

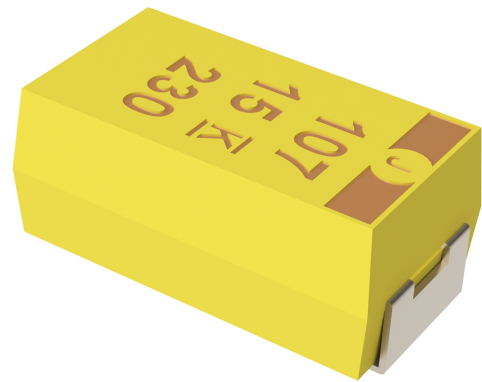
Overview

The KEMET T429 Series is approved to MIL–PRF–55365/11 (CWR29 Style) with Weibull failure rates of B level (0.1% failures per 1,000 hours), C level (0.01% failures per 1,000 hours), D level (0.001% failures per 1,000 hours), or T level (0.01% failures per 1,000 hours, Option C surge current, DPA, Radiographic

inspection, 100% visual inspection, DCL and ESR measurements within +3 standard deviations, and Group C inspection). This CWR29 product is a precision-molded device with compliant terminations and indelible laser marking. Tape and reeling per EIA 481 is standard.

Benefits

- Established reliability options
- Taped and reeled per EIA 481
- Symmetrical, compliant terminations
- Laser-marked case
- 100% surge current test available on all case sizes
- Qualified to MIL–PRF–55365/11 (CWR29 Style)
- Termination options B, C, H, K
- Weibull failure options B, C, D, and T
- Exponential failure rates M, P, R, S
- Voltage rating of 4 – 50 VDC
- Operating temperature range of -55°C to +125°C



Applications

Typical applications include decoupling and filtering in military and aerospace applications requiring CWR29 devices.

Environmental Compliance

RoHS Compliant (6/6) according to Directive 2002/95/EC when ordered with 100% Sn Solder.

SPICE

For a detailed analysis of specific part numbers, please visit www.kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

KEMET Ordering Information

T	429	A	225	K	004	A	H	4251	7280
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage (VDC)	Failure Rate/Design	Termination Finish	Surge	Packaging (C-Spec)
T = Tantalum	CWR29 Established Reliability	A, B, C, D, E, F, G, H, X	First two digits represent significant figures. Third digit specifies number of zeros.	J = ±5% K = ±10% M = ±20%	004 = 4 006 = 6.3 010 = 10 015 = 15 020 = 20 025 = 25 035 = 35 050 = 50	Weibull A = non-ER B = (0.1%/1,000 hours) C = (0.01%/1,000 hours) D = (0.001%/1,000 hours) T = (0.01%/1,000 hours) Exponential M = (1.0%/1,000 hours) P = (0.1%/1,000 hours) R = (0.01%/1,000 hours) S = (0.001%/1,000 hours)	C = Hot Solder Dipped H = Standard Solder Coated (SnPb 5% Pb minimum) B = Gold Plated K = Solder Fused	Blank = No surge 4250 = 25°C after Weibull 4251 = -55°C and 85°C after Weibull 4252 = -55°C and 85°C before Weibull TLVL= Weibull Grade Level "T"	Blank = 7" Reel 7280 = 13" Reel 7610 = Bag 7005 = Moisture bags

Ordering Information – Defense MIL-PRF–55365/11

CWR29	K	H	225	K	C	D	A
Capacitor Style	Rated Voltage (VDC)	Termination Finish	Capacitance Code (pF)	Capacitance Tolerance	Reliability Level	Case Code	Surge Current Option
Per MIL-PRF–55365/11	C = 4 D = 6 F = 10 H = 15 J = 20 K = 25 M = 35 N = 50	B = Gold Plated C = Hot solder dipped H = Solder Plated K = Solder fused	First two digits represent significant figures. Third digit specifies number of zeros.	J = ±5% K = ±10% M = ±20%	Weibull A = non-ER B = (0.1%/1,000 hours) C = (0.01%/1,000 hours) D = (0.001%/1,000 hours) T = T Level* (0.01%/1,000 hours) Exponential M = (1.0%/1,000 hours) P = (0.1%/1,000 hours) R = (0.01%/1,000 hours) S = (0.001%/1,000 hours)	A, B, C, D, E, F, G, H, X	A = +25°C after Weibull B = -55°C +85°C after Weibull C = -55°C +85°C before Weibull Z = None

* When T Level is ordered, no Surge Current Option is needed

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	0.1 – 330 µF @ 120 Hz/25°C
Capacitance Tolerance	J Tolerance (5%), K Tolerance (10%), M Tolerance (20%)
Rated Voltage Range	4 – 50 V
DF (120 Hz)	Refer to Part Number Electrical Specification Table
ESR (100 kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.01 CV (µA) at rated voltage after 5 minutes

Qualification

Test	Condition		Characteristics			
Endurance	85°C @ rated voltage, 2,000 hours 125°C @ 2/3 rated voltage, 2,000 hours		Δ C/C	Within ±10% of initial value		
			DF	Within initial limits		
			DCL	Within 1.25 x initial limit		
			ESR	Within initial limits		
Storage Life	125°C @ 0 volts, 2,000 hours		Δ C/C	Within ±10% of initial value		
			DF	Within initial limits		
			DCL	Within 1.25 x initial limit		
			ESR	Within initial limits		
Thermal Shock	MIL–STD–202, Method 107, Condition B, mounted, -55°C to 125°C, 1,000 cycles		Δ C/C	Within ±5% of initial value		
			DF	Within initial limits		
			DCL	Within 1.25 x initial limit		
			ESR	Within initial limits		
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +125°C, +25°C	Δ C/C	+25°C	-55°C	+85°C	+125°C
		IL*	±10%	±10%	±15%	
		DF	IL	IL	1.5 x IL	1.5 x IL
		DCL	IL	n/a	10 x IL	12 x IL
Surge Voltage	25°C and 85°C, 1.32 x rated voltage 1,000 cycles (125°C, 1.2 x rated voltage)		Δ C/C	Within ±5% of initial value		
			DF	Within initial limits		
			DCL	Within initial limits		
			ESR	Within initial limits		
Mechanical Shock/Vibration	MIL–STD–202, Method 213, Condition I, 100 G Peak MIL–STD–202, Method 204, Condition D, 10 Hz to 2,000 Hz, 20 G peak		Δ C/C	Within ±10% of initial value		
			DF	Within initial limits		
			DCL	Within initial limits		
Additional qualification tests per MIL–PRF–55365/11	Please contact KEMET for more information.					

