

# Thyristor Modules

## Thyristor/Diode Modules

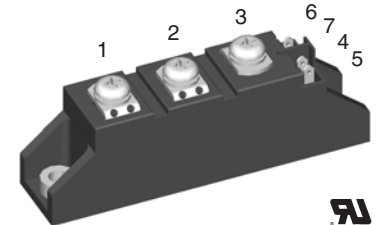
$$I_{TRMS} = 2 \times 180 \text{ A}$$

$$I_{TAVM} = 2 \times 116 \text{ A}$$

$$V_{RRM} = 800-1800 \text{ V}$$

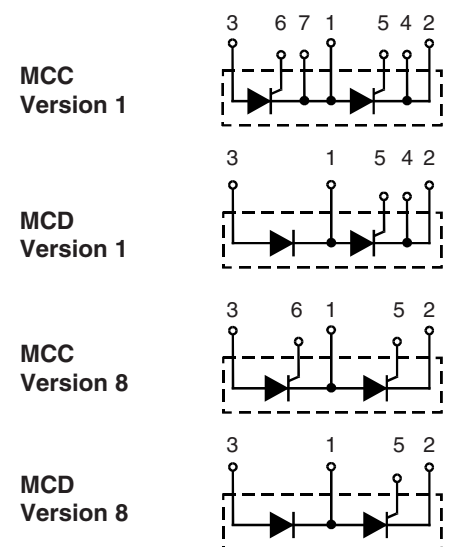
| $V_{RSM}$ | $V_{RRM}$ | Type      |               |     |           |               |     |
|-----------|-----------|-----------|---------------|-----|-----------|---------------|-----|
| $V_{DSM}$ | $V_{DRM}$ |           |               |     |           |               |     |
| V         | V         | Version   | 1 B           | 8 B | Version   | 1 B           | 8 B |
| 900       | 800       | MCC 95-08 | io1 B / io8 B |     | MCD 95-08 | io1 B / io8 B |     |
| 1300      | 1200      | MCC 95-12 | io1 B / io8 B |     | MCD 95-12 | io1 B / io8 B |     |
| 1500      | 1400      | MCC 95-14 | io1 B / io8 B |     | MCD 95-14 | io1 B / io8 B |     |
| 1700      | 1600      | MCC 95-16 | io1 B / io8 B |     | MCD 95-16 | io1 B / io8 B |     |
| 1900      | 1800      | MCC 95-18 | io1 B / io8 B |     | MCD 95-18 | io1 B / io8 B |     |

