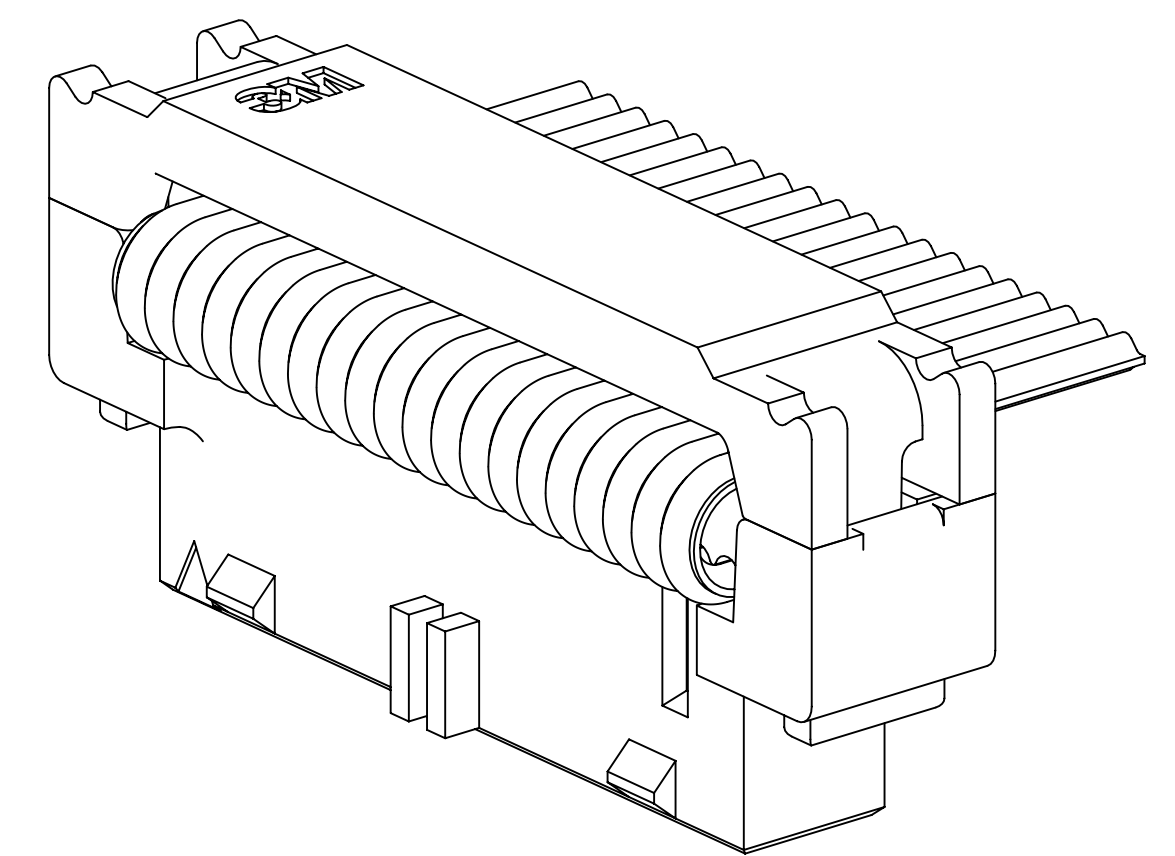
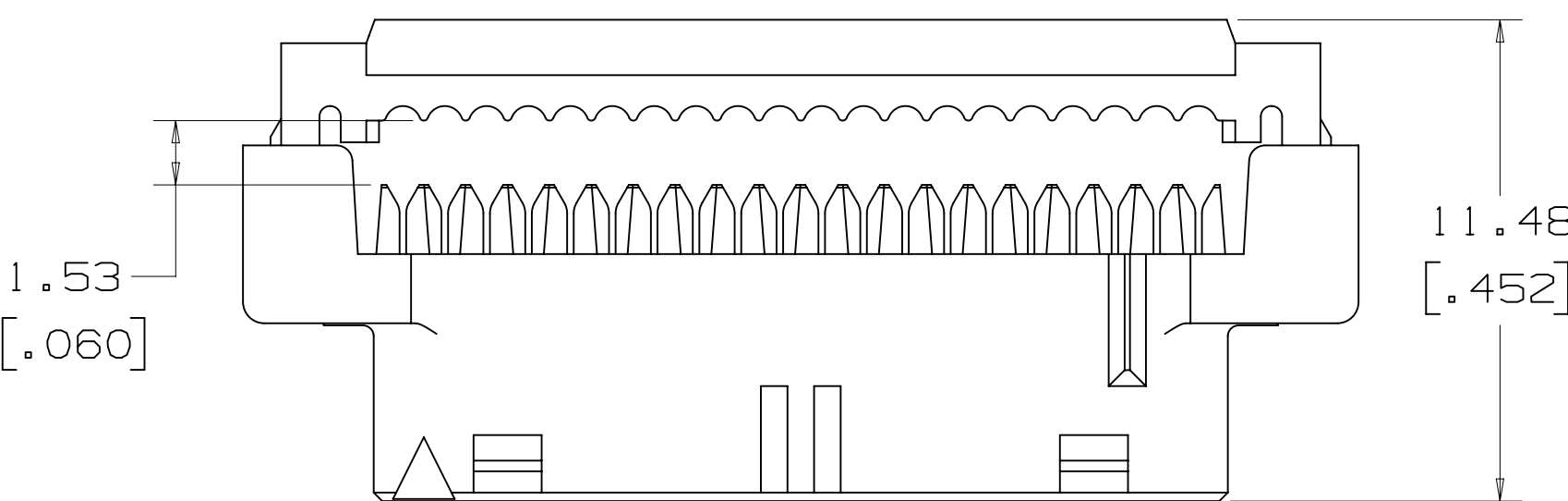
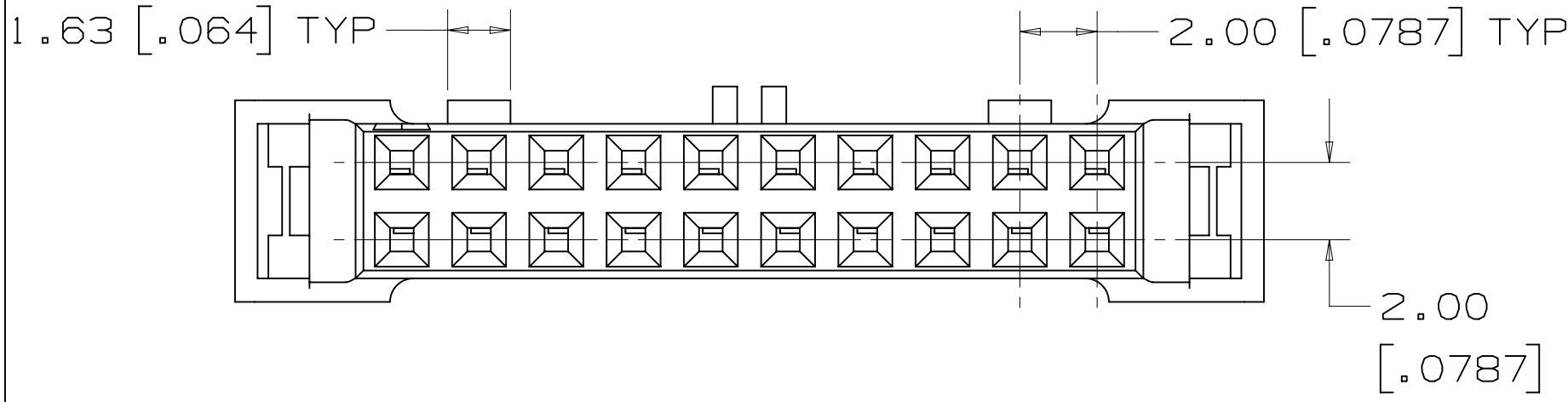
