

## General purpose chip resistors sizes 1206, 0805, 0603 and 0402

**RC01/11/21/31**  
**5%; 2%**

### FEATURES

- Low assembly costs
- High component and equipment reliability
- Excellent performance at high frequency, especially the RC31
- Complete standard SMD family.

### APPLICATIONS

- All general purpose applications.

### DESCRIPTION

The resistors are constructed on a high grade ceramic body (aluminium oxide). Internal metal electrodes are added at each end and connected by a resistive paste which is applied to the top surface of the substrate. The composition of the paste is adjusted to give the approximate resistance required and the value is trimmed to within tolerance, by laser cutting of this resistive layer.

The resistive layer is covered with a protective coat and printed with the resistance value. Finally, the two external end terminations are added. For ease of soldering the outer layer of these end terminations is a lead/tin alloy.

### QUICK REFERENCE DATA

| DESCRIPTION                                                                                          | VALUE                                                                                |                      |                     |                                |
|------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|----------------------|---------------------|--------------------------------|
|                                                                                                      | RC01                                                                                 | RC11                 | RC21                | RC31                           |
| Size code                                                                                            | 1206 (3216)                                                                          | 0805 (2012)          | 0603 (1608)         | 0402(1005)                     |
| Resistance range                                                                                     | 1 $\Omega$ to 10 M $\Omega$                                                          |                      |                     | 6.8 $\Omega$ to 2.2 M $\Omega$ |
| Resistance tolerance and E-series                                                                    | $\pm 5\%$ , $\pm 2\%$ ; E24 series                                                   |                      |                     |                                |
| Temperature coefficient:<br>1 $\Omega \leq R < 10 \Omega$<br>10 $\Omega < R \leq 10 \text{ M}\Omega$ | $\leq 250 \pm 250 \times 10^{-6}/\text{K}$<br>$\leq \pm 200 \times 10^{-6}/\text{K}$ |                      |                     |                                |
| Maximum dissipation at $T_{\text{amb}} = 70^\circ\text{C}$                                           | 0.25 W                                                                               | 0.125 W              | 0.063 W             | 0.063 W                        |
| Maximum permissible voltage                                                                          | 200 V<br>(DC or RMS)                                                                 | 150 V<br>(DC or RMS) | 50 V<br>(DC or RMS) | 50 V<br>(DC or RMS)            |
| Climatic category (IEC 60068)                                                                        | 55/155/56                                                                            |                      |                     | 55/125/56                      |
| Basic specification                                                                                  | IEC 60115-8                                                                          |                      |                     |                                |

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## ORDERING INFORMATION

**Table 1** Ordering code indicating resistor type and packaging

| TYPE                | TOL.<br>(%) | ORDERING CODE 2322 ... ..         |                |                |                |                |                |
|---------------------|-------------|-----------------------------------|----------------|----------------|----------------|----------------|----------------|
|                     |             | PAPER TAPE ON REEL <sup>(1)</sup> |                |                |                | BULK CASE      |                |
|                     |             | 5000<br>units                     | 10000<br>units | 20000<br>units | 50000<br>units | 10000<br>units | 25000<br>units |
| RC01                | ±5          | 711 61...                         | 711 51...      | 711 81...      | –              | –              | –              |
|                     | ±2          | 711 41...                         | –              | 711 71...      | –              | –              | –              |
| RC11                | ±5          | 730 61...                         | 730 71...      | 730 81...      | –              | 731 81...      | –              |
|                     | ±2          | 730 31...                         | –              | 730 41...      | –              | 731 51...      | –              |
| RC21                | ±5          | 702 60...                         | 702 70...      | 702 81...      | –              | –              | 702 80...      |
|                     | ±2          | 702 65...                         | –              | 702 75...      | –              | –              | 702 50...      |
| RC31                | ±5          | –                                 | 705 70...      | –              | 705 87...      | –              | –              |
|                     | ±2          | –                                 | 705 75...      | –              | –              | –              | 702 50...      |
| <b>Jumper 0 Ω</b>   |             |                                   |                |                |                |                |                |
| RC01 <sup>(1)</sup> | –           | 711 91032                         | 711 91005      | 711 92004      | –              | –              | –              |
| RC11 <sup>(1)</sup> | –           | 730 91002                         | 730 91003      | 730 92002      | –              | 731 91006      | –              |
| RC21 <sup>(2)</sup> | –           | 702 96001                         | 702 97001      | 702 92002      | –              | –              | 702 91002      |
| RC31 <sup>(2)</sup> | –           | –                                 | 705 91001      | –              | 705 91007      | –              | –              |

### Notes

1. The jumper has a maximum resistance  $R_{\max} = 50 \text{ m}\Omega$  and a rated current  $I_R = 2 \text{ A}$ .
2. The jumper has a maximum resistance  $R_{\max} = 50 \text{ m}\Omega$  and a rated current  $I_R = 1 \text{ A}$ .

