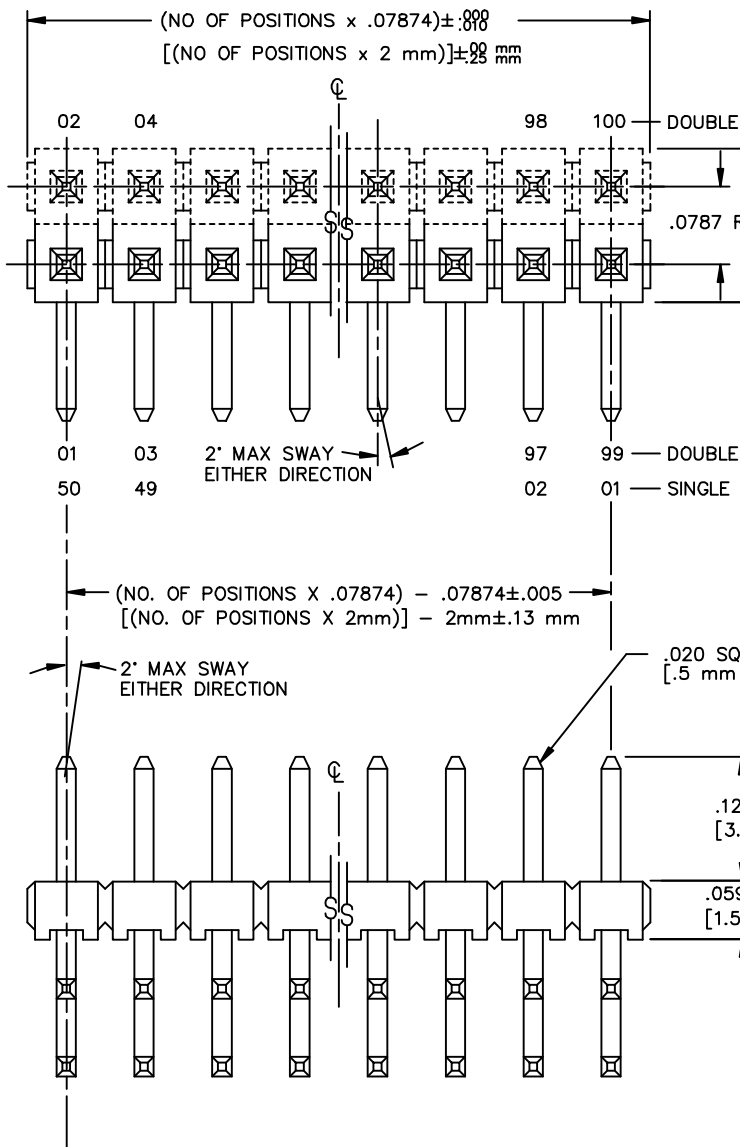


REVISION S

DO NOT SCALE
FROM THIS PRINT

UNLESS OTHERWISE NOTED

 DIMENSIONS ARE IN INCHES
 ONE PLACE DECIMALS $\pm .1$ [2.5mm] THREE PLACE DECIMALS $\pm .005$ [.13mm]
 TWO PLACE DECIMALS $\pm .010$ [.25mm] FOUR PLACE DECIMALS $\pm .0020$ [.05mm]
ANGLES
 $\pm 2^\circ$
 TITLE: 2mm
 TERMINAL STRIP
 ASSEMBLY (R/A)

