

# SPECIFICATION FOR APPROVAL

**CUSTOMER:** ARCERA

**MODEL NO:** 6025II (CeraDyna Fan)

**PART NO: FD2460-C0151E2AL** 

**DATE** : June 1, 2013

### **CUSTOMER APPROVAL**

**Taiwan Certification Office** 

ARX GROUP & ACT-RX TECHNOLOGY CORPORATION

2F, No. 192, Lien Chen Road, Chung Ho City,

Taipei, Taiwan, R.O.C.

by:   6/1'13   6/1'13   by:   6/1'13   by:   6/1'13   by:   6/1'13
--



# **CONTENTS**

1. <u>SCOPE</u>	3
2. ELECTRICAL	3
3. MATERIAL	4
4. MECHANICAL	4
5. EXPECTED LIFE SPAN (MTBF)	4
6. NOISE MEASUREMENT	5
7. <u>RELIABILITY</u>	6-7
8. PRODUCT LABEL	7
9. PERFORMANCE CHART	8
10. <u>ASSEMBLY DIAGRAM</u>	9
11. FREQUENCY GENERATOR (FG) SIGNAL OUTPUT	10
12. ORDERING AND OPERATING REMARKS	11
13. ROHS CERTIFICATION	12-18



#### 1. SCOPE

This document is a specification defining the electrical and mechanical characteristics of the product.

### 2. ELECTRICAL

Standard operating condition is 25℃, 65%RH ambient, unless otherwise specified.

	Item	Specification	Test Condition
1	Rated Voltage	24V ±10%	DC power supply
2	Rated Current	0.18 Amp (Typical)	DC power supply at Rated Voltage
3	Max. Current	0.23 Amp(SafetyRegulation)	DC power supply at Rated Voltage. This is for Safety Regulation.
4	<b>Rated Power</b>	4.32 W	At Rated Voltage.
5	Auto restart function	1 Sec. ON , 5 Sec. OFF cycling	At Rated Voltage when Rotor Locked
6	Starting Voltage	12V (Max.)	DC power supply
7	Insulation Resistance	10 MΩ (Min.)	Input 500V(DC) between Lead wire(+) and housing
8	Speed	4500 RPM ±10%	Measured at 5 minutes after starting under 25±5°C, 65± 5%RH ambient
9	Acoustical Noise	31.00 dB(A)(measurement tolerance ± 2 dBA)	Measured at typical speed with an acoustic microphone 1 meter away from the fan intake in a test chamber with background noise level below 18dB(A) under ISO-3745 Standard, refer to NOISE MEASUREMENT ITEM 7.
10	Static Pressure	4.95 mm-H <sub>2</sub> O (0.19 inch-H <sub>2</sub> O )	Refer to PERFORMANCE CHART ITEM 9 at zero airflow. This measurement is performed AMCA 210-99 Standard.
11	Air Flow	19.62 CFM (0.56CMM)	Refer to PERFORMANCE CHART ITEM 9 at zero static Pressure. This measurement is performed AMCA 210-99 standard.
12	Direction of rotation	Counter-anticlockwise	DC power supply, viewed from impeller.



#### 3. MATERIAL

Impeller		PBT UL94-V0
Frame		PBT UL94-V0
Bobbin		PBT UL94-V0
		24
Lead Wire	⊠ – : Black	UL 1007 AWG26⊠
	<b>⊠O/P:</b> White <b>⊠</b> Yellow	28

#### 4.MECHANICAL

Dimensions	L * W * H =60*60*25 (mm)
Weight	60grams
Standard operating temperature range	-10 °C ~ 75 °C
Standard storage temperature	-20 °C ~ 80 °C
	☐Two Ball Bearing
	☐One Ball One Sleeve Bearing
Bearing system	☐Sleeve Bearing
	Alloy Sleeve with Ceramic Shaft
	Ceramic Bearing with Ceramic Shaft

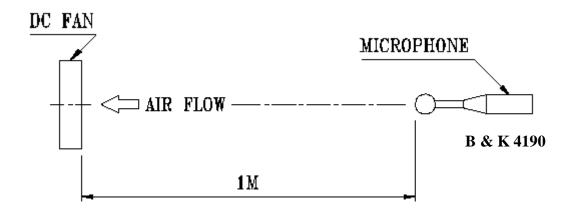
# **5.EXPECTED LIFE SPAN** (MTBF)