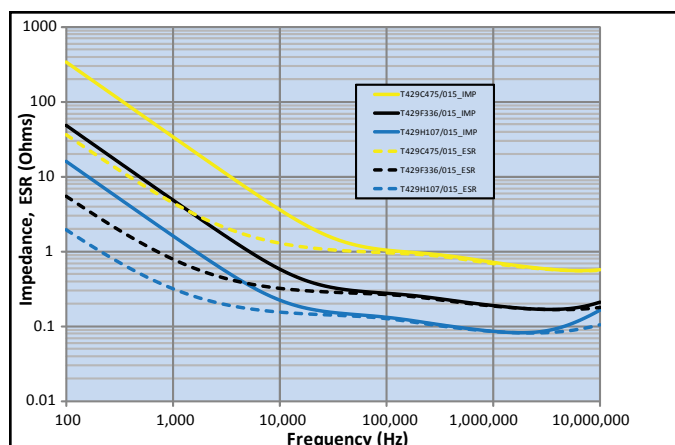
*IL = Initial limit

Certification

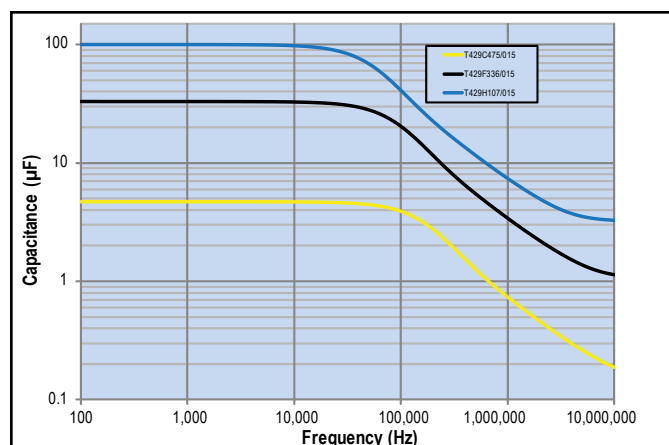
MIL–PRF–55365/11

Electrical Characteristics

ESR vs. Frequency

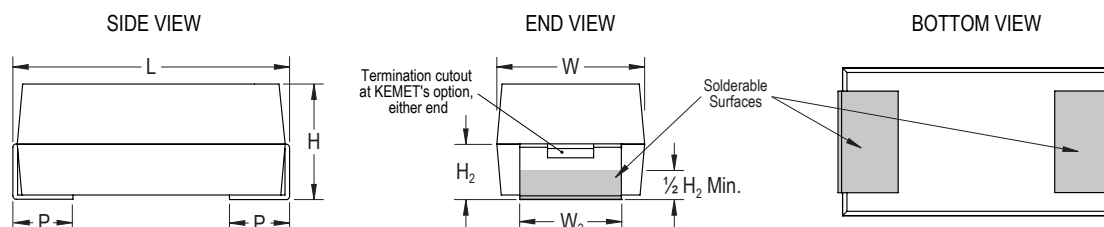


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size	Component					
KEMET	$L \pm 0.38$ (0.015)	$W \pm 0.38$ (0.015)	$H \pm 0.38$ (0.015)	$P +0.25$ (0.010), -0.13 (0.005)	W_2	H_2 Minimum
A	2.54 (0.100)	1.27 (0.050)	1.27 (0.050)	0.76 (0.030)	1.27 ± 0.13 (0.050 $\pm$ 0.005)	0.76 (0.030)
B	3.81 (0.150)	1.27 (0.050)	1.27 (0.050)	0.76 (0.030)	1.27 ± 0.13 (0.050 $\pm$ 0.005)	0.76 (0.030)
C	5.08 (0.200)	1.27 (0.050)	1.27 (0.050)	0.76 (0.030)	1.27 ± 0.13 (0.050 $\pm$ 0.005)	0.76 (0.030)
D	3.81 (0.150)	2.54 (0.100)	1.27 (0.050)	0.76 (0.030)	$2.41 +0.13, -0.25$ (0.095 $\pm$ 0.005, -0.010)	0.76 (0.030)
E	5.08 (0.200)	2.54 (0.100)	1.27 (0.050)	0.76 (0.030)	$2.41 +0.13, -0.25$ (0.095 $\pm$ 0.005, -0.010)	0.76 (0.030)
F	5.59 (0.220)	3.43 (0.135)	1.78 (0.070)	0.76 (0.030)	3.30 ± 0.13 (0.130 $\pm$ 0.005)	1.02 (0.040)
G	6.73 (0.265)	2.79 (0.110)	2.79 (0.110)	1.27 (0.050)	2.67 ± 0.13 (0.105 $\pm$ 0.005)	1.52 (0.060)
H	7.24 (0.285)	3.81 (0.150)	2.79 (0.110)	1.27 (0.050)	$3.68 +0.013, -0.51$ (0.145 $\pm$ 0.005, -0.020)	1.52 (0.060)
X	6.93 (0.273)	5.41 (0.213)	2.74 (0.108)	1.19 (0.047)	3.05 ± 0.13 (0.120 $\pm$ 0.005)	1.22 (0.048)

Note: When option C is selected for lead material, add an additional 0.38mm (0.015 inch) to the above tolerances for "L", "W", "H", "P", "W2" and "H2"

Table 1 – Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	MIL–PRF–55365/11 Part Number	DC Leakage	DF	ESR	Maximum Operating Temp	MSL
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	(See below for part options)	μA @ +20°C Max/5 Min	% @ +20°C 120 Hz Max	Ω @ +20°C 100 kHz Max	°C	Reflow Temp ≤ 260°C
4	2.2	A/1005	T429A225(1)004(2)(3)(4)	CWR29C(3)225(1)(2)A(5)	1.0	6.0	4.0	125	1
4	3.3	A/1005	T429A335(1)004(2)(3)(4)	CWR29C(3)335(1)(2)A(5)	1.0	6.0	6.0	125	1
4	4.7	A/1005	T429A475(1)004(2)(3)(4)	CWR29C(3)475(1)(2)A(5)	1.0	6.0	6.0	125	1
4	4.7	B/1505	T429B475(1)004(2)(3)(4)	CWR29C(3)475(1)(2)B(5)	1.0	6.0	3.2	125	1
4	6.8	A/1005	T429A685(1)004(2)(3)(4)	CWR29C(3)685(1)(2)A(5)	1.0	6.0	6.0	125	1
4	6.8	C/2005	T429C685(1)004(2)(3)(4)	CWR29C(3)685(1)(2)C(5)	1.0	6.0	2.2	125	1
4	10	B/1505	T429B106(1)004(2)(3)(4)	CWR29C(3)106(1)(2)B(5)	1.0	8.0	3.2	125	1
4	10	D/1510	T429D106(1)004(2)(3)(4)	CWR29C(3)106(1)(2)D(5)	1.0	8.0	1.3	125	1
4	15	B/1505	T429B156(1)004(2)(3)(4)	CWR29C(3)156(1)(2)B(5)	1.0	8.0	3.2	125	1
4	15	E/2010	T429E156(1)004(2)(3)(4)	CWR29C(3)156(1)(2)E(5)	1.0	8.0	1.0	125	1
4	22	B/1505	T429B226(1)004(2)(3)(4)	CWR29C(3)226(1)(2)B(5)	1.0	8.0	3.2	125	1
4	22	D/1510	T429D226(1)004(2)(3)(4)	CWR29C(3)226(1)(2)D(5)	1.0	8.0	1.3	125	1
4	33	D/1510	T429D336(1)004(2)(3)(4)	CWR29C(3)336(1)(2)D(5)	2.0	8.0	1.3	125	1
4	33	E/2010	T429E336(1)004(2)(3)(4)	CWR29C(3)336(1)(2)E(5)	2.0	8.0	0.9	125	1
4	33	F/2214	T429F336(1)004(2)(3)(4)	CWR29C(3)336(1)(2)F(5)	2.0	8.0	0.6	125	1
4	47	E/2010	T429E476(1)004(2)(3)(4)	CWR29C(3)476(1)(2)E(5)	2.0	8.0	0.9	125	1
4	68	E/2010	T429E686(1)004(2)(3)(4)	CWR29C(3)686(1)(2)E(5)	3.0	8.0	0.9	125	1
4	68	G/2711	T429G686(1)004(2)(3)(4)	CWR29C(3)686(1)(2)G(5)	3.0	10.0	0.275	125	1
4	100	F/2214	T429F107(1)004(2)(3)(4)	CWR29C(3)107(1)(2)F(5)	4.0	10.0	0.55	125	1
4	100	H/2915	T429H107(1)004(2)(3)(4)	CWR29C(3)107(1)(2)H(5)	4.0	10.0	0.18	125	1
4	150	G/2711	T429G157(1)004(2)(3)(4)	CWR29C(3)157(1)(2)H(5)	6.0	10.0	0.25	125	1
4	220	H/2915	T429H227(1)004(2)(3)(4)	CWR29C(3)227(1)(2)H(5)	8.0	10.0	0.20	125	1
4	330	H/2915	T429H337(1)004(2)(3)(4)	CWR29C(3)337(1)(2)H(5)	10.0	10.0	0.18	125	1
6	1.5	A/1005	T429A155(1)006(2)(3)(4)	CWR29D(3)155(1)(2)A(5)	1.0	6.0	4.0	125	1
6	3.3	A/1005	T429A335(1)006(2)(3)(4)	CWR29D(3)335(1)(2)A(5)	1.0	6.0	6.0	125	1
6	3.3	B/1505	T429B335(1)006(2)(3)(4)	CWR29D(3)335(1)(2)B(5)	1.0	6.0	3.2	125	1
6	4.7	A/1005	T429A475(1)006(2)(3)(4)	CWR29D(3)475(1)(2)A(5)	1.0	6.0	6.0	125	1
6	4.7	C/2005	T429C475(1)006(2)(3)(4)	CWR29D(3)475(1)(2)C(5)	1.0	6.0	2.2	125	1
6	6.8	B/1505	T429B685(1)006(2)(3)(4)	CWR29D(3)685(1)(2)B(5)	1.0	6.0	3.2	125	1
6	6.8	D/1510	T429D685(1)006(2)(3)(4)	CWR29D(3)685(1)(2)D(5)	1.0	6.0	1.5	125	1
6	10	B/1505	T429B106(1)006(2)(3)(4)	CWR29D(3)106(1)(2)B(5)	1.0	6.0	3.2	125	1
6	10	E/2010	T429E106(1)006(2)(3)(4)	CWR29D(3)106(1)(2)E(5)	1.0	8.0	1.0	125	1
6	15	B/1505	T429B156(1)006(2)(3)(4)	CWR29D(3)156(1)(2)B(5)	1.0	8.0	3.2	125	1
6	15	D/1510	T429D156(1)006(2)(3)(4)	CWR29D(3)156(1)(2)D(5)	1.0	8.0	1.7	125	1
6	15	E/2010	T429E156(1)006(2)(3)(4)	CWR29D(3)156(1)(2)E(5)	1.0	8.0	0.9	125	1
6	22	D/1510	T429D226(1)006(2)(3)(4)	CWR29D(3)226(1)(2)D(5)	1.0	6.0	1.7	125	1
6	22	E/2010	T429E226(1)006(2)(3)(4)	CWR29D(3)226(1)(2)E(5)	2.0	8.0	1.0	125	1
6	22	F/2214	T429F226(1)006(2)(3)(4)	CWR29D(3)226(1)(2)F(5)	2.0	8.0	0.6	125	1
6	33	E/2010	T429E336(1)006(2)(3)(4)	CWR29D(3)336(1)(2)E(5)	2.0	6.0	1.0	125	1
6	47	F/2214	T429F476(1)006(2)(3)(4)	CWR29D(3)476(1)(2)F(5)	3.0	8.0	1.0	125	1
6	47	G/2711	T429G476(1)006(2)(3)(4)	CWR29D(3)476(1)(2)G(5)	3.0	10.0	0.275	125	1
6	68	F/2214	T429F686(1)006(2)(3)(4)	CWR29D(3)686(1)(2)F(5)	4.0	10.0	0.4	125	1
6	68	G/2711	T429G686(1)006(2)(3)(4)	CWR29D(3)686(1)(2)G(5)	4.0	10.0	0.25	125	1
6	68	H/2915	T429H686(1)006(2)(3)(4)	CWR29D(3)686(1)(2)H(5)	4.0	10.0	0.18	125	1
6	100	G/2711	T429G107(1)006(2)(3)(4)	CWR29D(3)107(1)(2)G(5)	6.0	10.0	0.275	125	1
6	150	G/2711	T429G157(1)006(2)(3)(4)	CWR29D(3)157(1)(2)G(5)	10.0	10.0	0.275	125	1
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	(See below for part options)	μA @ +20°C Max/5 Min	% @ +20°C 120 Hz Max	Ω @ +20°C 100 kHz Max	°C	Reflow Temp ≤ 260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	MIL–PRF–55365/11 Part Number	DC Leakage	DF	ESR	Maximum Operating Temp	MSL