TO-240 AA



| Symbol               | Conditions                                                                                        | Maximum Ratings                    |                         |
|----------------------|---------------------------------------------------------------------------------------------------|------------------------------------|-------------------------|
| $I_{TRMS}, I_{FRMS}$ | $T_{VJ} = T_{VJM}$                                                                                | 180                                | A                       |
| $I_{TAVM}, I_{FAVM}$ | $T_C = 85^\circ\text{C}; 180^\circ \text{ sine}$                                                  | 116                                | A                       |
| $I_{TSM}, I_{FSM}$   | $T_{VJ} = 45^\circ\text{C}$                                                                       | $t = 10 \text{ ms (50 Hz), sine}$  | 2250 A                  |
|                      | $V_R = 0$                                                                                         | $t = 8.3 \text{ ms (60 Hz), sine}$ | 2400 A                  |
|                      | $T_{VJ} = T_{VJM}$                                                                                | $t = 10 \text{ ms (50 Hz), sine}$  | 2000 A                  |
|                      | $V_R = 0$                                                                                         | $t = 8.3 \text{ ms (60 Hz), sine}$ | 2150 A                  |
| $\int i^2 dt$        | $T_{VJ} = 45^\circ\text{C}$                                                                       | $t = 10 \text{ ms (50 Hz), sine}$  | 25 300 A <sup>2</sup> s |
|                      | $V_R = 0$                                                                                         | $t = 8.3 \text{ ms (60 Hz), sine}$ | 23 900 A <sup>2</sup> s |
|                      | $T_{VJ} = T_{VJM}$                                                                                | $t = 10 \text{ ms (50 Hz), sine}$  | 20 000 A <sup>2</sup> s |
|                      | $V_R = 0$                                                                                         | $t = 8.3 \text{ ms (60 Hz), sine}$ | 19 100 A <sup>2</sup> s |
| $(di/dt)_{cr}$       | $T_{VJ} = T_{VJM};$<br>$f = 50 \text{ Hz}; t_p = 200 \mu\text{s}$<br>$V_D = \frac{2}{3} V_{DRM};$ | repetitive, $I_T = 250 \text{ A}$  | 150 A/ $\mu\text{s}$    |
|                      | $I_G = 0.45 \text{ A};$<br>$di_G/dt = 0.45 \text{ A}/\mu\text{s}$                                 | non repetitive, $I_T = I_{TAVM}$   | 500 A/ $\mu\text{s}$    |
| $(dv/dt)_{cr}$       | $T_{VJ} = T_{VJM};$<br>$R_{GK} = \infty; \text{method 1 (linear voltage rise)}$                   | $V_{DR} = \frac{2}{3} V_{DRM}$     | 1000 V/ $\mu\text{s}$   |
| $P_{GM}$             | $T_{VJ} = T_{VJM};$                                                                               | $t_p = 30 \mu\text{s}$             | 10 W                    |
|                      | $I_T = I_{TAVM};$                                                                                 | $t_p = 300 \mu\text{s}$            | 5 W                     |
| $P_{GAV}$            |                                                                                                   |                                    | 0.5 W                   |
| $V_{RGM}$            |                                                                                                   |                                    | 10 V                    |
| $T_{VJ}$             |                                                                                                   | -40...+125                         | °C                      |
| $T_{VJM}$            |                                                                                                   | 125                                | °C                      |
| $T_{stg}$            |                                                                                                   | -40...+125                         | °C                      |
| $V_{ISOL}$           | 50/60 Hz, RMS;                                                                                    | $t = 1 \text{ min}$                | 3000 V~                 |
|                      | $I_{ISOL} \leq 1 \text{ mA};$                                                                     | $t = 1 \text{ s}$                  | 3600 V~                 |
| $M_d$                | Mounting torque (M5)                                                                              | 2.5-4.0/22-35                      | Nm/lb.in.               |
|                      | Terminal connection torque (M5)                                                                   | 2.5-4.0/22-35                      | Nm/lb.in.               |
| Weight               | Typical including screws                                                                          | 90                                 | g                       |

Data according to IEC 60747 and refer to a single thyristor/diode unless otherwise stated.



### Features

- International standard package, JEDEC TO-240 AA
- Direct copper bonded  $\text{Al}_2\text{O}_3$  -ceramic base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered, E72873
- Gate-cathode twin pins for version 1

### Applications

- DC motor control
- Softstart AC motor controller
- Light, heat and temperature control

### Advantages

- Space and weight savings
- Simple mounting with two screws
- Improved temperature and power cycling
- Reduced protection circuits

| Symbol             | Conditions                                                                                                                                                                              | Characteristic Values |
|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|
| $I_{RRM}, I_{DRM}$ | $T_{VJ} = T_{VJM}; V_R = V_{RRM}; V_D = V_{DRM}$                                                                                                                                        | 5 mA                  |
| $V_T, V_F$         | $I_T/I_F = 300 \text{ A}; T_{VJ} = 25^\circ\text{C}$                                                                                                                                    | 1.5 V                 |
| $V_{T0}$           | For power-loss calculations only ( $T_{VJ} = 125^\circ\text{C}$ )                                                                                                                       | 0.8 V                 |
| $r_T$              |                                                                                                                                                                                         | 2.4 mΩ                |
| $V_{GT}$           | $V_D = 6 \text{ V}; T_{VJ} = 25^\circ\text{C}$                                                                                                                                          | 2.5 V                 |
|                    | $T_{VJ} = -40^\circ\text{C}$                                                                                                                                                            | 2.6 V                 |
| $I_{GT}$           | $V_D = 6 \text{ V}; T_{VJ} = 25^\circ\text{C}$                                                                                                                                          | 150 mA                |
|                    | $T_{VJ} = -40^\circ\text{C}$                                                                                                                                                            | 200 mA                |
| $V_{GD}$           | $T_{VJ} = T_{VJM}; V_D = \frac{2}{3} V_{DRM}$                                                                                                                                           | 0.2 V                 |
| $I_{GD}$           |                                                                                                                                                                                         | 10 mA                 |
| $I_L$              | $T_{VJ} = 25^\circ\text{C}; t_p = 10 \mu\text{s}; V_D = 6 \text{ V}$<br>$I_G = 0.45 \text{ A}; di_G/dt = 0.45 \text{ A}/\mu\text{s}$                                                    | 450 mA                |
| $I_H$              | $T_{VJ} = 25^\circ\text{C}; V_D = 6 \text{ V}; R_{GK} = \infty$                                                                                                                         | 200 mA                |
| $t_{gd}$           | $T_{VJ} = 25^\circ\text{C}; V_D = \frac{1}{2} V_{DRM}$<br>$I_G = 0.45 \text{ A}; di_G/dt = 0.45 \text{ A}/\mu\text{s}$                                                                  | 2 μs                  |
| $t_q$              | $T_{VJ} = T_{VJM}; I_T = 150 \text{ A}; t_p = 200 \mu\text{s}; -di/dt = 10 \text{ A}/\mu\text{s}$<br>$V_R = 100 \text{ V}; dv/dt = 20 \text{ V}/\mu\text{s}; V_D = \frac{2}{3} V_{DRM}$ | typ. 185 μs           |
| $Q_S$              | $T_{VJ} = T_{VJM}; I_T/I_F = 50 \text{ A}; -di/dt = 6 \text{ A}/\mu\text{s}$                                                                                                            | 170 μC                |
| $I_{RM}$           |                                                                                                                                                                                         | 45 A                  |
| $R_{thJC}$         | per thyristor/diode; DC current per module                                                                                                                                              | 0.22 K/W              |
| $R_{thJK}$         | per thyristor/diode; DC current per module                                                                                                                                              | 0.11 K/W              |
|                    | other values see Fig. 8/9                                                                                                                                                               | 0.42 K/W              |
|                    |                                                                                                                                                                                         | 0.21 K/W              |
| $d_s$              | Creepage distance on surface                                                                                                                                                            | 12.7 mm               |
| $d_A$              | Strike distance through air                                                                                                                                                             | 9.6 mm                |
| $a$                | Maximum allowable acceleration                                                                                                                                                          | 50 m/s <sup>2</sup>   |