At a standard operating condition of 25±5 $^{\circ}$ C, 65±5 $^{\circ}$ RH ambient, the expected
life(expressed as Mean Time Between Failure) of products are evaluated under MIL-STD-781 Standard as below :
☐ Two Ball Bearing: 65000 hrs, Continuous operating under 25°C 65% RH
☐ One Ball One Sleeve Bearing : 50000 hrs , Continuous operating under 25°C 65% RH
$\square$ Sleeve Bearing: 30000 hrs, Continuous operating under 25°C 65% RH
$\square$ Alloy Sleeve with Ceramic Shaft : 300000 hrs , Continuous operating under 25°C
65%RH

□ Ceramic Bearing with Ceramic Shaft: 500000 hrs, Continuous operating under 25°C 65% RH



#### **6. NOISE MEASUREMENT:**



Noise is measured under Rated Voltage in free air in the anechoic chamber with B & K Nexus 4350 conditioning amplifier, with B & K 4190 microphone at a distance of one meter from the fan intake. The background noise is 18dBA max under the ISO-3745 Standard.



## 7. RELIABILITY

	Item	Specification	Test Condition
1	Locked Rotor Test	Flameproof and damage free	Rotor locked for 72 hrs with Rated Voltage
2	Reverse Voltage Test Protection	Yes	Reverse with Rated Voltage
3	<b>Balance Test</b>	No protruding beyond the circle within 10 seconds	The fan runs in a circle, scaled by fan radius plus 10mm, on a perfectly smooth plate for 10 seconds under the ISO 1940 G6.3 grade Standard.
4	Drop Test	All specified characteristics remain unchanged	Drop D.U.T.(The standard packing) from the test machine at 76cm below. Individual one angle, three diagonal corners and six planes under the ISTA-1A Standard.
5	Vibration Test	All specified characteristics remain unchanged	Ambient temp.: 25 °C±5 °C with Rated Voltage Amplitude: 0.4-2.5 mm Acceleration: 14.7 S/m² Frequency: 10HZ-60HZ Sweeping period: 1 min 10HZ-60HZ: 30 seconds 60HZ-10HZ: 30 seconds Total: 10 cycles This test is under the IEC 68-2-6 Standard.
6	High/Low Temperature Cycling	All specified characteristics remain unchanged	20 minutes slew rate +75 °C (1 hr) , -10 °C (1 hr) Total: 36 cycles with Rated Voltage This test is under IEC 68-2-38 Standard.
7	Low Temp. Storage	All specified characteristics remain unchanged	Tested under standard condition; after 500hrs, -20 °C storage, without power supply. This test is under IEC 68-2-1 Standard.
8	High Temp. Storage	All specified characteristics remain unchanged	Tested under standard condition; after 500hrs, 80 °C storage, without power supply. This test is under IEC 68-2-2



			Standard.
0	Distantais C4	M 1 A 611 C	Input 500V(AC) for 1 sec
9	Dielectric Strength	Max 1mA of leakage Current	between lead (+/-) and housing

### 8. PRODUCT LABEL



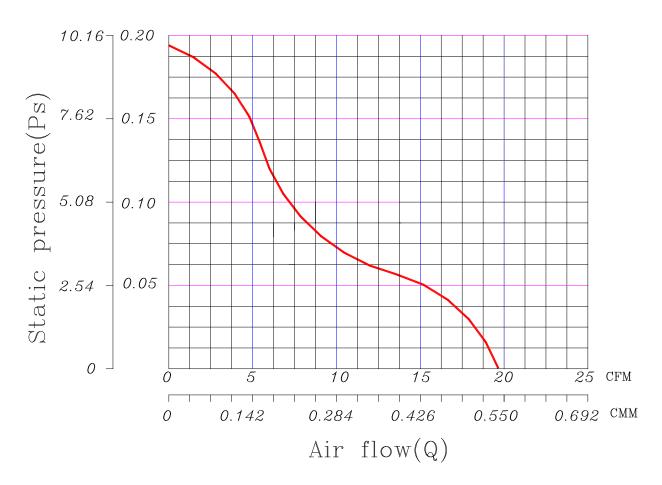


#### 9. PERFORMANCE CHART

This measurement is according to the AMCA 210-99 Standard.

