

DO NOT SCALE

DIMENSIONS IN mm

METRIC

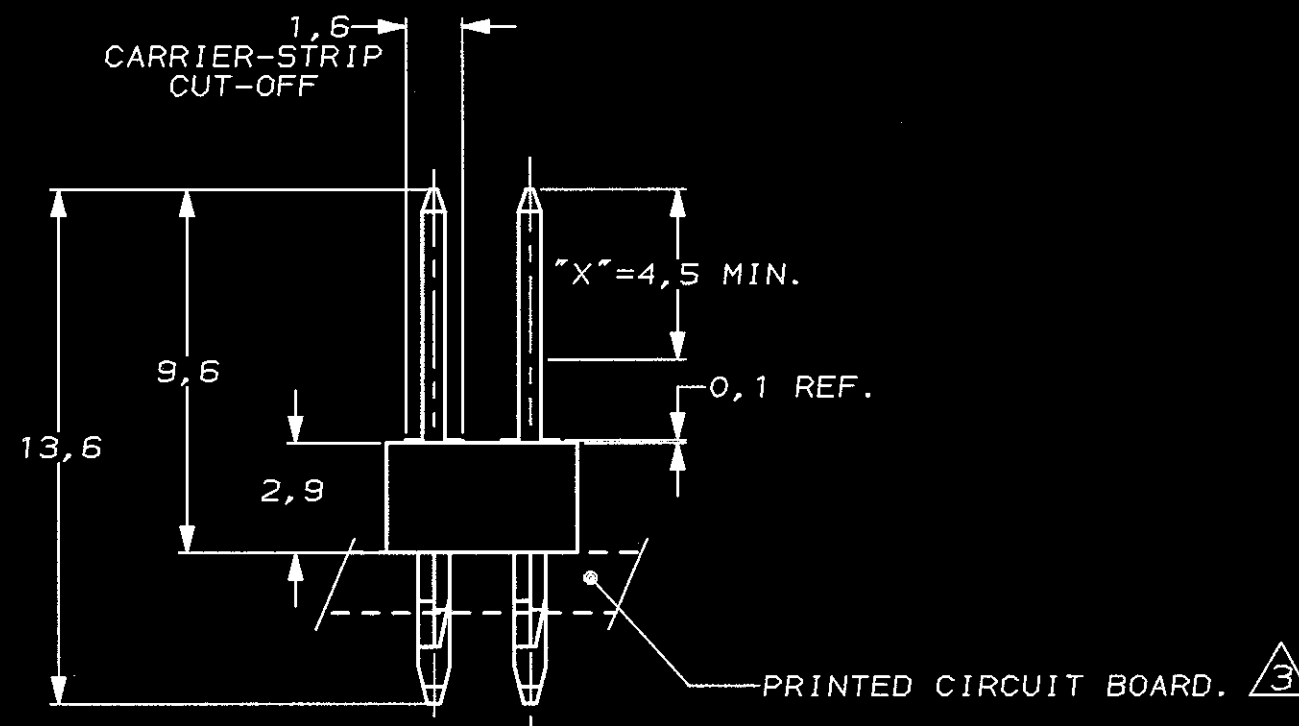
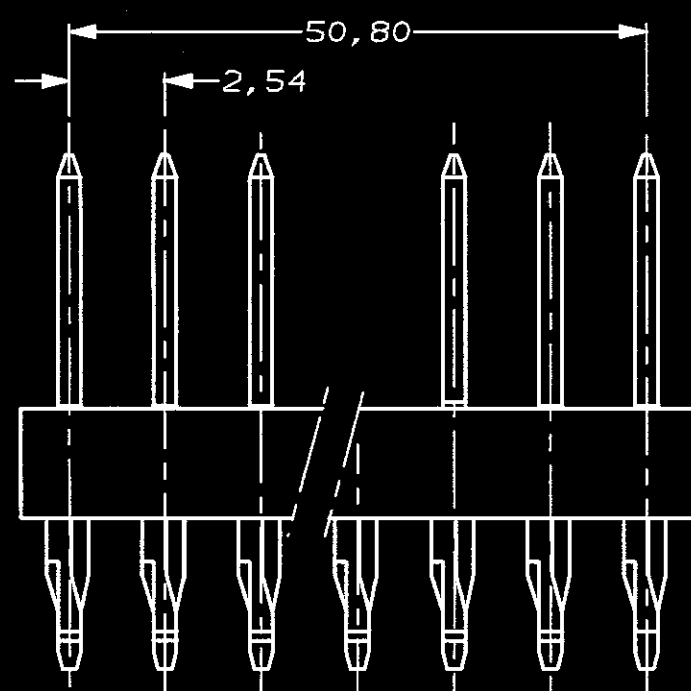
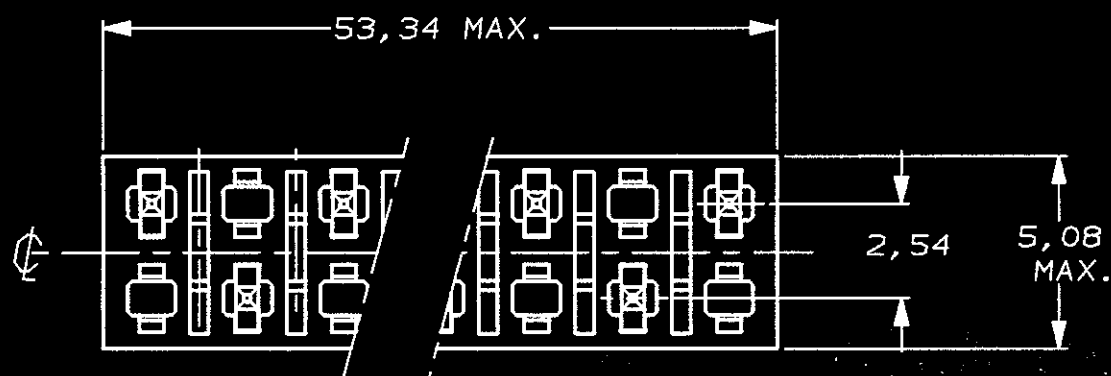
THIRD ANGLE

