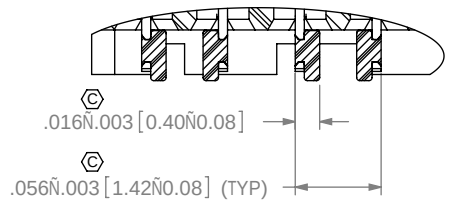
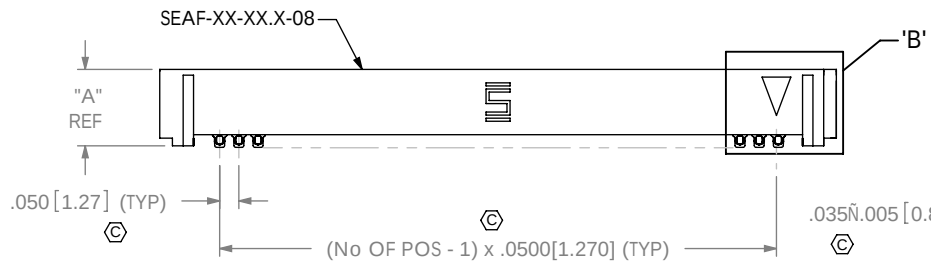
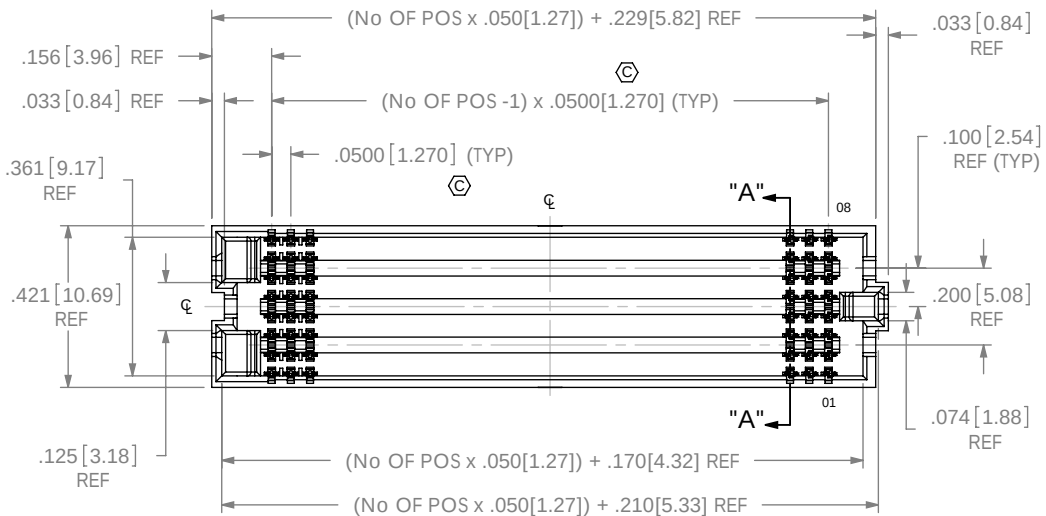


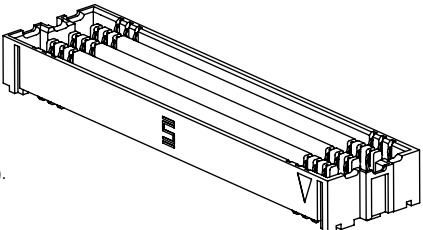
FIG. 1

-08: 8 ROW
(SEAF-30-05.0-XX-08-1 SHOWN)
(ALL CONTACTS NOT SHOWN FOR CLARITY)

DO NOT
SCALE FROM
THIS PRINT



DETAIL 'T'
SCALE 8 : 1



SEAF-XX-XX.X-XX-XX-X-XX

No OF POSITIONS
****-10, ***-15, *****-19, -20, -25, -30, -40, -50
(PER ROW)

LEAD STYLE
-05.0: .199[5.06] HEIGHT
-06.0: .238[6.05] HEIGHT
-06.5: .258[6.55] HEIGHT
(SEE TABLE 1)

PLATING SPECIFICATION
-L: LIGHT GOLD IN CONTACT
AREA, MATTE TIN ON TAIL
(USE SUB-C-209-XX.X-L-X)
-SM: SELECTIVE GOLD IN
CONTACT AREA, MATTE TIN
ON TAIL. (USE SUB-C-209-XX.X-S-X)
-S: SELECTIVE GOLD IN CONTACT
AREA, MATTE TIN ON TAIL.
(USE SUB-C-209-XX.X-S-X)

ROW
-04: 4 ROWS (SEE FIG. 12, SHT 6)
-05: 5 ROWS (SEE FIG. 6, SHT 3)
-06: 6 ROWS (SEE FIG. 5, SHT 3)
-08: 8 ROWS (SEE FIG. 1)
-10: 10 ROWS (SEE FIG. 2, SHT 2)