Optional accessories for module-type MCC 95 version 1 B

Keyed gate/cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red

Type **ZY 200L** (L = Left for pin pair 4/5) } UL 758, style 1385,

Type **ZY 200R** (R = right for pin pair 6/7) } CSA class 5851, guide 460-1-1

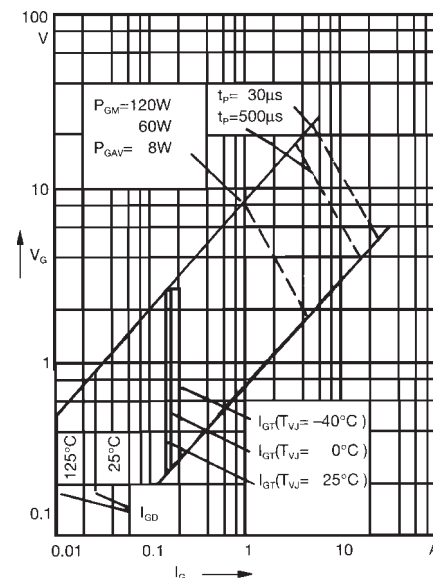


Fig. 1 Gate trigger characteristics

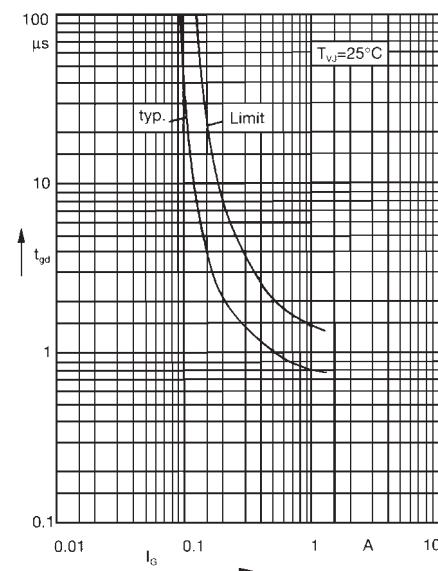
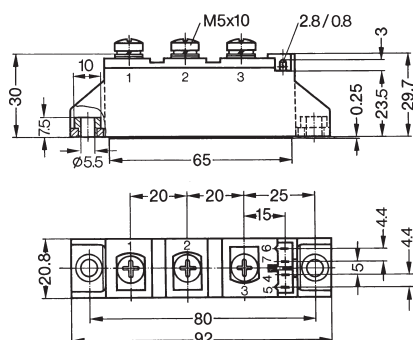


