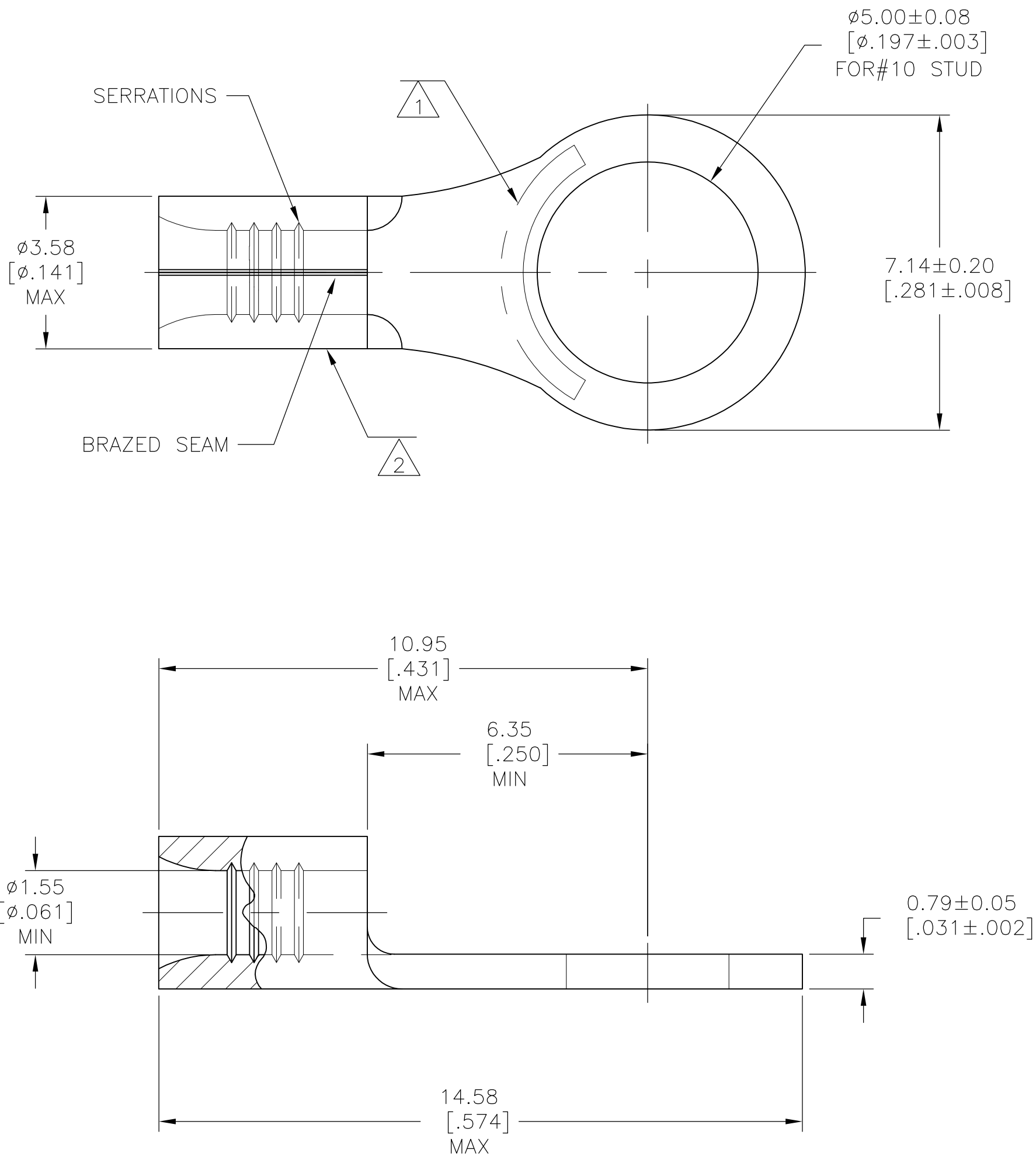




- 1

STAMP AMP 22-18 APPROX AS SHOWN
22-16 TERMINALS ARE STAMPED 22-18 IN
ACCORDANCE WITH MILITARY SPECIFICATION
SAE AS7928 COMMERCIAL WIRE RANGE IS 22-16
- 2

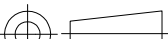
WIRE BARREL COLOR CODED ORANGE TO DENOTE
NICKEL MATERIAL
- 3

GOLD PLATE 0.00127[.000050] MIN EXT THK PER
ASTM B488 TYPE1, CODE C OVER NICKEL FLASH
PER SAE AMS QQ-N-290 OVER WOODS NICKEL FLASH
PER ASTM B558.
- 4

PRELIMINARY PART NUMBER

AMP INCORPORATED CUSTOMER SERVICE SYSTEMS		MAX RECOMMENDED OPERATING TEMPERATURE: SEE TABLE
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752	VOLTAGE RATING: NOT APPLICABLE
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	WIRE CROSS SECTIONAL AREA RANGE: 0.26-1.65mm ² [509-3,260] CIR MILS SOLID OR STRANDED
FOR ORDER ENTRY	1-800-526-5142	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

2	3	649°C[1200°F]	100	LOOSE PIECE, BOX	8-321891-1
4	3	260°C[500°F]	1000	LOOSE PIECE	321891-1
2	3	649°C[1200°F]	1000	LOOSE PIECE	321891
FINISH		MAX OPERATING TEMP	QUANTITY	PACKAGE TYPE	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN TA BRINKMAN 4-15-93	 TE Connectivity					
DIMENSIONS: mm [INCHES]		CHK DA PATTERSON 4-15-93						
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -	APVD DE MILLER 4-15-93	NAME TERMINAL, RING TONGUE, HIGH TEMPERATURE, STRATO-THERM™					
		PRODUCT SPEC —						
		APPLICATION SPEC —	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
		MATERIAL NICKEL PER ASTM B-162 ANNEALED	FINISH SEE TABLE	WEIGHT —	A2	00779	C-321891	—
		CUSTOMER DRAWING			SCALE	10:1	SHEET	1 of 1