** = NOT RELEASED FOR PRODUCTION.
*** = ONLY AVAILABLE WITH BODY
HEIGHT -.05.0 AND -.10 ROW.
**** = 10 POSITION ONLY AVAILABLE
IN 4 ROW
*****=ONLY AVAILABLE WITH -.06.5
LEAD STYLE AND -.06 ROW.
*****= -LP OPTION REQUIRED FOR
SEAC MATE ONLY.
☒ =ONLY AVAILABLE WITH -.06.5
LEAD STYLE AND -.04 ROW

- OPTION
- A: ALIGNMENT PIN
(SEE FIG. 3, SHT 2)
(NOT AVAILABLE WITH
-19 POSITION)
 - K: KAPTON PAD
(SEE FIG. 4, SHT 2)
 - *****-LP: LATCH POST OPTION
(SEE FIG. 13, SHT 6)
 - TR: TAPE & REEL
 - ** -N: NOTCH
(SEE FIG.7, SHT 4)
(ONLY AVAILABLE IN
SEAF-30-05.0-XX-06-X-XX)
 - ** -04: DIFF PAIR, (SEE FIG. 8, SHT 5)
(ONLY AVAILABLE IN
10 ROW, 30 POSITION)
 - ** -08: DIFF PAIR, (SEE FIG. 9, SHT 5)
(ONLY AVAILABLE IN
10 ROW, 30 POSITION)
 - ** -12: DIFF PAIR, (SEE FIG. 10, SHT 5)
(ONLY AVAILABLE IN
10 ROW, 30 POSITION)
 - ** -16: DIFF PAIR, (SEE FIG. 11, SHT 5)
(ONLY AVAILABLE IN
10 ROW, 30 POSITION)
- SOLDER COMPOSITION & STYLE
- 1: 63% TIN / 37% LEAD
CHARGE TAIL
(USE SUB-C-209-XX.X-S-1)
 - 2: 95.5% TIN / 3.8% SILVER /
.7% COPPER CHARGE TAIL
(USE SUB-C-209-XX.X-S-2)

TABLE 2				
STACK HEIGHT				
SEAF LEAD STYLE	SEAM LEAD STYLE			
	-02.0	-03.0	-03.5	
-05.0	7mm	8mm	8.5mm	
-06.0	8mm	9mm	9.5mm	
-06.5	8.5mm	9.5mm	10mm	

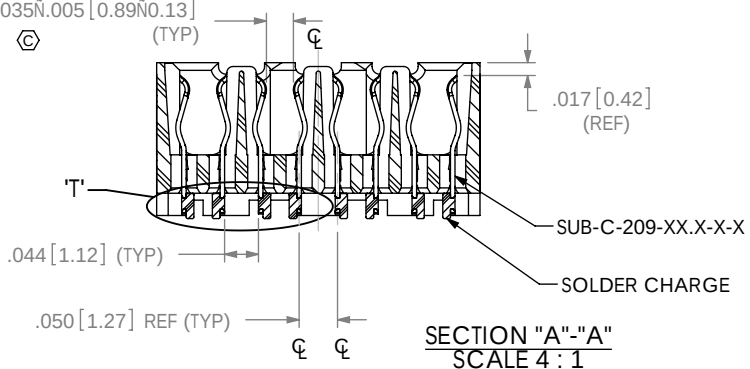
TABLE 1			
STYLE	"A"	BODY CALLOUT	CONTACT
-05.0	0.199 [5.05]	SEAF-XX-05.0-XX-X	SUB-C-209-05.0-X-X
-06.0	0.238 [6.05]	SEAF-XX-06.0-XX-X	SUB-C-209-06.0-X-X
-06.5	0.258 [6.55]	SEAF-XX-06.5-XX-X	SUB-C-209-06.5-X-X

- NOTES:
1. © REPRESENTS A CRITICAL DIMENSION.
 2. MINIMUM PUSHOUT FORCE: .75 LBS.
 3. PARTS TO BE PACKAGED IN TRAY (UNLESS -TR OPTION IS SELECTED).
 4. 5 ROW SOLDER TAILS ARE NOT SYMMETRICAL WITH BODY
WIDTH (DIM .321[8.15]); SEE FIG. 6, SHEET 3).
 5. INSPECT DIMENSION AT 4 CORNERS OF PART.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: L.C.P., COLOR: BLACK
CONTACT OR TERMINAL: COPPER ALLOY



SECTION "A"-A"
SCALE 4 : 1



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.050 PITCH SOCKET ARRAY ASSEMBLY
DWG. NO.
SEAF-XX-XX.X-XX-XX-X-XX
BY: BRATCHER 05/27/2004 SHEET 1 OF 6

FIG. 2
-10: 10 ROW
(SAME AS FIG. 1, EXCEPT AS SHOWN)
(SEAF-30-05.0-XX-10-1 SHOWN)
(ALL CONTACTS NOT SHOWN FOR CLARITY)