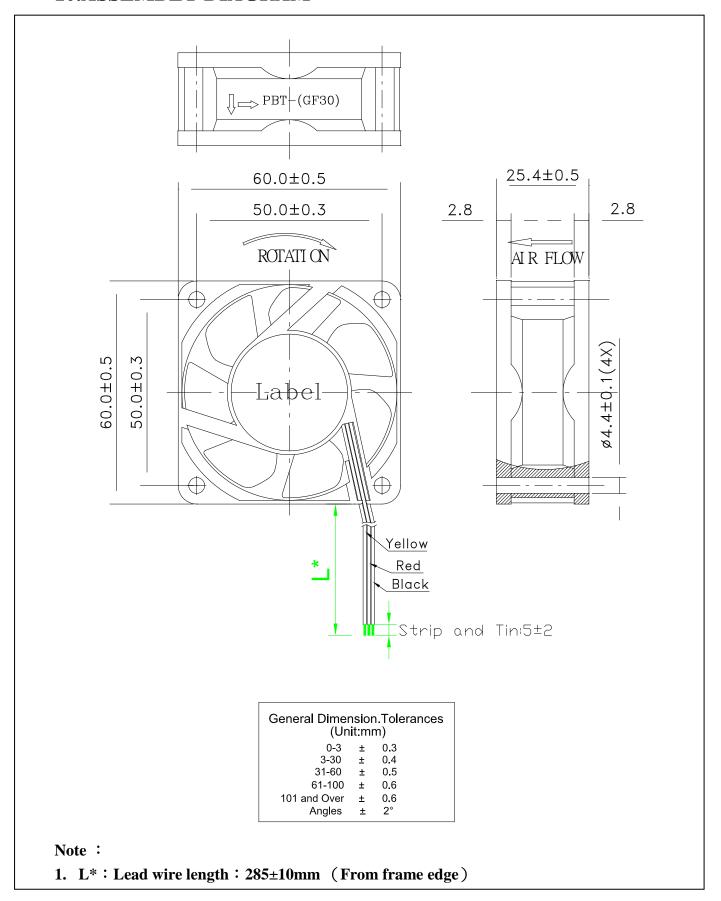
#### PQ curve for FD2460-C0151E3AL under Rated Voltage.

mm-H20 inch-H20





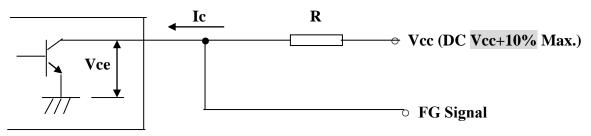
### 10.ASSEMBLY DIAGRAM



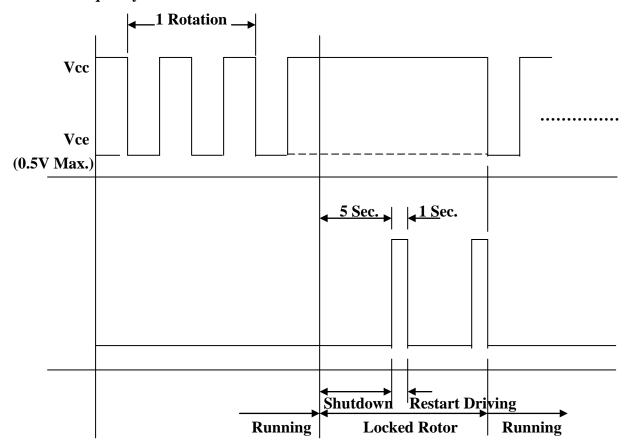


### 11. FREQUENCY GENERATOR(FG) SIGNAL Output:

11.1 Output circuit: Open collector mode



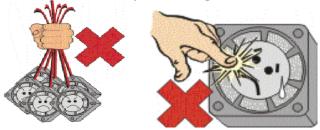
- 11.2 R=V/I (Out "R" value can be got by calculating)
- 11.3 Specification: Ic= 5mA Max.
- 11.4 Frequency Generator Waveform:





#### 12. ORDERING AND OPERATING REMARKS

- 12.1 Please indicate Part No. on every order.
- 12.2 For those not specified but vital to your requirement, ACT-RX is in full position to supply qualified substitutes.
- 12.3 ACT-RX does not guarantee the product if applications exceed specified limitations.
- 12.4 Please do not touch the impeller and never carry the fan the lead wires. The bearings and the lead wires may be damaged.