(1) To complete KEMET/CWR part number, insert M for ±20%, K for ±10%, or J for ±5%. Designates Capacitance tolerance.

(2) To complete KEMET/CWR part number, insert failure rate letter per the Ordering Information found on page 2. Designates Reliability Level.

(3) To complete KEMET/CWR part number, insert B = Gold Plated, C = Hot solder dipped, H = Solder plated or K = Solder Fused. Designates Termination Finish.

(4) To complete KEMET part number, insert 4250 = +25°C after Weibull, 4251 = -55°C +85°C after Weibull, or 4252 = -55°C +85°C before Weibull. Designates Surge current option.

(5) To complete CWR part number, insert A = +25°C after Weibull, B = -55°C +85°C after Weibull, C = -55°C +85°C before Weibull or Z = None. Designates Surge current option.

Refer to Ordering Information for additional detail.

Table 1 – Ratings & Part Number Reference cont'd

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	MIL–PRF–55365/11 Part Number	DC Leakage	DF	ESR	Maximum Operating Temp	MSL
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	(See below for part options)	μA @ +20°C Max/5 Min	% @ +20°C 120 Hz Max	Ω @ +20°C 100 kHz Max	°C	Reflow Temp ≤ 260°C
6	220	H/2915	T429H227(1)006(2)(3)(4)	CWR29D(3)227(1)(2)H(5)	10.0	10.0	0.18	125	1
6	330	H/2915	T429H337(1)006(2)(3)(4)	CWR29D(3)337(1)(2)H(5)	20.0	10.0	0.18	125	1
10	1	A/1005	T429A105(1)010(2)(3)(4)	CWR29F(3)105(1)(2)A(5)	1.0	6.0	5.0	125	1
10	2.2	A/1005	T429A225(1)010(2)(3)(4)	CWR29F(3)225(1)(2)A(5)	1.0	6.0	6.0	125	1
10	2.2	B/1505	T429B225(1)010(2)(3)(4)	CWR29F(3)225(1)(2)B(5)	1.0	6.0	3.2	125	1
10	3.3	A/1005	T429A335(1)010(2)(3)(4)	CWR29F(3)335(1)(2)A(5)	1.0	6.0	6.0	125	1
10	3.3	C/2005	T429C335(1)010(2)(3)(4)	CWR29F(3)335(1)(2)C(5)	1.0	6.0	2.2	125	1
10	4.7	B/1505	T429B475(1)010(2)(3)(4)	CWR29F(3)475(1)(2)B(5)	1.0	6.0	3.2	125	1
10	4.7	C/2005	T429C475(1)010(2)(3)(4)	CWR29F(3)475(1)(2)C(5)	1.0	6.0	2.2	125	1
10	4.7	D/1510	T429D475(1)010(2)(3)(4)	CWR29F(3)475(1)(2)D(5)	1.0	6.0	1.5	125	1
10	6.8	B/1505	T429B685(1)010(2)(3)(4)	CWR29F(3)685(1)(2)B(5)	1.0	6.0	3.2	125	1
10	6.8	C/2005	T429C685(1)010(2)(3)(4)	CWR29F(3)685(1)(2)C(5)	1.0	6.0	2.2	125	1
10	6.8	D/1510	T429D685(1)010(2)(3)(4)	CWR29F(3)685(1)(2)D(5)	1.0	6.0	1.7	125	1
10	6.8	E/2010	T429E685(1)010(2)(3)(4)	CWR29F(3)685(1)(2)E(5)	1.0	6.0	1.0	125	1
10	10	B/1505	T429B106(1)010(2)(3)(4)	CWR29F(3)106(1)(2)B(5)	1.0	8.0	3.2	125	1
10	10	C/2005	T429C106(1)010(2)(3)(4)	CWR29F(3)106(1)(2)C(5)	1.0	6.0	2.2	125	1
10	10	D/1510	T429D106(1)010(2)(3)(4)	CWR29F(3)106(1)(2)D(5)	1.0	6.0	1.3	125	1
10	10	E/2010	T429E106(1)010(2)(3)(4)	CWR29F(3)106(1)(2)E(5)	1.0	6.0	1.0	125	1
10	15	D/1510	T429D156(1)010(2)(3)(4)	CWR29F(3)156(1)(2)D(5)	2.0	6.0	1.7	125	1
10	15	E/2010	T429E156(1)010(2)(3)(4)	CWR29F(3)156(1)(2)E(5)	2.0	8.0	0.9	125	1
10	15	F/2214	T429F156(1)010(2)(3)(4)	CWR29F(3)156(1)(2)F(5)	2.0	8.0	0.7	125	1
10	22	E/2010	T429E226(1)010(2)(3)(4)	CWR29F(3)226(1)(2)E(5)	3.0	8.0	0.6	125	1
10	33	F/2214	T429F336(1)010(2)(3)(4)	CWR29F(3)336(1)(2)F(5)	3.0	8.0	0.4	125	1
10	33	G/2711	T429G336(1)010(2)(3)(4)	CWR29F(3)336(1)(2)G(5)	3.0	10.0	0.275	125	1
10	47	F/2214	T429F476(1)010(2)(3)(4)	CWR29F(3)476(1)(2)F(5)	4.0	10.0	0.4	125	1
10	47	G/2711	T429G476(1)010(2)(3)(4)	CWR29F(3)476(1)(2)G(5)	4.0	10.0	0.25	125	1
10	47	H/2915	T429H476(1)010(2)(3)(4)	CWR29F(3)476(1)(2)H(5)	5.0	10.0	0.18	125	1
10	68	G/2711	T429G686(1)010(2)(3)(4)	CWR29F(3)686(1)(2)G(5)	6.0	10.0	0.275	125	1
10	100	G/2711	T429G107(1)010(2)(3)(4)	CWR29F(3)107(1)(2)G(5)	10.0	10.0	0.275	125	1
10	100	H/2915	T429H107(1)010(2)(3)(4)	CWR29F(3)107(1)(2)H(5)	10.0	10.0	0.18	125	1
10	150	H/2915	T429H157(1)010(2)(3)(4)	CWR29F(3)157(1)(2)H(5)	15.0	10.0	0.18	125	1
10	150	X/2824	T429X157(1)010(2)(3)(4)	CWR29F(3)157(1)(2)X(5)	15.0	10.0	0.065	125	1
10	220	H/2915	T429H227(1)010(2)(3)(4)	CWR29F(3)227(1)(2)H(5)	20.0	10.0	0.18	125	1
15	0.68	A/1005	T429A684(1)015(2)(3)(4)	CWR29H(3)684(1)(2)A(5)	1.0	6.0	6.0	125	1
15	1	A/1005	T429A105(1)015(2)(3)(4)	CWR29H(3)105(1)(2)A(5)	1.0	6.0	7.5	125	1
15	1.5	A/1005	T429A155(1)015(2)(3)(4)	CWR29H(3)155(1)(2)A(5)	1.0	6.0	7.5	125	1
15	1.5	B/1505	T429B155(1)015(2)(3)(4)	CWR29H(3)155(1)(2)B(5)	1.0	6.0	3.2	125	1
15	2.2	A/1005	T429A225(1)015(2)(3)(4)	CWR29H(3)225(1)(2)A(5)	1.0	6.0	7.5	125	1
15	2.2	C/2005	T429C225(1)015(2)(3)(4)	CWR29H(3)225(1)(2)C(5)	1.0	6.0	2.2	125	1
15	3.3	B/1505	T429B335(1)015(2)(3)(4)	CWR29H(3)335(1)(2)B(5)	1.0	6.0	3.6	125	1
15	3.3	D/1510	T429D335(1)015(2)(3)(4)	CWR29H(3)335(1)(2)D(5)	1.0	6.0	1.7	125	1
15	4.7	B/1505	T429B475(1)015(2)(3)(4)	CWR29H(3)475(1)(2)B(5)	1.0	6.0	2.0	125	1
15	4.7	C/2005	T429C475(1)015(2)(3)(4)	CWR29H(3)475(1)(2)C(5)	1.0	6.0	2.2	125	1
15	4.7	D/1510	T429D475(1)015(2)(3)(4)	CWR29H(3)475(1)(2)D(5)	1.0	6.0	2.0	125	1
15	4.7	E/2010	T429E475(1)015(2)(3)(4)	CWR29H(3)475(1)(2)E(5)	1.0	6.0	1.2	125	1
15	6.8	D/1510	T429D685(1)015(2)(3)(4)	CWR29H(3)685(1)(2)D(5)	1.0	6.0	2.0	125	1
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	(See below for part options)	μA @ +20°C Max/5 Min	% @ +20°C 120 Hz Max	Ω @ +20°C 100 kHz Max	°C	Reflow Temp ≤ 260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	MIL–PRF–55365/11 Part Number	DC Leakage	DF	ESR	Maximum Operating Temp	MSL

