



Ferrites and accessories

P 18 x 11, core and accessories

Series/Type: B65651, B65652, B65655, B65659

Date: April 2011, September 2011

Cautions and warnings

P 18 x 11, core and accessories

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Core

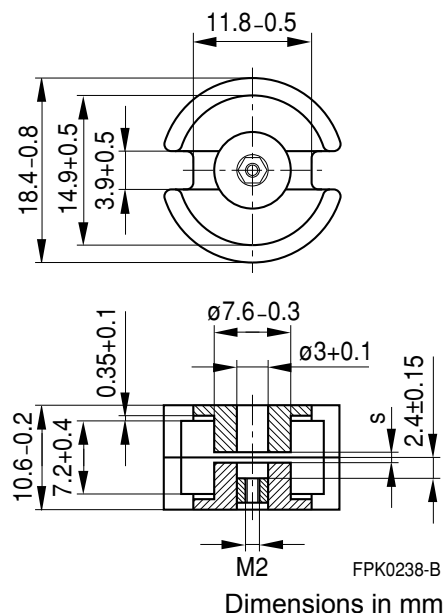
- Standard: to IEC 60133
- Delivery mode: sets

Magnetic characteristics

	with center hole	without center hole	
$\Sigma I/A$	0.6	0.57	mm ⁻¹
I_e	25.9	26.6	mm
A_e	43	46.7	mm ²
A_{min}	—	33.9	mm ²
V_e	1114	1242	mm ³

Approx. weight (per set)

	with center hole	without center hole	
m	6.0	6.6	g



Gapped

Material	AL value nH	s approx mm	μ_e	Ordering code ¹ - D with center hole - T with threaded sleeve
K1	40 ±3%	1.60	19	B65651+0040A001
M33	100 ±3%	0.60	48	B65651+0100A033
N48	160 ±3%	0.32	77	B65651+0160A048
	250 ±3%	0.20	120	B65651+0250A048
	315 ±3%	0.15	151	B65651+0315A048
	400 ±3%	0.10	192	B65651+0400A048
	500 ±3%	0.07	240	B65651+0500A048
	630 ±3%	0.05	302	B65651+0630A048

Ungapped

Material	AL value nH	μ_e	P_v W/set	Ordering code - D with center hole - T with threaded sleeve
N48	2800 +30/-20%	1340		B65651D0000R048
N30	5900 +30/-30%	2680		B65651W0000R030
T38	12600 +40/-30%	5710		B65651W0000Y038
N87	3600 +30/-20%	1630	< 0.46 (200 mT, 100 kHz, +100 °C)	B65651W0000R087

¹ Replace + by D or T for required version

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Coil former

Standard: to IEC 60133

Material: GFR polyterephthalate (UL 94 V-0, insulation class to IEC 60085:

$F \cong$ max. operating temperature $+155\text{ }^{\circ}\text{C}$), color code black,

Valox 420-SE0@ [E45329 (M)], SABIC INNOVATIVE PLASTICS

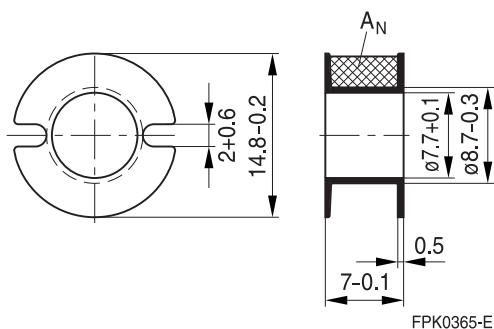
Winding: see Data Book 2007, chapter "Processing notes"