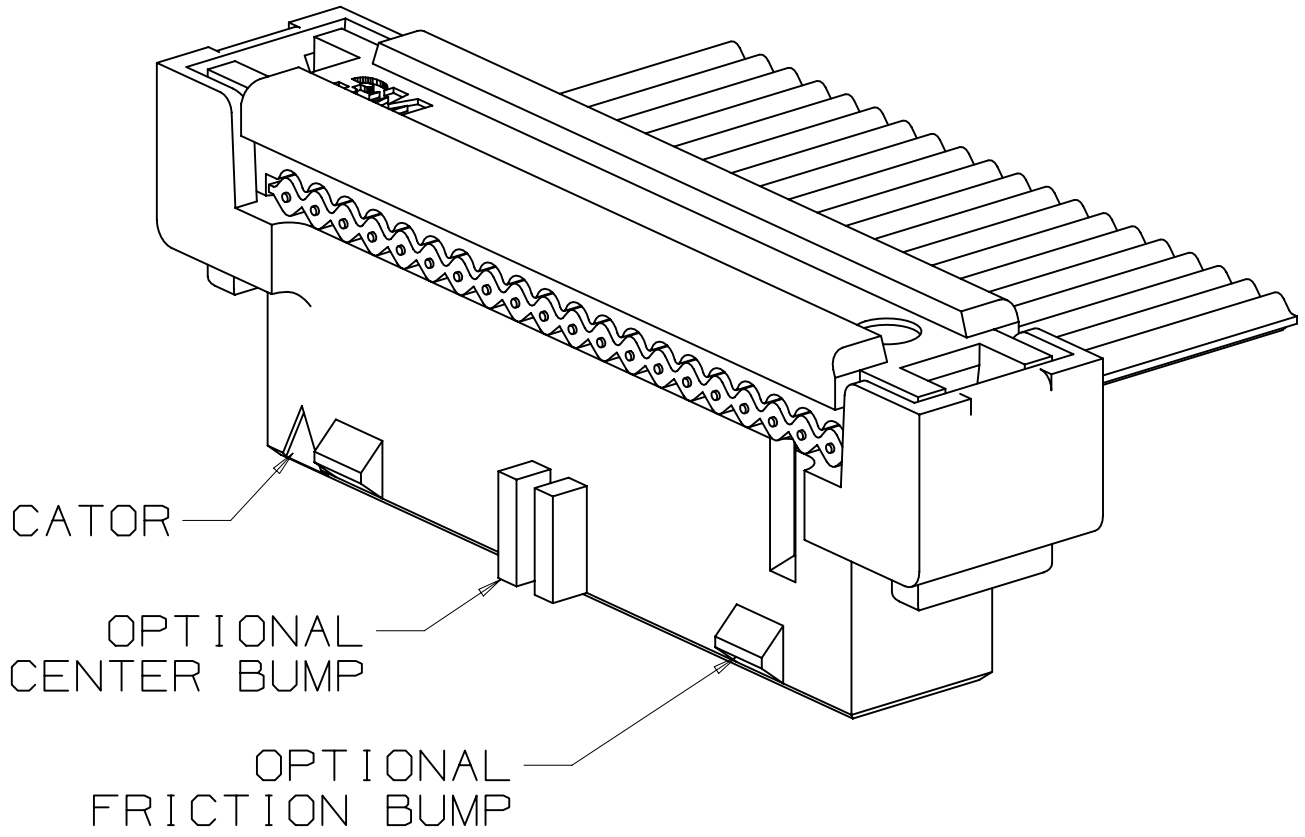
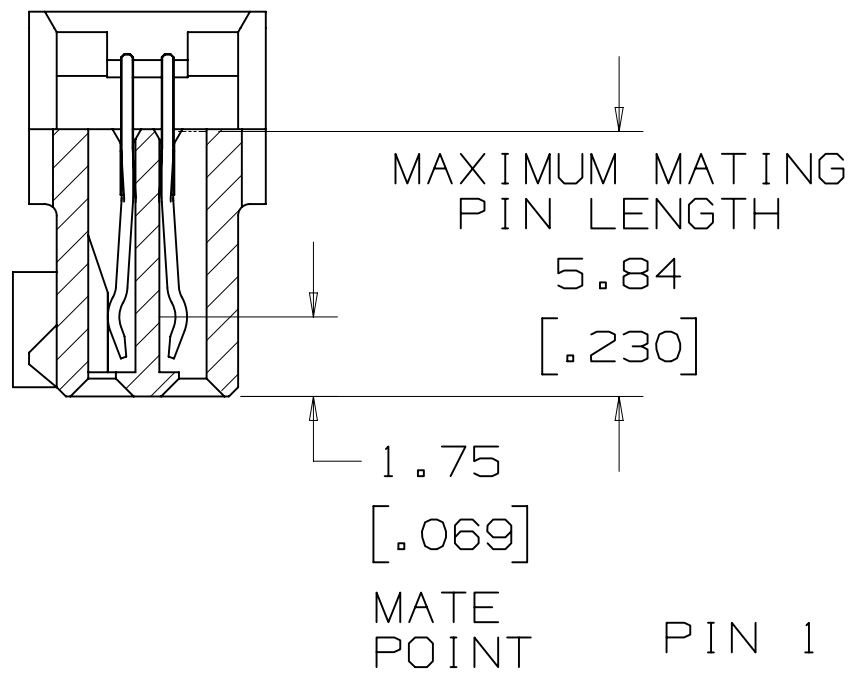
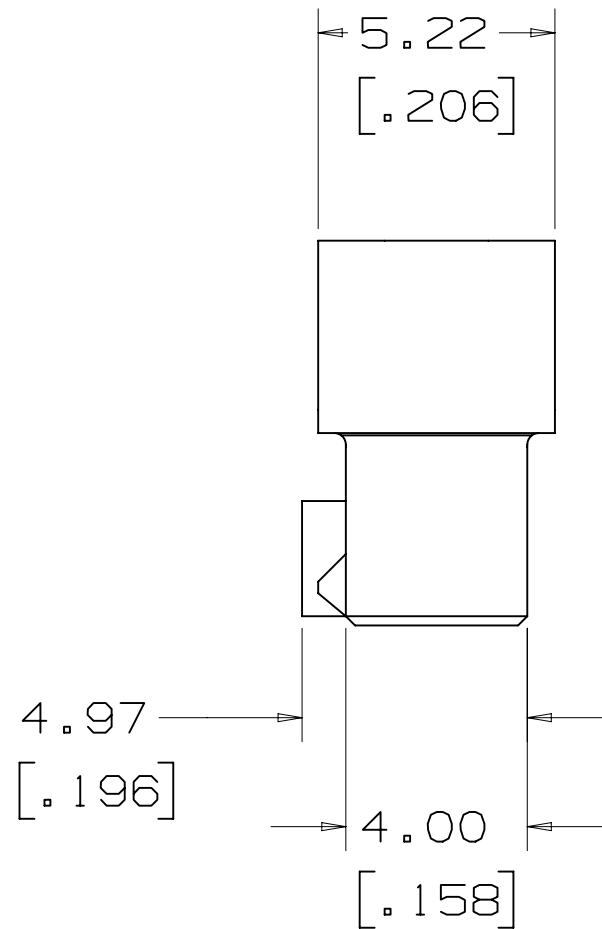
