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LOC

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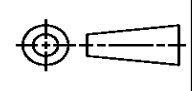
REVISIONS


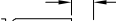

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D1	ECR-14-002916	27FEB2014	GK	HMR



REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150059-2


FOR REPLACEMENT PARTS FOR APPLICATOR 1339547
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1339547

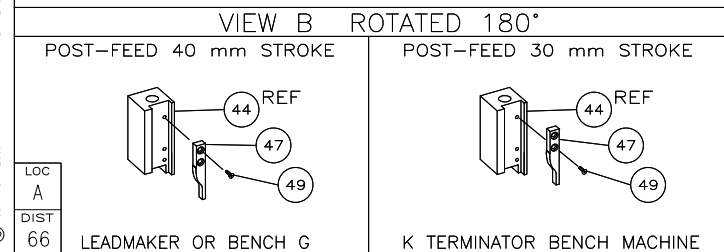
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
DIMENSIONS:		CHK	RAGHAVENDRA				
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
		0 PLC ±		END FEED HD-I APPLICATOR			
		1 PLC ±					
2 PLC ±		APVD		RAGHAVENDRA			
3 PLC ±		PRODUCT SPEC					
4 PLC ±		APPLICATION SPEC					
ANGLES ±		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH		CUSTOMER DRAWING		A3		©- 1339547	
MATERIAL		SCALE		SHEET 1 OF 2		REV D1	

CRIMP DATA				AMP TERMINAL	AMP CRIMP SPECS
TERMINAL NAME: .187" SERIES POSITIVE LOCK (MARKII) RECEP.					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.57 [.062 IN]	F	24-20 AWG or 0.22-0.53mm ²		
INSUL	3.30 [.130 IN]	F	1.50-2.70 [.059-.106 IN]		
WIRE STRIP LENGTH			APPL INSTRUCTION		
4.00-5.00 [.157-.197 IN] 			408-8323		
TERMINAL	-	-		FEED	
APPL SPEC	114-5041	-		22.10 [.870 IN]	

WIRE SIZE mm ² AWG		CRIMP HEIGHT		PIN PN & LENGTH [IN]
0.50mm ²		1.09 ±0.05	[.043 ±.002 IN]	3-354779-7 [.3175]
0.30mm ²		1.06 ±0.05	[.042 ±.002 IN]	3-354779-9 [.3185]
0.20mm ²		1.00 ±0.05	[.039 ±.002 IN]	4-354779-4 [.3210]

 **RECOMMENDED SPARE PARTS.**

- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



		21		2		2-45045-1		CRIMPER, WIRE				ITEM NO	
		-77		-71		-1		PART NO		DESCRIPTION			
												← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	
QTY REQD PER ASSY						PARTS LIST							
DIMENSIONS: mm [INCHES]						MATL		HT TR		FIN			
DO NOT SCALE PRINT.								-		-		-	
TOLERANCES UNLESS SPECIFIED:						DR		22FEB01		APP		22FEB01	
1 PLC DEC ±						M.CLIFFORD		F.BACKHURST					
2 PLC DEC ±						CHK		REL		21MAR01		L.LOFTHOUSE	
3 PLC DEC ±						-							
ANGLES ±													
SURF TEXTURE: ✓						NAME		END FEED HD-I APPLICATOR				MACHINE REF	
REMOVE BURRS, BREAK						SCALE		D		DWG NO		1339547	
SHARP EDGES R0.38 MAX						-							
CAGE CODE 00779						CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO -	
DATE													