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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855345-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855345-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855345-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855345-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855345-7	A	-	-	-	SPARE PARTS		

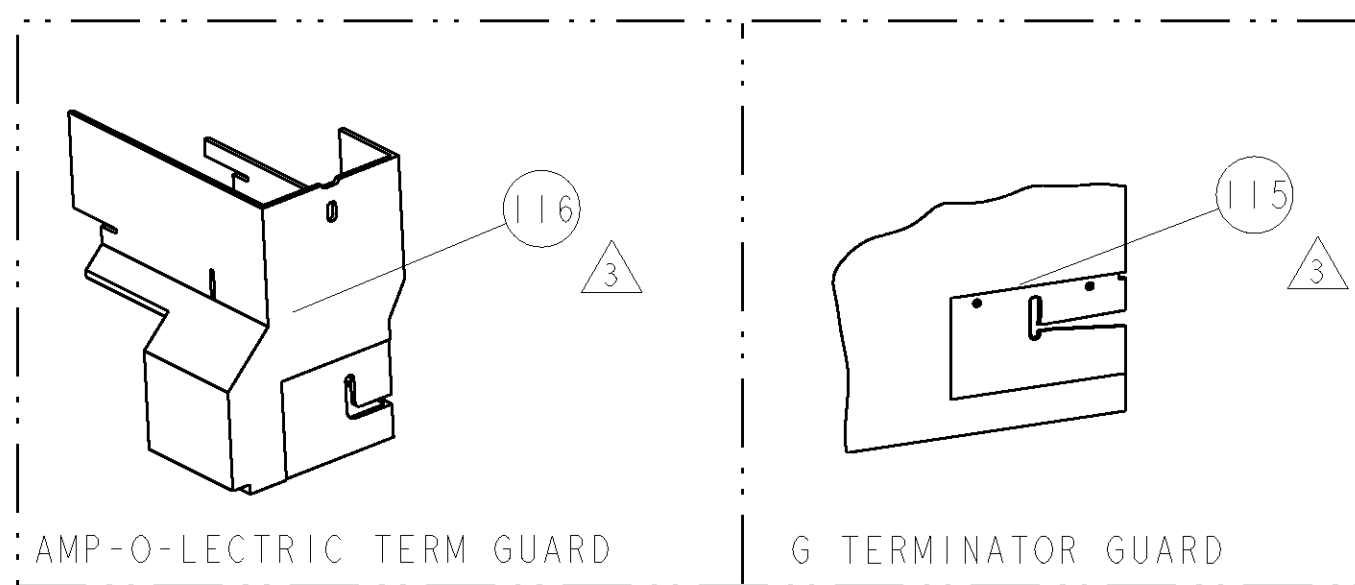
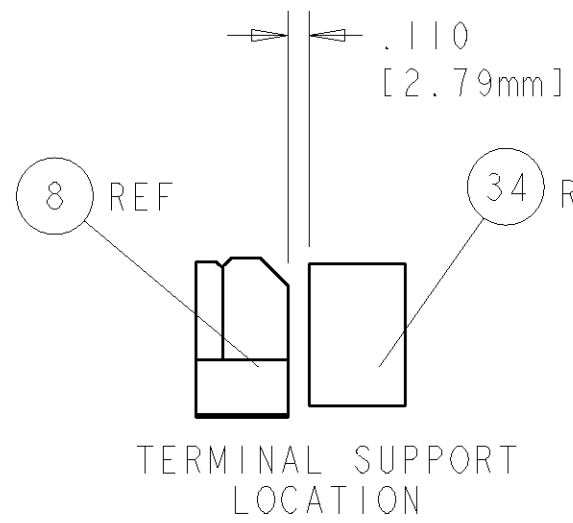
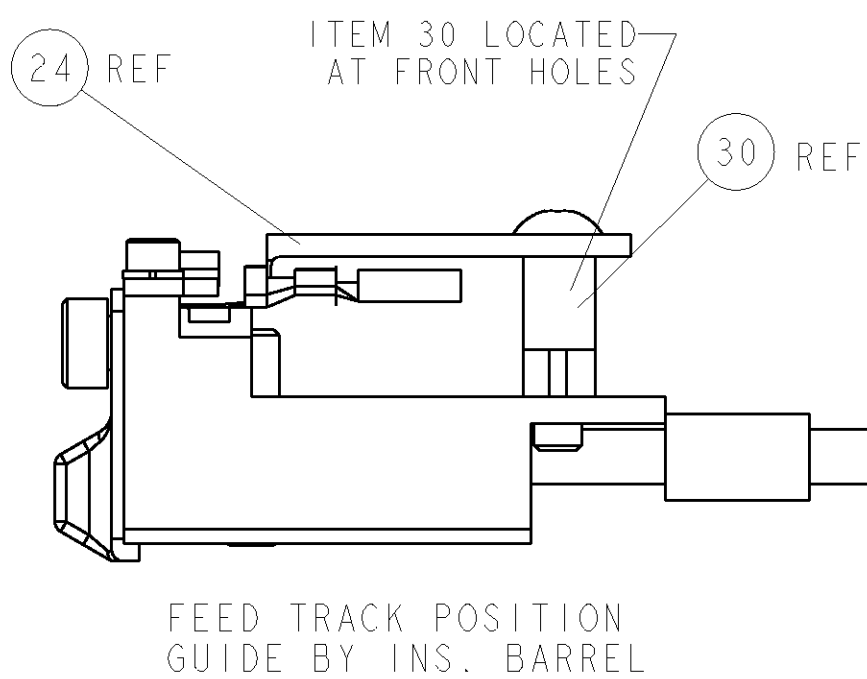
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

