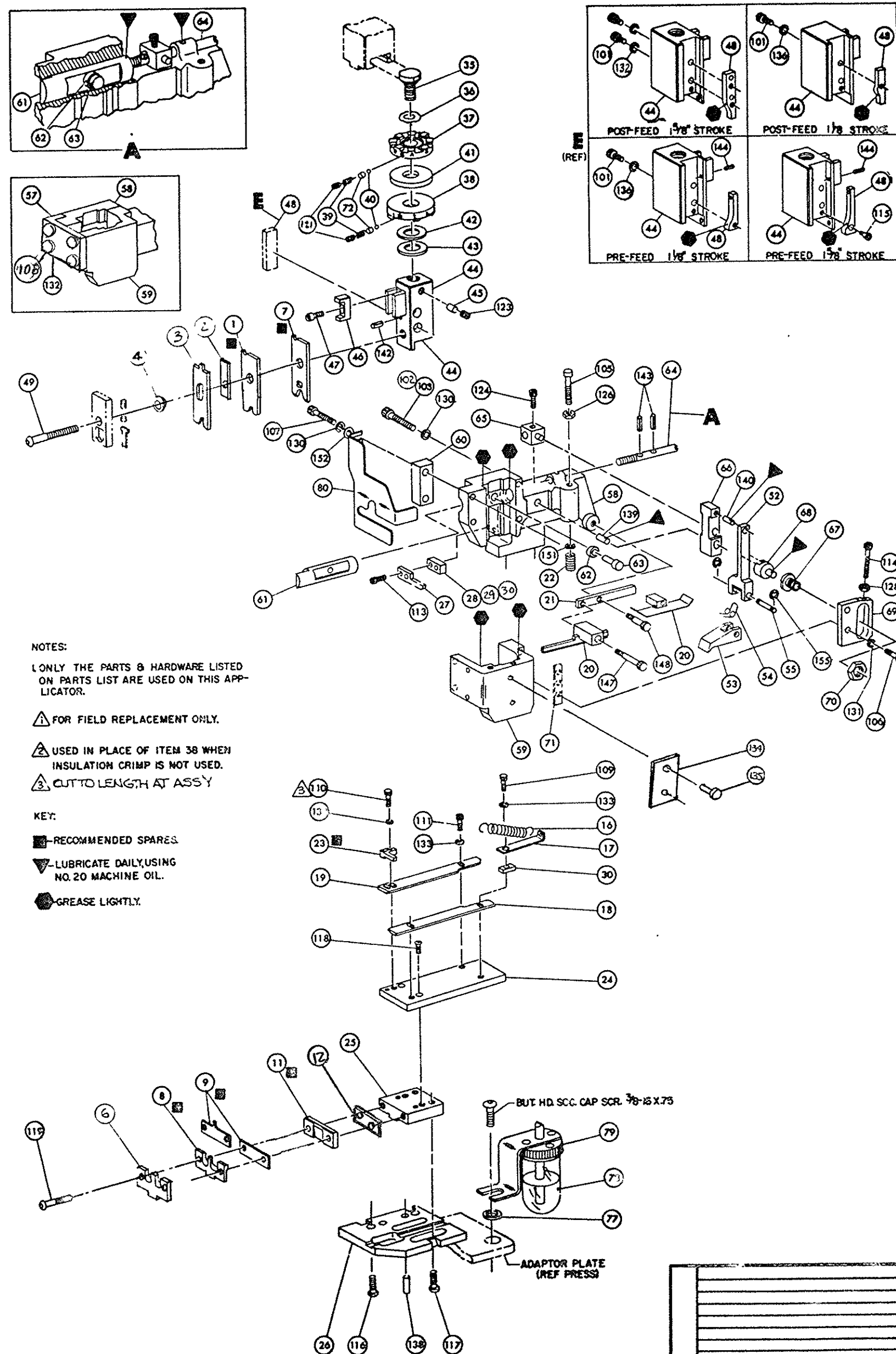


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RELEASE INFORMATION 11
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NOTES:

1. ONLY THE PARTS & HARDWARE LISTED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2. FOR FIELD REPLACEMENT ONLY.

3. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

4. CUT TO LENGTH AT ASSY

KEY:

5. RECOMMENDED SPARES

6. LUBRICATE DAILY USING NO. 20 MACHINE OIL.

7. GREASE LIGHTLY.

K1 OBS. PER A-292091		11/12/91
K ECN R 6724		11/12/91
J REV PER ECN		11/12/91
H REV PER ECN		11/12/91
G REV PER ECN		11/12/91
F REV PER ECN		11/12/91
E REV PER ECN		11/12/91
D REV PER ECN		11/12/91
C REV PER ECN		11/12/91
B REV PER ECN		11/12/91
A REV PER ECN		11/12/91
A ITEM TO WAS-2		11/12/91
P ECN DISC-0344-04		11/12/91
N DISC-1102-742		11/12/91
M DISC-7103-46		11/12/91
L DISC-4088-93		11/12/91
K2 DISC-4614-83		11/12/91
LTR		REVISION RECORD
ECN		DATE
LTR		REVISION RECORD
ECN		DATE