Insulating washer between core and coil former

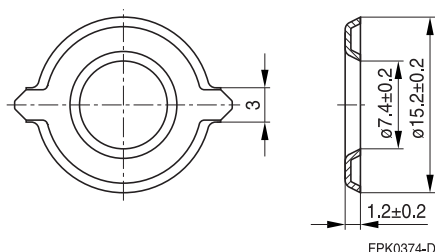
- For tolerance compensation and for insulation
- Polyarylate spring washer (UL 94 V-0, insulation class to IEC 60085: $E \cong +120\text{ }^{\circ}\text{C}$), 0.08 mm thick, Aryphan F685, [E167358 (M)], natural color, LOFO HIGH TECH FILM GMBH

Coil former				Ordering code
Sections	A_N mm^2	I_N mm	A_R value $\mu\Omega$	
1	16	35.6	87	B65652B0000T001
Insulating washer (reel packing, packing unit = 1 reel)				B65652A5000X000

Coil former:



Insulating washer:



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Mounting assembly for printed circuit boards

- The set comprises a terminal carrier and a yoke
- For snap-in connection

Terminal carrier

Material: GFR polyterephthalate (UL 94 V-0, insulation class to IEC 60085:

$F \triangleq$ max. operating temperature +155 °C), color code gray,

Pocan B4235® [E245249 (M)], LANXESS AG

Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): +235 °C, 2 s;

Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: +350 °C, 3.5 s

Yoke

Spring yoke, made of tinned nickel silver (0.3 mm), with ground terminal

Complete mounting assembly

(4 solder terminals)

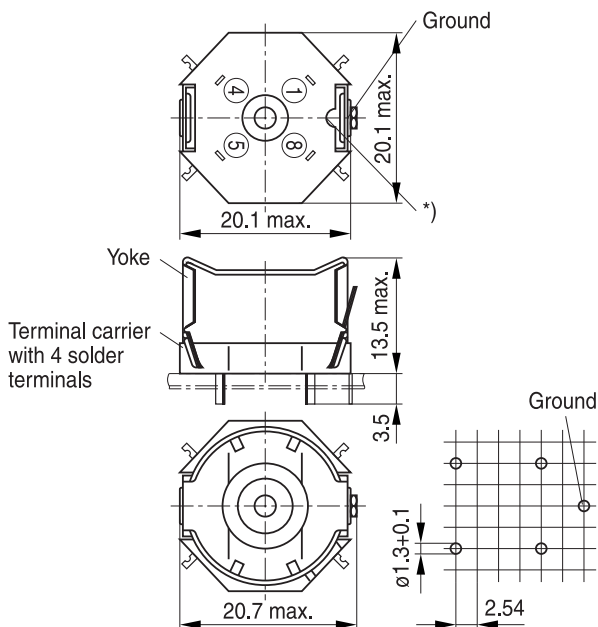
Ordering code: B65655B0009X000

Complete mounting assembly

(6 solder terminals)

Ordering code: B65655B0010X000

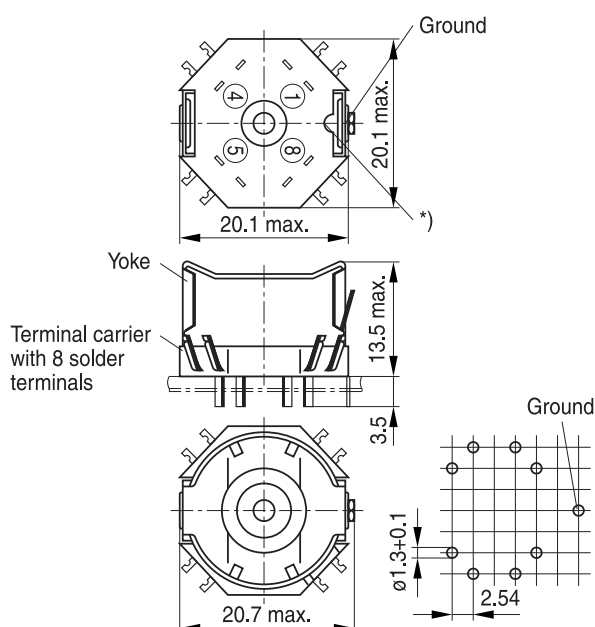
4 solder terminals



*) This recess must be on the side of the grounding pin to ensure that the yoke locks in position.

