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				P	LTR	DESCRIPTION	DATE
						A1 ECR-13-018177	29NOV13
							RS LZ

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151166-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855173
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855173

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SIZE A3	
		SCALE		SHEET 1 OF 2	
		REV A1			

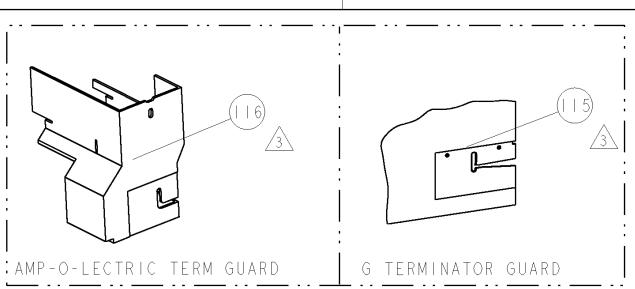
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855173-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855173-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855173-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855173-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855173-7	A	-	-	-	SPARE PARTS	

⚠ RECOMMENDED SPARE PARTS

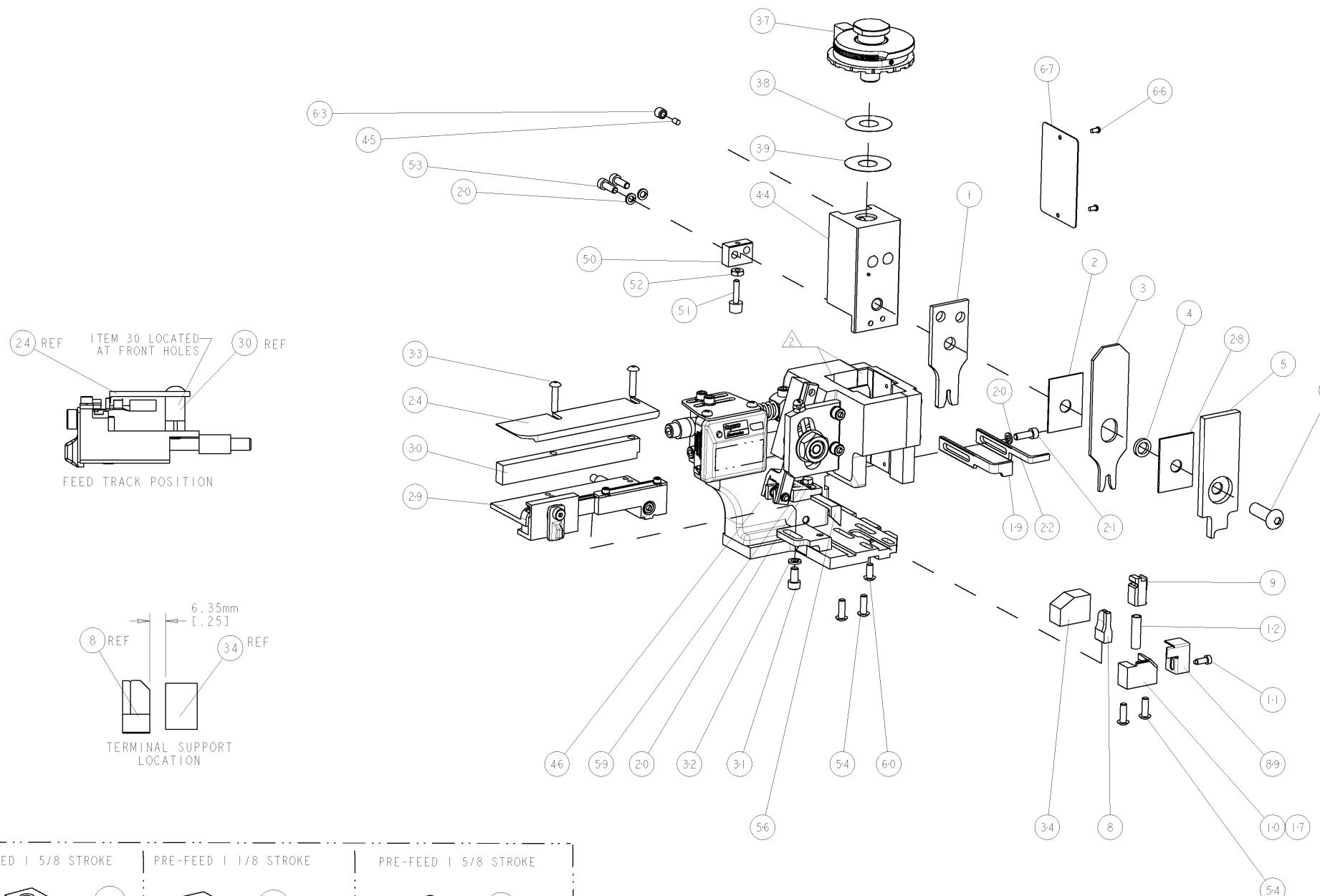
2 GREASE LIGHTLY

 ③ GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: AMP MCP2.8 FLAT TYPE RECEPTACLE					REF SETT
968851	-	AMP TERMINAL	-	AMP CRIMP SPECS	
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	1.88±0.05mm [.074±.002]		2.5mm2	A9
-	-	1.58±0.05mm [.062±.002]		1.5mm2	D2
-	-	-		-	-
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-		2.54mm [.100]	F	1.5-2.5mm ²
-	-	INSUL	3.56mm [.140]	OVL	Ø2.2-3.0mm
WIRE STRIP LENGTH 4.5 - 5.1mm	TERM APPL SPEC 114-18148-112.0mm	FEED	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



				REF	..	455749-1	GUARD WINDOW	111	
				REF	-	679532-1	INSERT, GUARD	111	
3	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91	
3	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89	
3	-	-	-	-	-	4088040	SF_APPL INST 408-8040	72	
3	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71	
3	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION	67	
3	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
3	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63	
3	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60	
3	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59	
3	-	-	-	-	-	458537-2	PAWL, FEED	56	