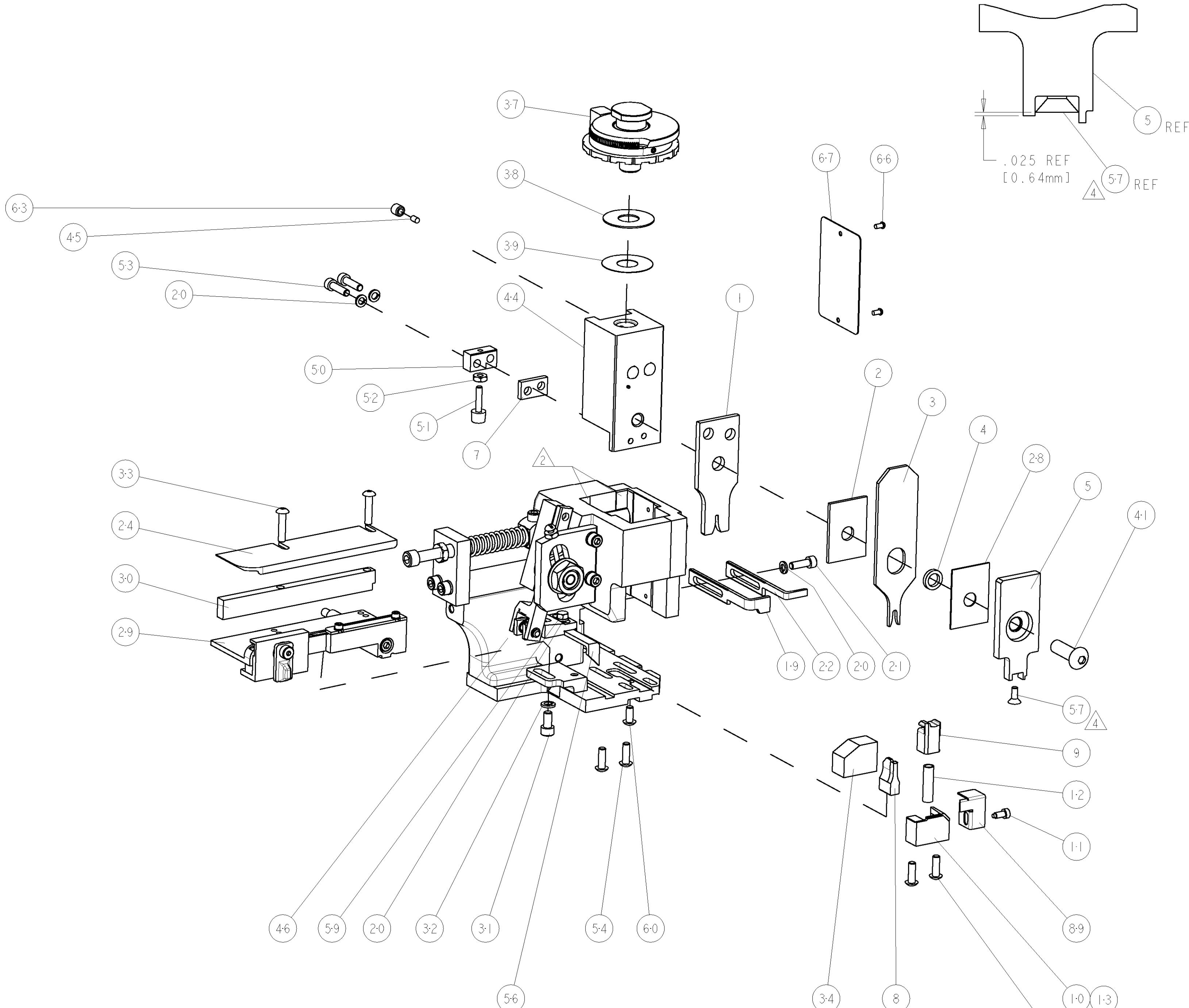
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL					
TE PN	COMP PN	PACKARD TERMINAL-PACKARD CRIMP SPECS			
1949553-1	15326428				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.15±0.05mm[.045±.002]		0.5mm2 or 20AWG	C2
-	-	1.10±0.05mm[.043±.002]		0.35mm2 or 22AWG	C6
-	-	-		-	-
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
1949045-1	15305351	WIRE	1.68mm [.066]	F	22-18 AWG
-	-	INSUL	2.90mm [.114]	O	1.20-1.85mm
WIRE STRIP LENGTH 4.85-5.23		TERM APPL SPEC NONE	FEED 11.00mm	APPLICATOR INSTRUCTIONS 408-8040	
				SET UP GAGE 458637-1	



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
4	-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	-	469367-8	SHIM	38
-	1	1	1	1	-	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	-	2-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	-	455888-6	SPACER, CRIMPER	28
-	1	1	1	1	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	-	691353-1	STRIPPER	19
1	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	-	690461-2	STOP, SHEAR	11
1	-	1	1	1	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
1	-	1	1	1	-	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	-	1-1633381-8	ANVIL, COMBINATION	8
-	1	1	1	1	-	-	240641-5	SPACER	7
-	-	-	-	-	..	-	-	-	6
-	1	1	1	1	-	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	-	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	-	1-904741-4	CRIMPER, INSUL O PREMIUM	3
1	1	1	1	1	-	-	1-455888-7	SPACER, CRIMPER	2
1	1	1	1	1	-	-	1-568176-4	CRIMPER, WIRE	1

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
INCHES		9 PLC ±.01		APPLICATION SPEC	
		1 PLC ±.01		WEIGHT	
		3 PLC ±.001		CUSTOMER DRAWING	
		4 PLC ±.0001		SHEET 3.5	
		ANGLES ±.0001		REV A1	
MATERIAL		FINISH		CUSTOMER VIEWABLE ASSEMBLY	