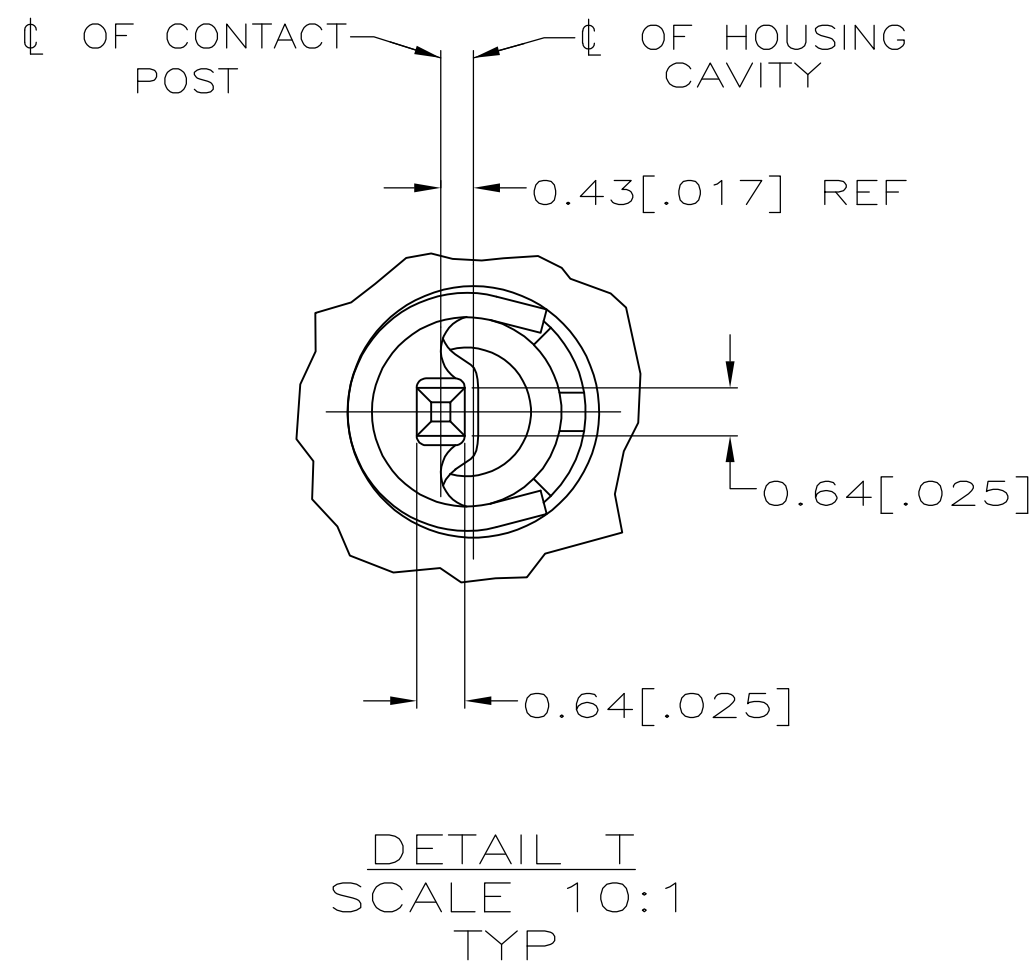
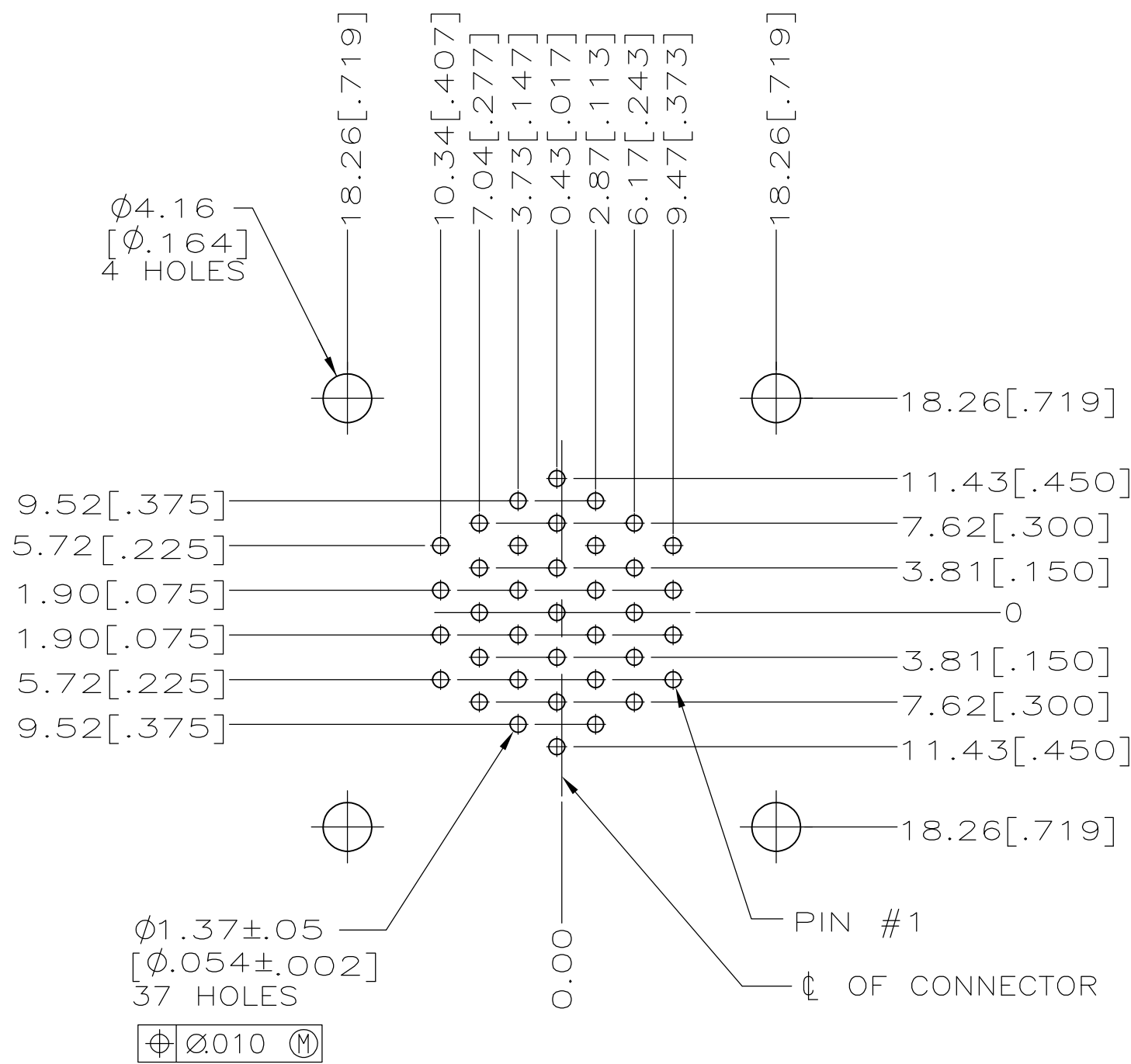
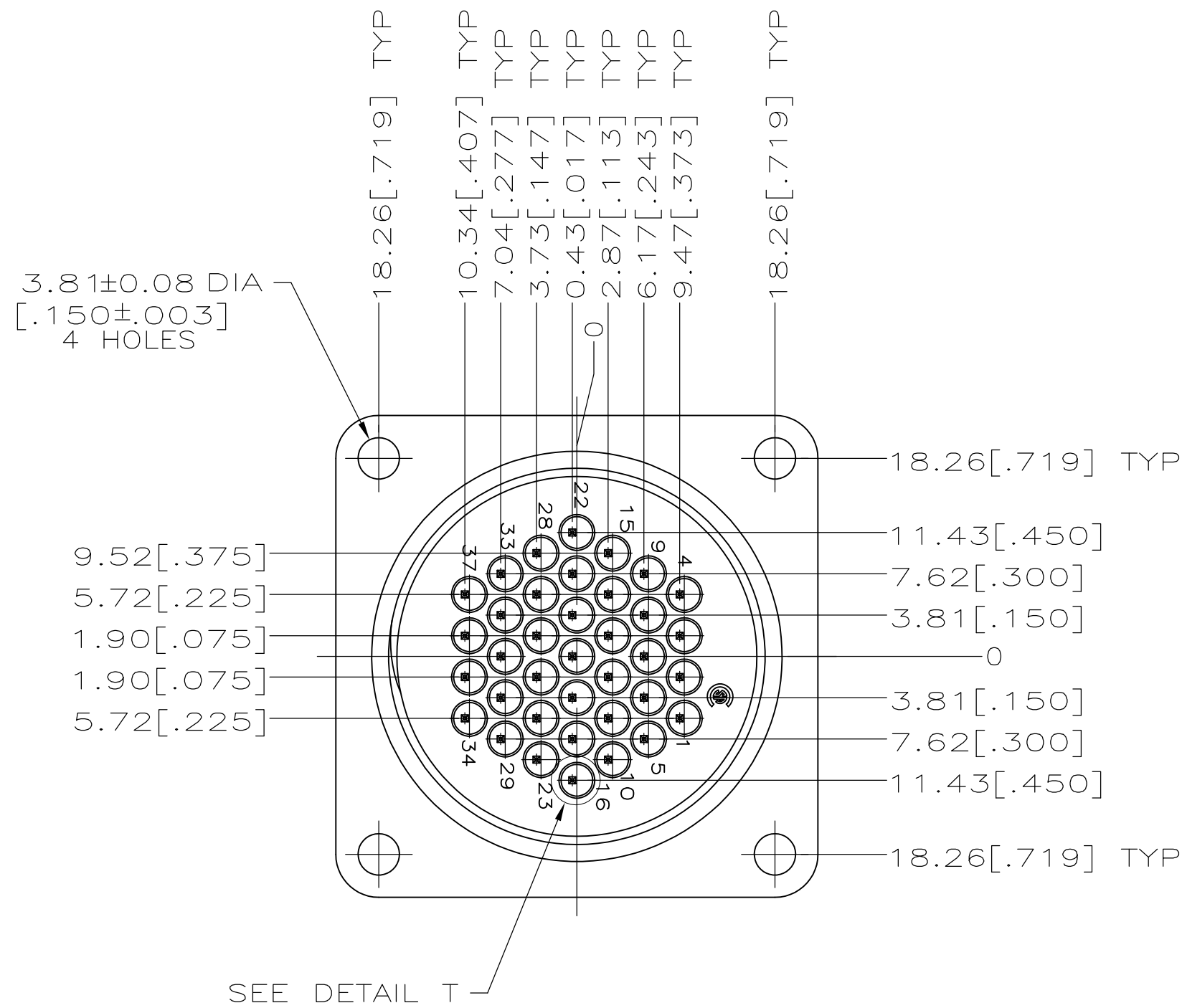
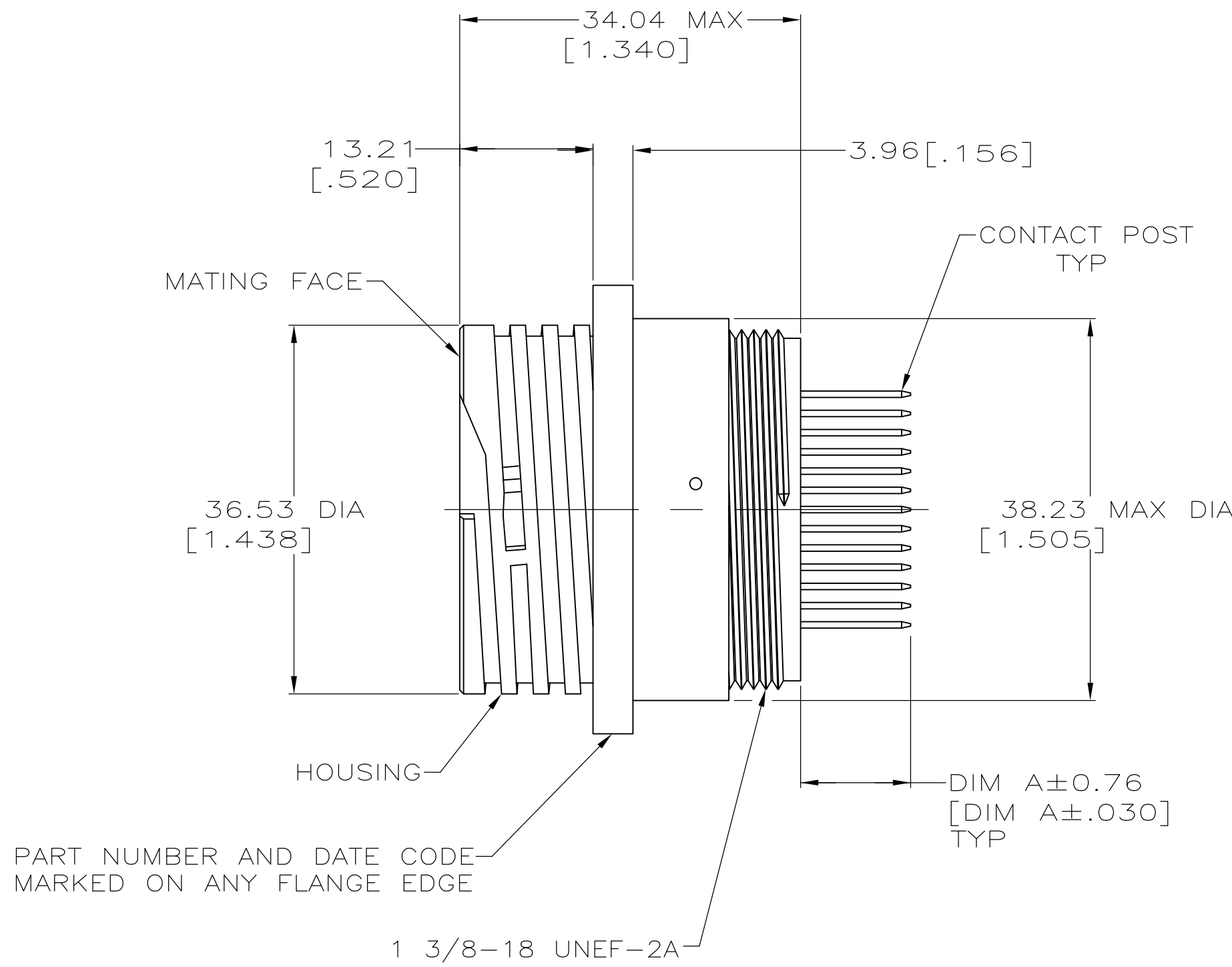
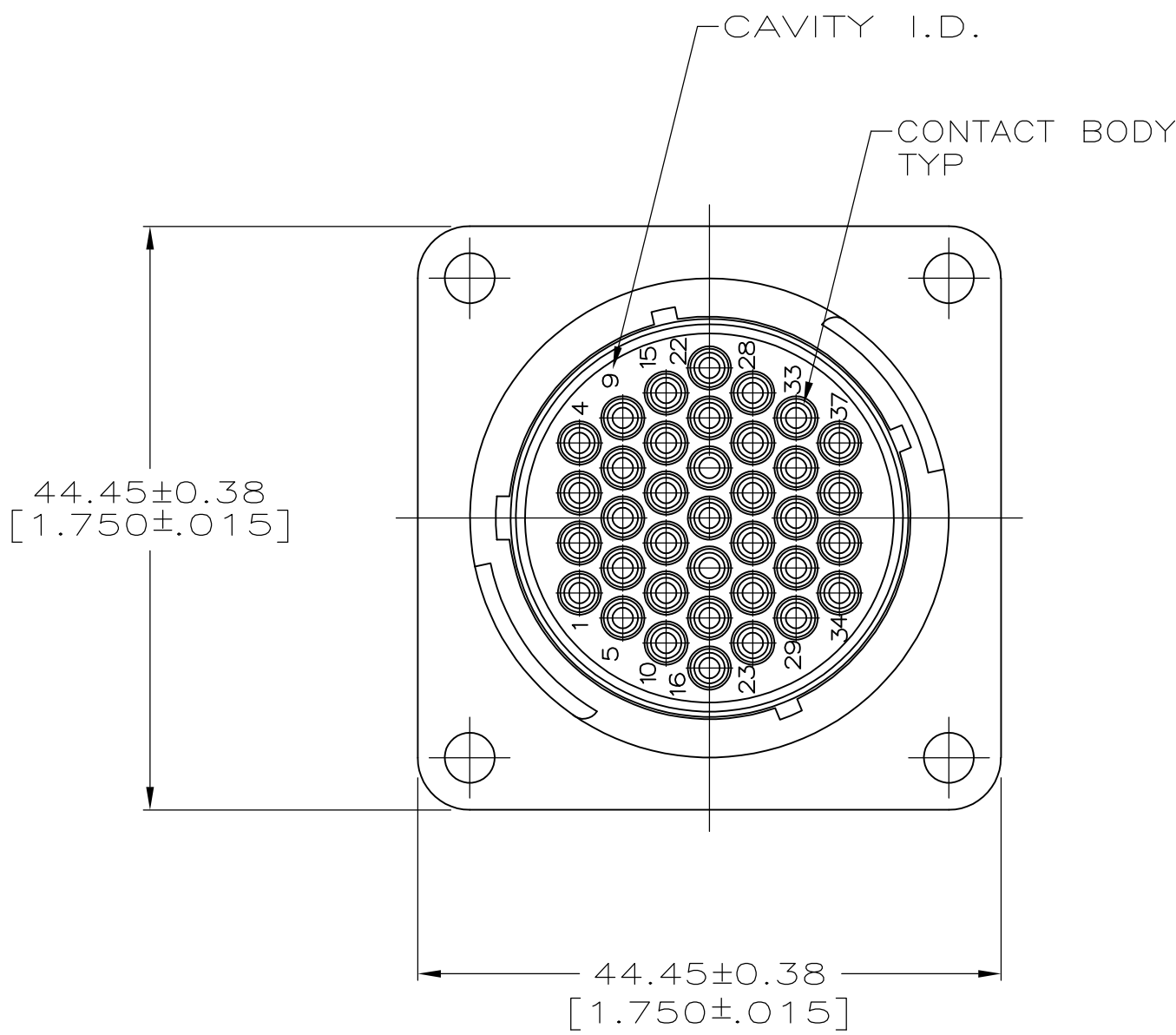


D

C

B

A



- 1 NYLON, UL 94V-0 RATED, BLACK.
- 2 STAINLESS STEEL.
- 3 BRASS.