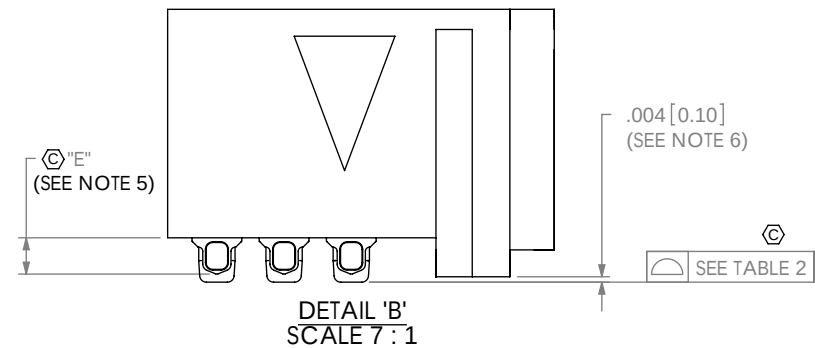
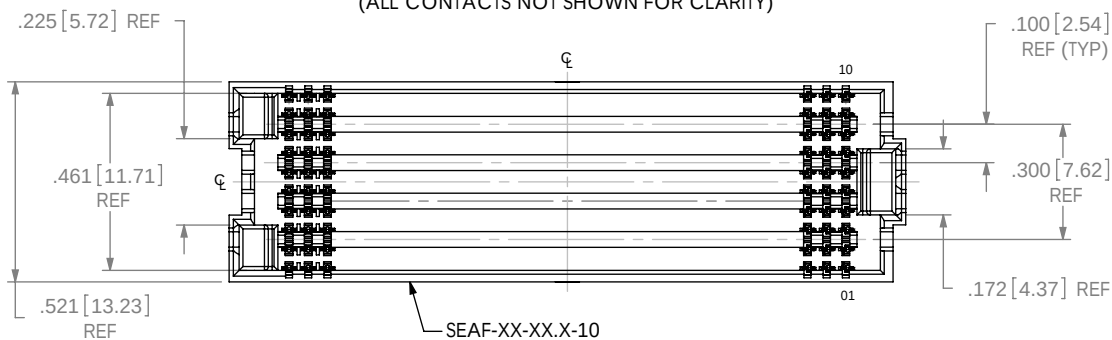


TABLE 4	
POSITION	FLATNESS
-10 TO -30	.006[0.15]
-40	.009[0.23]
-50	.009[0.23]

TABLE 5	
LEAD STYLE	"E"
-05.0	.0270[0.686]
-06.0	.0660[1.676]
-06.5	.0860[1.422]

FIG. 3
-A: ALIGNMENT PINS OPTION
(SAME AS FIG. 1, EXCEPT AS SHOWN)
(SEAF-30-05.0-XX-08-1-A SHOWN)
(ALL CONTACTS NOT SHOWN FOR CLARITY)

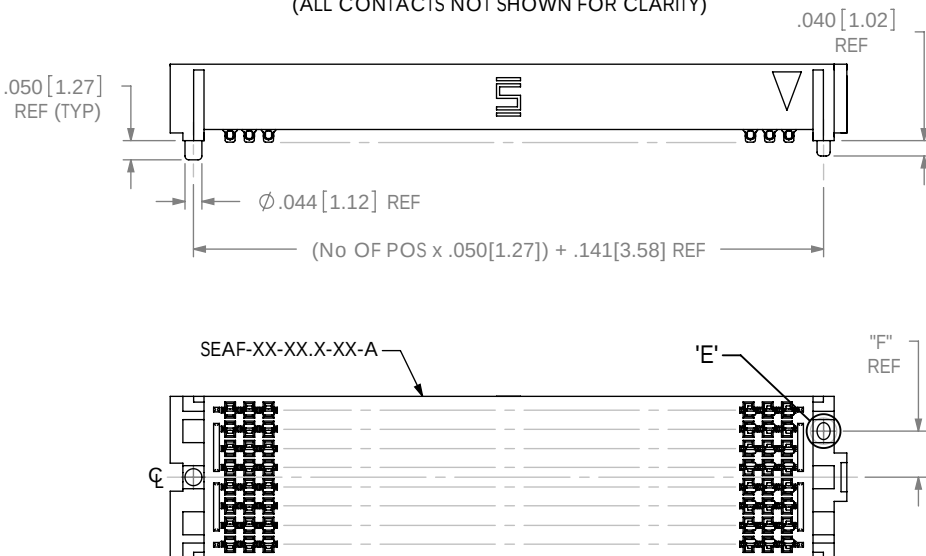


TABLE 6	
No. OF ROWS	"F"
-04	.079[2.01]
-05	.120[3.05]
-06	.120[3.05]
-08	.120[3.05]
-10	.120[3.05]

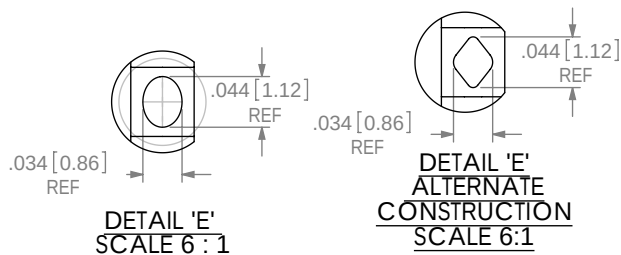


FIG. 4
-K: KAPTON PAD OPTION
(SEAF-30-05.0-XX-08-1-K SHOWN)
(SAME AS FIG. 1, EXCEPT AS SHOWN)
(ALL CONTACTS NOT SHOWN FOR CLARITY)
(HAND PLACE USE K-850-650)