- 12.5 Please do not use the fan in the environment of corrosive gas or liquid.
- 12.6 Please do not store the fan in the environment of high humidity. Please avoid storage of the fan over 6 months. For long term storage, please connect power to the fan shortly every 6 months even through the fan is stored in room temperature.
- 12.7 Improper use may lead to malfunction. To ensure normal operation, avoid dipping the fan into watery and oily liquid, or exposing it to heat, etc.
- 12.8 Please do not lock the rotor for those fan models without Auto Restart function during operation to prevent over heating which may cause permanent damage.
- 12.9 Warrantee period is 12 months max. under the environment condition IP-20 specified in IEC60529.
- 12.10 All specifications subject to change without prior notice.



#### 13. ROHS CERTIFACTION



### **Test Report**

ACT-RX TECHNOLOGY CORPORATION Report No. : CE/2006/64775 2F, NO. 192, LIEN CHEN ROAD, CHUNG HO CITY, TAIPEI Date : 2006/06/21

HSIEN 235, TAIWAN, R. O. C. Page : 1 of 7

The following merchandise was (were) submitted and identified by the client as:

DC FAN Type of Product Sample Received 2006/06/14

Testing Date 2006/06/14 TO 2006/06/21

Test Result : - Please see the next page -

Operation Manager Signed for and on behalf of SGS TAIWAN LTD.

The content of this PDF file is in accordance with the original issued reports for reference only. This Test Report cannot be reproduced, except in full, without prior written permission of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this report is unlawful and offenders may be prosecuted to the fullest extent of the law.

SGS TAIWAN LIMITED

No. 136-1, Wu Kung Road, Wu Ku Industrial Zone, Taipei county, Taiwan. t(886-2) 22993939 1(886-2) 2299-3237 www.sgs.com.tw

REV:A00





ACT-RX TECHNOLOGY CORPORATION Report No. : CE/2006/64775

2F, NO. 192, LIEN CHEN ROAD, CHUNG HO CITY, TAIPEI Date : 2006/06/21

HSIEN 235, TAIWAN, R. O. C. Page : 2 of 7

#### **Test Result**

PART NAME NO.1 MIXED ALL PLASTIC (WIRE, FAN FRAME, 扇葉, 線架,

MAGNETIN STRIP)

PART NAME NO.2 MIXED ALL METAL (ENAMELE, BEARING, SILICON STEEL

PLATE, SHAFT, MOTOR CASE, SPRING, PCB)

T I4 (-)	TT-14 TH-41-1	1101	Result		
Test Item (s):	Unit	Method	MDL	No.1	No.2
Asbestos					
Amosite(CAS NO.012172-73- 5)	%	As per NIOSH 9000 method. Analysis was performed by XRD.	1	Negative	9020
Anthophyllite(CAS NO.017068-78-9)	%	As per NIOSH 9000 method. Analysis was performed by XRD.	1	Negative	2011Q
Chrysotile(CAS NO.012001- 29-5)	%	As per NIOSH 9000 method. Analysis was performed by XRD.	1	Negative	)EEE
Tremolite(CAS NO.014567- 73-8)	%	As per NIOSH 9000 method. Analysis was performed by XRD.	1	Negative	line el
Crocidolite(CAS NO.012001- 28-4)	%	As per NIOSH 9000 method. Analysis was performed by XRD.	1	Negative	Naca:
Actinolite(CAS NO.013768- 00-8)	%	As per MOSH 9000 method. Analysis was performed by XRD.	1	Negative	(244)

774 T4 (-)	Unit	7.0° - 4.1° - 3	MDL	Result	
Test Item (s):	Unit	M ethod		No.1	No.2
Chlorinated Paraffin (C10-C13) (CAS NO:010871- 26-2)	%	With reference to USEPA3540C or USEPA3550C. Analysis was performed by GC/MS or GC/ECD.	0.01	N.D.	155.5

The content of this PDF file is in accordance with the original issued reports for reference only. This Test Report cannot be reproduced, except in full, without prior written permission of the Company, Any unauthorized alteration, forgery or falsification of the content or appearance of this report is unlawful and offenders may be prosecuted to the fullest extent of the law.

SGS TAIWAN LIMITED

No. 136-1, Wu Kung Road, Wukku Industrial Zone, Taipei county, Taiwan.