FPK0367-V-E

8 solder terminals



*) This recess must be on the side of the grounding pin to ensure that the yoke locks in position.

FPK0368-4-E

Cautions and warnings

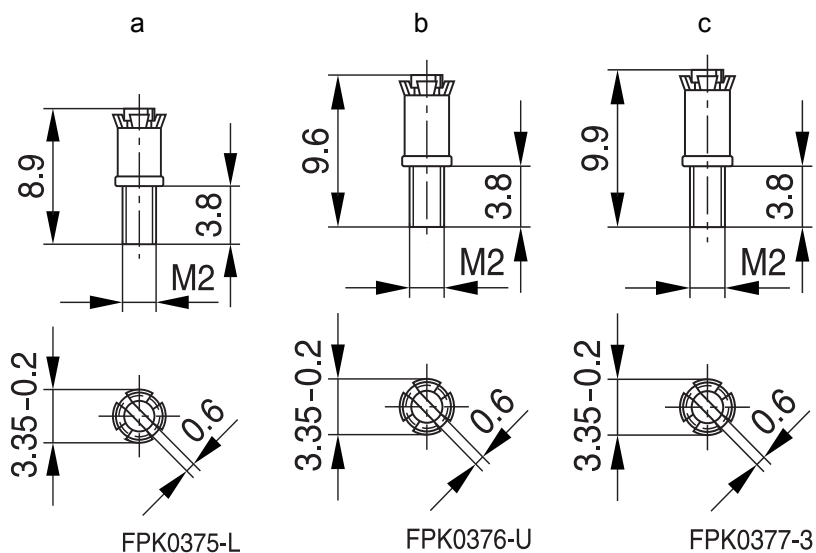
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Adjusting screw

- Tube core with thread and core brake made of GFR polyterephthalate, Pocan B3235® [E245249 (M)], LANXESS AG

Figure	Tube core			Ordering code
	Ø x length (mm)	Material	Color code	
a	2.62 x 3.6	K1	green	B65659F0001X001
a	2.62 x 3.6	N22	red	B65659F0001X023
b	2.75 x 4.4	N22	black	B65659F0003X001
c	2.82 x 4.4	N22	yellow	B65659F0004X001



Mechanical stress and mounting

Ferrite cores have to meet mechanical requirements during assembly and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of their special behavior under mechanical load.

Just like any ceramic material, ferrite cores are brittle and sensitive to any shock, fast changing or tensile load. Especially fast cooling rates under ultrasonic cleaning, high static and cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see Data Book 2007, chapter "General – Definitions, 8.1".

Effects of core combination on AL value

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower the value for the initial permeability. Thus, the embedding medium should offer the greatest possible elasticity.

For detailed information see Data Book 2007, chapter "General – Definitions, 8.2".

Heating up

Ferrites can run hot during operation at higher flux densities and higher frequencies.

NiZn-materials

The magnetic properties of NiZn-materials can change irreversibly when exposed to strong magnetic fields.

Processing notes

The start of the winding process should be soft. Otherwise, the flanges may be destroyed.

Excessive winding forces may damage the flanges or squeeze the tube so that the cores can no longer be mounted.

Excessive soldering time at high temperature (>300 °C) may affect coplanarity or pin arrangement.

Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of contamination with tin oxide (SnO) from the tin bath or burned insulation from the wire. For detailed information see Data Book 2007, chapter "Processing notes, 2.2".

The dimensions of the pin hole arrangement are fixed and should be understood as an ideal recommendation for drilling the printed circuit board. In order to avoid problems when mounting the transformer, customers should make allowances for manufacturing tolerances in the drilling and pick-and-place processes by increasing the diameter of the pin holes

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