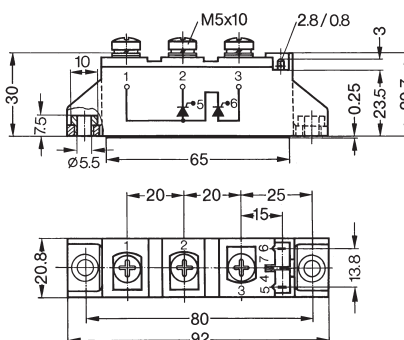
Fig. 2 Gate trigger delay time

Dimensions in mm (1 mm = 0.0394")

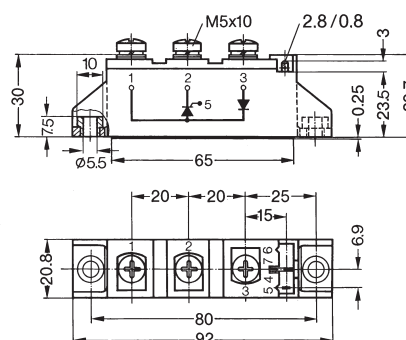
## MCC / MCD Version 1 B



## MCC Version 8 B



## MCD Version 8 B



Version 1 or 8 without B in typ designation = without insert in mounting holes

IXYS reserves the right to change limits, test conditions and dimensions.

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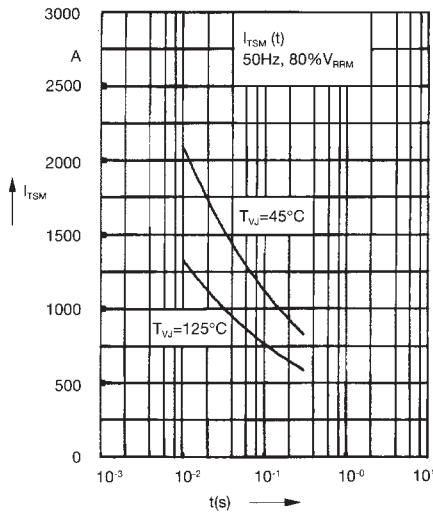


Fig. 3 Surge overload current  
 $I_{TSM}$ ,  $I_{FSM}$ : Crest value,  $t$ : duration

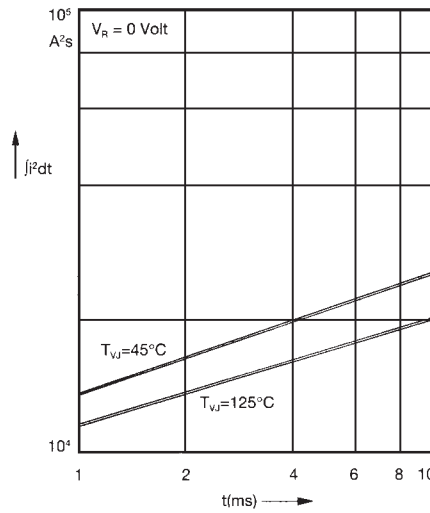


Fig. 4  $\int i^2 dt$  versus time (1-10 ms)