1(886-2) 22993939 f(886-2) 2299-3237 www.sgs.com.tw





ACT-RX TECHNOLOGY CORPORATION Report No. : CE/2006/64775 2F, NO. 192, LIEN CHEN ROAD, CHUNG HO CITY, TAIPEI Date : 2006/06/21

HSIEN 235, TAIWAN, R. O. C. Page : 3 of 7

			MDL	Result	
Test Item (s):	Unit	Method		No.1	No.2
Monobromobiphenyl	%		0.0005	N.D.	1000
Dibromobiphenyl	%	1 1	0.0005	N.D.	39444
Tribromobiphenyl	%	1 1	0.0005	N.D.	) HH.H.
Tetrabromobiphenyl	%	With reference to	0.0005	N.D.	)(H=+)
Pentabromobiphenyl	%	USEPA3540C or	0.0005	N.D.	New H
Hexabromobiphenyl	%	USEPA3550C. Analysis was	0.0005	N.D.	Net el
Heptabromobiphenyl	%	performed by HPLC/DAD, LC/MS or GC/MS.	0.0005	N.D.	//55.5
Octabromobiphenyl	%	(prohibited by 2002/95/EC	0.0005	N.D.	
Nonabromobiphenyl	%	(RoHS), 83/264/EEC, and	0.0005	N.D.	XEEE
Decabromobiphenyl	%	76/769/EEC)	0.0005	N.D.	NEER
Total PBBs	%	1 1	-	N.D.	)###
(Polybrominated biphenyls)/Sum of above					
Monobromobiphenyl ether	%		0.0005	N.D.	xeee
Dibromobiphenyl ether	%	7 1	0.0005	N.D.	10222
Tribromobiphenyl ether	%	1 1	0.0005	N.D.	11
Tetrabromobiphenyl ether	%	1 1	0.0005	N.D.	1555
Pentabromobiphenyl ether	%	With reference to	0.0005	N.D.	35.7.5
Hexabromobiphenyl ether	%	USEPA3540C or	0.0005	N.D.	(5.55)
Heptabromobiphenyl ether	%	USEPA3550C. Analysis was	0.0005	N.D.	(5.55)
Octabromobiphenyl ether	%	performed by HPLC/DAD,	0.0005	N.D.	( <u>======</u>
Nonabromobiphenyl ether	%	LC/MS or GC/MS.	0.0005	N.D.	Y252
Decabromobiphenyl ether	%	(prohibited by 2002/95/EC	0.0005	N.D.	HEER
Total PBBEs(PBDEs) (Polybrominated biphenyl ethers)/Sum of above	%	-(RoHS), 83/264/EEC, and - 76/769/EEC)	-	N.D.	(HEE)
Total of Mono to Nona- brominated biphenyl ether. (Note 4)	%		-	N.D.	New

The content of this PDF file is in accordance with the original issued reports for reference only. This Test Report cannot be reproduced, except in full, without prior written permission of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this report is unlawful and offenders may be prosecuted to the fullest extent of the law.

SGS TAWANLIMITED

NO. 136-1, Wu Kung Road, Wuku Industrial Zone, Taipei county, Taiwan. (886-2) 22993393 (1686-2) 2299-3237 www.sgs.com.tw





ACT-RX TECHNOLOGY CORPORATION 2F, NO. 192, LIEN CHEN ROAD, CHUNG HO CITY, TAIPEI

HSIEN 235, TAIWAN, R. O. C.

Report No. : CE/2006/64775

Date : 2006/06/21

Page : 4 of 7

T4 T4 (-)	Unit	Method	MDL	Result	
Test Item (s):	Ont	Method		No.1	No.2
Mirex(CAS NO:002385-85-5)		Analysis was performed by GC/MS.	4	N.D.	1999

Test Item (s):	Unit	Method	MDL	Result	
				No.1	No.2
PCBs(Polychlorinated Biphenyls)(CAS NO:001336- 36-3)	ppm	With reference to USEPA 8082A. Analysis was performed by GC/MS or GC/ECD.	0.5	N.D.	ISTS

Test Item (s):	Unit	Method	MDL	Result	
				No.1	No.2
Polychlorinated Naphthalene		With reference to USEPA 8081B. Analysis was performed by GC/MS.	5	N.D.	1000

Test Item (s):	Unit	Method	MDL	Result	
				No.1	No.2
PCTs(Polychlorinated Terphenyls)	ppm	With reference to USEPA 8082A. Analysis was performed by GC/MS or GC/ECD.	0.5	N.D.	श्चिम्

Test Item (s):	Unit	Method	MDL	Result	
				No.1	No.2
PVC (CAS №:9002-86-2)	%	Analysis was performed by FTIR/ATR and Pyrolyzer-GC/MS.	1	Negative	79

The content of this PDF file is in accordance with the original issued reports for reference only. This Test Report cannot be reproduced, except in full, without prior written permission of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this report is unlawful and offenders may be prosecuted to the fullest extent of the law.

