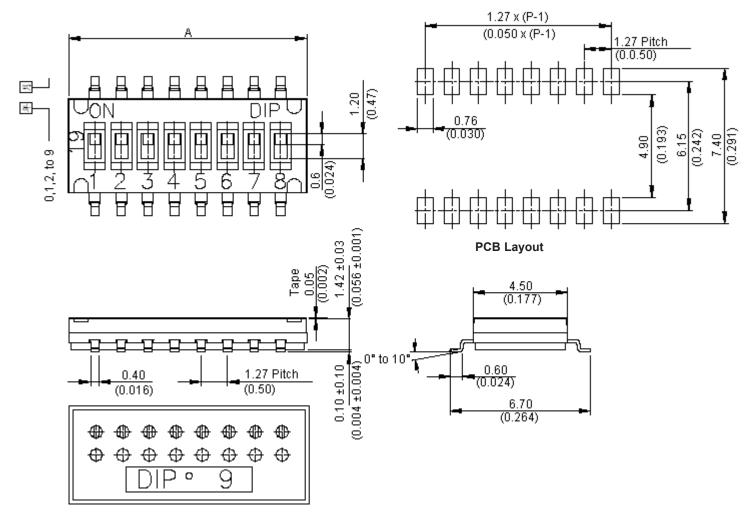


PART NO.

## MCDHN-02-V - Series

		REVISIONS						
ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
-	Α	RELEASED	Veena	12/8/08	Suresh	12/8/08	G. C	26/8/08



Dimensions: Millimetres (Inches)

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Veena	12/08/08
CHECKED BY:	DATE:
Suresh	12/08/08
APPROVED BY:	DATE:
G.Cook	26/08/08

	DRAWI	NG TITLE:						
DIL Switch - MCDHN Series								
	SIZE <b>A</b>	DWG NO.	M10001607	l -	TRONIC FII S-V_1_DWG	LE		REV A
	SCAL	E: NTS	U.O.M.: mm (Inches)		SHEET:	2	OI	5



#### PART NO.

### MCDHN-02-V - Series

	REVISIONS							
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# **Specifications:**

Mechanical life : 1000 cycles.

Operation force : 500gf.

Stroke : 0.6mm.

Operation temperature : -40°C to +85°C. Storage temperature : -40°C to +85°C.

Electrical:

 $\begin{tabular}{lll} Electrical life & : 1000 cycles. \\ Non-switching rating & : 100mA, 50V dc. \\ Switching rating & : 25mA, 24V dc. \\ Maximum contact resistance & : 100m$\Omega$ at initial. \\ Minimum insulation resistance & : 100m$\Omega$ at 500V dc. \\ Dielectric strength & : 300V ac/1 minute. \\ \end{tabular}$ 

Circuit : SPST.

Material:

Base : Nylon high-temperature thermoplastic.

Colour : Black.

Cover : Nylon high-temperature thermoplastic.

Colour : Black.

Actuators : LCP high-temperature thermoplastic.

Colour : White.

Contact : Alloy copper with gold plated.

Terminal : Brass with gold plated.

Tape : KAPTON.

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	DRAWI	NG TITLE:							
	DIL Switch - MCDHN Series								
	SIZE <b>A</b>	DWG NO.	M10001607		TRONIC FIL S-V_1_DWG	_E		REV A	
_	SCAL	E: NTS	U.O.M.: mm (Inches)		SHEET:	3	OF	5	



PART NO.

### MCDHN-02-V - Series

	REVISIONS							
ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
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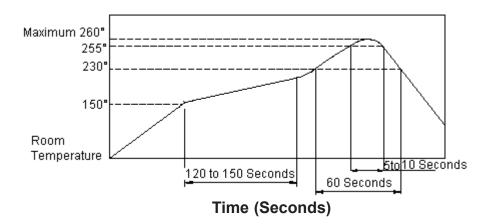
# **Soldering Process:**

### Cleaning:

- 1. Only tape sealed types apply to wash process.
- 2. Do not remove the tape before wash process.
- 3. After soldering process, do not continue the wash process immediately. Please wait for at least 3 minutes.
- 4. Apply alcoholic solvents as cleaning agent do not use other solvents or water.
- 5. Ultrasonic cleaning is not recommended.
- 6. The cleaning process per stage is maximum 1 minute and the whole cleaning time are not to exceed 3 minutes.
- 7. Do not impose any external force on switch while washing.

Any flux enters the switch may fail the conductivity.

# **Reflow Temperature Profile:**



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G.Cook	26/08/08

DRAW	DRAWING TITLE:							
DIL Switch - MCDHN Series								
SIZE A	DWG NO.	M10001607	ELECTRONIC FILE (F)NHDS-V_1_DWG			REV A		
SCAL	E: NTS	U.O.M.: mm (Inches)	es) SHEET: 4 OF			5		



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## MCDHN-02-V - Series

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### **Part Number Table**

Description	Part Number
DIL Switch 2 Way - Without Tape	MCDHN-02-V
DIL Switch 4 Way - Without Tape	MCDHN-04-V
DIL Switch 6 Way - Without Tape	MCDHN-06-V
DIL Switch 8 Way - Without Tape	MCDHN-08-V
DIL Switch 10 Way - Without Tape	MCDHN-10-V

## **Part Number Explanation:**



**Dip Switch**: F = Half Pitch Dip Switch (Terminal Length 8.1mm).

Selated :□= Without Tape.

**Soldering**: V = Lead Free Solderable.

http://www.farnell.com

http://www.newark.com

http://www.cpc.co.uk

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DRAW	NG TITLE:							
	DIL Switch - MCDHN Series							
SIZE <b>A</b>	DWG NO.	M10001607	l -	TRONIC FI S-V_1_DWG	LE		REV A	
SCALE: NTS		II O M · mm (Inches)		SHEET:	5	OF	: 5	