

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339772-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339772-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339772-7	A		-	-	SPARE PARTS KIT

CRIMP DATA

AMP TERMINAL

AMP CRIMP SPECS

TERMINAL NAME: TAB WITH LANCE MULTI-INTERLOCK CONN

CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [1.090 IN]	F	20-14 AWG or 0.50-2.27mm ²
INSUL	3.56 [1.140 IN]	F	2.16-3.43 [1.085-1.135 IN]

WIRE STRIP LENGTH

3.50-4.50 [1.138-1.177 IN]

APPL INSTRUCTION

408-8323

TERMINAL

APPL SPEC

-

114-5018

-

FEED

26.66 [1.050 IN]

TERMINALS APPLIED

170221	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE

mm² AWG

CRIMP HEIGHT

PIN PN AND LENGTH [IN]

2.00mm ²	1.78 ±0.05 [1.070 ±.002 IN]	8-354778-1 [1.2900]
1.25mm ²	1.50 ±0.05 [1.059 ±.002 IN]	354779-4 [1.3010]
0.85mm ²	1.34 ±0.05 [1.053 ±.002 IN]	1-354779-7 [1.3075]
0.50mm ²	1.30 ±0.05 [1.051 ±.002 IN]	2-354779-1 [1.3095]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

CUT TO LENGTH AT ASSY.

RANGE QUOTED IS THAT OF THE TERMINAL, NOT THE APPLICATOR.

SEE APPLICATION SPECIFICATION FOR SPECIFIC WIRE DETAILS.

VIEW B

ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

REF

REF

LOC

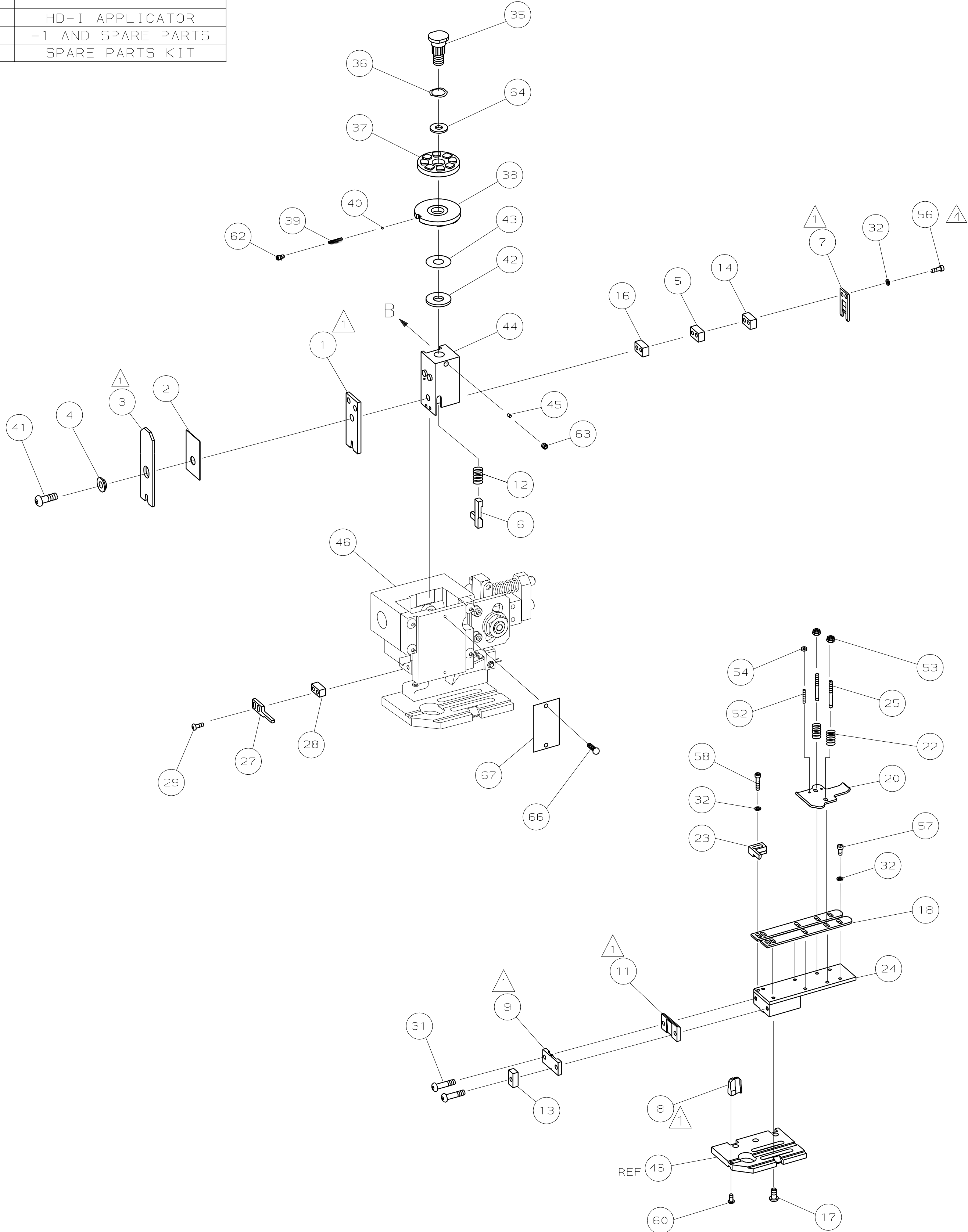
A

DIST

66

LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE



-	1	1	1339772	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1338705-2	DOCUMENTATION PACKAGE	72
					70
					69
					68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	18023-9	SCR,SKT CAP (M4X6) CP DSC	62
					61
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
					59
-	2	2	1-18023-3	SCR,SHC (M4X16) HOLD DOWN	58
-	5	5	1-18023-0	SCR,SHC (M4X8) STRIP GUIDE	57
-	2	2	1-18023-5	SCR,SHC (M4X25) SLUG BLADE	56
					55
-	2	2	18029-1	NUT, HEX (M3) DRAG	54
-	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBA5SY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC (M8X25) CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	9	9	18025-2	WASHER,LOCK (M4) SHEAR BL	32
-	2	2	4-18024-7	SCR,BHC (M4X25) SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-1	PLATE, STRIP GUIDE	24
-	1	1	240825-2	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-6	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
-	1	1	2-240641-0	SPACER, SLUG BLADE	14
-	1	1	1-690481-0	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240644-1	PLATE, REAR SHEAR	11
					10
-	1	1	690482-5	PLATE, FRONT SHEAR	9
-	1	2	4-1333217-3	ANVIL	8
-	1	1	690474-5	BLADE, SLUG	7
-	1	1	5-455892-0	HOLD DOWN, TERMINAL	6
-	1	1	6-240641-8	SPACER, SLUG BLADE	5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
-	1	2	1-456134-4	CRIMPER, INSULATION	3
-	1	1	455888-6	SPACER, CRIMPER	2
-	1	2	4-456406-7	CRIMPER, WIRE	1
-	77	-71	-1	PART NO	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY					PARTS LIST
DIMENSIONS: mm [INCHES]					MATL
DO NOT SCALE PRINT.					HT TR
TOLERANCES UNLESS OTHERWISE SPECIFIED:					FIN
1 PLC DEC ±-					
2 PLC DEC ±-					
3 PLC DEC ±-					
ANGLES ±-					
SURF TEXTURE:					
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX					
CAGE CODE					
00779					
CUSTOMER AND ASSEMBLY DRAWING					
RESTRICTED TO					