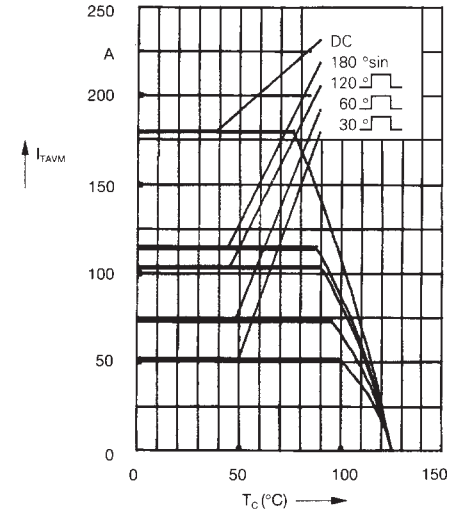


Fig. 4a Maximum forward current at case temperature

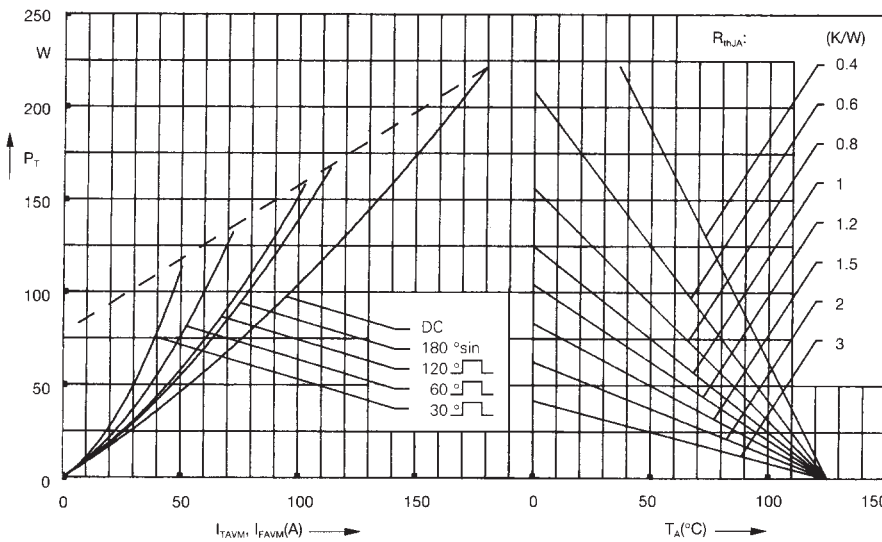


Fig. 5 Power dissipation versus on-state current and ambient temperature (per thyristor or diode)

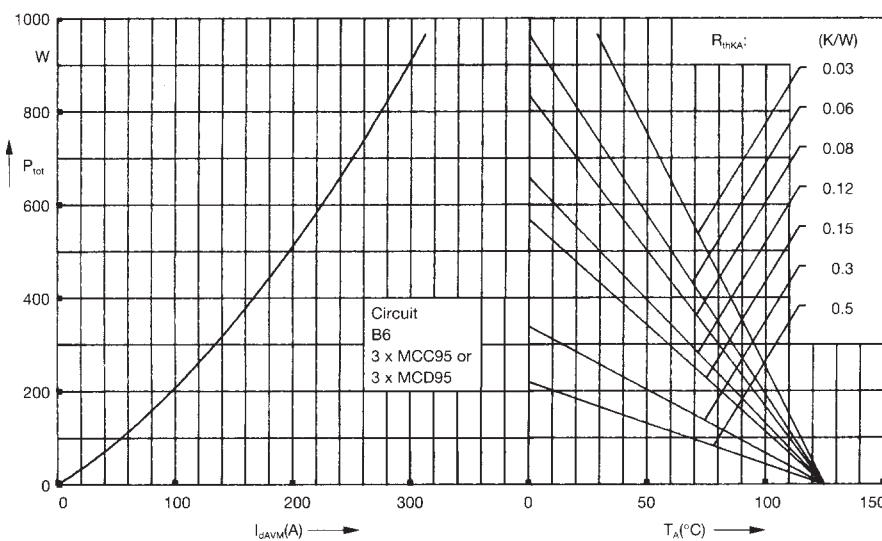


Fig. 6 Three phase rectifier bridge:  
Power dissipation versus direct output current and ambient temperature

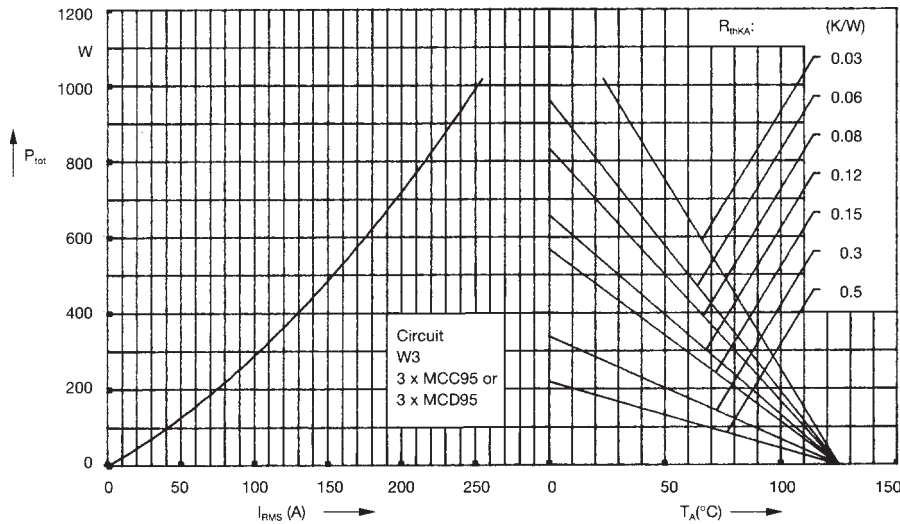


Fig. 7 Three phase AC-controller:  
Power dissipation versus RMS  
output current and ambient  
temperature

