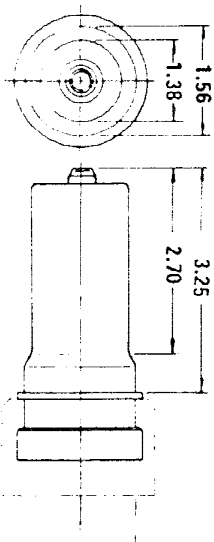


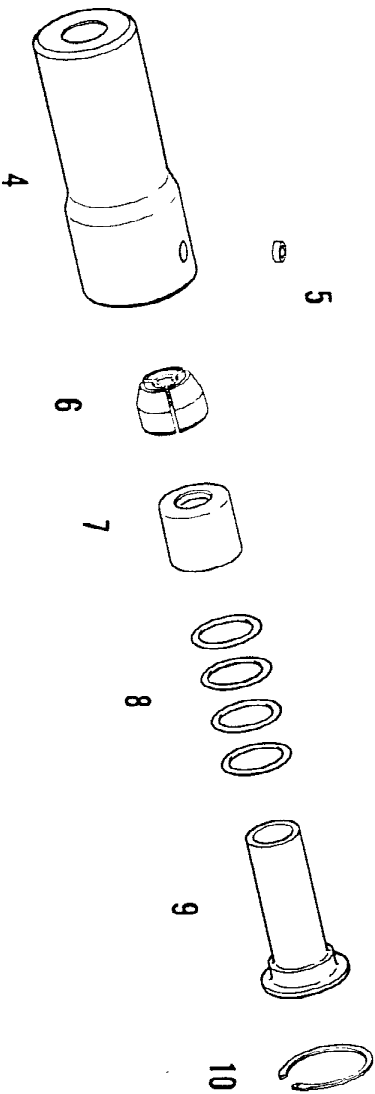
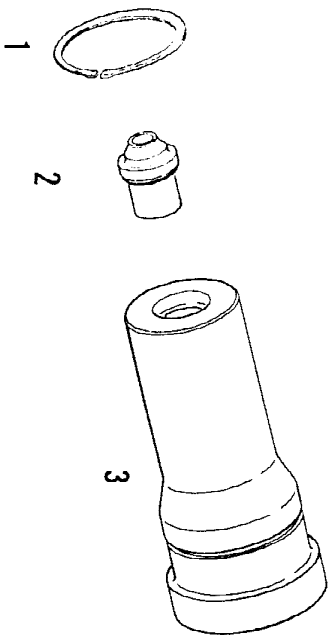


Alcoa Fastening  
Systems

DATA SHEET



1.38 in. = 35.0 mm  
1.56 in. = 39.7 mm  
2.70 in. = 68.6 mm  
3.25 in. = 82.6 mm



REPLACEMENT PARTS

| REF | PART NO. | REQ | DESCRIPTION                         |
|-----|----------|-----|-------------------------------------|
| 1   | 501016   | 1   | Ring - Retaining (TRU-ARC 5100-156) |
| 2   | 109504   | 1   | Anvil - Driving                     |
| 3   | 109510   | 1   | Holder - Anvil (inc. 2)             |
| 4   | 102436   | 1   | Collet (inc. 5)                     |
| 5   | 101282   | 1   | Lock Assembly - Collet              |
| 6   | 102784   | 1   | Jaw Set                             |
| 7   | 106011   | 1   | Follower                            |
| 8   | 500811   | 12  | O-ring (AS 568-114)                 |
| 9   | 102441   | 1   | Sleeve                              |
| 10  | 502259   | 1   | Ring - Retaining (TRU-ARC 5008-100) |
|     | 102786   | 1   | Collet Assembly (inc. 4 - 10)       |

SEE OTHER SIDE FOR NOTES AND ASSEMBLY INSTRUCTIONS

99-599

NOSE ASSEMBLY

Alcoa Fastening Systems

Commercial Products

1 Corporate Drive - Kingston, NY 12401

TYPE: UNIMATIC, Blind Bolt

FOR: -UB12, MS90353; MS90354

TOOL: 504

OTHER

PRODUCT  
REVISION: 11-73  
REVISED: 9/19/01