PROJECTION



NOTES:

- 1 CONTACT/HOUSING RETENTION FORCE > 1,5 N.
- 2 MATERIAL HOUSING: GREEN GLASSFILLED POLYESTER
MATERIAL CONTACT: PHOSPHOR BRONZE
- 3 ACTION PIN SUITABLE FOR 1,6mm P.C.BOARD THICKNESS
- 4 PLATING:
AREA "X" Au-PLATED 0,76µm THICKNESS
ACTION-PIN AREA SnPb PLATED 1,27µm THICKNESS
UNDERCOATING 1,27µm Ni ALL OVER



P.C.B. HOLE DIM. ACTION PIN

DRILLED HOLE	:1,15 ±0,025	mm
FIN. HOLE	:0,94 to 1,09	mm
AFTER REFLOW	:0,91 to 1,09	mm
Cu-thks	:0,025 to 0,075	mm
SnPb-thks	:0,004 to 0,010	mm

FINISH				MATERIAL		PARTNUMBER	
-	-	-	-	CUSTOMER DRAWING		FOR REFERENCE ONLY WILL NOT BE UPDATED	
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-	-	-	-	THIS DRAWING IS UNPUBLISHED		RELEASED FOR PUBLICATION	
-	-	-	-	AMP		AMP HOLLAND B.V. s-Hertogenbosch, The Netherlands.	
-	-	-	-	NAME		AMP MODU MOD II HEADER, 21 POS.	
0	EH-1396-95	D.C.	RdB	16.11.95		WITH ACTION PIN AND STAGGERED LOADING	
LTR.	REVISION RECORD	DR.	CHK.	DATE			
DR.	B. AMPCHROER	CHK.	B. BLICK	APP.		DWG. No.	
DATE:	16.11.95	DATE:	16.11.95	DATE:		C-188828	
				REV. LTR.		SHEET	
				0		1 OF 1	
						A3	