

REVISION B

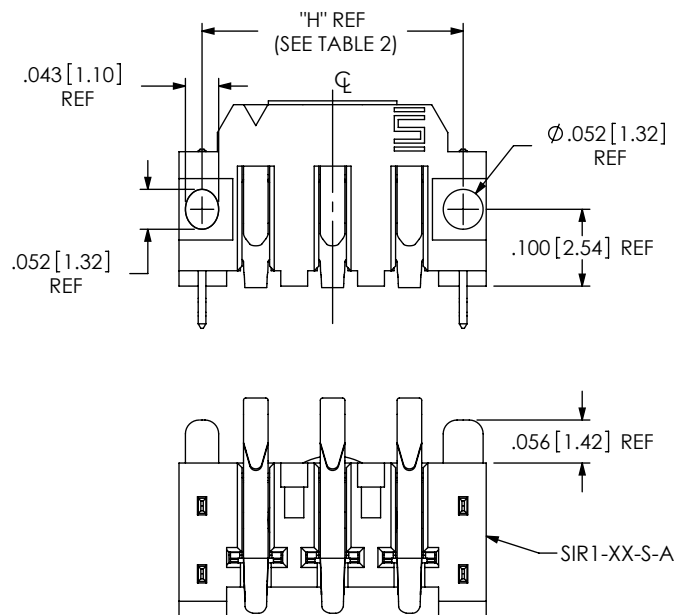
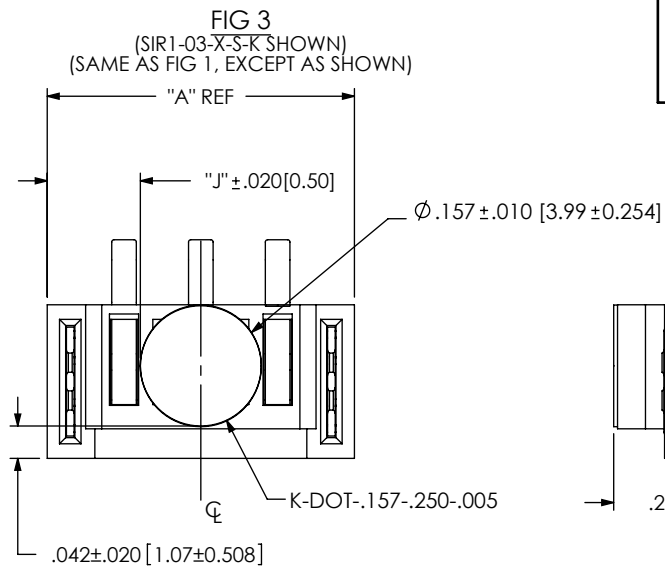
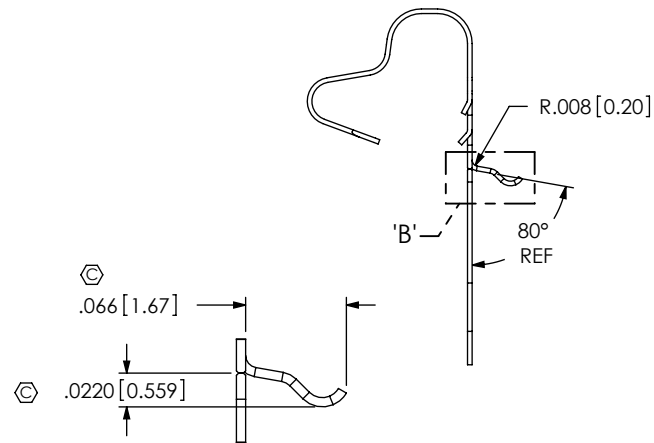


FIG 2
(SIR1-03-X-S-A SHOWN)
(SAME AS FIG 1, EXCEPT AS SHOWN)

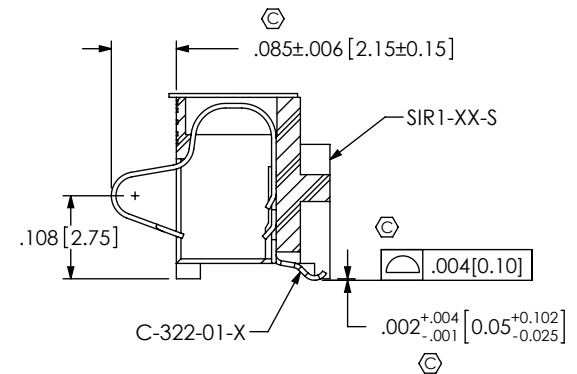


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DETAIL 'B'
SCALE 8:1

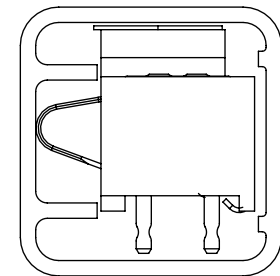
IN-PROCESS 1
(FORM CONTACT C-322-01-X)



IN-PROCESS 2
(FILL CONTACT C-322-01-X)

TABLE 3		
No. OF POS	"H"	"J"
-03	.3400 [8.636]	.122 [3.10]
-05	.5400 [13.716]	.222 [5.64]
-07	.7400 [18.796]	.322 [8.18]
-10	1.0400 [26.416]	.472 [11.99]
-15	1.5400 [39.116]	.722 [18.34]
*-20	2.1400 [54.356]	1.022 [25.96]
*-25	2.6400 [67.056]	1.272 [32.31]
*-30	3.1400 [79.756]	1.522 [38.66]

(* = NOT TOOLED)



PACKAGING VIEW
TUBE: PT-1-24-11-63
PLUG: TP-09

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SHEET SCALE: 4:1

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

ONE PIECE POWER RIGHT ANGLE ASSEMBLY

DWG. NO.