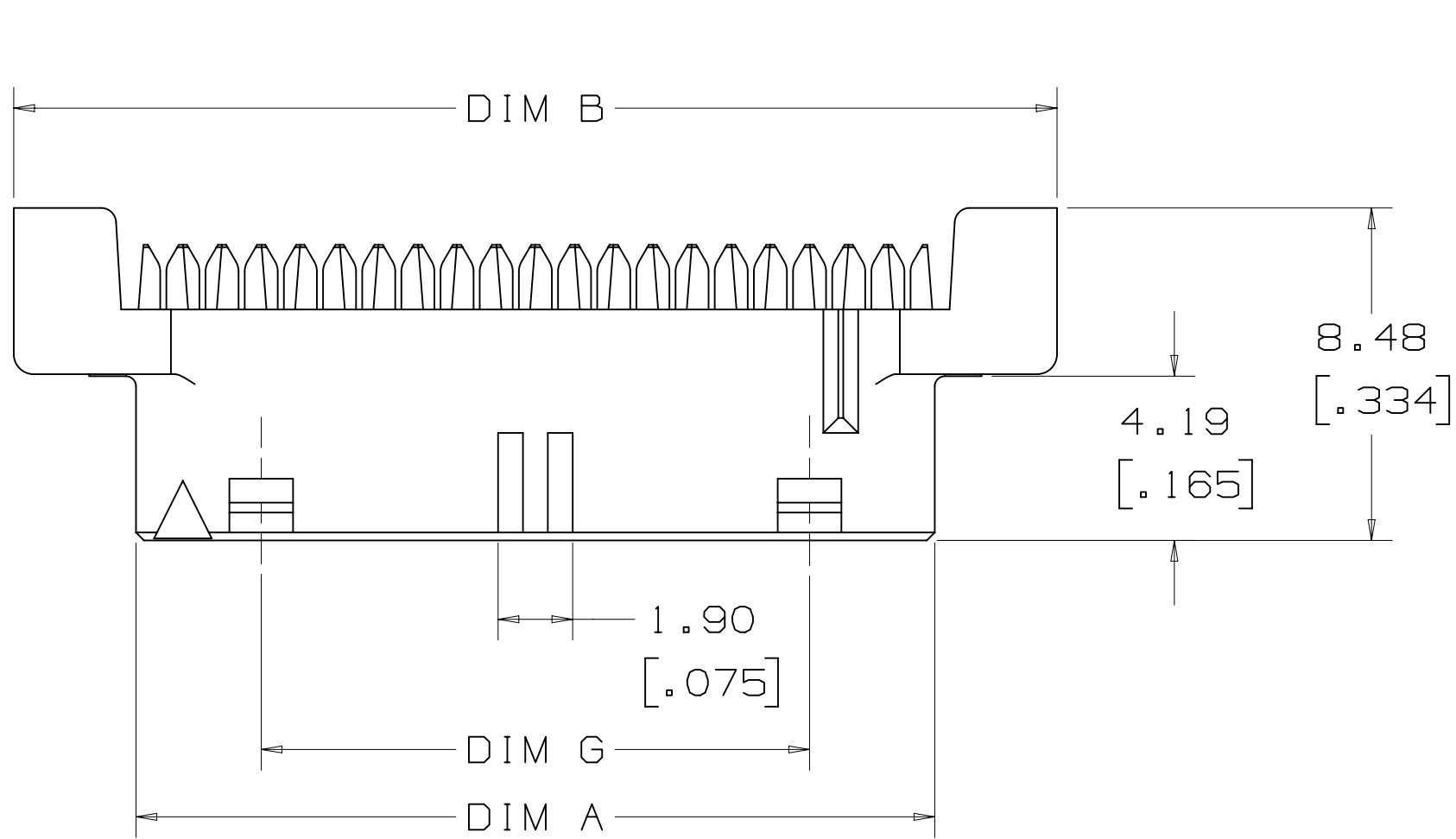
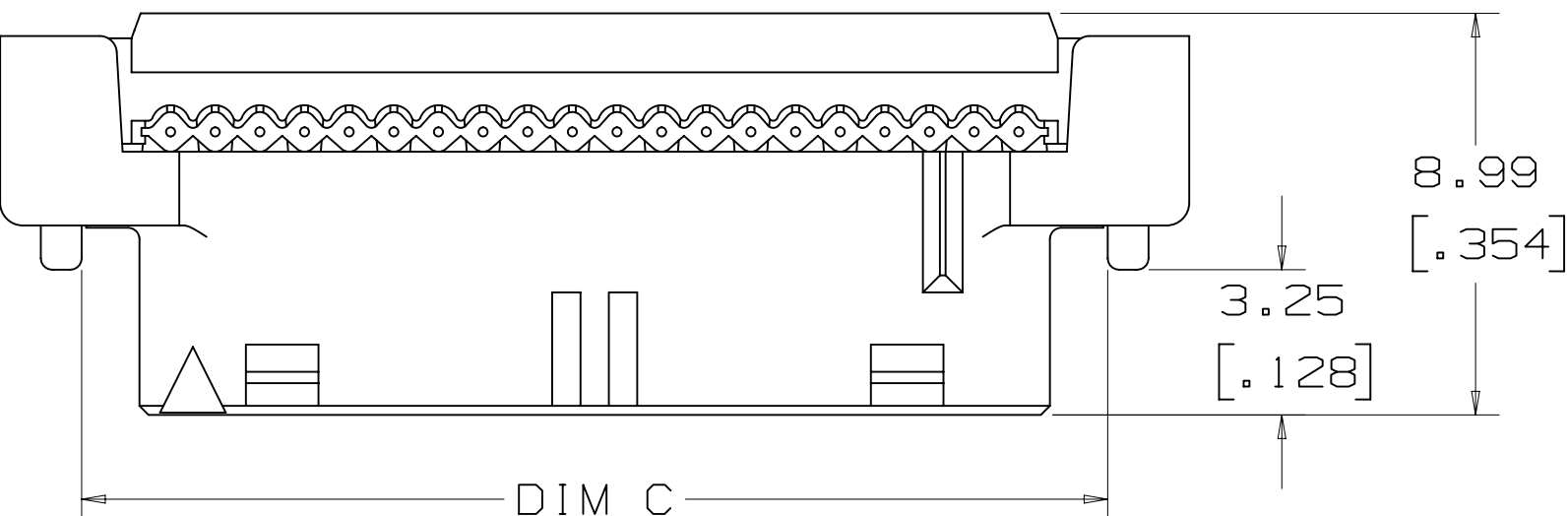
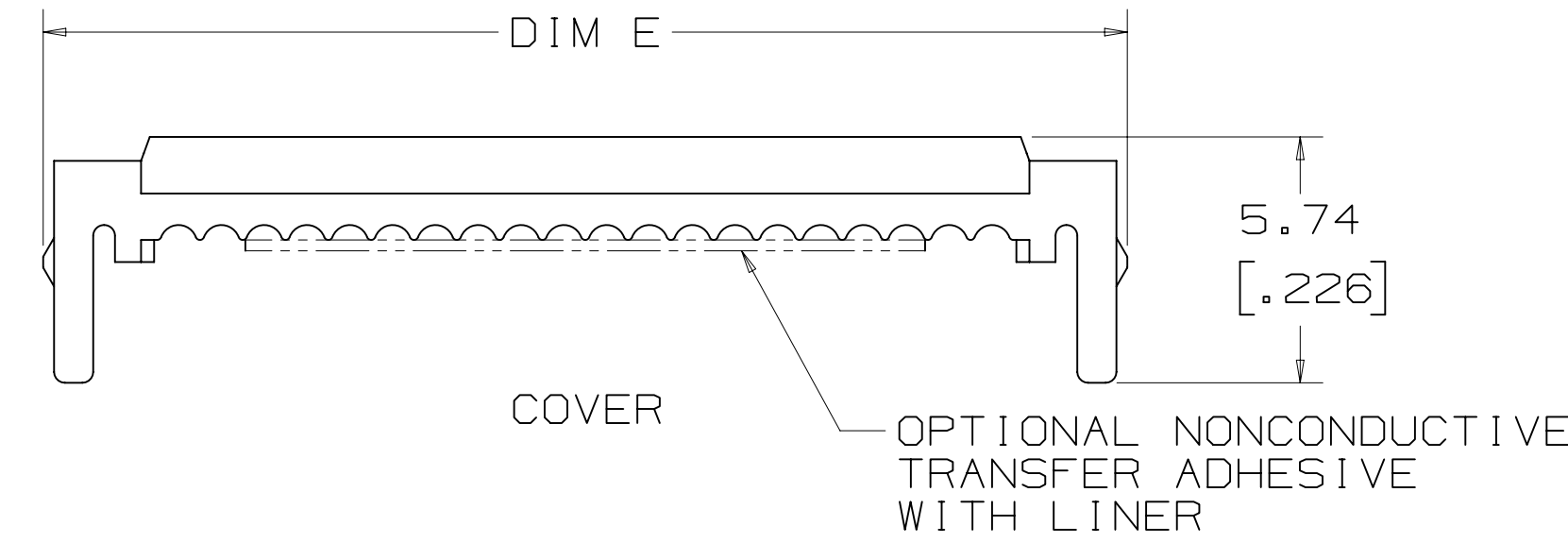