DOT APPLICATOR-KAPTON TAPE: USE
-04 ROW: K-DOT-.138-.250-.005
-05/-06 ROW: K-DOT-.236-.343-.005
-08 ROW: K-DOT-.325-.450-.005
-10 ROW: K-DOT-.404-.500-.005

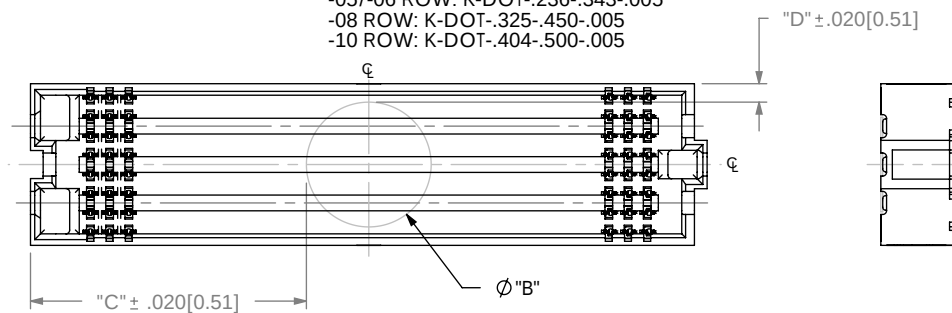


TABLE 3			
ROW	"B"	"C"	"D"
-04	0.138 [3.50]	(((No OF POS x .050[1.27]) + .263[6.68]) - "B") / 2	0.042 [1.07]
-05, -06	0.236 [6.00]		0.043 [1.09]
-08	0.325 [8.25]		0.048 [1.22]
-10	0.404 [10.25]		0.059 [1.50]

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SHEET SCALE: 2:1

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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.050 PITCH SOCKET ARRAY ASSEMBLY

DWG. NO.
SEAF-XX-XX.X-XX-XX-X-XX

BY: BRATCHER 05/27/2004 SHEET 2 OF 6

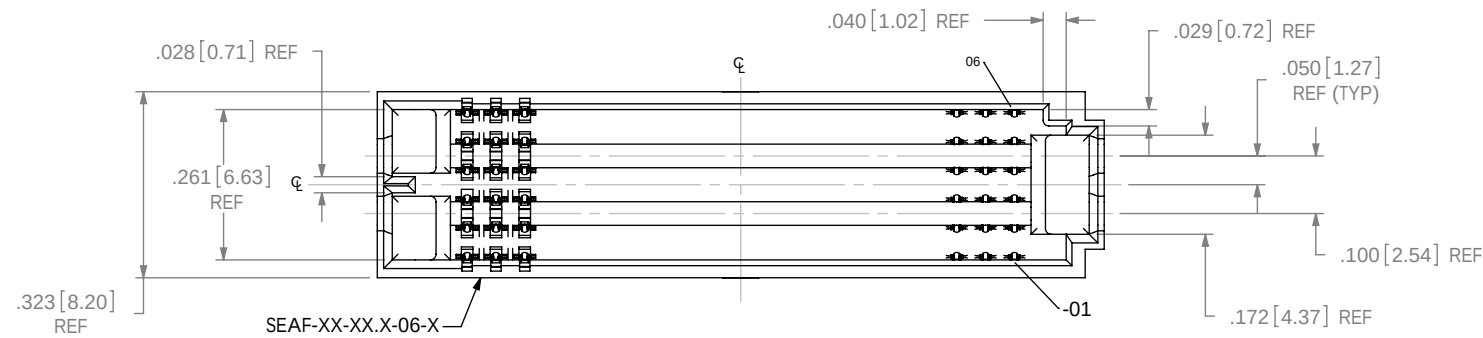


FIG. 5
-06: 6 ROW
(SAME AS FIG. 1, EXCEPT AS SHOWN)
(SEAF-20-05.0-XX-06-1-A SHOWN)
(ALL CONTACTS NOT SHOWN FOR CLARITY)

