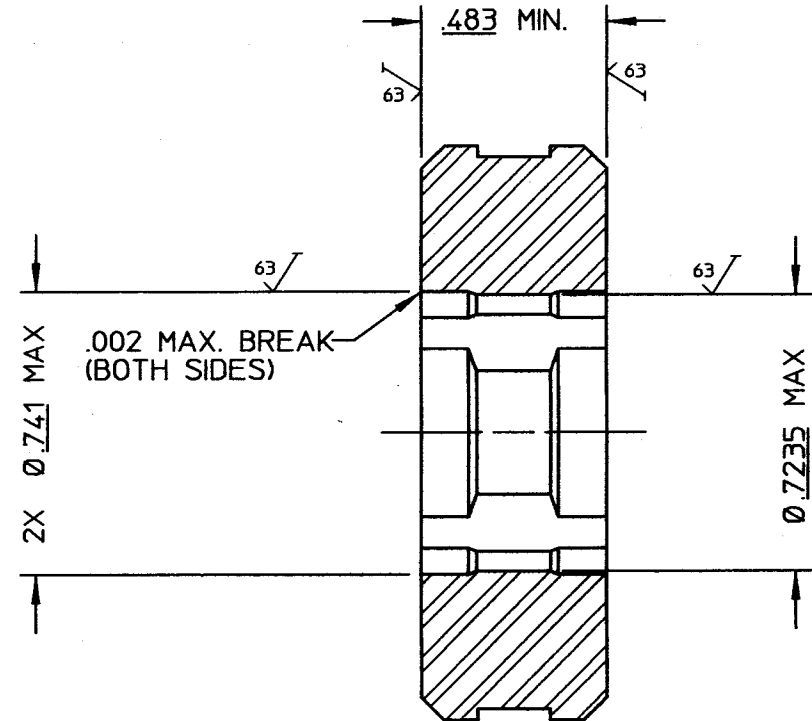
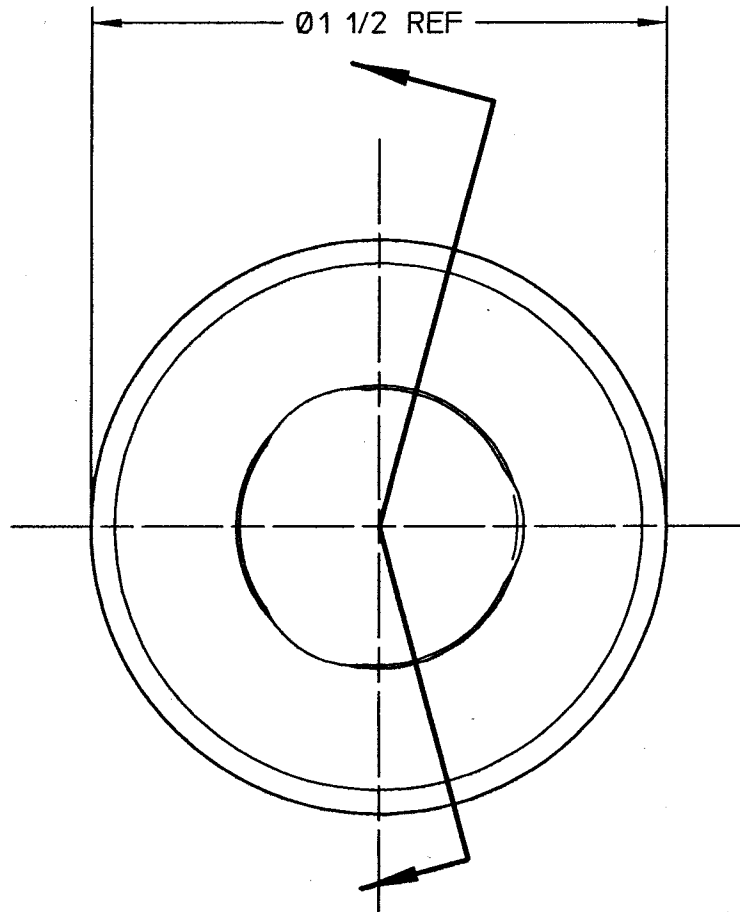


REV	DESCRIPTION	DATE
A	RELEASE	11/20/02



FORM KE104 REV C By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.

MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)						
HEAT TREAT TO:	-	SPEC:	XX, XXX ±	.01, .005	MAX WEAR DIMENSIONS SWAGE GAGE - M12 HUCKSPIN			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: TRK	CK: <i>HR</i>	DATE: 11/20/02	SCALE: NONE
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FAC.		A 8-HG-S-MHS12	
SURFACES TO BE ○, //, ⊕, ⊥, & □ WITHIN .005 T.I.R.			FINAL ASSY:		FAC.			