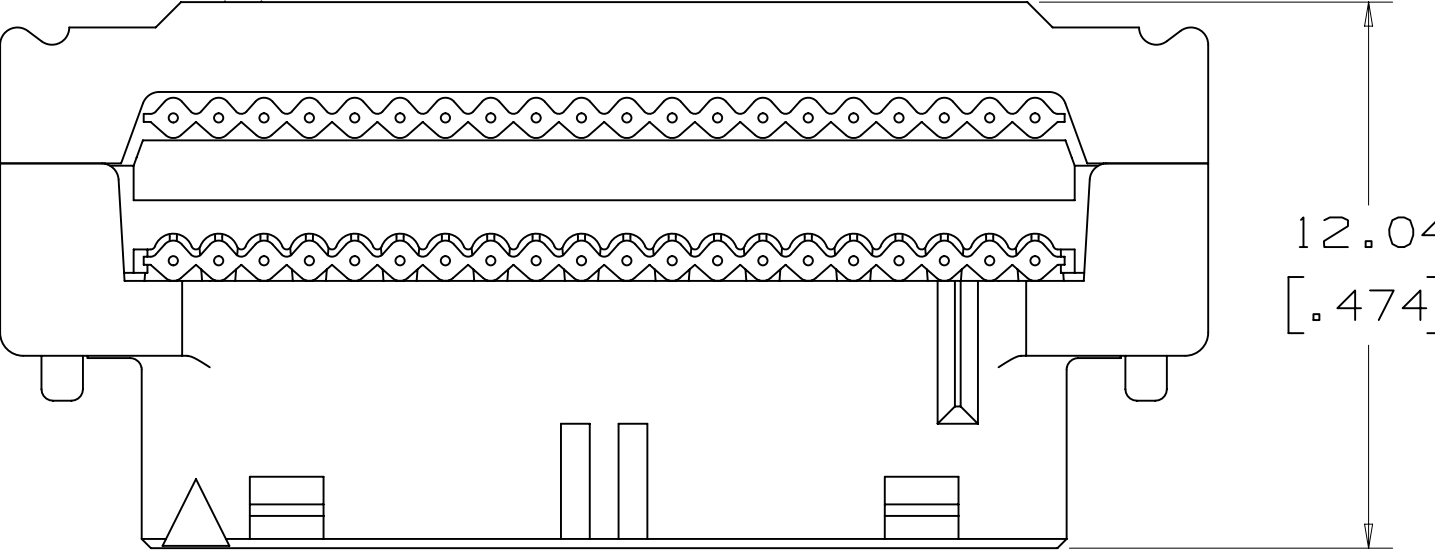
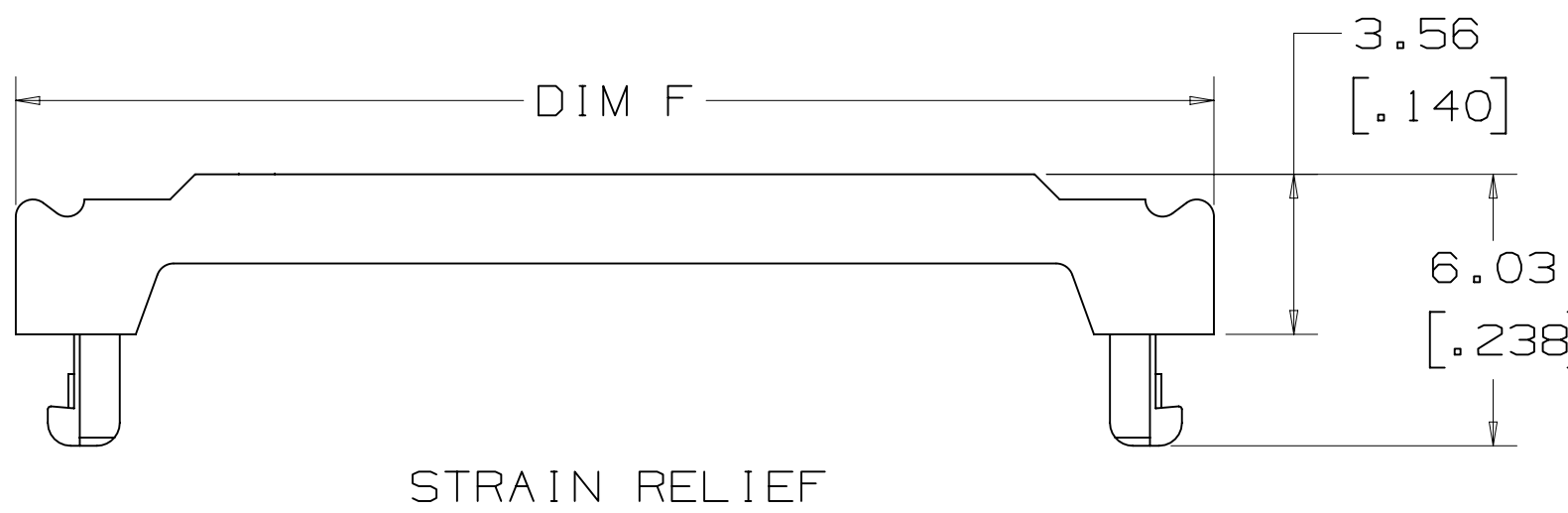
3M™ Ribbon Cable Socket 2 mm X 2 mm Pitch 158 Series