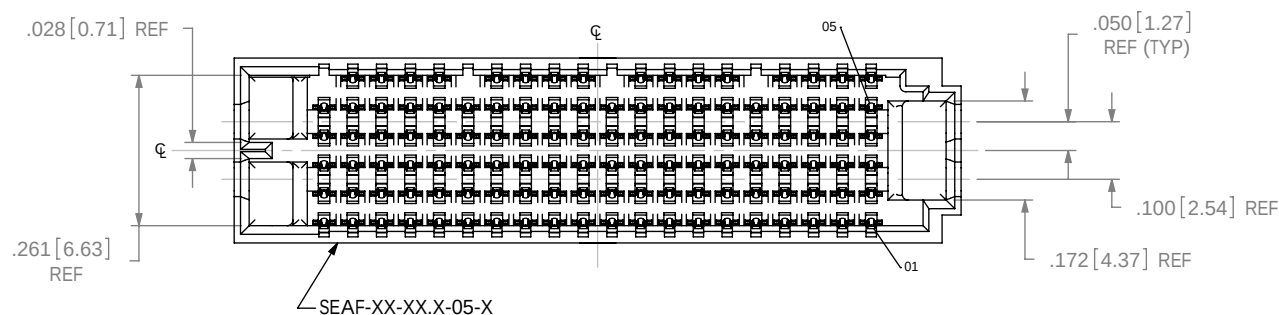
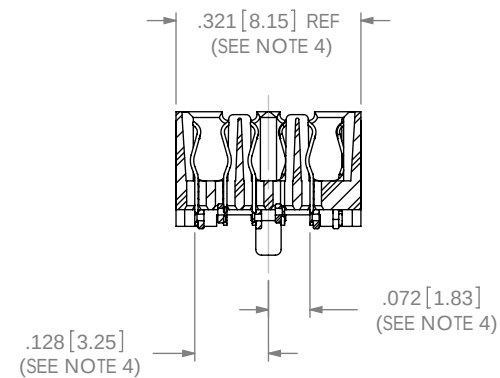
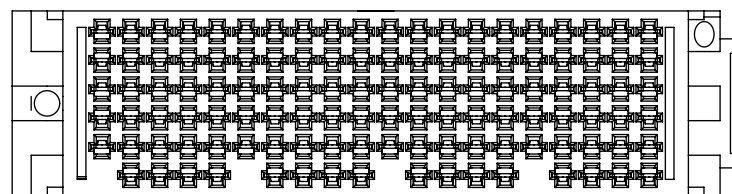
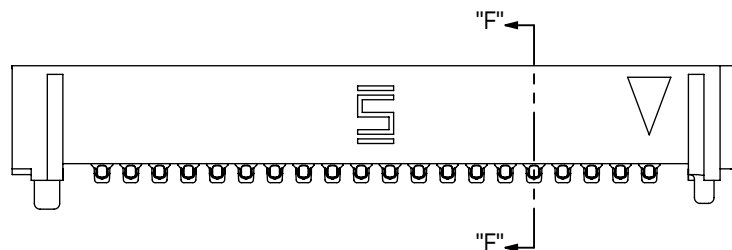


FIG. 6
-05: 5 ROW
(SAME AS FIG. 5, EXCEPT AS SHOWN)
(SEAF-20-05.0-XX-05-1-A SHOWN)



SECTION "F"-"F"

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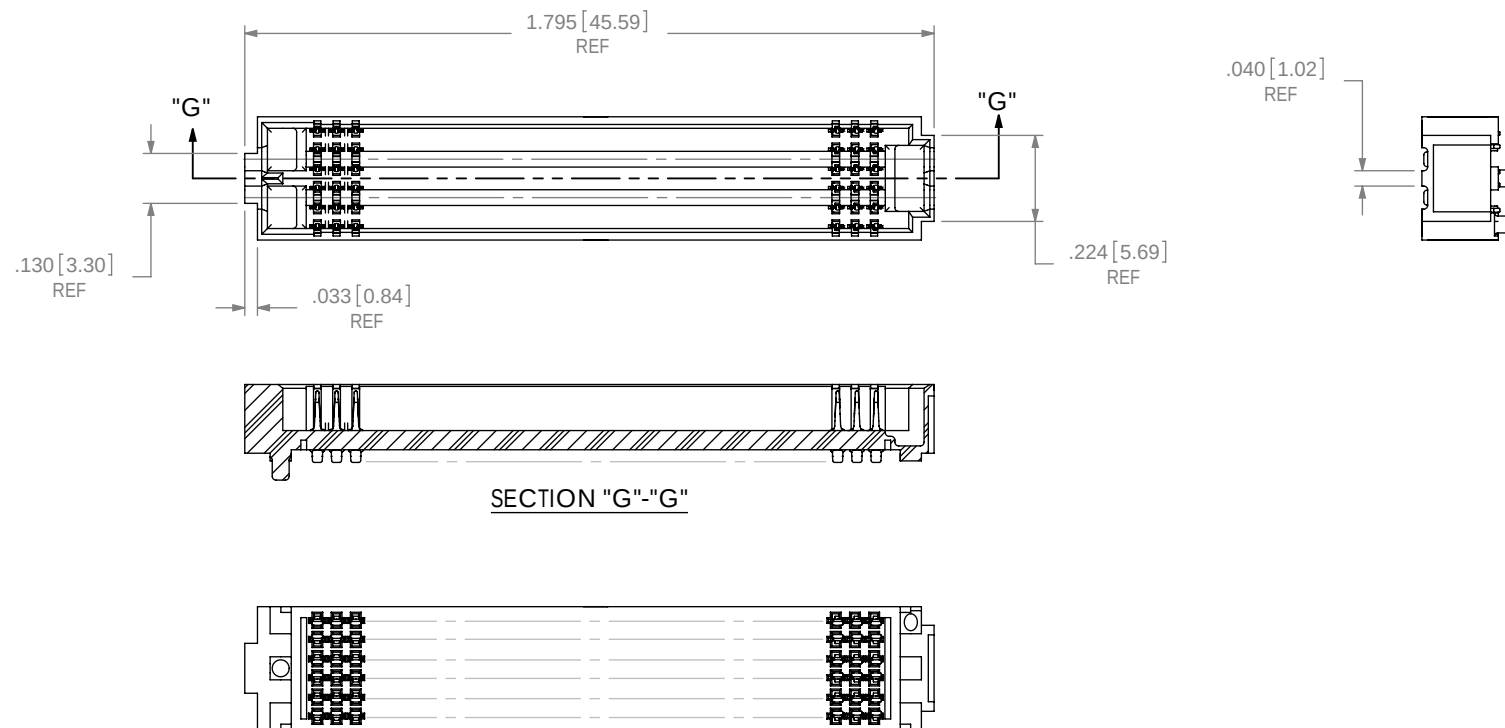
520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.050 PITCH SOCKET ARRAY ASSEMBLY

