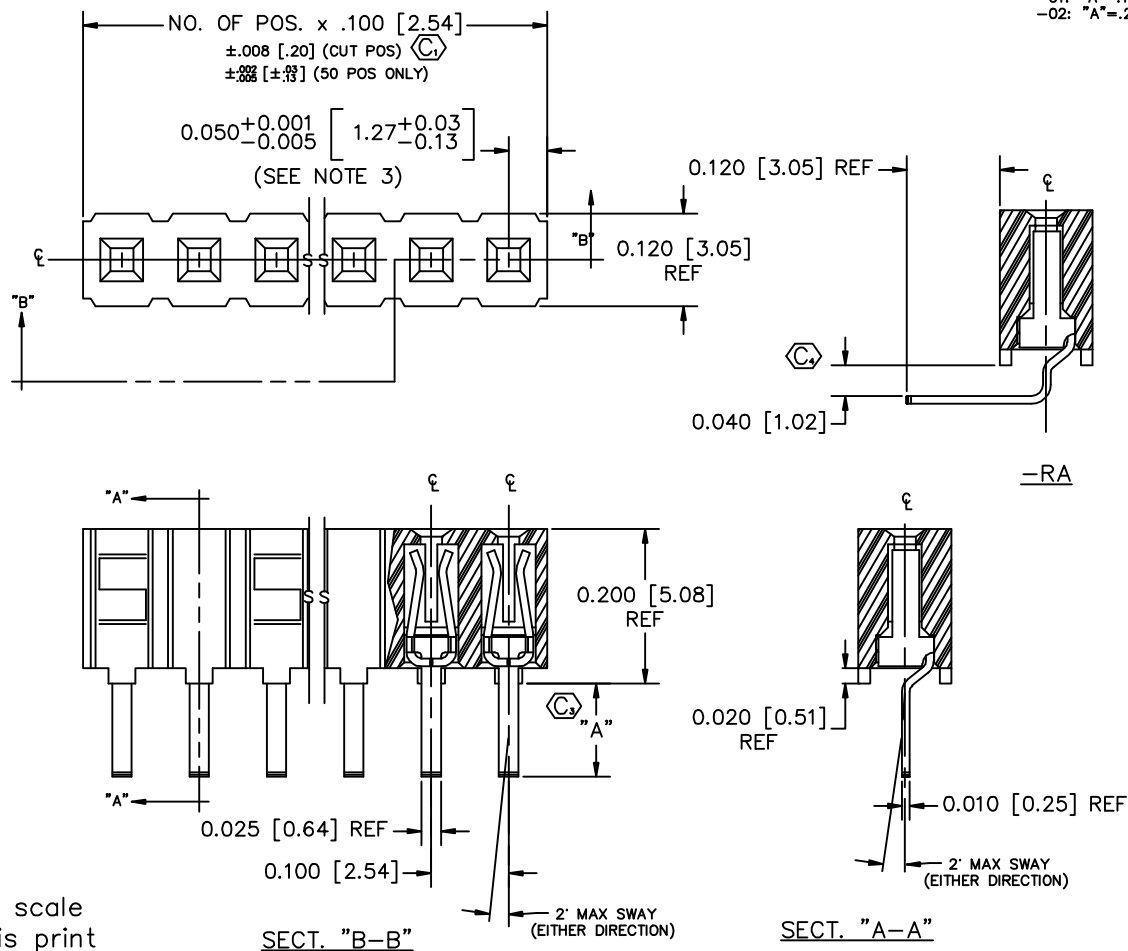


REV. X

## NOTES:

- CONTACT RETENTION FORCE: 2 lbs
- MAX ALLOWABLE BOW: .006 [.15] IN/IN
- "END WALLS" AFTER CUTTING SHOULD BE  $.015 \pm .001$   $.005$   $.38 \pm .03$   $.005$   $.13$ .
- WHEN FILLING THE ASSEMBLY, ALL CONTACTS MUST BE FACING THE SAME DIRECTION.
- (C) REPRESENTS CRITICAL DIMENSION.
- CUT FLASH: .015 [.38] MAX WITH NO FLASH ALLOW IN HOLES.
- .003 [.08] MAX TERMINAL BURR.