### Ordering code (12NC)

- The resistors have a 12-digit ordering code starting with 2322
- The subsequent 5 digits indicate the resistor type and packaging; see Table 1.
- The remaining 3 digits indicate the resistance value:
  - The first 2 digits indicate the resistance value.
  - The last digit indicates the resistance decade in accordance with Table 2.

**Table 2** Last digit of 12NC

| RESISTANCE<br>DECADE | LAST DIGIT |
|----------------------|------------|
| 1 to 9.76 Ω          | 8          |
| 10 to 97.6 Ω         | 9          |
| 100 to 976 Ω         | 1          |
| 1 to 9.76 kΩ         | 2          |
| 10 to 97.6 kΩ        | 3          |
| 100 to 976 kΩ        | 4          |
| 1 to 9.76 MΩ         | 5          |
| 10 MΩ                | 6          |

### ORDERING EXAMPLE

The ordering code of a RC11 resistor, value 4700 Ω with ±2% tolerance, supplied on paper tape of 5000 units per reel is: 2322 730 31472.

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FUNCTIONAL DESCRIPTION

Product characterization

Standard values of nominal resistance are taken from the E24 series for resistors with a tolerance of ±5% or ±2%. The values of the E24 series are in accordance with "IEC publication 60063".

Limiting values

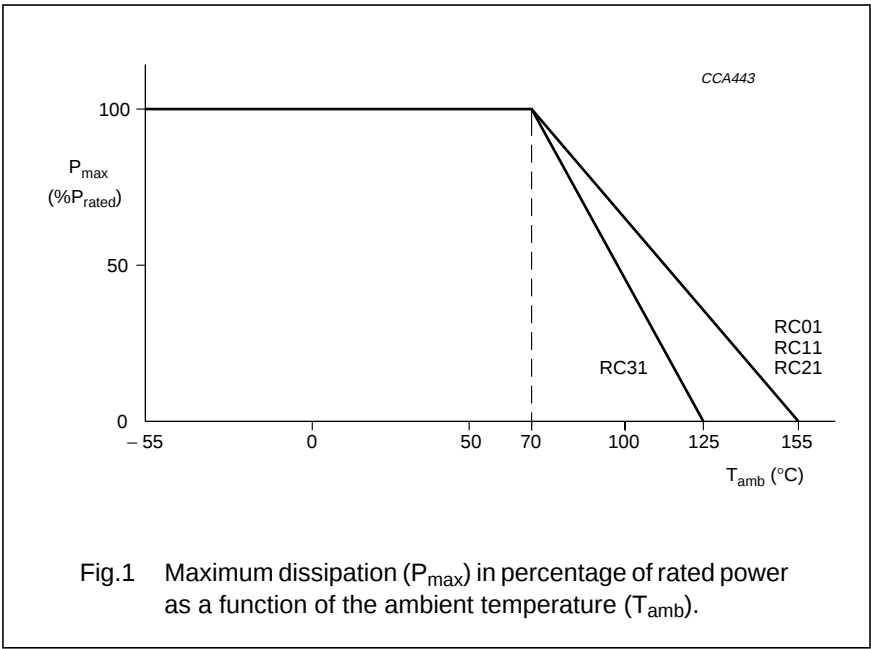
| TYPE | LIMITING VOLTAGE <sup>(1)</sup><br>(V) | LIMITING POWER<br>(W) |
|------|----------------------------------------|-----------------------|
| RC01 | 200                                    | 0.25                  |
| RC11 | 150                                    | 0.125                 |
| RC21 | 50                                     | 0.063                 |
| RC31 |                                        |                       |