(1) To complete KEMET/CWR part number, insert M for ±20%, K for ±10%, or J for ±5%. Designates Capacitance tolerance.

(2) To complete KEMET/CWR part number, insert failure rate letter per the Ordering Information found on page 2. Designates Reliability Level.

(3) To complete KEMET/CWR part number, insert B = Gold Plated, C = Hot solder dipped, H = Solder plated or K = Solder Fused. Designates Termination Finish.

(4) To complete KEMET part number, insert 4250 = +25°C after Weibull, 4251 = -55°C +85°C after Weibull, or 4252 = -55°C +85°C before Weibull. Designates Surge current option.

(5) To complete CWR part number, insert A = +25°C after Weibull, B = -55°C +85°C after Weibull, C = -55°C +85°C before Weibull or Z = None. Designates Surge current option.

Refer to Ordering Information for additional detail.

Table 1 – Ratings & Part Number Reference cont'd

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	MIL–PRF–55365/11 Part Number	DC Leakage	DF	ESR	Maximum Operating Temp	MSL
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	(See below for part options)	μA @ +20°C Max/5 Min	% @ +20°C 120 Hz Max	Ω @ +20°C 100 kHz Max	°C	Reflow Temp ≤ 260°C
15	6.8	E/2010	T429E685(1)015(2)(3)(4)	CWR29H(3)685(1)(2)E(5)	1.0	8.0	0.9	125	1
15	10	D/1510	T429D106(1)015(2)(3)(4)	CWR29H(3)106(1)(2)D(5)	2.0	6.0	2.0	125	1
15	10	E/2010	T429E106(1)015(2)(3)(4)	CWR29H(3)106(1)(2)E(5)	2.0	6.0	1.2	125	1
15	10	F/2214	T429F106(1)015(2)(3)(4)	CWR29H(3)106(1)(2)F(5)	2.0	6.0	0.667	125	1
15	15	E/2010	T429E156(1)015(2)(3)(4)	CWR29H(3)156(1)(2)E(5)	2.0	6.0	1.2	125	1
15	15	F/2214	T429F156(1)015(2)(3)(4)	CWR29H(3)156(1)(2)F(5)	2.0	8.0	0.8	125	1
15	22	F/2214	T429F226(1)015(2)(3)(4)	CWR29H(3)226(1)(2)F(5)	3.0	8.0	0.8	125	1
15	22	G/2711	T429G226(1)015(2)(3)(4)	CWR29H(3)226(1)(2)G(5)	4.0	6.0	0.3	125	1
15	33	F/2214	T429F336(1)015(2)(3)(4)	CWR29H(3)336(1)(2)F(5)	5.0	6.0	0.8	125	1
15	33	G/2711	T429G336(1)015(2)(3)(4)	CWR29H(3)336(1)(2)G(5)	6.0	8.0	0.3	125	1
15	33	H/2915	T429H336(1)015(2)(3)(4)	CWR29H(3)336(1)(2)H(5)	5.0	8.0	0.2	125	1
15	47	G/2711	T429G476(1)015(2)(3)(4)	CWR29H(3)476(1)(2)G(5)	10.0	8.0	0.3	125	1
15	47	H/2915	T429H476(1)015(2)(3)(4)	CWR29H(3)476(1)(2)H(5)	10.0	8.0	0.2	125	1
15	68	G/2711	T429G686(1)015(2)(3)(4)	CWR29H(3)686(1)(2)G(5)	10.0	8.0	0.3	125	1
15	68	H/2915	T429H686(1)015(2)(3)(4)	CWR29H(3)686(1)(2)H(5)	10.0	8.0	0.2	125	1
15	100	H/2915	T429H107(1)015(2)(3)(4)	CWR29H(3)107(1)(2)H(5)	15.0	10.0	0.2	125	1
20	0.47	A/1005	T429A474(1)020(2)(3)(4)	CWR29J(3)474(1)(2)A(5)	1.0	8.0	7.5	125	1
20	0.68	A/1005	T429A684(1)020(2)(3)(4)	CWR29J(3)684(1)(2)A(5)	1.0	6.0	7.5	125	1
20	0.68	B/1505	T429B684(1)020(2)(3)(4)	CWR29J(3)684(1)(2)B(5)	1.0	6.0	5.6	125	1
20	1	A/1005	T429A105(1)020(2)(3)(4)	CWR29J(3)105(1)(2)A(5)	1.0	6.0	7.5	125	1
20	1	B/1505	T429B105(1)020(2)(3)(4)	CWR29J(3)105(1)(2)B(5)	1.0	6.0	4.8	125	1
20	1.5	B/1505	T429B155(1)020(2)(3)(4)	CWR29J(3)155(1)(2)B(5)	1.0	6.0	3.6	125	1
20	1.5	C/2005	T429C155(1)020(2)(3)(4)	CWR29J(3)155(1)(2)C(5)	1.0	6.0	2.4	125	1
20	2.2	B/1505	T429B225(1)020(2)(3)(4)	CWR29J(3)225(1)(2)B(5)	1.0	6.0	3.6	125	1
20	2.2	D/1510	T429D225(1)020(2)(3)(4)	CWR29J(3)225(1)(2)D(5)	1.0	6.0	1.7	125	1
20	3.3	D/1510	T429D335(1)020(2)(3)(4)	CWR29J(3)335(1)(2)D(5)	1.0	6.0	2.0	125	1
20	3.3	E/2010	T429E335(1)020(2)(3)(4)	CWR29J(3)335(1)(2)E(5)	1.0	6.0	1.2	125	1
20	4.7	E/2010	T429E475(1)020(2)(3)(4)	CWR29J(3)475(1)(2)E(5)	1.0	6.0	1.7	125	1
20	6.8	E/2010	T429E685(1)020(2)(3)(4)	CWR29J(3)685(1)(2)E(5)	2.0	6.0	1.5	125	1
20	6.8	F/2214	T429F685(1)020(2)(3)(4)	CWR29J(3)685(1)(2)F(5)	2.0	6.0	0.7	125	1
20	10	E/2010	T429E106(1)020(2)(3)(4)	CWR29J(3)106(1)(2)E(5)	2.0	6.0	1.5	125	1
20	10	F/2214	T429F106(1)020(2)(3)(4)	CWR29J(3)106(1)(2)F(5)	2.0	6.0	0.8	125	1
20	15	F/2214	T429F156(1)020(2)(3)(4)	CWR29J(3)156(1)(2)F(5)	3.0	6.0	0.8	125	1
20	15	G/2711	T429G156(1)020(2)(3)(4)	CWR29J(3)156(1)(2)G(5)	3.0	6.0	0.275	125	1
20	22	G/2711	T429G226(1)020(2)(3)(4)	CWR29J(3)226(1)(2)G(5)	4.0	6.0	0.625	125	1
20	22	H/2915	T429H226(1)020(2)(3)(4)	CWR29J(3)226(1)(2)H(5)	4.0	6.0	0.18	125	1
20	33	H/2915	T429H336(1)020(2)(3)(4)	CWR29J(3)336(1)(2)H(5)	6.0	8.0	0.18	125	1
20	47	H/2915	T429H476(1)020(2)(3)(4)	CWR29J(3)476(1)(2)H(5)	10.0	8.0	0.18	125	1
20	47	X/2824	T429X476(1)020(2)(3)(4)	CWR29J(3)476(1)(2)X(5)	10.0	8.0	0.11	125	1
25	0.33	A/1005	T429A334(1)025(2)(3)(4)	CWR29K(3)334(1)(2)A(5)	1.0	6.0	7.5	125	1
25	0.47	A/1005	T429A474(1)025(2)(3)(4)	CWR29K(3)474(1)(2)A(5)	1.0	6.0	7.5	125	1
25	0.68	B/1505	T429B684(1)025(2)(3)(4)	CWR29K(3)684(1)(2)B(5)	1.0	6.0	4.0	125	1
25	1	B/1505	T429B105(1)025(2)(3)(4)	CWR29K(3)105(1)(2)B(5)	1.0	6.0	4.0	125	1
25	1	C/2005	T429C105(1)025(2)(3)(4)	CWR29K(3)105(1)(2)C(5)	1.0	6.0	2.6	125	1
25	1.5	D/1510	T429D155(1)025(2)(3)(4)	CWR29K(3)155(1)(2)D(5)	1.0	6.0	1.7	125	1
25	2.2	D/1510	T429D225(1)025(2)(3)(4)	CWR29K(3)225(1)(2)D(5)	1.0	6.0	2.0	125	1
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	(See below for part options)	μA @ +20°C Max/5 Min	% @ +20°C 120 Hz Max	Ω @ +20°C 100 kHz Max	°C	Reflow Temp ≤ 260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	MIL–PRF–55365/11 Part Number	DC Leakage	DF	ESR	Maximum Operating Temp	MSL

