

UNLESS OTHERWISE NOTED		TITLE:	DWG NO:
DIMENSIONS ARE IN INCHES	TOLERANCES ARE:		
ONE PLACE DECIMALS: ±	THREE PLACE DECIMALS: ±	HLT ASSEMBLY	HLT-XXXX-X-X
TWO PLACE DECIMALS: ±	FOUR PLACE DECIMALS: ±		
ANGLES			
			SHEET 1 OF 1

HLT-XXXX-X-X

ROW SPECIFICATION
 (SEE FIG. 1)
 EXPRESSED IN NO. OF ROWS
 1 THRU 20

TERMINAL SPECIFICATION
 (SEE TABLE 1)

PLATING SPECIFICATION
 -G: GOLD, SPECIFY -G IN TERMINAL SUFFIX -X
 -T: TIN, SPECIFY -T IN TERMINAL SUFFIX -X

BODY LENGTH SPECIFICATION
 (SEE FIG. 1)
 EXPRESSED IN NO. OF POS. PER ROW
 1 THRU 20

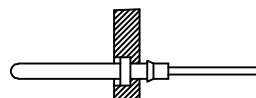
ASSEMBLY INSTRUCTIONS

Technical drawing of a 3x3 array of HSC-20 components. The drawing shows a top-down view of the array and a side view of one component.

Dimensions and labels:

- $.050 \begin{smallmatrix} +.007 \\ -.005 \end{smallmatrix} [1.27 \begin{smallmatrix} +.18 \\ -.13 \end{smallmatrix}]$ (TYP ALL CORNERS)
- "B" = No OF ROWS x .100 [2.54]
- "A" = NO OF POS. X .100 [2.54]
- "C" REF (SEE TABLE 1)
- C'BORE SIDE (SEE NOTE 2)
- HSC-20
- BARB (SEE NOTE 3)
- TERMINAL

FIGURE 1



TERMINALS TO BE RECESSED (COUNTER-SUNK)
INTO BODY TO ALLOW BARB
PROTRUSION AT BOTTOM

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OTHER THAN THAT FOR WHICH IT WAS
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MATERIAL:
PET POLYESTER
COLOR: BLACK

TERMINAL:
PHOS BRONZE

samtec

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CODE 55322

MISC\MKTG
HLT-MKT

MADE BY: JORDAN 5-29-85
CHECKED BY: THRUSTON 6-4-85

ENGINEER
APPROVAL
BET
6-4-81

HLT-XXXX-X-X
SHEET 1 OF 1