PREASSEMBLED HEIGHT WITH COVER



ASSEMBLED HEIGHT WITH COVER



ASSEMBLED HEIGHT WITH COVER AND STRAIN RELIEF

PERFORMANCE [7] [8]	
CURRENT:	1.25 A, ALL LINES ENERGIZED 2.75 A, 6 LINES ENERGIZED 4.75 A, 1 LINE ENERGIZED
INSULATION RESISTANCE:	>1X10 ⁹ OHMS AT 500 VDC
WITHSTANDING VOLTAGE:	500 VACrms AT SEA LEVEL
TEMPERATURE RATING:	-55°C TO +105°C

METRIC [ENGLISH]



UL FILE NO: E68080

- NOTES
- 1

MATERIAL:
BODY: HIGH TEMP GLASS
FILLED POLYESTER,
GRAY UL94V-0
CONTACTS: COPPER ALLOY
- 2

PLATING:
2.03-3.81 μ m [80-150 μ in]
NICKEL UNDERPLATE
0.38 μ m [15 μ in] OR
0.76 μ m [30 μ in] AVG
GOLD ON WIPING AREA.
- 3

RIBBON CABLE:
RECOMMENDED: 3M™ 3625
(28 AWG, 7 STRAND).
- 4

APPLICATION TOOLS:
3460 PRESS (OR EQUIVALENT)
3443-119 LOCATOR PLATE,
3442-9 PLATEN
SEE 3M INSTRUCTION SHEET
78-9101-2810-3.
- 5

MATES WITH 3M™ HEADERS
159 SERIES (REFERENCE 3M
DRAWING 78-5100-2359-7).
(0.51 mm [.020 in] SQ,
CROWNED PINS).
- 6

SEE THE REGULATORY
INFORMATION APPENDIX (RIA)
IN THE "RoHS COMPLIANCE"
SECTION OF
WWW.3MCONNECTOR.COM FOR
COMPLIANCE INFORMATION
(RIA E1 & C1 APPLY).
- 7

FOR PRODUCT SPECIFICATIONS
AND WARRANTY INFORMATION
SEE 3M 78-5102-0078-1.
- 8

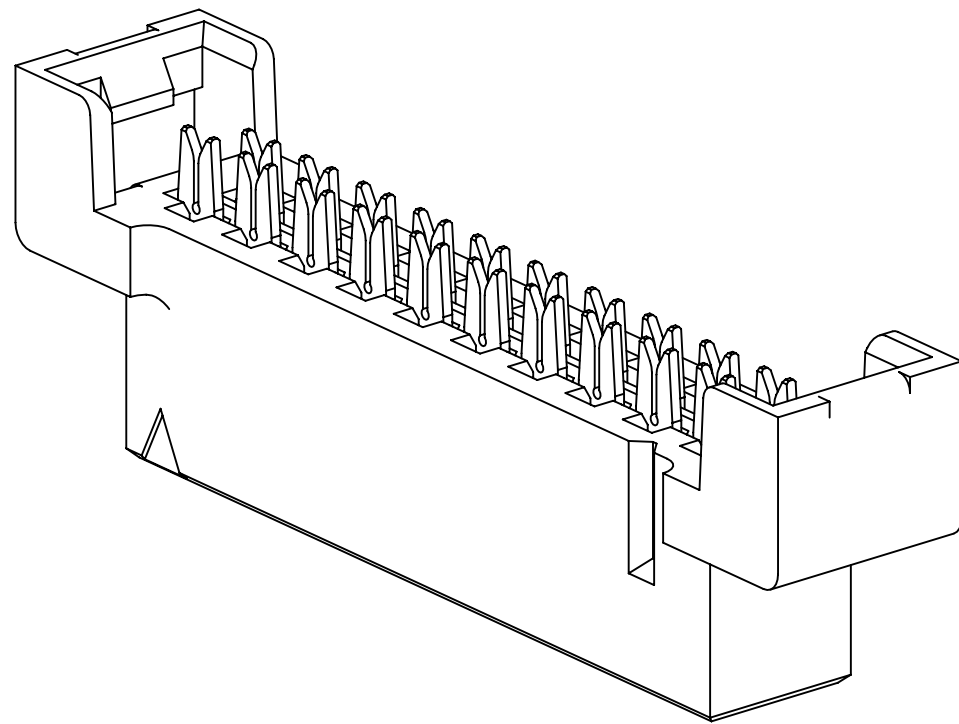
IN THE EVENT OF CONFLICT
BETWEEN THIS DATA AND
THAT CONTAINED IN THE
PRODUCT SPECIFICATION,
THE PRODUCT SPECIFICATION
TAKES PRECEDENT.