DWG. NO.
SEAF-XX-XX.X-XX-XX-X-XX

BY: BRATCHER 05/27/2004 SHEET 3 OF 6

FIG.7
**-N: NOTCH OPTION
(SAME AS FIG. 3, EXCEPT AS SHOWN)
(SEAF-30-05.0-XX-06-1-A-N SHOWN)
(-.05.0 LEAD STYLE ONLY)
(ALL CONTACTS NOT SHOWN FOR CLARITY)
** = NOT RELEASE PRODUCTION



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	DESCRIPTION: .050 PITCH SOCKET ARRAY ASSEMBLY	
	DWG. NO. SEAF-XX-XX.X-XX-XX-X-XX	
BY: BRATCHER 05/27/2004		SHEET 4 OF 6

FIG. 8
SEAF-30-05.0-XX-10-2-04
PINS OMITTED 12, 13, 16, 17, 24, 25, 28, 29

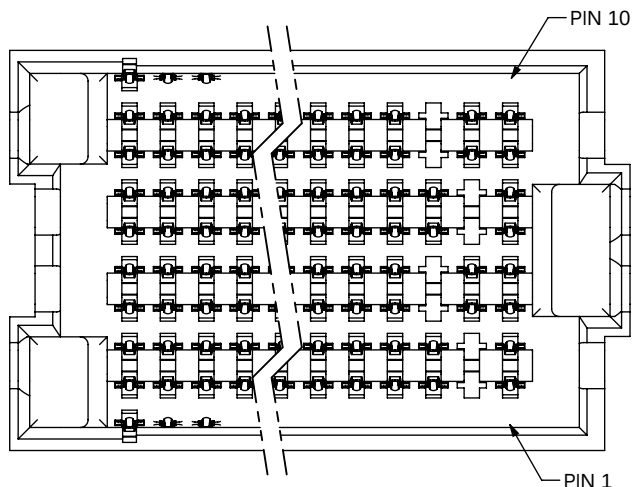


FIG. 9
SEAF-30-05.0-XX-10-2-08
PINS OMITTED 12, 13, 16, 17, 24, 25, 28, 29
32, 33, 36, 37, 44, 45, 48, 49,

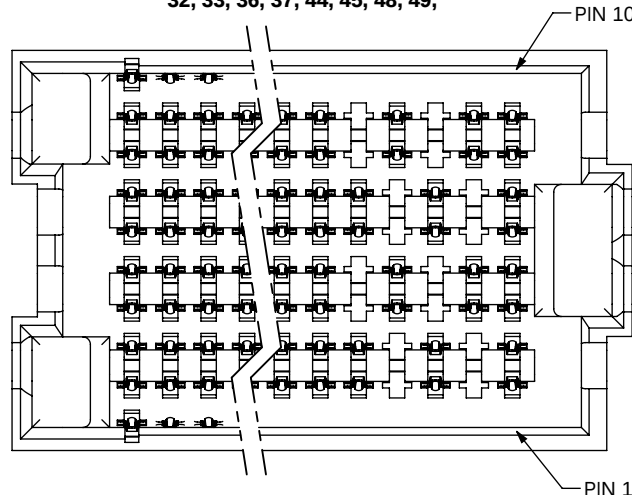


FIG. 10
SEAF-30-05.0-XX-10-2-12
PINS OMITTED 12, 13, 16, 17, 24, 25, 28, 29
32, 33, 36, 37, 44, 45, 48, 49,
52, 53, 56, 57, 64, 65, 68, 69,