(1) To complete KEMET/CWR part number, insert M for ±20%, K for ±10%, or J for ±5%. Designates Capacitance tolerance.

(2) To complete KEMET/CWR part number, insert failure rate letter per the Ordering Information found on page 2. Designates Reliability Level.

(3) To complete KEMET/CWR part number, insert B = Gold Plated, C = Hot solder dipped, H = Solder plated or K = Solder Fused. Designates Termination Finish.

(4) To complete KEMET part number, insert 4250 = +25°C after Weibull, 4251 = -55°C +85°C after Weibull, or 4252 = -55°C +85°C before Weibull. Designates Surge current option.

(5) To complete CWR part number, insert A = +25°C after Weibull, B = -55°C +85°C after Weibull, C = -55°C +85°C before Weibull or Z = None. Designates Surge current option.

Refer to Ordering Information for additional detail.

Table 1 – Ratings & Part Number Reference cont'd

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	MIL–PRF–55365/11 Part Number	DC Leakage	DF	ESR	Maximum Operating Temp	MSL
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	(See below for part options)	μA @ +20°C Max/5 Min	% @ +20°C 120 Hz Max	Ω @ +20°C 100 kHz Max	°C	Reflow Temp ≤ 260°C
25	2.2	E/2010	T429E225(1)025(2)(3)(4)	CWR29K(3)225(1)(2)E(5)	1.0	6.0	1.0	125	1
25	3.3	E/2010	T429E335(1)025(2)(3)(4)	CWR29K(3)335(1)(2)E(5)	1.0	6.0	1.2	125	1
25	4.7	F/2214	T429F475(1)025(2)(3)(4)	CWR29K(3)475(1)(2)F(5)	2.0	6.0	0.7	125	1
25	6.8	F/2214	T429F685(1)025(2)(3)(4)	CWR29K(3)685(1)(2)F(5)	2.0	6.0	0.8	125	1
25	6.8	G/2711	T429G685(1)025(2)(3)(4)	CWR29K(3)685(1)(2)G(5)	2.0	6.0	0.3	125	1
25	10	G/2711	T429G106(1)025(2)(3)(4)	CWR29K(3)106(1)(2)G(5)	3.0	6.0	0.35	125	1
25	15	G/2711	T429G156(1)025(2)(3)(4)	CWR29K(3)156(1)(2)G(5)	4.0	6.0	0.35	125	1
25	15	H/2915	T429H156(1)025(2)(3)(4)	CWR29K(3)156(1)(2)H(5)	4.0	6.0	0.2	125	1
25	22	G/2711	T429G226(1)025(2)(3)(4)	CWR29K(3)226(1)(2)G(5)	6.0	6.0	0.35	125	1
25	22	H/2915	T429H226(1)025(2)(3)(4)	CWR29K(3)226(1)(2)H(5)	6.0	6.0	0.18	125	1
25	22	X/2824	T429X226(1)025(2)(3)(4)	CWR29K(3)226(1)(2)X(5)	6.0	6.0	0.16	125	1
25	33	H/2915	T429H336(1)025(2)(3)(4)	CWR29K(3)336(1)(2)H(5)	10.0	8.0	0.18	125	1
25	33	X/2824	T429X336(1)025(2)(3)(4)	CWR29K(3)336(1)(2)X(5)	10.0	8.0	0.13	125	1
35	0.22	A/1005	T429A224(1)035(2)(3)(4)	CWR29M(3)224(1)(2)A(5)	1.0	6.0	12.0	125	1
35	0.33	A/1005	T429A334(1)035(2)(3)(4)	CWR29M(3)334(1)(2)A(5)	1.0	6.0	12.0	125	1
35	0.47	B/1505	T429B474(1)035(2)(3)(4)	CWR29M(3)474(1)(2)B(5)	1.0	6.0	6.8	125	1
35	0.68	C/2005	T429C684(1)035(2)(3)(4)	CWR29M(3)684(1)(2)C(5)	1.0	6.0	4.0	125	1
35	1	D/1510	T429D105(1)035(2)(3)(4)	CWR29M(3)105(1)(2)D(5)	1.0	6.0	2.2	125	1
35	1.5	E/2010	T429E155(1)035(2)(3)(4)	CWR29M(3)155(1)(2)E(5)	1.0	6.0	1.3	125	1
35	3.3	F/2214	T429F335(1)035(2)(3)(4)	CWR29M(3)335(1)(2)F(5)	1.0	6.0	0.7	125	1
35	4.7	G/2711	T429G475(1)035(2)(3)(4)	CWR29M(3)475(1)(2)G(5)	2.0	6.0	0.375	125	1
35	6.8	G/2711	T429G685(1)035(2)(3)(4)	CWR29M(3)685(1)(2)G(5)	3.0	6.0	0.375	125	1
35	6.8	H/2915	T429H685(1)035(2)(3)(4)	CWR29M(3)685(1)(2)H(5)	3.0	6.0	0.5	125	1
35	10	H/2915	T429H106(1)035(2)(3)(4)	CWR29M(3)106(1)(2)H(5)	4.0	8.0	0.5	125	1
35	15	X/2824	T429X156(1)035(2)(3)(4)	CWR29M(3)156(1)(2)X(5)	6.0	6.0	0.19	125	1
50	0.1	A/1005	T429A104(1)050(2)(3)(4)	CWR29N(3)104(1)(2)A(5)	1.0	6.0	12.0	125	1
50	0.15	A/1005	T429A154(1)050(2)(3)(4)	CWR29N(3)154(1)(2)A(5)	1.0	6.0	12.0	125	1
50	0.22	B/1505	T429B224(1)050(2)(3)(4)	CWR29N(3)224(1)(2)B(5)	1.0	6.0	6.8	125	1
50	0.33	B/1505	T429B334(1)050(2)(3)(4)	CWR29N(3)334(1)(2)B(5)	1.0	6.0	4.8	125	1
50	0.47	C/2005	T429C474(1)050(2)(3)(4)	CWR29N(3)474(1)(2)C(5)	1.0	6.0	3.2	125	1
50	0.68	D/1510	T429D684(1)050(2)(3)(4)	CWR29N(3)684(1)(2)D(5)	1.0	6.0	2.3	125	1
50	1	E/2010	T429E105(1)050(2)(3)(4)	CWR29N(3)105(1)(2)E(5)	1.0	6.0	1.7	125	1
50	1.5	F/2214	T429F155(1)050(2)(3)(4)	CWR29N(3)155(1)(2)F(5)	1.0	6.0	1.1	125	1
50	2.2	F/2214	T429F225(1)050(2)(3)(4)	CWR29N(3)225(1)(2)F(5)	2.0	6.0	0.7	125	1
50	3.3	G/2711	T429G335(1)050(2)(3)(4)	CWR29N(3)335(1)(2)G(5)	2.0	6.0	0.5	125	1
50	4.7	H/2915	T429H475(1)050(2)(3)(4)	CWR29N(3)475(1)(2)H(5)	3.0	6.0	0.5	125	1
VDC @ 85°C	μF	KEMET/EIA	(See below for part options)	(See below for part options)	μA @ +20°C Max/5 Min	% @ +20°C 120 Hz Max	Ω @ +20°C 100 kHz Max	°C	Reflow Temp ≤ 260°C
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	MIL–PRF–55365/11 Part Number	DC Leakage	DF	ESR	Maximum Operating Temp	MSL

(1) To complete KEMET/CWR part number, insert M for ±20%, K for ±10%, or J for ±5%. Designates Capacitance tolerance.