Note

1. This is the maximum voltage that may be continuously applied to the resistor element, see "IEC publication 60115-8".

DERATING

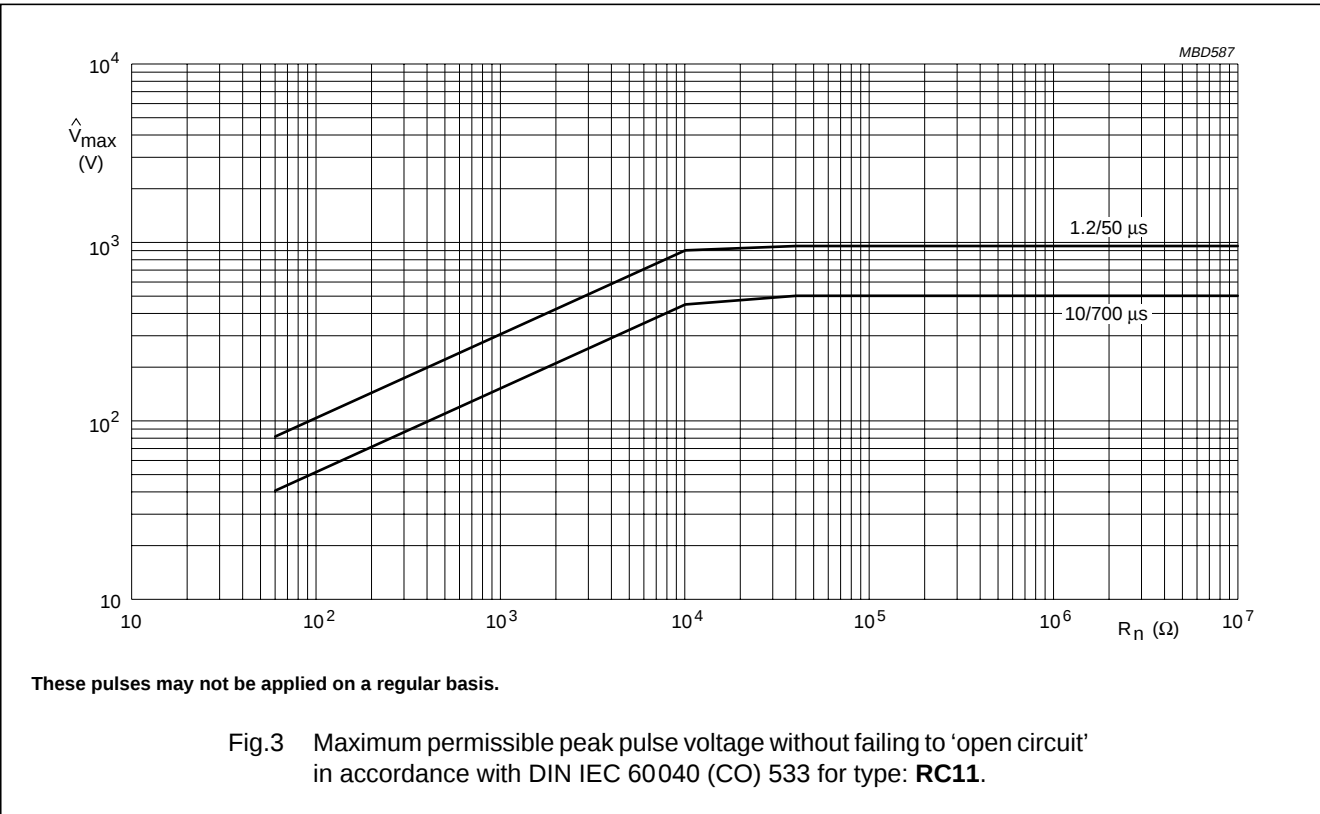
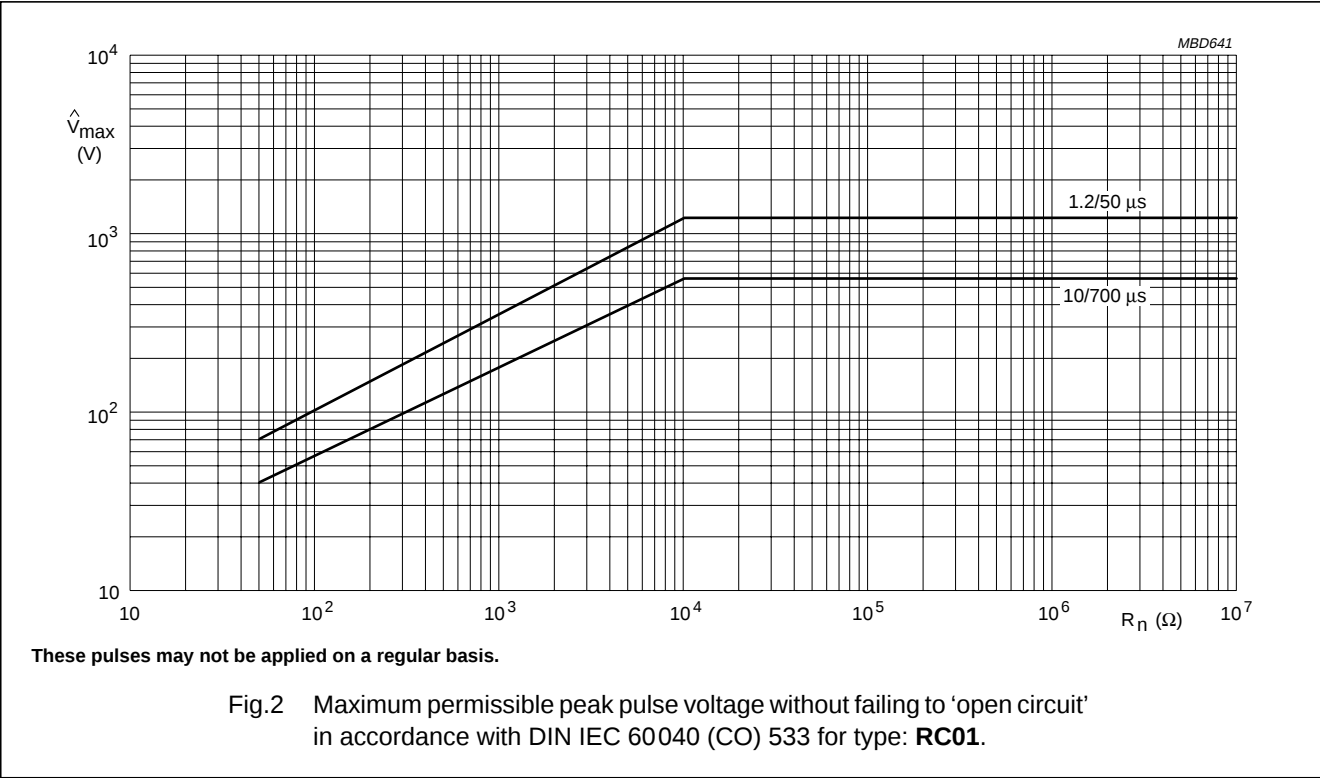
The power that the resistor can dissipate depends on the operating temperature; see Fig.1.