SGS TAWANLIMITED

NO. 136-1, Wu Kung Road, Wuku Industrial Zone, Taipei county, Taiwan. (886-2) 22993393 (1686-2) 2299-3237 www.sgs.com.tw





ACT-RX TECHNOLOGY CORPORATION 2F, NO. 192, LIEN CHEN ROAD, CHUNG HO CITY, TAIPEI

HSIEN 235, TAIWAN, R. O. C.

Report No. : CE/2006/64775

Date : 2006/06/21

: 5 of 7 Page

Test Item (s):	Unit	Method	MDL	Result	
				No.1	No.2
Chromium VI (Cr+6)	ppm	UV-VIS(US EPA 7196A) after reference to US EPA 3060A.	2	N.D.	N.D.
Cadmium (Cd)	ppm	ICP-AES after reference to EN 1122, method B:2001 or other acid digestion.	2	N.D.	N.D.
Mercury (Hg)	ppm	ICP-AES after reference to US EPA 3052 or other acid digestion.	2	N.D.	N.D.
Lead (Pb)	ppm	ICP-AES after reference to US EPA 3050B or other acid digestion.	2	N.D.	23.3

NOTE: (1) N.D. = Not detected (<MDL)

- (2) ppm = mg/kg
- (3) MDL = Method Detection Limit
- (4) Decabromobiphenyl ether (DecaBDE) in polymeric applications is exempted by Commission Decision of 13 Oct 2005 amending Directive 2002/95/EC notified under document 2005/717/EC.
- (5) PBBEs=PBDEs=Polybrominated Diphenyl Ethers=PBDOs=PBBOs.
- (6) " " = Not Regulation
- (7) The MDL is 5ppm for the single compound of CP

The content of this PDF file is in accordance with the original issued reports for reference only. This Test Report cannot be reproduced, except in full, without prior written permission of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this report is unlawful and offenders may be prosecuted to the fullest extent of the law.

SGS TAIWAN LIMITED

NO. 136-1, Wu Kung Road, WuKu Industrial Zone, Taipei county, Taiwan. t(886-2) 22993339 ((886-2) 2299-3237 www.sgs.com.tw





ACT-RX TECHNOLOGY CORPORATION 2F, NO. 192, LIEN CHEN ROAD, CHUNG HO CITY, TAIPEI HSIEN 235, TAIWAN, R. O. C.

Date : 2006/06/21

Report No. : CE/2006/64775

Page : 6 of 7

#### PART NAME NO.1:





The content of this PDF file is in accordance with the original issued reports for reference only. This Test Report cannot be reproduced, except in full, without prior written permission of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this report is unlawful and offenders may be prosecuted to the fullest extent of the law.

SGS TAWAN LIMITED

NO. 186-1, Yu Kung Road, Wuku Industrial Zone, Taipei county, Taiwan.

(886-2) 22993939 (686-2) 2299-3237 www.sgs.com.tw





ACT-RX TECHNOLOGY CORPORATION 2F, NO. 192, LIEN CHEN ROAD, CHUNG HO CITY, TAIPEI Date

HSIEN 235, TAIWAN, R. O. C.

Report No. : CE/2006/64775

: 2006/06/21

Page : 7 of 7

#### PART NAME NO.2:





The content of this PDF file is in accordance with the original issued reports for reference only. This Test Report cannot be reproduced, except in full, without prior written permission of the Company, Any unauthorized alteration, forgery or falsification of the content or appearance of this report is unlawful and offenders may be prosecuted to the fullest extent of the law.

SGS TAIWAN LIMITED

No. 136-1, Wu Kung Road, Wukku Industrial Zone, Taipei county, Taiwan.

1(886-2) 22993939 f(886-2) 2299-3237 www.sgs.com.tw