(2) To complete KEMET/CWR part number, insert failure rate letter per the Ordering Information found on page 2. Designates Reliability Level.

(3) To complete KEMET/CWR part number, insert B = Gold Plated, C = Hot solder dipped, H = Solder plated or K = Solder Fused. Designates Termination Finish.

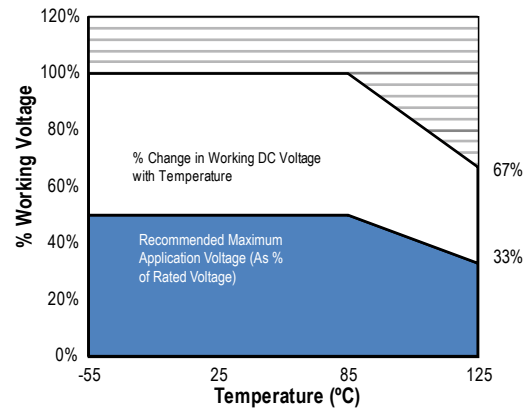
(4) To complete KEMET part number, insert 4250 = +25°C after Weibull, 4251 = -55°C +85°C after Weibull, or 4252 = -55°C +85°C before Weibull. Designates Surge current option.

(5) To complete CWR part number, insert A = +25°C after Weibull, B = -55°C +85°C after Weibull, C = -55°C +85°C before Weibull or Z = None. Designates Surge current option.

Refer to Ordering Information for additional detail.

Recommended Voltage Derating Guidelines

	-55°C to 85°C	85°C to 125°C
% Change in Working DC Voltage with Temperature	V_R	67% of V_R
Recommended Maximum Application Voltage	50% of V_R	33% of V_R



Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

1. The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
2. The negative peak AC voltage in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits.

The maximum power dissipation by case size can be determined using the table at right. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Refer to the table below for temperature compensation requirements.

KEMET Case Code	EIA Case Code	Maximum Power Dissipation (P max) mWatts @ 25°C w/+20°C Rise
A	1005	50
B	1505	70
C	2005	75
D	1510	80
E	2010	90
F	2214	100
G	2711	125
H	2915	150

The maximum power dissipation rating must be reduced with increasing environmental operating temperatures. Refer to the Temperature Compensation Multiplier table for details.

Temperature Compensation Multipliers for Maximum Ripple Current		
$T \leq 25^\circ\text{C}$	$T \leq 85^\circ\text{C}$	$T \leq 125^\circ\text{C}$
1.00	0.90	0.40

T = Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I(\text{max}) = \sqrt{P_{\text{max}}/R}$$

$$E(\text{max}) = Z \sqrt{P_{\text{max}}/R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

P_{max} = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Z = Impedance at specified frequency (ohms)

Reverse Voltage

Solid tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected with the wrong polarity. The positive terminal is identified on the capacitor body by a stripe plus in some cases a beveled edge. A small degree of transient reverse voltage is permissible for short periods per the table. The capacitors should not be operated continuously in reverse mode, even within these limits.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
85°C	5% of Rated Voltage
125°C	1% of Rated Voltage

Table 2 – Land Dimensions/Courtyard

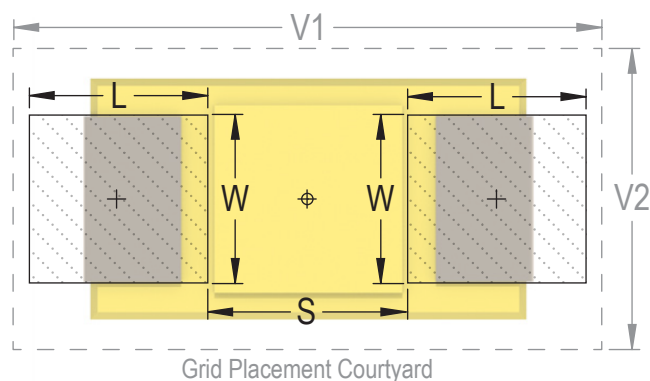
KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		L	W	S	V1	V2	L	W	S	V1	V2	L	W	S	V1	V2
A'	1005	2.19	1.44	0.15	5.54	2.66	1.89	1.32	0.15	4.44	2.16	1.52	1.22	0.29	3.58	1.90
B	1505	2.30	1.44	1.20	6.80	2.66	1.90	1.32	1.40	5.70	2.16	1.52	1.22	1.56	4.84	1.90
C	2005	2.30	1.44	2.47	8.08	2.66	1.90	1.32	2.67	6.98	2.16	1.52	1.22	2.83	6.12	1.90
D	1510	2.30	2.58	1.20	6.80	3.92	1.90	2.46	1.40	5.70	3.42	1.52	2.36	1.56	4.84	3.16
E	2010	2.30	2.58	2.47	8.08	3.92	1.90	2.46	2.67	6.98	3.42	1.52	2.36	2.83	6.12	3.16
F	2214	2.30	3.47	2.98	8.58	4.82	1.90	3.35	3.18	7.48	4.32	1.52	3.25	3.34	6.62	4.06
G	2711	2.81	2.84	3.10	9.72	4.18	2.41	2.72	3.30	8.62	3.68	2.03	2.62	3.46	7.76	3.42
H	2915	2.81	3.84	3.61	10.24	5.20	2.41	3.72	3.81	9.14	4.70	2.03	3.62	3.97	8.28	4.44
X	2824	2.73	3.22	3.46	9.92	6.80	2.33	3.10	3.66	8.82	6.30	1.95	3.00	3.82	7.96	6.04

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC–7351).

¹ Land pattern geometry is too small for silkscreen outline.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR, or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Please note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

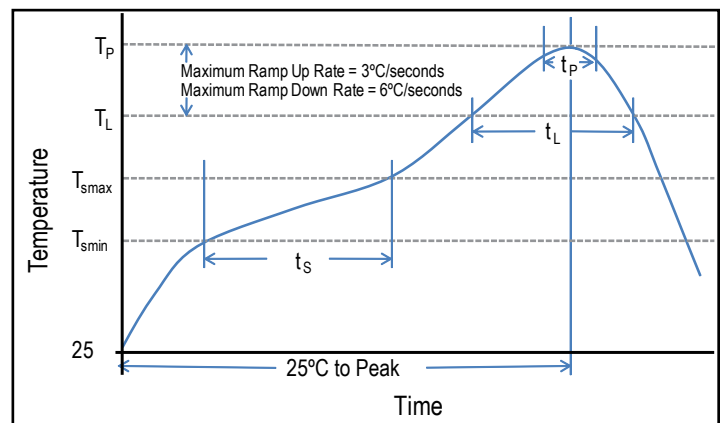
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Minimum (T_{Smin})	100°C	150°C
Temperature Maximum (T_{Smax})	150°C	200°C
Time (t_s) from T_{Smin} to T_{Smax}	60 – 120 seconds	60 – 120 seconds
Ramp-up Rate (T_L to T_P)	3°C/seconds maximum	3°C/seconds maximum
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60 – 150 seconds	60 – 150 seconds
Peak Temperature (T_P)	220°C* 235°C**	250°C* 260°C**
Time within 5°C of Maximum Peak Temperature (t_p)	20 seconds maximum	30 seconds maximum
Ramp-down Rate (T_P to T_L)	6°C/seconds maximum	6°C/seconds maximum
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum

Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y, and X

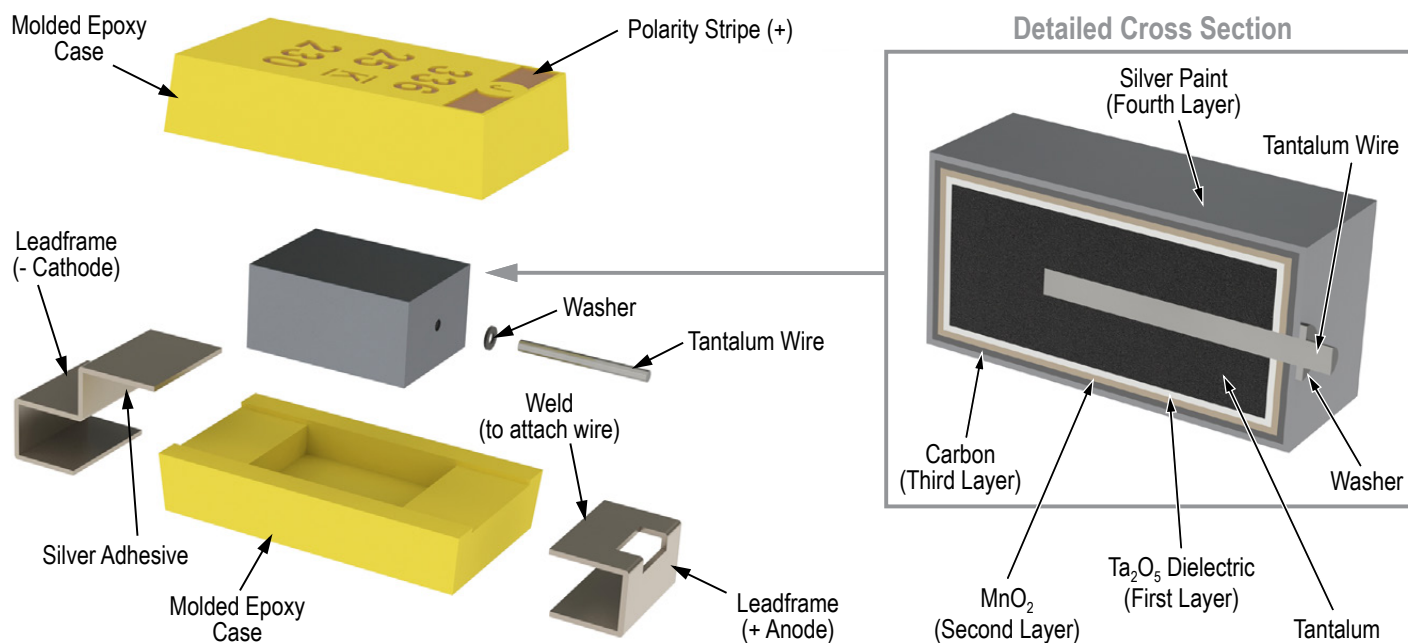
**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W, and Z



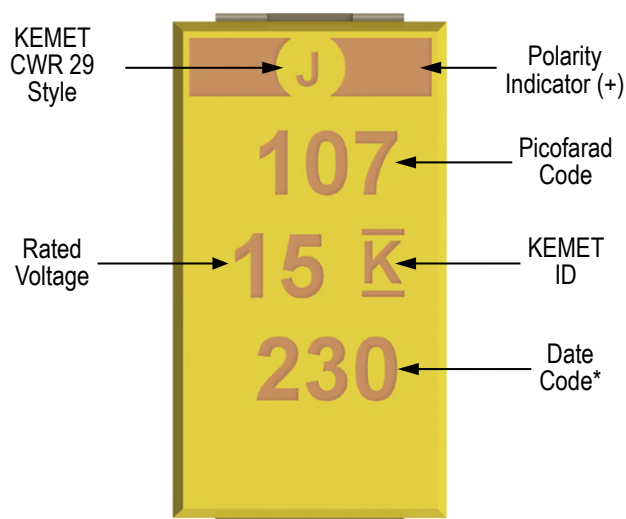
Storage

Tantalum chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature—reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 60% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulphur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within three years of receipt.

Construction



Capacitor Marking



* 230 = 30th week of 2012

Date Code *	
1 st digit = Last number of Year	9 = 2009 0 = 2010 1 = 2011 2 = 2012 3 = 2013 4 = 2014
2 nd and 3 rd digit = Week of the Year	01 = 1 st week of the Year to 52 = 52 nd week of the Year

Tape & Reel Packaging Information

KEMET's molded tantalum and aluminum chip capacitor families are packaged in 8 and 12 mm plastic tape on 7" and 13" reels in accordance with *EIA Standard 481: Embossed Carrier Taping of Surface Mount Components for Automatic Handling*. This packaging system is compatible with all tape-fed automatic pick-and-place systems.

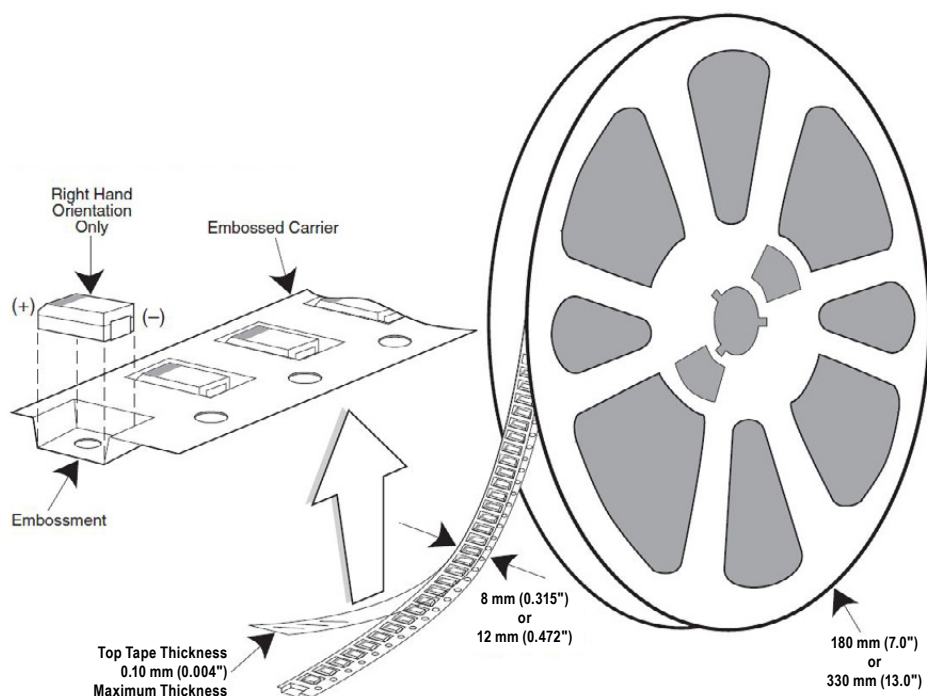
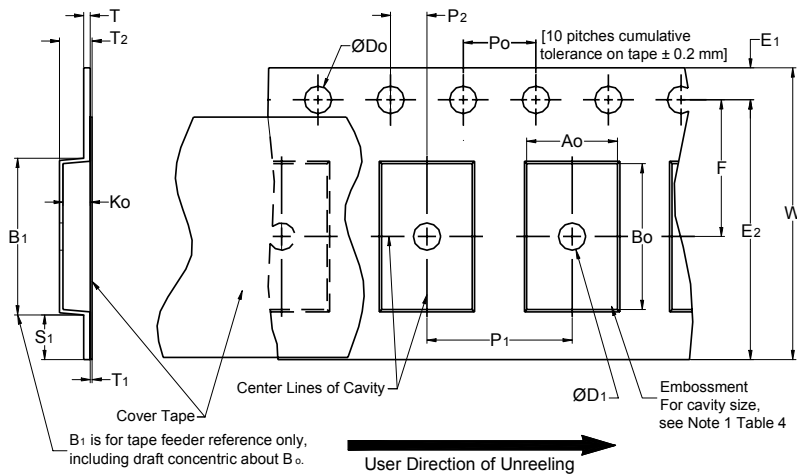


Table 3 – Packaging Quantity

KEMET Case Codes		Tape Width (mm)	Tape and Reel Dimensions	
			180 mm (7" diameter)	330 mm (13" diameter)
A	1005	8	2500	9500
B	1505	12	2500	9500
C	2005	12	2500	9500
D	1510	12	2500	9500
E	2010	12	2500	9500
F	2214	12	500	3500
G	2711	12	500	2500
H	2915	12	500	2500
X	2824	12	500	2500

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions**Table 4 – Embossed (Plastic) Carrier Tape Dimensions**

Metric will govern

Constant Dimensions — Millimeters (Inches)									
Tape Size	D ₀	D ₁ Minimum Note 1	E ₁	P ₀	P ₂	R Reference Note 2	S ₁ Minimum Note 3	T Maximum	T ₁ Maximum
8 mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.0 (0.039)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	25.0 (0.984)	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
12 mm		1.5 (0.059)			2.0 ±0.1 (0.079 ±0.059)	30 (1.181)			
16 mm									
Variable Dimensions — Millimeters (Inches)									
Tape Size	Pitch	B ₁ Maximum Note 4	E ₂ Minimum	F	P ₁	T ₂ Maximum	W Maximum	A ₀ , B ₀ & K ₀	
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	2.0 ±0.05 or 4.0 ±0.10 (0.079 ±0.002 or 0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)	Note 5	
12 mm	Single (4 mm) & Double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	2.0 ±0.05 (0.079 ±0.002) or 4.0 ±0.10 (0.157 ±0.004) or 8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)		
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	7.5±0.10 (0.295 ±0.004)	4.0 ±0.10 (0.157 ±0.004) to 12.0 ±0.10 (0.472 ±0.004)	8.0 (0.315)	16.3 (0.642)		

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
2. The tape, with or without components, shall pass around R without damage (see Figure 4).
3. If S₁ < 1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481–D, paragraph 4.3, section b).
4. B₁ dimension is a reference dimension for tape feeder clearance only.
5. The cavity defined by A₀, B₀ and K₀ shall surround the component with sufficient clearance that:
 - (a) the component does not protrude above the top surface of the carrier tape.
 - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 2).
 - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 mm and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 3).
 - (e) see Addendum in EIA Standard 481–D for standards relating to more precise taping requirements.