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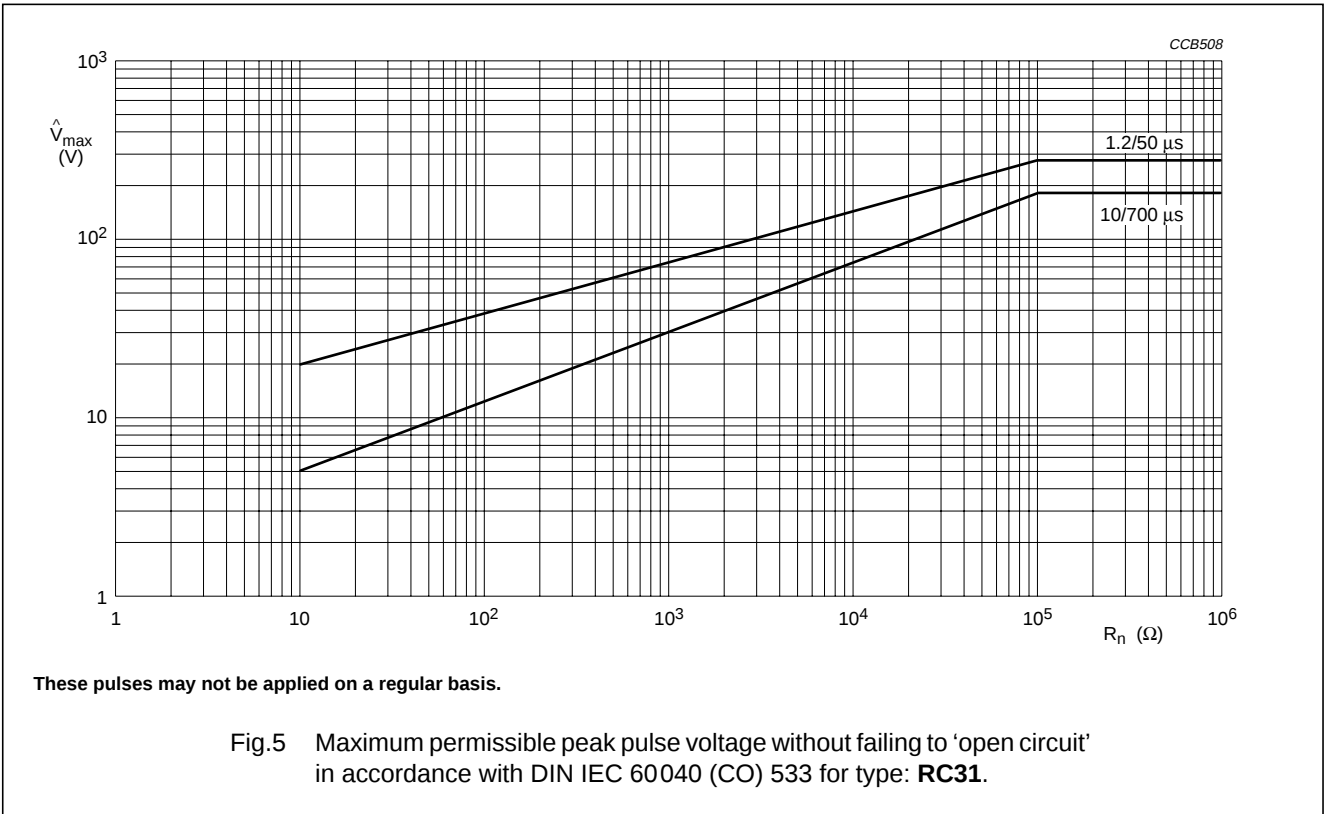