F	51692	DEC 16, 2013 ADD UL SYMBOLS	SJS	SAN
E	41488	JUN 21, 2012 REVISED CURRENT RATING IN PERFORMANCE TABLE	LDS	SAN
D	37252	NOV 04, 2011 REVISED ORDERING INFORMATION REV C HISTORY REMOVED	LDS	SF
A	30741	OCT 28, 2010 INITIAL RELEASE	LDS	SF

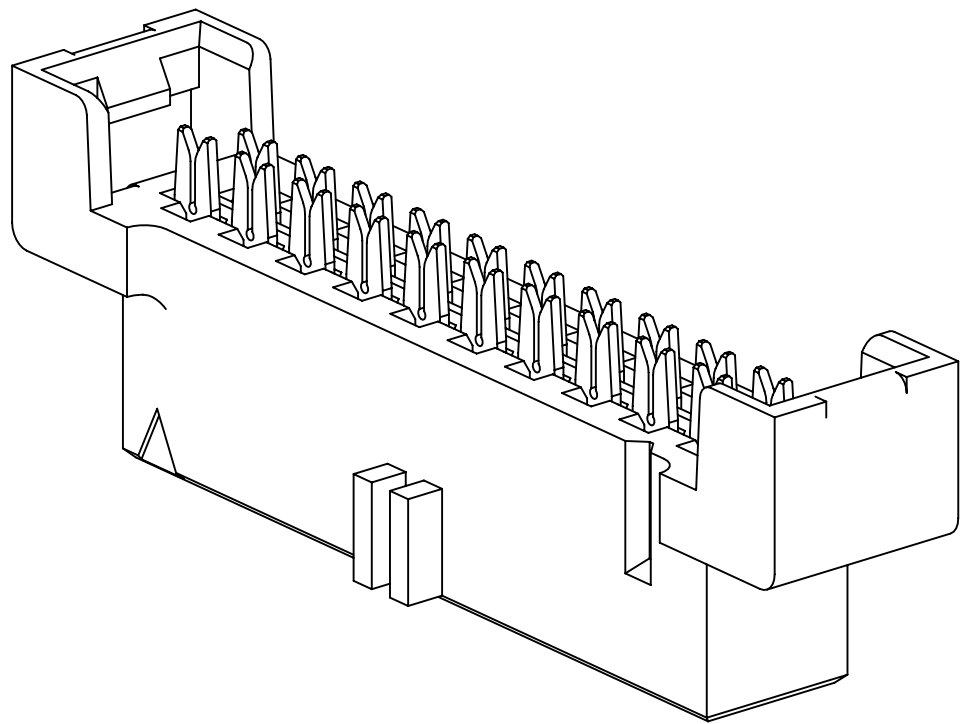
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
1	L. SCHMIDT	JUL 23, 2010		
2	S. FELDMAN	JUL 30, 2010		
3M Center St. Paul, MN 55144				
© 3M COPYRIGHT 2010 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
TITLE 3M RIBBON CABLE SOCKET 2 MM x 2 MM PITCH 158 SERIES				
CAGE NUMBER	SIZE D	DRAWING NO. 78-5100-2358-9	REV. F	
MODEL	DET	LISTS	YES	NO
SHT	1	OF	3	

3M™ Ribbon Cable Socket 2 mm X 2 mm Pitch 158 Series

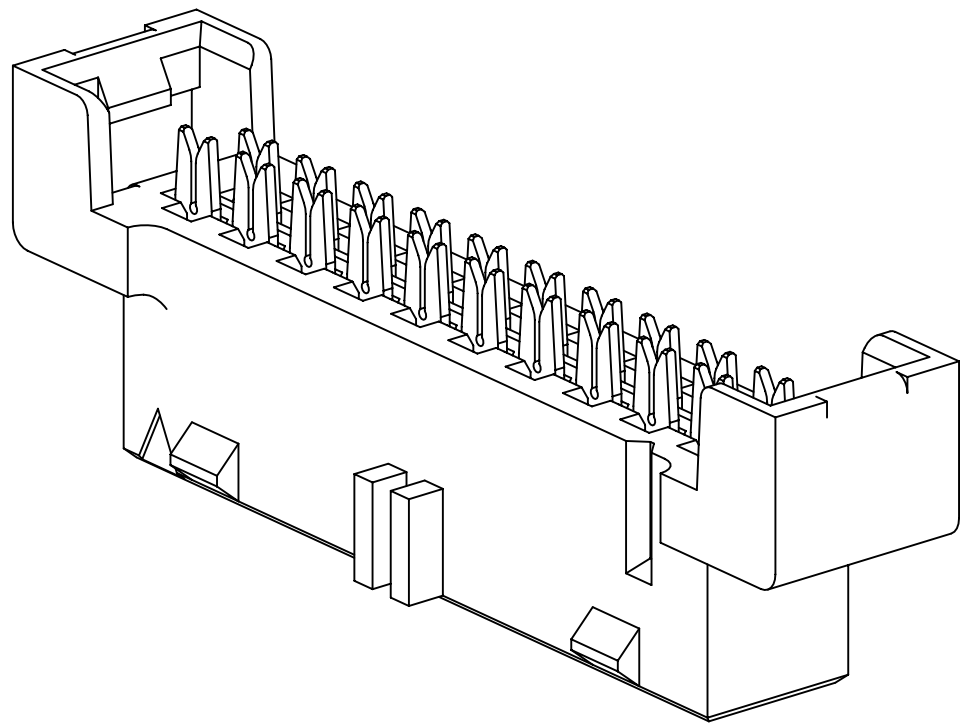
NUMBER OF POSITIONS	DIM A	DIM B	DIM C	DIM D	DIM E	DIM F	DIM G
6	6.39 [.252]	12.64 [.497]	8.98 [.354]	10.81 [.426]	11.32 [.446]	12.64 [.497]	N/A
8	8.39 [.330]	14.64 [.576]	10.98 [.432]	12.81 [.504]	13.32 [.524]	14.64 [.576]	N/A
10	10.39 [.409]	16.64 [.655]	12.98 [.511]	14.81 [.583]	15.32 [.603]	16.64 [.655]	N/A
12	12.39 [.488]	18.64 [.734]	14.98 [.590]	16.81 [.662]	17.32 [.682]	18.64 [.734]	N/A
14	14.39 [.567]	20.64 [.812]	16.98 [.669]	18.81 [.741]	19.32 [.761]	20.64 [.812]	8.00 [.315]
16	16.39 [.645]	22.64 [.891]	18.98 [.747]	20.81 [.819]	21.32 [.839]	22.64 [.891]	10.00 [.394]
20	20.39 [.803]	26.64 [1.049]	22.98 [.905]	24.81 [.977]	25.32 [.997]	26.64 [1.049]	14.00 [.551]
22	22.39 [.882]	28.64 [1.127]	24.98 [.984]	26.81 [1.056]	27.32 [1.076]	28.64 [1.127]	16.00 [.630]
24	24.39 [.960]	30.64 [1.206]	26.98 [1.062]	28.81 [1.134]	29.32 [1.154]	30.64 [1.206]	18.00 [.709]
26	26.39 [1.039]	32.64 [1.285]	28.98 [1.141]	30.81 [1.213]	31.32 [1.233]	32.64 [1.285]	20.00 [.787]
30	30.39 [1.197]	36.64 [1.442]	32.98 [1.299]	34.81 [1.371]	35.32 [1.391]	36.64 [1.442]	24.00 [.945]
34	34.39 [1.354]	40.64 [1.600]	36.98 [1.456]	38.81 [1.528]	39.32 [1.548]	40.64 [1.600]	28.00 [1.102]
40	40.39 [1.590]	46.64 [1.836]	42.98 [1.692]	44.81 [1.764]	45.32 [1.784]	46.64 [1.836]	34.00 [1.339]
44	44.39 [1.748]	50.64 [1.994]	46.98 [1.850]	48.81 [1.922]	49.32 [1.942]	50.64 [1.994]	38.00 [1.496]
50	50.39 [1.984]	56.64 [2.230]	52.98 [2.086]	54.81 [2.158]	55.32 [2.178]	56.64 [2.230]	44.00 [1.732]