Do not scale  
from this print

## PROPRIETARY NOTE

THIS DOCUMENT CONTAINS INFORMATION  
CONFIDENTIAL AND PROPRIETARY TO  
SANTEC INC. AND SHALL NOT BE  
REPRODUCED OR TRANSMITTED IN  
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OR MECHANICAL, INCLUDING PHOTOCOPYING,  
RECORDING, OR BY ANY INFORMATION  
SYSTEMS WITHOUT THE EXPRESS  
WRITTEN CONSENT OF SANTEC INC.

UNLESS OTHERWISE NOTED

DIMENSIONS ARE IN INCHES

TOLERANCES ARE:

ONE PLACE DECIMALS  $\pm .1$  [.3] THREE PLACE DECIMALS  $\pm .005$  [.13]  
TWO PLACE DECIMALS  $\pm .01$  [.3] FOUR PLACE DECIMALS  $\pm .0020$  [.051]

ANGLES  
 $\pm 2^\circ$

TITLE:

CLOSED ENTRY  
SOCKET STRIP

DWG NO:

CES-1XX-XX-X-X-XX

SHEET 1 of 1

CES-1XX-XX-X-X-XX

## POSITION SPECIFICATIONS

-01 THRU -50

## CONTACT LEAD STYLE

-01: "A"=.128 [3.25] (USE C-45-01-X)  
-02: "A"=.223 [5.66] (USE C-45-02-X)

## OPTIONS

-RA: RIGHT ANGLE  
(STYLE -02 ONLY)

## ROW SPECIFICATION

-S: SINGLE  
(USE CES-XX-S)

## PLATING SPECIFICATIONS

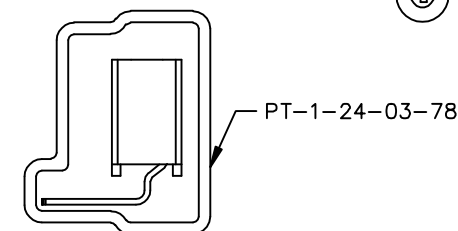
-T: TIN - SPECIFY -T IN CONTACT SUFFIX -X  
-G: GOLD - SPECIFY -G IN CONTACT SUFFIX -X  
-S: SELECTIVE - SPECIFY -S IN CONTACT SUFFIX -X  
-F: FLASH GOLD - SPECIFY -F IN CONTACT SUFFIX -X  
(AVAILABLE IN -01 LEAD STYLE ONLY)  
-L: LIGHT SELECTIVE - SPECIFY -L IN CONTACT SUFFIX -X

PT-1-24-01-53

NOTE:  
PINS TO ALL BE FACING  
THE SAME DIRECTION

## PACKAGING VIEW LEAD STYLE -01 &amp; -02

SCALE: .75



## PACKAGING VIEW LEAD STYLE -02-RA

SCALE: .75

## PACKAGING TABLE (5 POS MIN)

| LEAD STYLE | TUBE          | PLUG      |
|------------|---------------|-----------|
| -01 & -02  | PT-1-24-01-53 | TP-24 (2) |
| -02-RA     | PT-1-24-03-78 | TP-09 (2) |

MATERIAL:  
GLASS FILLED POLYESTER  
COLOR: BLACK

TERMINAL:  
PHOS BRONZE

**santec**

EXP/PROD/ASSEMBLY/100  
CES-MKT

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150  
PHONE (812) 944-6733 P.O. BOX 1147  
CODE 55322

MADE BY: KOLB 12-6-89

CES-1XX-XX-X-X-XX  
SHEET 1 of 1