- 4 CONTACT BODY: 0.76um [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER 1.27um [.000050] MIN NICKEL. CONTACT POST: 2.54um [.000100] MIN TIN-LEAD OVER 1.27um [.000050] MIN NICKEL.
- 5 RECOMMENDED PC BOARD HOLE SIZE FOR CONTACT POST = 1.02±0.08[.040±.003] DIA.
- 6 CONTACT BODY: 0.76um [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER 1.27um [.000050] MIN NICKEL. CONTACT POST: 2.54um [.000100] MIN TIN OVER 1.27um [.000050] MIN NICKEL.

OBSOLETE	6	5.59[.220]	213854-4
	6	10.90[.429]	213854-3
	4	5.59[.220]	213854-2
	4	10.90[.429]	213854-1
FINISH		DIM A	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D.HARDY 01-03-95	 TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK R.STONE 01-09-95	NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T.COULSON 01-10-95	RECEPTACLE ASSEMBLY, POSTED, STD SEX, SERIES 1, 23-37, CPC			
0 PLC ± .		PRODUCT SPEC				
1 PLC ± .		108-10024				
2 PLC ± .005		APPLICATION SPEC				
3 PLC ± .			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
4 PLC ± .			A1	00779	C213854	—
ANGLES ± .						
FINISH		WEIGHT				
MATERIAL: HOUSING: 		CUSTOMER DRAWING				
CONTACT SPRING: 						
CONTACT BODY & POST: 						
		SCALE	2:1	SHEET	1 of 1	REV G