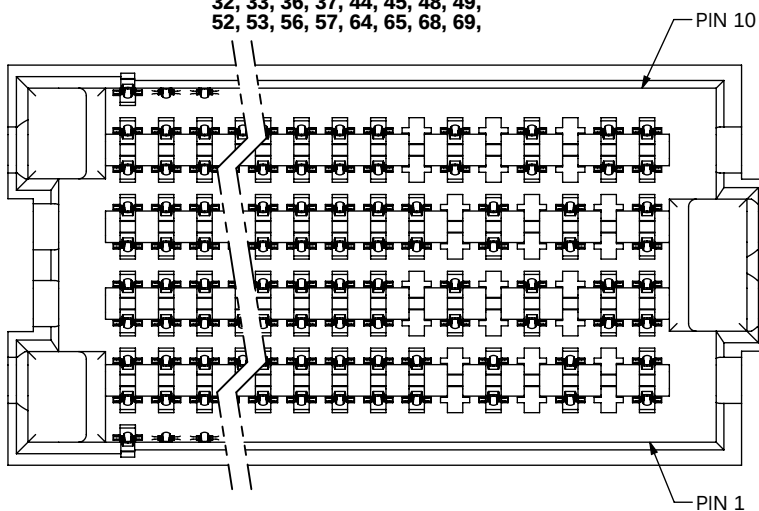
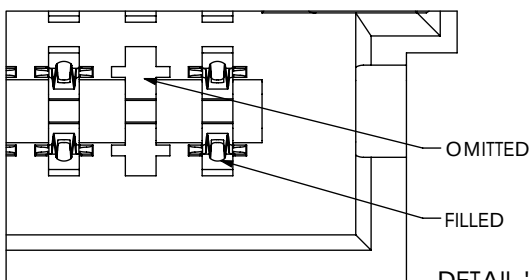
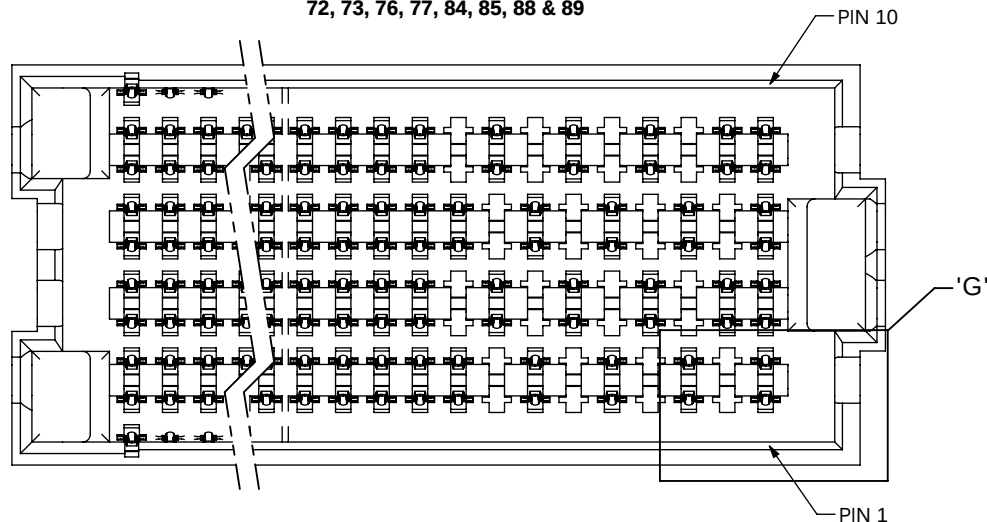


FIG. 11
SEAF-30-05.0-XX-10-2-16
PINS OMITTED 12, 13, 16, 17, 24, 25, 28, 29
32, 33, 36, 37, 44, 45, 48, 49,
52, 53, 56, 57, 64, 65, 68, 69,
72, 73, 76, 77, 84, 85, 88 & 89



DETAIL 'G'
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DESCRIPTION:

.050 PITCH SOCKET ARRAY ASSEMBLY

DWG. NO.

SEAF-XX-XX.X-XX-XX-X-XX

BY: BRATCHER 05/27/2004

SHEET 5 OF 6

FIG. 12
-04: 4 ROW
(SEAF-20-05.0-XX-04-1-A SHOWN)
(ALL CONTACTS NOT SHOWN FOR CLARITY)
(SAME AS FIG.1 EXCEPT AS SHOWN)