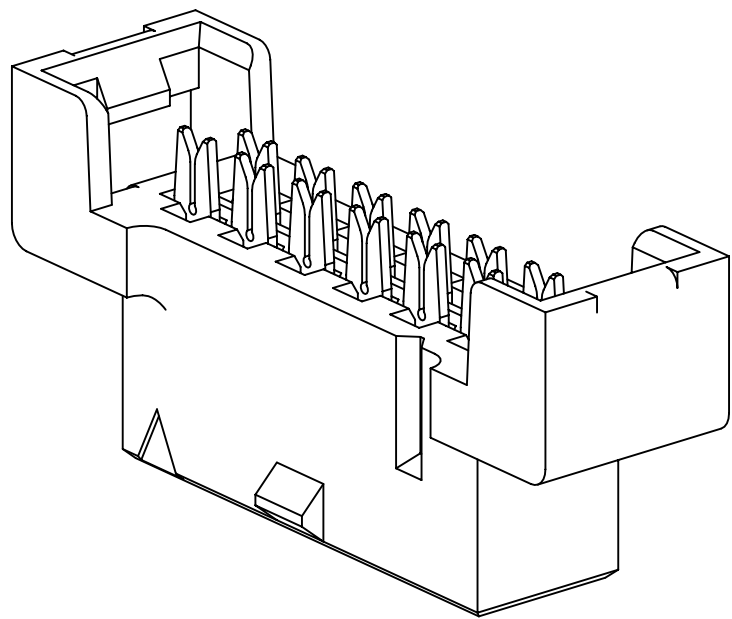
SOCKET WITHOUT OPTIONS
ALL POSITIONS



CENTER BUMP OPTION
ALL POSITIONS



CENTER BUMP WITH
FRICTION BUMP OPTION
14-50 POSITIONS



CENTER FRICTION BUMP OPTION
6-12 POSITIONS ONLY

ORDERING INFORMATION

TIER 1 - BEST
1581XX-1X00
TIER 1 = BEST
POSITION COUNT (SEE TABLE)
PART CONFIGURATION 1 = ADHESIVE COVER
POLARIZATION/LATCHING
1 = WITH CENTER BUMP,
NO FRICTION BUMPS (6-50 POS)

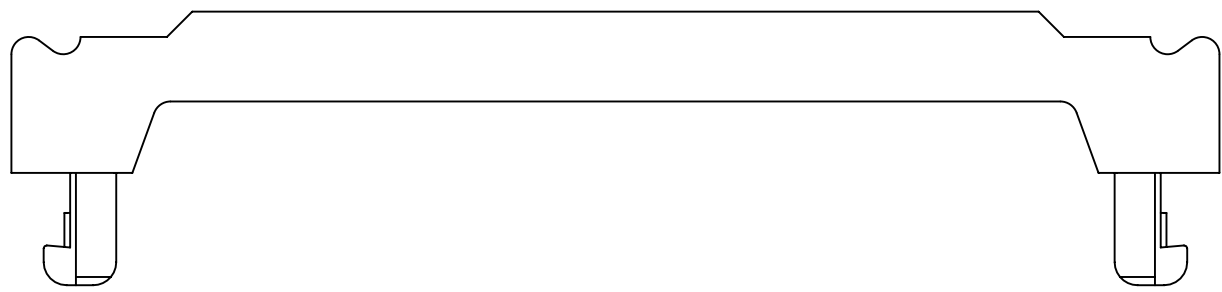
PLATING
BLANK = 0.76 μm
[30 μin] GOLD
PACKAGING
0 = TRAY

TIER 2 - BETTER
1582XX-0X20XX
TIER 2 = BETTER
POSITION COUNT (SEE TABLE)
PART CONFIGURATION 0 = PREASSEMBLED COVER
POLARIZATION/LATCHING
0 = NO CENTER BUMP,
NO FRICTION BUMPS (6-50 POS)
1 = WITH CENTER BUMP,
NO FRICTION BUMPS, (6-50 POS)
2 = WITH CENTER BUMP AND DUAL
FRICTION BUMPS (14-50 POS ONLY)
3 = WITH CENTRAL FRICTION BUMP,
NO CENTER BUMP (6-12 POS ONLY)

PLATING
BLANK = 0.76 μm
[30 μin] GOLD
15 = 0.38 μm
[15 μin] GOLD
PACKAGING
2 = SWORDS

TIER 3 - VALUE
1583XX-211015
TIER 3 = VALUE
POSITION COUNT (SEE TABLE)
PART CONFIGURATION 2 = SEPARATE COVER
POLARIZATION/LATCHING
1 = WITH CENTER BUMP,
NO FRICTION BUMPS (6-50 POS)