SIR1-XX-X-S-X-X-XX

BY: ROY LUO 5/20/2010

SHEET 2 OF 3

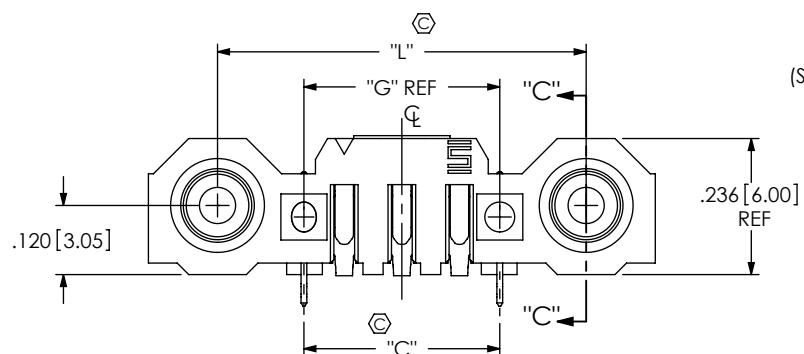
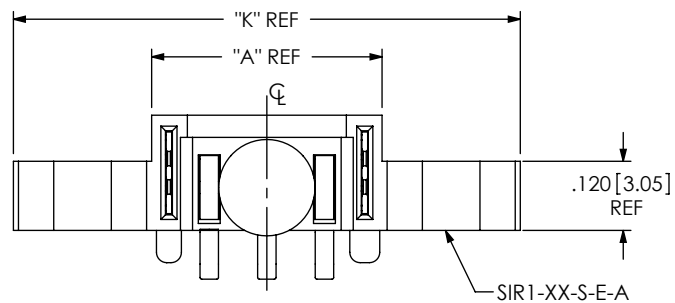
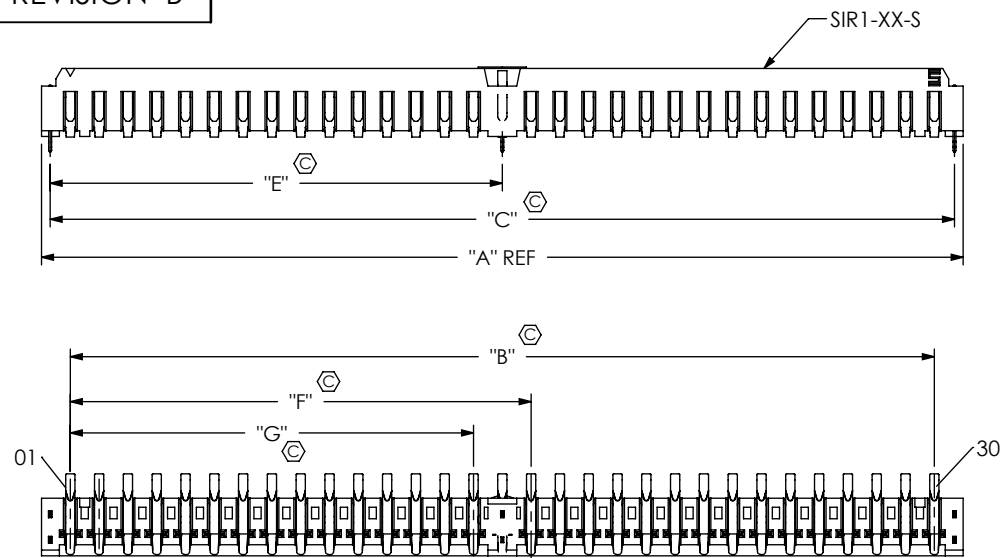
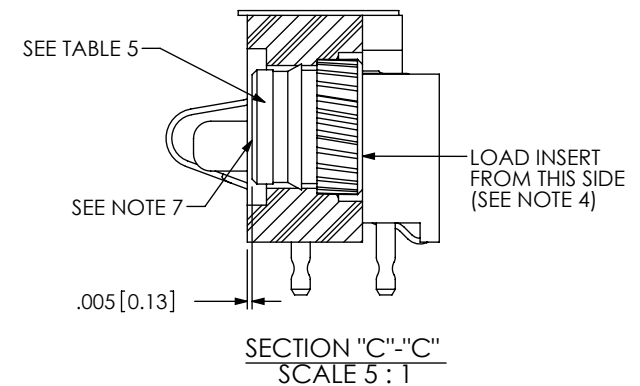


TABLE 4		
No. OF POS	"K"	"L"
-03	.880 [22.352]	.640 [16.26]
-05	1.080 [27.432]	.840 [21.34]
-07	1.280 [32.512]	1.040 [26.42]
-10	1.580 [40.132]	1.340 [34.04]
-15	2.080 [52.832]	1.840 [46.74]
-20	2.680 [68.072]	2.440 [61.98]
-25	3.180 [80.772]	2.940 [74.68]
-30	3.680 [93.472]	3.440 [87.38]

TABLE 5	
OPTION	THREADED INSERT
-E	INS-14-2-56-115
**M	INS-14-M2-115-N

** = METRIC THREADED INSERTS
TO BE FLASH NICKEL PLATED



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SHEET SCALE: 3:1

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BY: ROY LUO 5/20/2010 SHEET 3 OF 3