



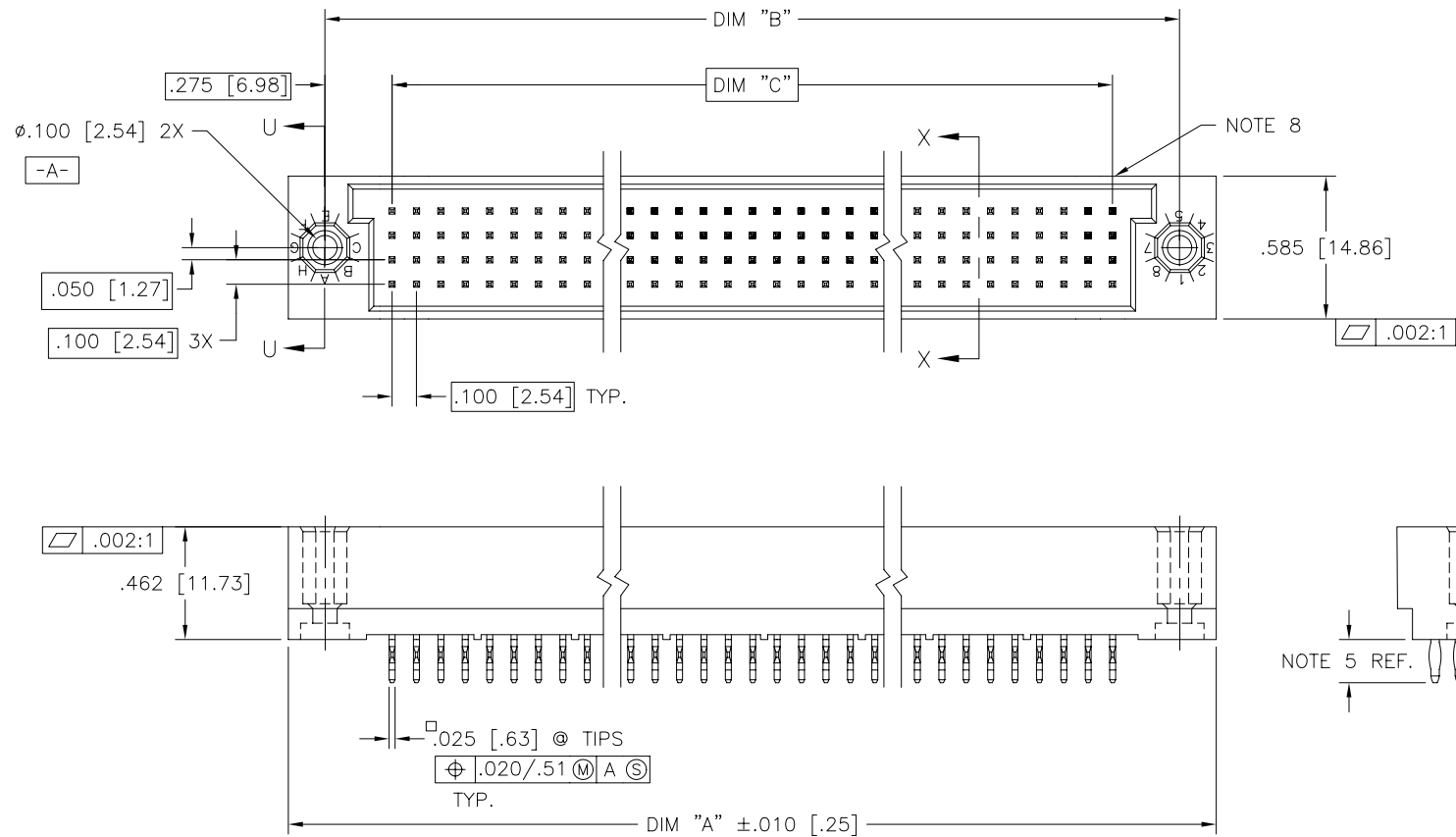
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form: A3

PRODUCT NO.

SEE NOTE 1



mat'l. code NOTE 3				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family HPC
ltr	ecm	no	dr	date	tolerances unless otherwise specified		title
A	v12397	RDS		9/16/91	angles	.XX ±.01/.3	4 ROW VERTICAL HEADER
B	v31616	SRS		10/26/93	linear	.XXX ±.005/.13	HIGH DURABILITY, P.F., 0 G.P.
C	v32163	GIP		12/08/93	0°±2°	.XXXX ±.0020/.051	dwg no
D	v70964	MSC	6/26/97	dr	S. ROYER	8/16/91	sheet 1 of 2 size
E	v90620	HTB	3/03/99	enr	S. CLARK	9/16/91	50203 A3
F	v00275	LSS	2/02/00	chr	S. CLARK	9/16/91	type
G	M06-0261	AEA	7/08/06	appd	S. CLARK	9/16/91	Product Customer Drawing
sheet	revision	G	G				
index	sheet	1	2				

