG 1  
FTR-1XX-XX-D SHOWN

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:  
DECIMALS ANGLES  
.X: ±.1 [2.5]  
.XX: ±.01 [.3]  
.XXX: ±.005 [1.3]  
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING

INSULATOR: LCP, UL 94 V0, COLOR: BLACK  
TERMINAL: PHOS BRONZE

AR

SHEET SCALE: 2:1

DESCRIPTION:

HI-TEMP TERMINAL MICRO-STRIP (DOUBLE ROW)

DWG. NO.

FTR-1XX-XX-XX-D-X-XX

BY: BRATCHER

02/09/1995

SHEET 1 OF 2

**samtec**

520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code 55322

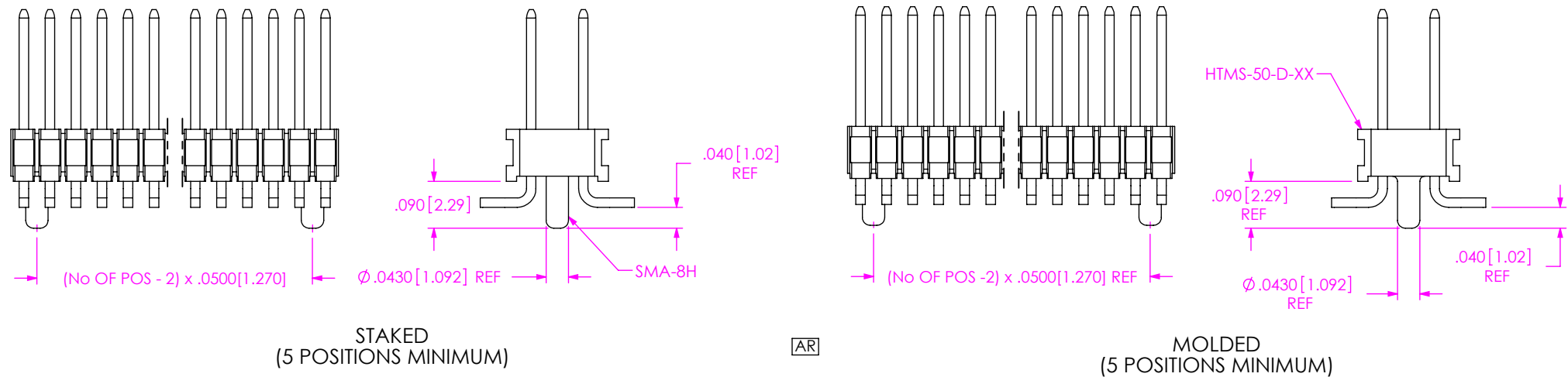


FIG 2  
-A OPTION: ALIGNMENT PIN  
(DIFFERENT AS SHOWN, OTHERWISE SEE FIG 1)

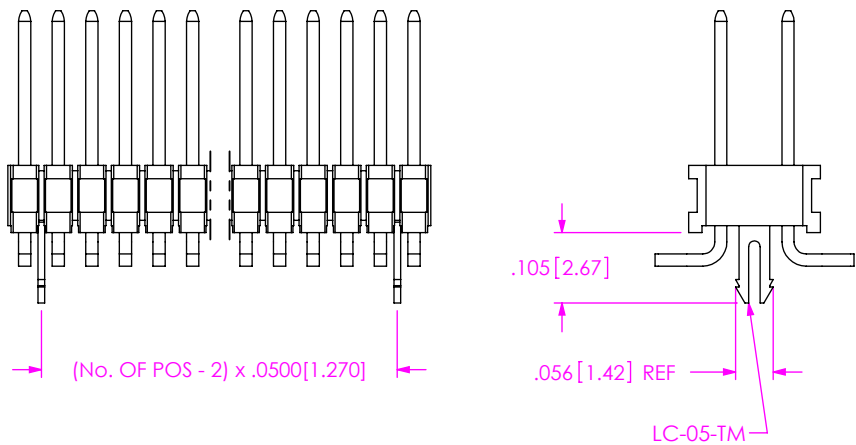
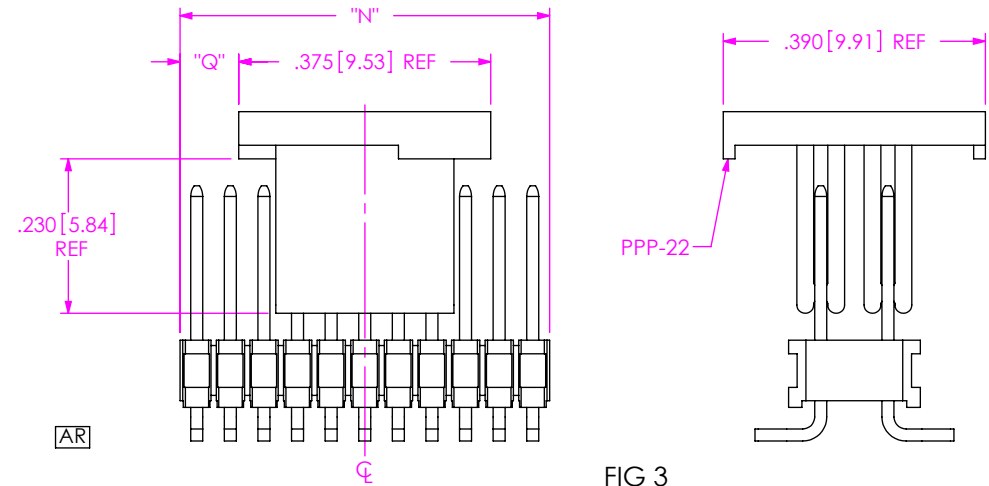


FIG 4  
-LC OPTION: STAKED LOCKING CLIP  
(6 POSITIONS MINIMUM)  
(DIFFERENT AS SHOWN, OTHERWISE SEE FIG 1)



"N" = USE MEASURED DIM  
"Q" = {("N" - .375) / 2} ± .020

FIG 3  
-P PICK & PLACE  
(5 POSITIONS MINIMUM, SEE NOTE 9)

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SHEET SCALE: 2:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:  
HI-TEMP TERMINAL MICRO-STRIP (DOUBLE ROW)

DWG. NO. FTR-1XX-XX-XX-D-X-XX

BY: BRATCHER 02/09/1995 SHEET 2 OF 2