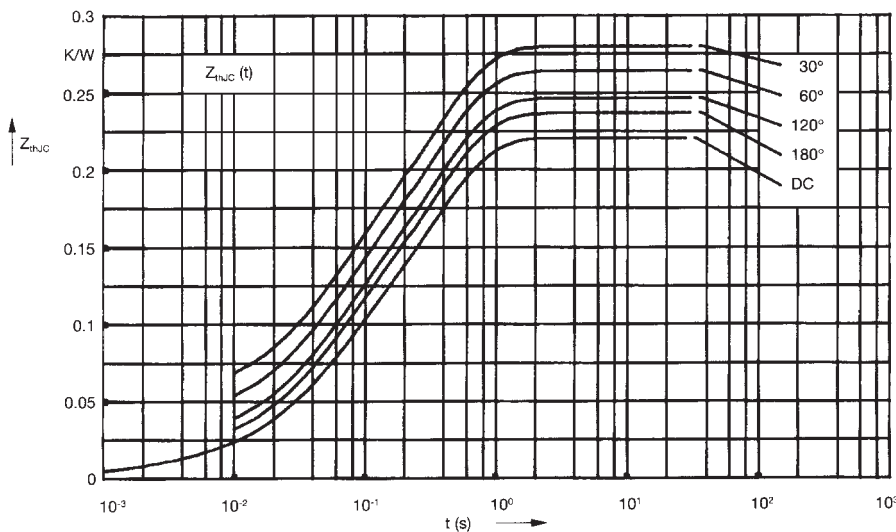


Fig. 8 Transient thermal impedance  
junction to case (per thyristor or  
diode)

$R_{thJC}$  for various conduction angles d:

| d    | $R_{thJC}$ (K/W) |
|------|------------------|
| DC   | 0.22             |
| 180° | 0.23             |
| 120° | 0.25             |
| 60°  | 0.27             |
| 30°  | 0.28             |

Constants for  $Z_{thJC}$  calculation:

| i | $R_{thi}$ (K/W) | $t_i$ (s) |
|---|-----------------|-----------|
| 1 | 0.0066          | 0.0019    |
| 2 | 0.0678          | 0.0477    |
| 3 | 0.1456          | 0.344     |

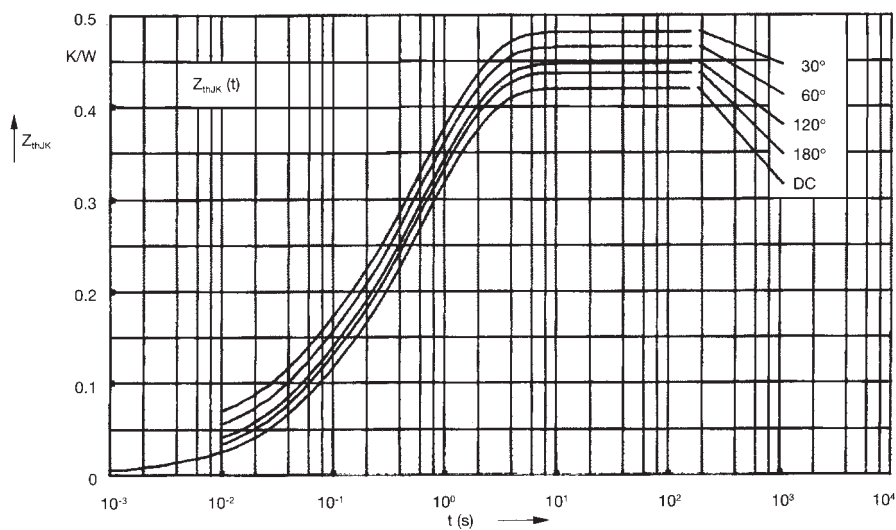


Fig. 9 Transient thermal impedance  
junction to heatsink (per thyristor  
or diode)

$R_{thJK}$  for various conduction angles d:

| d    | $R_{thJK}$ (K/W) |
|------|------------------|
| DC   | 0.42             |
| 180° | 0.43             |
| 120° | 0.45             |
| 60°  | 0.47             |
| 30°  | 0.48             |

Constants for  $Z_{thJK}$  calculation:

| i | $R_{thi}$ (K/W) | $t_i$ (s) |
|---|-----------------|-----------|
| 1 | 0.0066          | 0.0019    |
| 2 | 0.0678          | 0.0477    |
| 3 | 0.1456          | 0.344     |
| 4 | 0.2             | 1.32      |