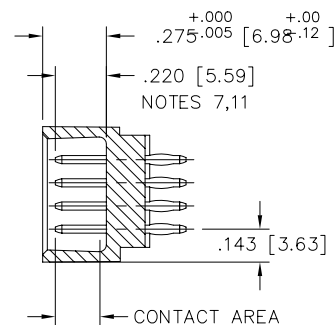
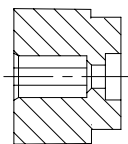
PDM: Rev:G

STATUS: Released

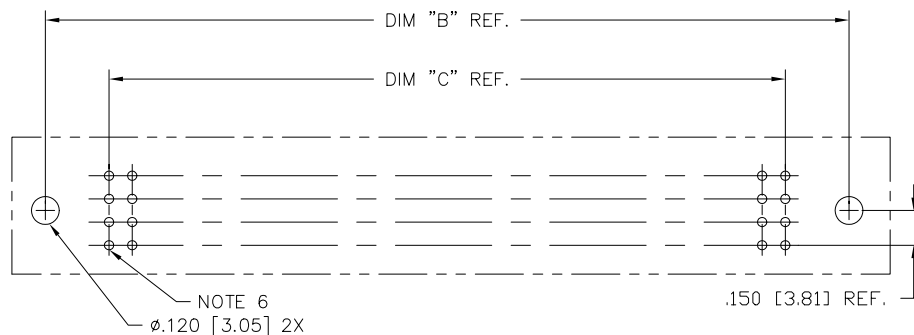
Printed: May 13, 2011

PRODUCT NUMBER	DIM.	LENGTH FORMULAS
SEE NOTE 1	DIM "A"	.100/2.54 x NO. OF COLUMNS +.75/19.1
	DIM "B"	.100/2.54 x NO. OF COLUMNS +.450/11.43
	DIM "C"	.100/2.54 x NO. OF COLUMNS -.100/2.54

SECTION U-U



SECTION X-X



RECOMMENDED PCB LAYOUT
(ALL HOLES LOCATED ON .100/2.54 GRID
UNLESS OTHERWISE SPECIFIED)

NOTES:

- PRODUCT NUMBERING CODE:
50203 - 7 YYY Z
TAIL LENGTH(NOTE 5)
NO. OF POSITIONS(NOTE 2)
PLATING(NOTE 4)
BASE NUMBER
- THIS PRODUCT IS CONFIGURED IN SIZES OF 6 thru 80 COLUMNS IN INCREMENTS OF ONE.
i.e.: 6,7,8,9,.....79,80.
- HOUSING MATERIAL: GLASS AND MINERAL FILLED HIGH TEMP. THERMOPLASTIC FLAME RETARDANT PER UL94V-0 COLOR: BLACK
PIN MATERIAL: PHOS BRONZE
- PLATING CONTACT AREA:
7 = 60u"/1.52u GXT OVER 50u"/1.27u Ni MIN.
- TAIL LENGTH OPTIONS:(LGTH. REF. ONLY)
A = .177/4.5 P = .470/11.94 .062 PCB/SHROUD
C = .533/13.54 L = .188/4.78 .062 PCB
D = .733/18.62 R = .250/6.35 .062 PCB
G = .250/6.35
- Ø.0453/1.151 DRILLED HOLE PLATED WITH .0003/0.007 MIN. SnPb OVER .001/.03 to .003/.08 Cu. PLATING TO ACHIEVE A Ø.040±.003/1.02±.08 HOLE.
- TO ASSURE PROPER INSTALLATION: USE TOOLING AS SPECIFIED IN INSTRUCTION MANULA 155915-001. PIN MATING LENGTH WILL BE ±.002/.05 AFTER INSTALLATION.
- MANUFACTURE'S NAME, P/N AND LOT CODE TO APPEAR ON THIS SURFACE PER BUS-12-108.
- FOR DOCUMENTATION MENU, SEE BUS-01-057.
- TO INSURE RELIABLE HIGH DURABILITY PERFORMANCE THE HPC HEADERS MUST RETAIN THE FACTORY LUBRICATION PROVIDED.
- REFERENCE 50807 FOR F.M.L.B. AVAILABLE OPTIONS AND WORKSHEET.

mat'l. code		surface	tolerance	projection	product family
-		ISO 1302 ✓	ISO 406 ISO 1101	ISO 1101	HPC
ltr	ecn no	dr	date	tolerances unless otherwise specified	title
G				angles linear .XX ±.01/.3 .XXX ±.005/.13 0°±2' .XXXX ±.0020/.051	4 ROW VERTICAL HEADER HIGH DURABILITY, P.F., 0 G.P.
		dr	S. ROYER	8/16/91	dwg no
		enr	S. CLARK	9/16/91	sheet 2 of 2 size
		chr	S. CLARK	9/16/91	50203 A3
		appd	S. CLARK	9/16/91	type Product Customer Drawing
sheet index	revision sheet				