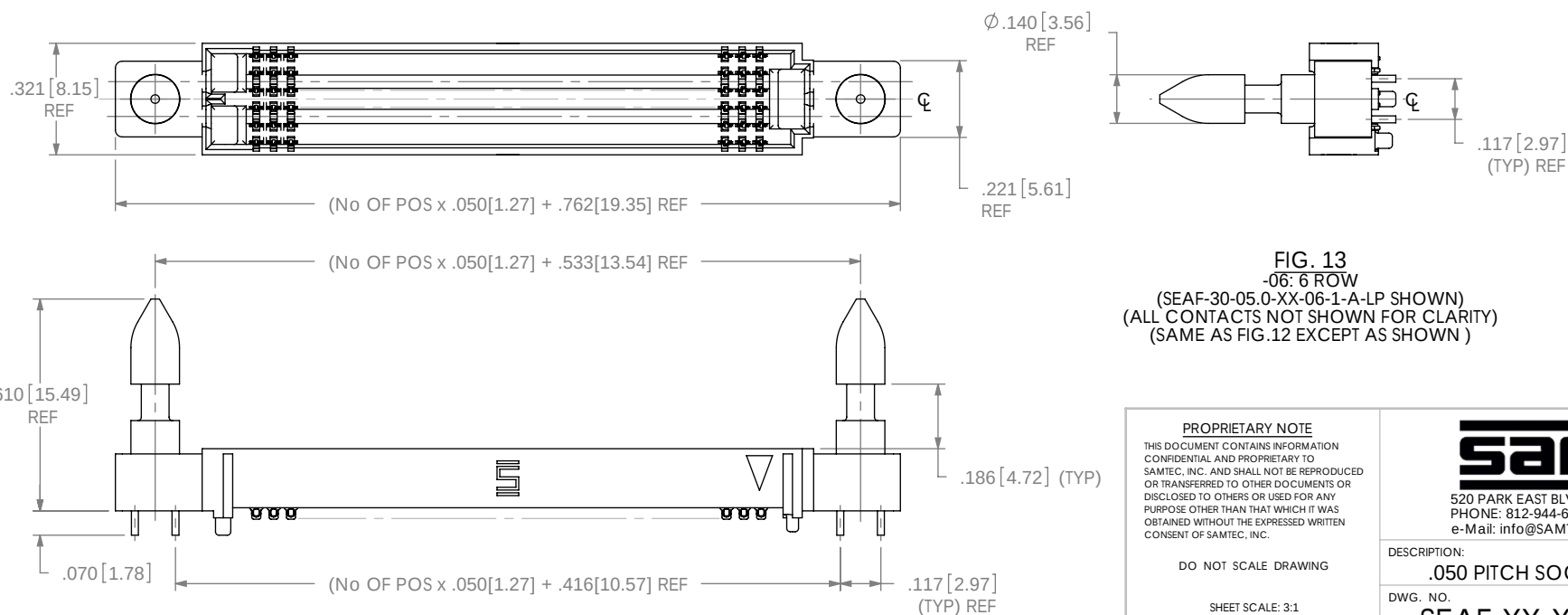
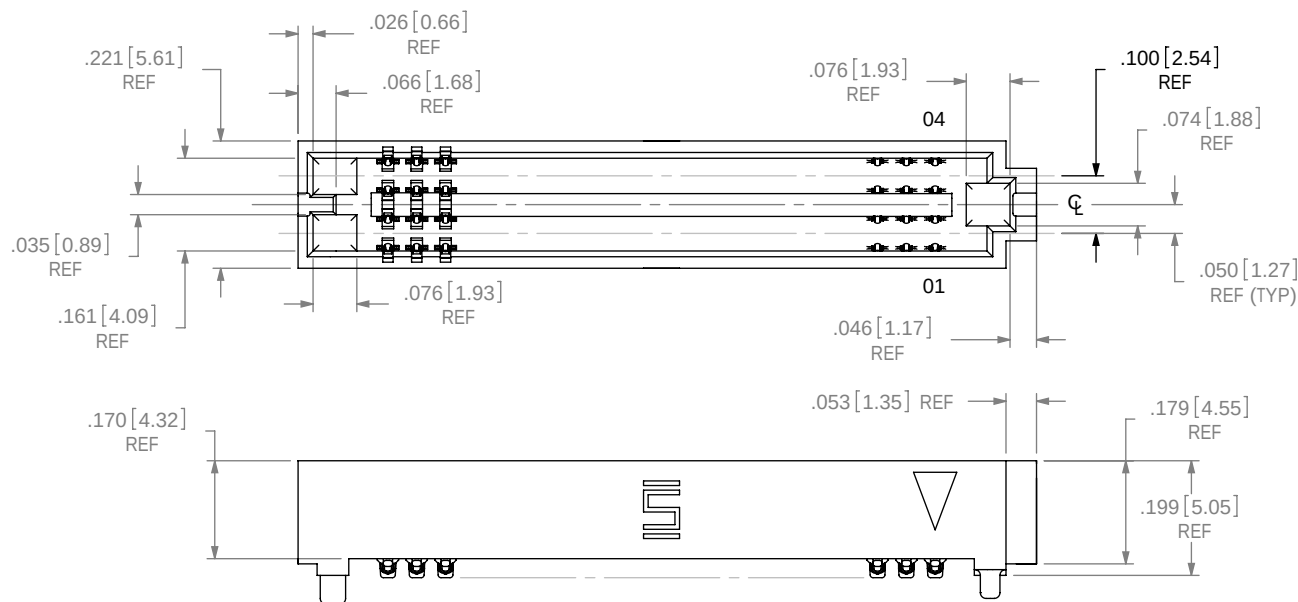


FIG. 13
-06: 6 ROW
(SEAF-30-05.0-XX-06-1-A-LP SHOWN)
(ALL CONTACTS NOT SHOWN FOR CLARITY)
(SAME AS FIG.12 EXCEPT AS SHOWN)

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DESCRIPTION:

.050 PITCH SOCKET ARRAY ASSEMBLY

DWG. NO.

SEAF-XX-XX.X-XX-XX-X-XX

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