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LOC

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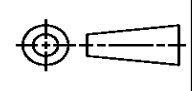
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-001322	29JAN2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2150385-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1339571  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1339571

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME			
		PRODUCT SPEC		END FEED HD-I APPLICATOR			
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1339571	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV B1

THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT  
L1339571

SET UP GAGE  
458638-3




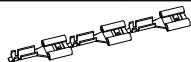



2000

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DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339571-1	B		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339571-1	B		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339571-7	B		-	-	SPARE PARTS KIT

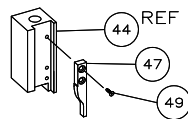
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: RECEPTACLE SHUR PLUG .156 DIA				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.03 [.080 IN]	F	22 - 18 AWG	
INSUL	3.56 [.140 IN]	F	2.16-3.18 [.085-.125 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
3.90-4.70 [.154-.185 IN]			408-8323	
TERMINAL	-	-		FEED
APPL SPEC	114-2042	-		19.56 [.770 IN]
TERMINALS APPLIED				
				
42581	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE				PIN PN AND LENGTH [IN]
mm <sup>2</sup> AWG				
18 AWG				354779-9 [.3035]
20 AWG				1-354779-9 [.3085]
22 AWG				2-354779-4 [.3110]
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

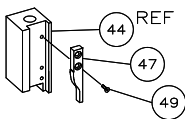
VIEW B ROTATED 180°

POST-FEED 40 mm STROKE

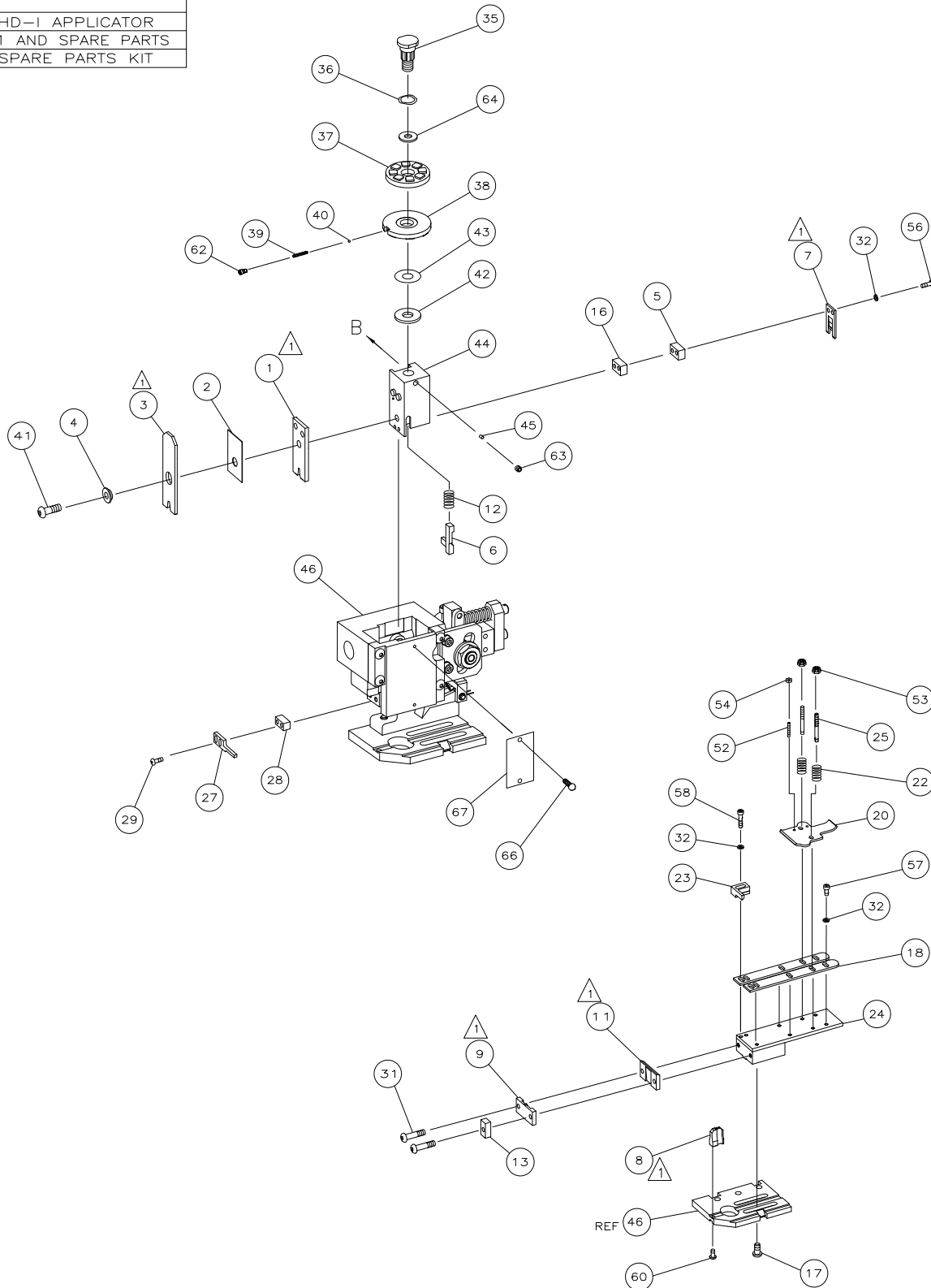
POST-FEED 30 mm STROKE



LEADMAKER OR BENCH G



K TERMINATOR BENCH MACHINE



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					61	
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60	
					59	
-	2	2	1-18023-3	SCR,SHC(M4X16)HOLD DOWN	58	
-	5	5	18023-9	SCR,SHC(M4X6)STRIP GUIDE	57	
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					55	
-	2	2	18029-1	NUT,HEX(M3)DRAG	54	
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					51	
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-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	32	
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31	
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-	2	2	3-690451-2	SPACER, STRIPPER	28	
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-	2	2	4-22281-1	SPRING, DRAG	22	
					21	
-	1	1	1338665-1	DRAG, STOCK	20	
					19	
-	2	2	1338663-5	GUIDE, LOWER STRIP	18	
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17	
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-	1	1	23846-1	SPRING, HOLD DOWN	12	
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△	-	1	1	690482-3	PLATE, FRONT SHEAR	9
△	1	2	1	1333216-5	ANVIL	8
△	-	1	1	690474-3	BLADE, SLUG	7
	-	1	1	459862-2	HOLD DOWN, TERMINAL	6
	-	1	1	240641-5	SPACER, SLUG BLADE	5
	-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
△	1	2	1	8-456134-0	CRIMPER, INSULATION	3
	-	1	1	455888-7	SPACER, CRIMPER	2
△	1	2	1	456419-6	CRIMPER, WIRE	1
-77	-71	-1	PART NO	DESCRIPTION	ITEM	

-77	-71	-1	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY			PARTS LIST		
DIMENSIONS: mm [INCHES]			MATL	HT TR	FIN
DO NOT SCALE PRINT.					
TOLERANCES UNLESS OTHERWISE SPECIFIED:					
1 PLC DEC ±			DR LLOFHOUSE	02JUL01 APP	02JUL01 F BACKHURST
2 PLC DEC ±			CHK -	REL 01AUG01	
3 PLC DEC ±				LLOFHOUSE	
ANGLES ±			AMP AMP Incorporated		
SURF TEXTURE: ✓			Horriburg, PA 17105-3608		
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX					
NAME			END FEED HD-I APPLICATOR		
SCALE			MACHINE REF		
DWG NO			1339571		
SHEET			1 of 1		
REV			B		

CUSTOMER AND ASSEMBLY DRAWING