



# 1267 Tape

## Embossed Aluminum Foil

### Data Sheet

#### Product Description

3M™ 1267 Tape consists of an embossed 1-ounce deadsoft aluminum foil backing and an aggressive pressure-sensitive acrylic adhesive. The edges of the embossed pattern pressed into the foil cut through the adhesive layer to establish reliable metal-to-metal contact between the backing and the application substrate.

- Embossed deadsoft 1-ounce aluminum foil backing
- Conductivity “through the adhesive”
- Supplied on a removable liner for easy handling and diecutting

Like all 3M shielding tapes, 3M 1267 is available in standard and custom widths and lengths. Standard length is 18 yards.

- Widths from 1/4” to 23”
- Longer lengths up to several times normal length, dependent upon width. Check with Customer Service.

#### Applications

3M 1267 Tape is typically used for applications requiring excellent electrical conductivity from the application substrate through the adhesive to the foil backing. Common uses include grounding and EMI shielding in equipment, components, shielded rooms, etc.

#### Shielding Effectiveness

Many factors determine the true shielding effectiveness of a shielding tape, including type and thickness of foil, adhesive type, intimacy of contact, smoothness of application surface, strength and frequency of the EMI signal, etc. However, using standard tests and fixtures, it is possible to determine a value for the attenuation.

For 3M 1267 Tape, typical shielding effectiveness (far field) is in the range of 55dB to 80dB (30 MHz to 1 GHz).

#### Properties

#### Typical Values

|                                                     |                       |
|-----------------------------------------------------|-----------------------|
| Backing thickness                                   | 2.0 mil (0,05mm)      |
| Total thickness (backing plus adhesive)             | 5.0 mil (.127mm)      |
| Breaking strength <sup>1</sup>                      | 20 lb./in (35 N/10mm) |
| Adhesion to steel <sup>1</sup>                      | 35 oz/in (3,8 N/10mm) |
| Electrical resistance through adhesive <sup>2</sup> | 0.005 ohm             |
| Flame retardancy <sup>3</sup>                       | Pass                  |

Footnote: 1. Test method ASTM D 1000

2. MIL-STD-202 Method 307 maintained at 5 psi (3,4 N/cm<sup>2</sup>) measured over 1 in<sup>2</sup> surface area. The edges of the embossing pattern in the foil backing penetrate through the nonconductive adhesive to make metal-to-metal contact with the application substrate.

3. UL-recognized for flame retardancy per UL 510, Product Category 0ANZ2, File E17385.

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#### **Electrical Products Division**

6801 River Place Blvd.  
Austin, TX 78726-9000  
800 676 8381  
<http://www.3m.com/elpd>

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