Packaging Information Performance Notes

- Cover Tape Break Force:** 1.0 Kg minimum.
- Cover Tape Peel Strength:** The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength
8 mm	0.1 to 1.0 Newton (10 to 100 gf)
12 and 16 mm	0.1 to 1.3 Newton (10 to 130 gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

- Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA Standards 556 and 624.

Figure 2 – Maximum Component Rotation

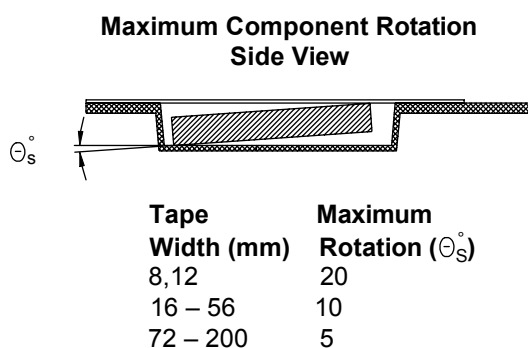
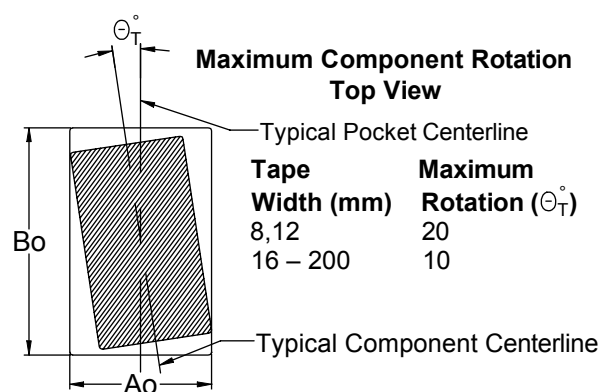


Figure 3 – Maximum Lateral Movement

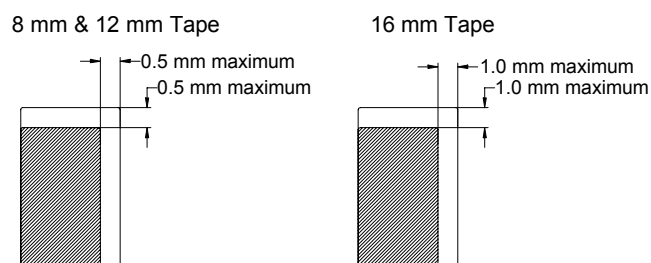


Figure 4 – Bending Radius

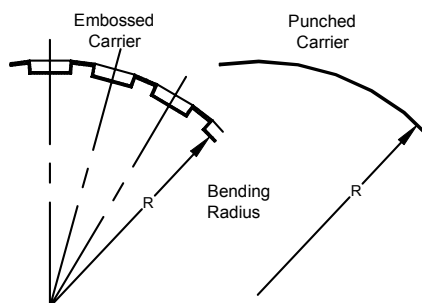
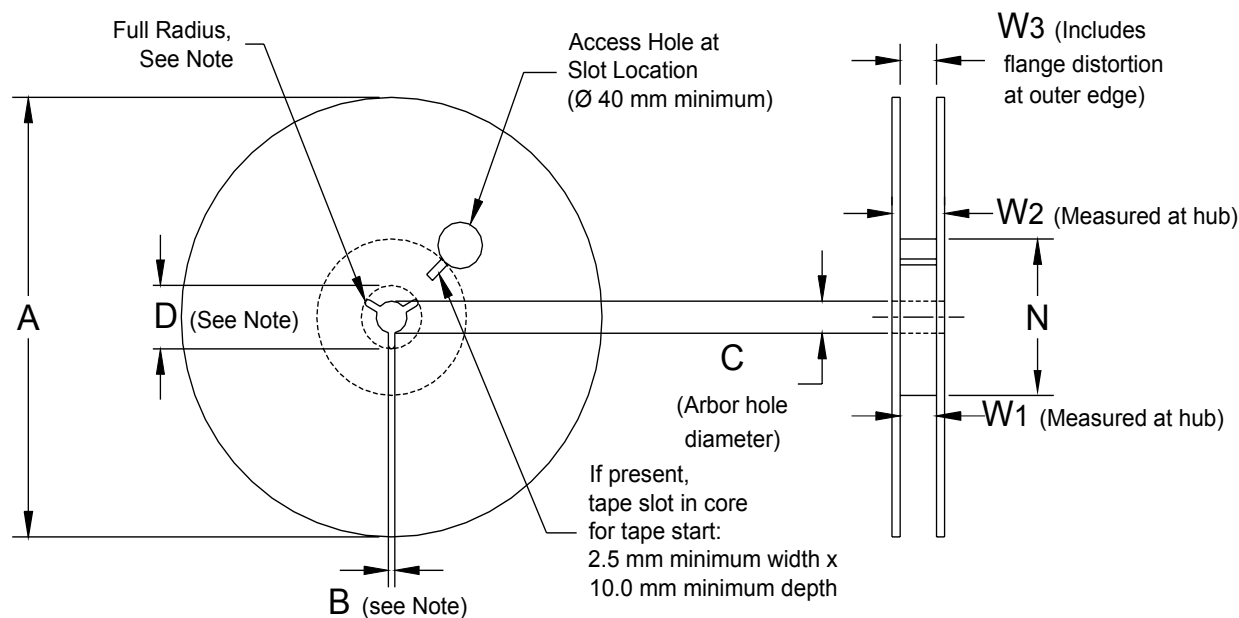


Figure 5 – Reel Dimensions

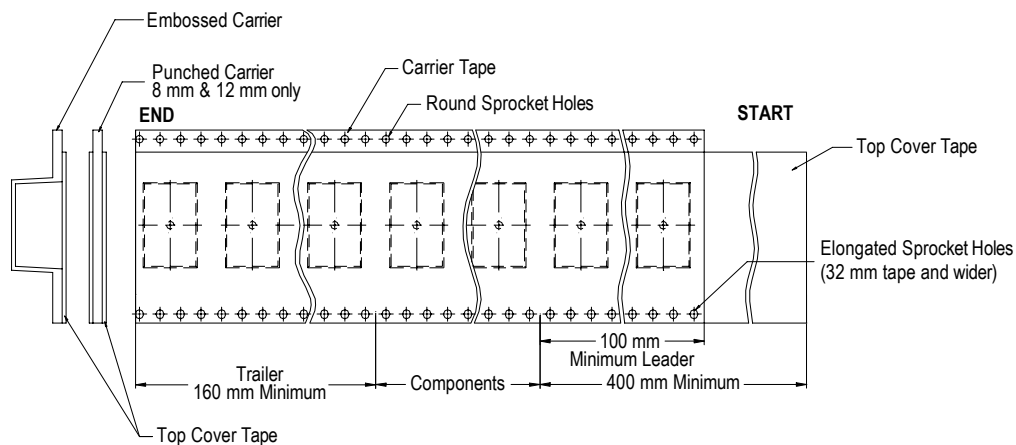
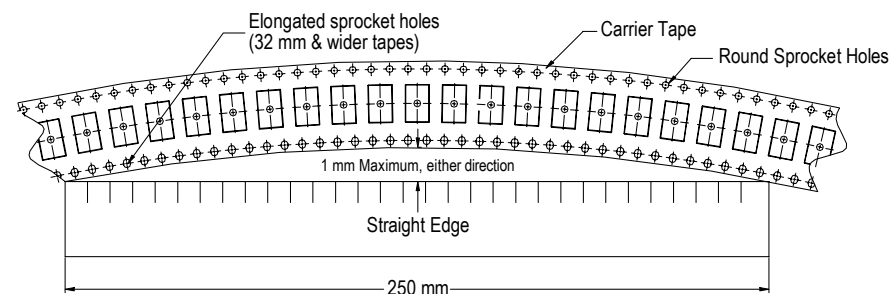


Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 5 – Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)				
Tape Size	A	B Minimum	C	D Minimum
8 mm	178 ±0.20 (7.008 ±0.008) or 330 ±0.20 (13.000 ±0.008)	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)
12 mm				
16 mm				
Variable Dimensions — Millimeters (Inches)				
Tape Size	N Minimum	W1	W2 Maximum	W3
8 mm	50 (1.969)	8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)	Shall accommodate tape width without interference
12 mm		12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)	

Figure 6 – Tape Leader & Trailer Dimensions**Figure 7 – Maximum Camber**

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