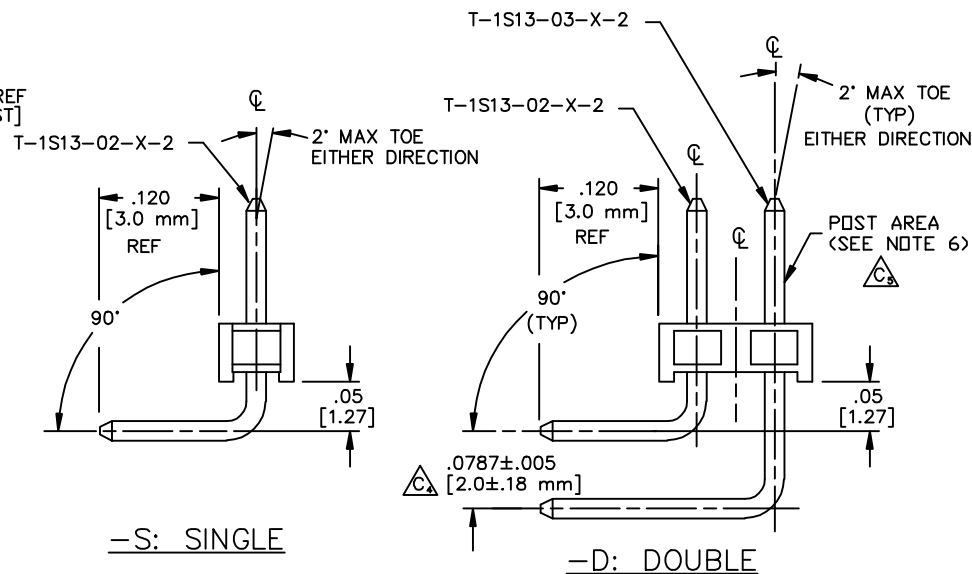
 DWG NO: TMM-1XX-XX-XX-X-RA-XXX
 SHEET 1 OF 1

 TMM-1XX-XX-XX-X-RA-XXX
 NO. OF POSITIONS PER ROW
 -01 THRU -50

 TERMINAL SPEC
 -01: USE T-1S13-XX-X-2

 PLATING SPECIFICATION
 -G: GOLD (SPECIFY -G IN TERMINAL SUFFIX -X)
 -T: TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
 -S: SELECTIVE GOLD (SPECIFY -S IN TERMINAL SUFFIX -X)
 -L: LIGHT SELECTIVE GOLD (SPECIFY -L IN TERMINAL SUFFIX -X)
 -F: FLASH SELECTIVE GOLD (SPECIFY -F IN TERMINAL SUFFIX -X)
 -H: HEAVY GOLD (SPECIFY -H IN TERMINAL SUFFIX -X)
 -TM: MATTE TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
 -LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -L IN TERMINAL SUFFIX -X)
 -FM: FLASH GOLD/MATTE TIN TAIL (SPECIFY -F IN TERMINAL SUFFIX -X)
 -SM: SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -S IN TERMINAL SUFFIX -X)

 OPTION
 POLARIZATION
 SPECIFY POS -XXX AS
 POS TO BE OMITTED

 OPTION
 -RA: RIGHT ANGLE
 BODY SPECIFICATION
 -S: SINGLE (TMM-50-S)
 -D: DOUBLE (TMM-50-D)


NOTES:

1. MAX. ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
2. MAX. PIN ROTATION IN BODY: 2°
3. PUSHOUT FORCE SHALL BE 1 lb MIN.
4. C_A REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
5. ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
6. NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
7. MAX CUT FLASH: .010 [.25]

PROPRIETARY NOTE

 THIS DOCUMENT CONTAINS INFORMATION
 CONFIDENTIAL AND PROPRIETARY TO
 SAMTEC INC AND SHALL NOT BE
 REPRODUCED OR TRANSFERRED TO
 OTHER DOCUMENTS OR DISCLOSED TO
 OTHERS OR USED FOR ANY PURPOSE
 OTHER THAN THAT FOR WHICH IT WAS
 OBTAINED WITHOUT THE EXPRESSED
 WRITTEN CONSENT OF SAMTEC INC.

PLOT SCALE 1=1

samtec

 EXISPROD\ASSEMBLY\2mm
 TMM-RA

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 CODE 55322

 MADE BY: REIDINGER 5-22-91
 CHECKED BY: McCARTIN

 ENG.
 APPROVAL
 DEM

 TMM-1XX-XX-XX-X-RA-XXX
 SHEET 1 OF 1