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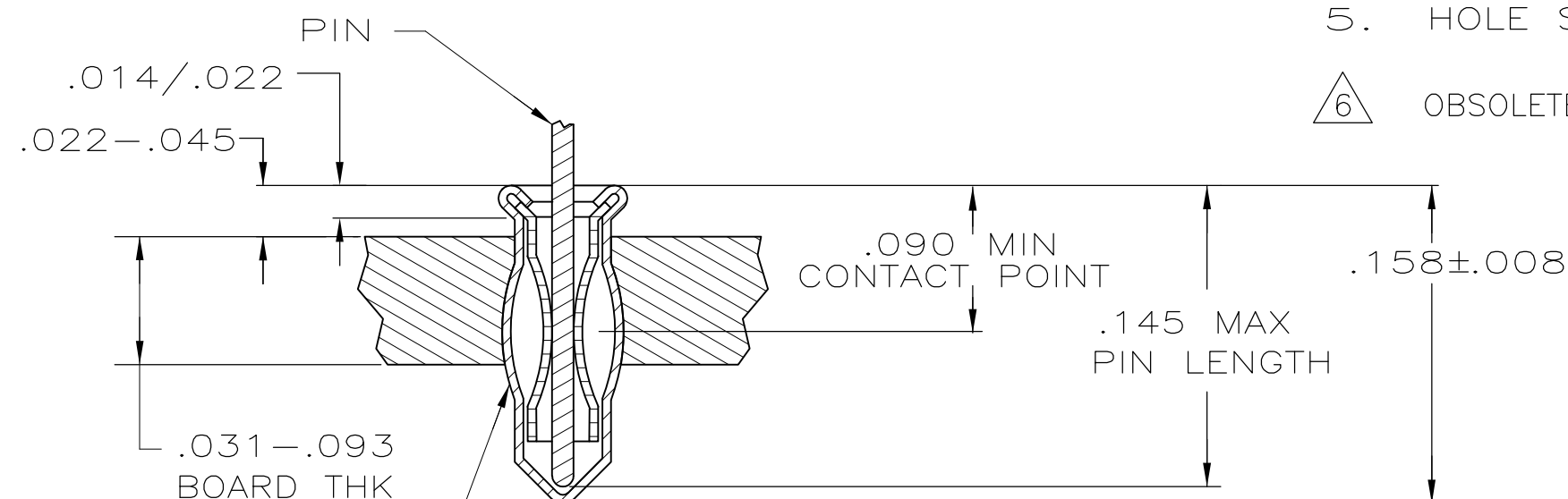
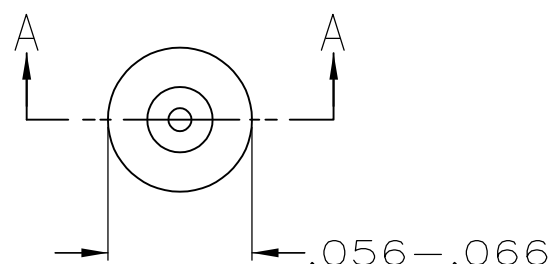
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LOC
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REVISIONS

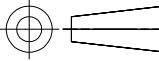
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	REVISED PER ECO-06-001742	31JAN06	JDP	JGH
	A1	REVISED PER ECO-09-024606	03NOV09	KK	AEG



SECTION A-A

- MATERIAL:
EYELET - COPPER PER ASTM B 152
SPRING - BERYLLIUM COPPER PER ASTM B 194
- TIN PLATE PER ASTM-B-545 .000100 MIN THICK
- GOLD PLATE PER ASTM B 488 .000030 MIN THICK ON CONTACT AREA.
- TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED .004 DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
- HOLE SIZE FOR HAND INSERTION 0.043-0.046
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

.090-.145	.012-.018	GOLD 	TIN 	 5645945-5-
	.015-.021			5645945-2
		TIN 		5645945-1
LENGTH	DIA 	SPRING	EYELET	PART NO
PIN		FINISH		
DWN G. ATTADIA - 20APR2005 DOCK5		 Tyco Electronics Corporation Harrisburg, PA 17105-3608		
CHK J. HAVENER 20APR2005				
APVD J. HAVENER 20APR2005		NAME		
PRODUCT SPEC 108-14008		MINIATURE SPRING SOCKET ASSEMBLY SERIES 1 SHORT		
APPLICATION SPEC 114-13152		SIZE	CAGE CODE	DRAWING NO
WEIGHT -		A3	00779	C-5645945
CUSTOMER DRAWING		SCALE	SHEET	REV
		NTS	1 OF 1	A1

THIS DRAWING IS A CONTROLLED DOCUMENT.	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC $\pm -$
	1 PLC $\pm -$
	2 PLC $\pm -$
	3 PLC $\pm -$
	4 PLC $\pm -$
MATERIAL	FINISH
NOTE 1	SEE TABLE