PLATING
15 = 0.38 μm
[15 μin] GOLD
PACKAGING
1 = BULK PACK

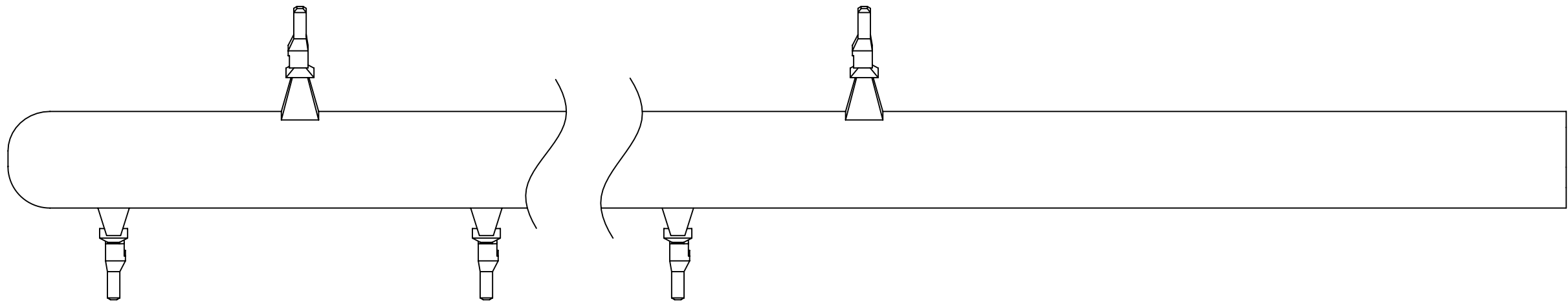


STRAIN RELIEF
3448-158XX
POSITION COUNT
(SEE TABLE)

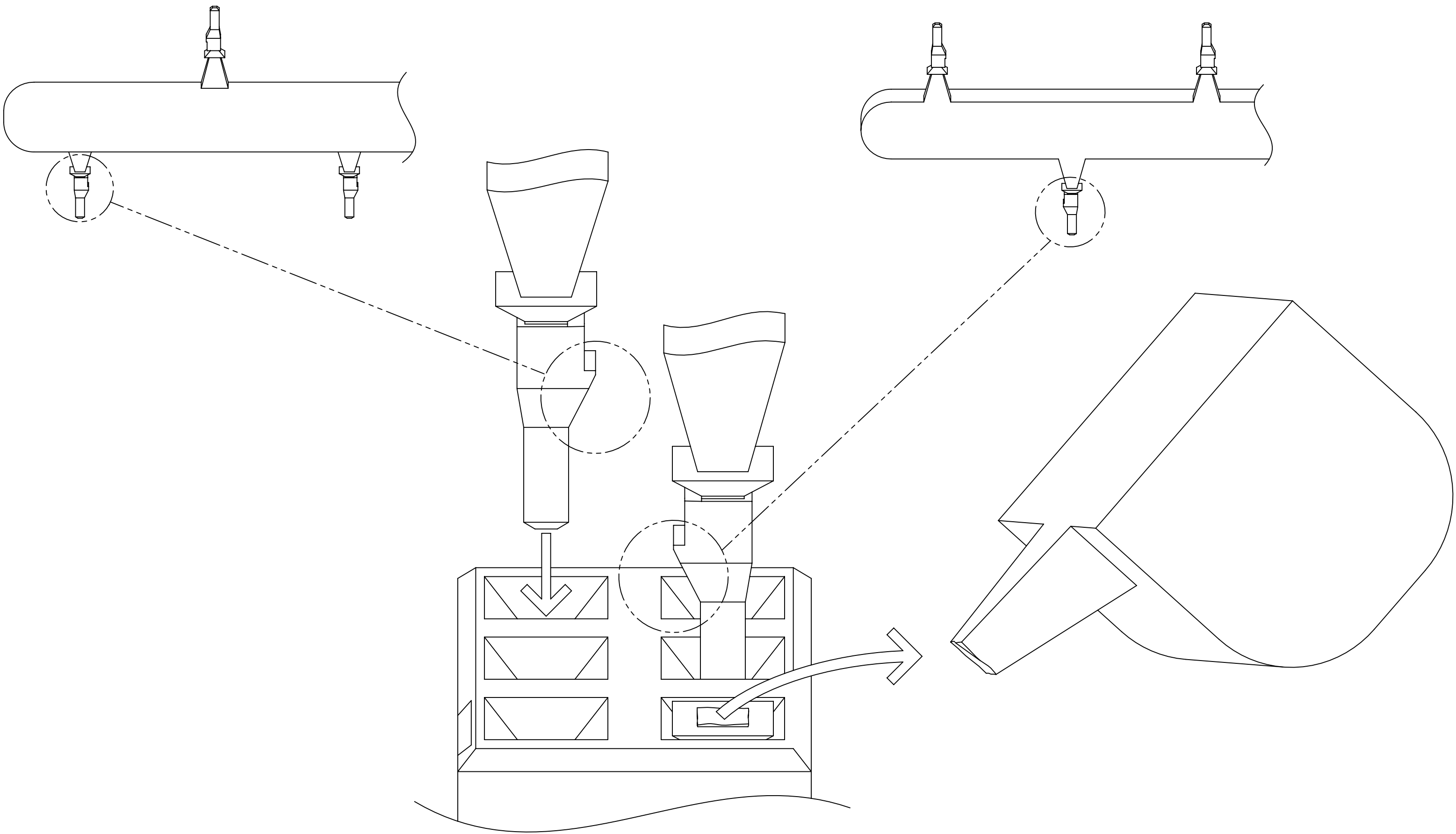
METRIC [ENGLISH]

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
3448-158XX		L. SCHMIDT		JUL 23, 2010		
DIVISION	DIVISION CODE	CHKD		DATE	DATE	DATE
DO NOT SCALE DRAWING	SCALE 6 1	TOLERANCES EXCEPT AS NOTED	INCHES			
			MILLIMETERS			
THIRD ANGLE PROJECTION			INTERPRET PER ASME Y14.5 - 1994			
MAX SURFACE ROUGHNESS 125			ALL SURFACES MARKED ONLY			
			ANGLES $\pm 1^\circ$			
TITLE		3M RIBBON CABLE SOCKET 2 MM x 2 MM PITCH 158 SERIES				
CAGE NUMBER		SIZE	DRAWING NO.	REV.		
D			78-5100-2358-9	F		
MODEL		DET LISTS YES NO SHT 2 OF 3				

3M™ Ribbon Cable Socket 2 mm X 2 mm Pitch 158 Series



POLARIZING KEY
3435-152200



POLARIZING KEY ORIENTATION AND INSTALLATION

RIBBON CABLE SOCKET ACCESSORIES

METRIC [ENGLISH]

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACCESS CODES		DIV CODE		DRFT	L. SCHMIDT	DATE	JUL 23,2010	MFG	DATE
				CHKD		DATE		APPR	DATE
								S. FELDMAN	JUL 30,2010
DIVISION		DIVISION CODE							
DO NOT SCALE DRAWING		SCALE 1 1		TOLERANCES EXCEPT AS NOTED					
		THIRD ANGLE PROJECTION		INCHES					
				MILLIMETERS					
INTERPRET PER ASME Y14.5 - 1994				0 ±					
MAX SURFACE ROUGHNESS				0 ± .13					
125 ✓				.000 ±					
				ANGLES ±1°					
				</					