3	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
3	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
3	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32	52	
3	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN	51	
3	-	-	-	-	-	690753-1	SPACER, TONKER	50	
3	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49	
3	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48	
3	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47	
3	-	-	-	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46	
3	-	-	-	-	-	690191-1	PLUG, NYLON	45	
3	-	-	-	-	-	455673-1	RAM, SIDE FEED	44	
3	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41	
3	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39	
3	-	-	-	-	-	469367-2	SHIM	38	
3	-	-	-	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37	
3	-	-	-	-	-	3-690786-5	TERMINAL SUPPORT	34	
3	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
3	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32	
3	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31	
3	-	-	-	-	-	1320908-6	SPACER, STRIP GUIDE	30	
3	-	-	-	-	-	1633091-3	ASSEMBLY, STRIP GUIDE	29	
3	-	-	-	-	-	1-455888-0	SPACER, CRIMPER	28	
3	-	-	-	-	-	1320928-1	PLATE, STRIP GUIDE	24	
3	-	-	-	-	-	690472-2	STRIPPER	22	
3	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21	
3	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
3	-	-	-	-	-	691353-1	STRIPPER	19	
3	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17	
3	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12	
3	-	-	-	-	-	690461-1	STOP, SHEAR	11	
3	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10	
3	-	-	-	-	-	1-454276-9	FLOATING SHEAR, FRONT	9	
3	-	-	-	-	-	1633111-1	ANVIL, COMBINATION .100	8	
3	-	-	-	-	-	1-455889-4	DEPRESSOR, SHEAR	5	
3	-	-	-	-	-	1-238011-0	BLOCK, CRIMPER SPACER	4	
3	-	-	-	-	-	1-854830-2	CRIMPER, INSULATION SPECIAL	3	
3	-	-	-	-	-	455888-7	SPACER, CRIMPER	2	
3	-	-	-	-	-	456407-5	CRIMPER, WIRE PREMIUM	1	
3	-77	-6	-3	-2	-1	U/M	PART NO	ITEM NO	

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