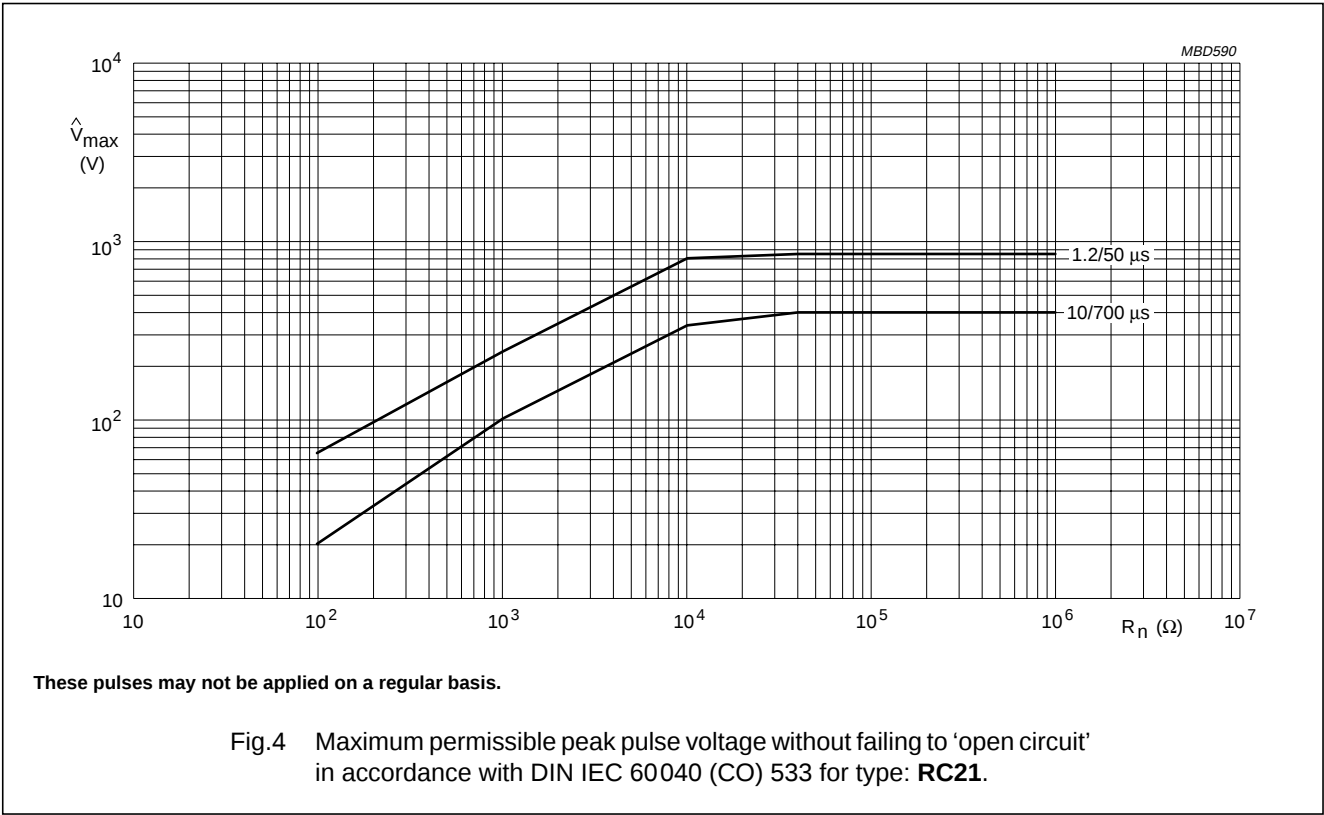
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PULSE LOADING CAPABILITIES