1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	162	1	690517-1	SPACER	71
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	161	1	22594-8	NUT, HEX	70
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	160	1	240628-1	PLATE, ADJUSTMENT	69
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	159	1	240626-1	SHAFT, PIVOT	68
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	158	1	240633-1	BUSHING	67
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	157	1	240630-1	LEVER, INTERMEDIATE	66
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	156	1	240629-1	BLOCK, PIVOT	65
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	155	1	240632-1	SCREW, ADJUSTMENT	64
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	154	1	240659-1	PIN, CAM ROLLER	63
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	153	1	240658-1	CAM, ROLLER	62
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	152	1	240631-1	ROD, FEED	61
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	151	1	240625-1	PLATE, REAR	60
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	150	1	690741-1	CAP, RAM	59
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	149	1	690746-1	HOUSING	58
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	148	1	691868-1	PLATE, HOUSING	57
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	147	1	240624-1	PIN, FEED FINGER	56
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	146	1	240635-1	SPRING FEED FINGER	55
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	145	1	240634-1	FINGER, FEED	54
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	144	1	240634-1	LEVER, TERMINAL	53
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	143	1	240634-1	LEVER, TERMINAL	52
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	142	1	240634-1	LEVER, TERMINAL	51
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	141	1	240634-1	LEVER, TERMINAL	50
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	140	1	721002-9	BOLT, CRIMPER	49
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	139	1	238015-1	CAM POST FEED 1 5/8 STROKE	48
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	138	1	22353-8	SCREW, SHOULDER	47
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	137	1	690402-1	BLOCK, INS, ADJUSTMENT	46
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	136	1	690191-1	PLUG, NYLON	45
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	135	1	690476-1	RAM	44
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	134	1	690125-1	WASHER, LAMINATED	43
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	133	1	690124-4	WASHER, RAM	42
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	132	1	23241-6	SPACER, DISC.	41
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	131	2	23241-6	BALL, STEEL	40
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	130	2	690170-1	SPRING, COMPRESSION	39
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	129	1	690142-1	DISC, INSULATION	38
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	128	1	3-69041-4	DISC, WIRE	37
1	21043-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	127	1	22480-5	SPRING, WASHER	36

1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	126	1	690121-1	POST, RAM	35
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	125	1	690121-1	POST, RAM	34
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	124	1	690121-1	POST, RAM	33
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	123	1	690121-1	POST, RAM	32
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	122	1	690121-1	POST, RAM	31
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	121	1	690121-1	POST, RAM	30
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	120	1	690121-1	POST, RAM	29
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	119	1	690121-1	POST, RAM	28
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	118	1	690121-1	POST, RAM	27
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	117	1	690121-1	POST, RAM	26
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	116	1	690121-1	POST, RAM	25
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	115	1	690121-1	POST, RAM	24
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	114	1	690121-1	POST, RAM	23
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	113	1	690121-1	POST, RAM	22
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	112	1	690121-1	POST, RAM	21
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	111	1	690121-1	POST, RAM	20
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	110	1	690121-1	POST, RAM	19
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	109	1	690121-1	POST, RAM	18
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	108	1	690121-1	POST, RAM	17
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	107	1	690121-1	POST, RAM	16
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	106	1	690121-1	POST, RAM	15
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	105	1	690121-1	POST, RAM	14
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	104	1	690121-1	POST, RAM	13
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	103	1	690121-1	POST, RAM	12
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	102	1	690121-1	POST, RAM	11
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	101	1	690121-1	POST, RAM	10
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	100	1	690121-1	POST, RAM	9
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	99	1	690121-1	POST, RAM	8
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	98	1	690121-1	POST, RAM	7
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	97	1	690121-1	POST, RAM	6
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	96	1	690121-1	POST, RAM	5
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	95	1	690121-1	POST, RAM	4
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	94	1	690121-1	POST, RAM	3
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	93	1	690121-1	POST, RAM	2
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	92	1	690121-1	POST, RAM	1

TERM APPL SPEC 114-2088

CRIMPING DATA

PAD LETTER	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH
A	.051	1.0MM ² (18)	11 -2
B	.047	.75MM ² (19)	11 -3
C	.045	.5MM ² (20)	11 -4
D	NOT USED		11 -5
CRIMP	SIZE	TYPE	FEED
WIRE	.100	F	.500
INSULATION	.130	F	.500
INSULATION RANGE	.070-.130	WIRE RANGE	5.0-10.0mm ²
APPLICATOR	INSTRUCTION A1 3024		

THIS APPLICATOR WILL APPLY

9255E2-1
11 -2
11 -3
11 -4
11 -5
11 -6
11 -7
11 -8
11 -9
11 -10
11 -11
11 -12
11 -13

REMARKS
AMPOMATOR

SET UP PAGE 679108-1	LAYOUT NO. 513		AMP INCORPORATED HARRISBURG, PENNA.	
DRAWN BY J. H. H. H.	APPROVED J. H. H. H. 8-11-71			
CHECKED BY J. H. H. H. 8-12-71	REL. J. H. H. H. 8-13-71	LOC A C	NO. 687483-1	REV. P

CUSTOMER AND ASSEMBLY DRAWING

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