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				P	LTR	DESCRIPTION	DATE
						D1 ECR-13-013043	23AUG2013
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# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151430-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385641  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

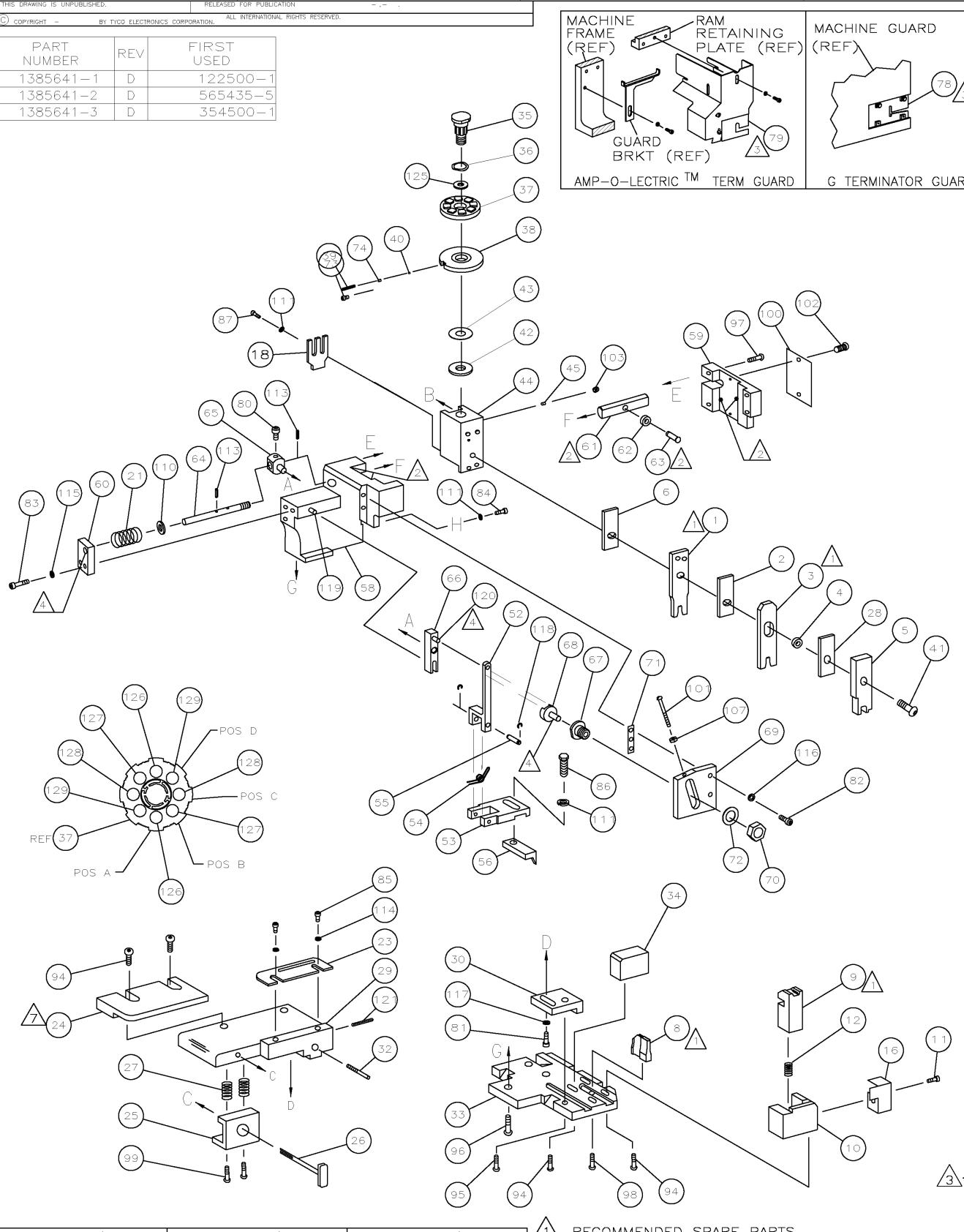
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1385641

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN X.ZHAO		TE Connectivity	
DIMENSIONS:		CHK L.ZHANG			
		APVD L.ZHANG			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING			
		DRAWING NO			
		C- 1385641			
		SCALE		SHEET 1 OF 2 REV D1	

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PART NUMBER	REV	FIRST USED
1385641-1	D	122500-1
1385641-2	D	565435-5
1385641-3	D	354500-1



-  RECOMMENDED SPARE PARTS.
-  GREASE LIGHTLY.
-  GUARD MUST BE IN PLACE WHEN OPERATING  
APPLICATOR IN A BENCH MACHINE.
-  LUBRICATE DAILY USING NO. 20 MACHINE OIL

5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

6. ADJUSTMENTS MAY BE REQUIRED TO ITEM

29 WHEN SWITCHING TERMINALS.  
A

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## BENCH MACHIN & LEADMAKER

TERMINAL NAME: CRIMP TERMINAL, MILLI-GRID, 2.0MM MOLEX							
AMP TERM PN	MFR TERM PN	MOLEX TERMINAL		MOLEX CRIMP SPECS			
		PAD	LTR	CRIMP	HEIGHT	WIRE SIZE	
		A		.025	±.002 [0.64 ±0.05mm]	24	
		B		.024	±.002 [0.61 ±0.05mm]	26	
		C		.023	±.002 [0.58 ±0.05mm]	28	
		D		.022	±.002 [0.56 ±0.05mm]	30	
		CRIMP		SIZE	TYPE	RANGE	
				WIRE	.039 [0.99mm]	F	30-24
				INSUL	.055 [1.40mm]	F	.031-.055
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION		SET UP GAGE LAYOUT	
.051-.071	NONE		.270	408-8040		458637-1 L291C	

QTY REQD PER ASSY