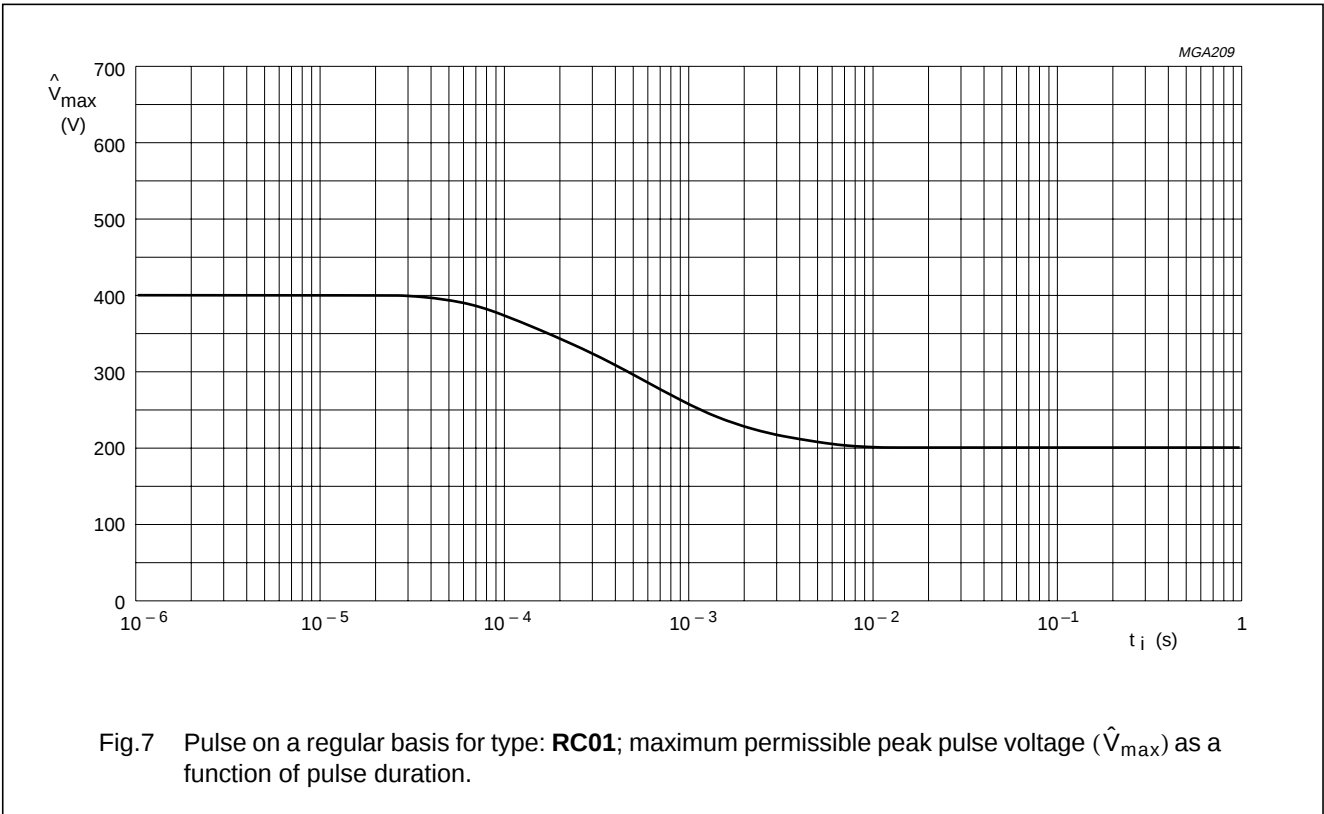
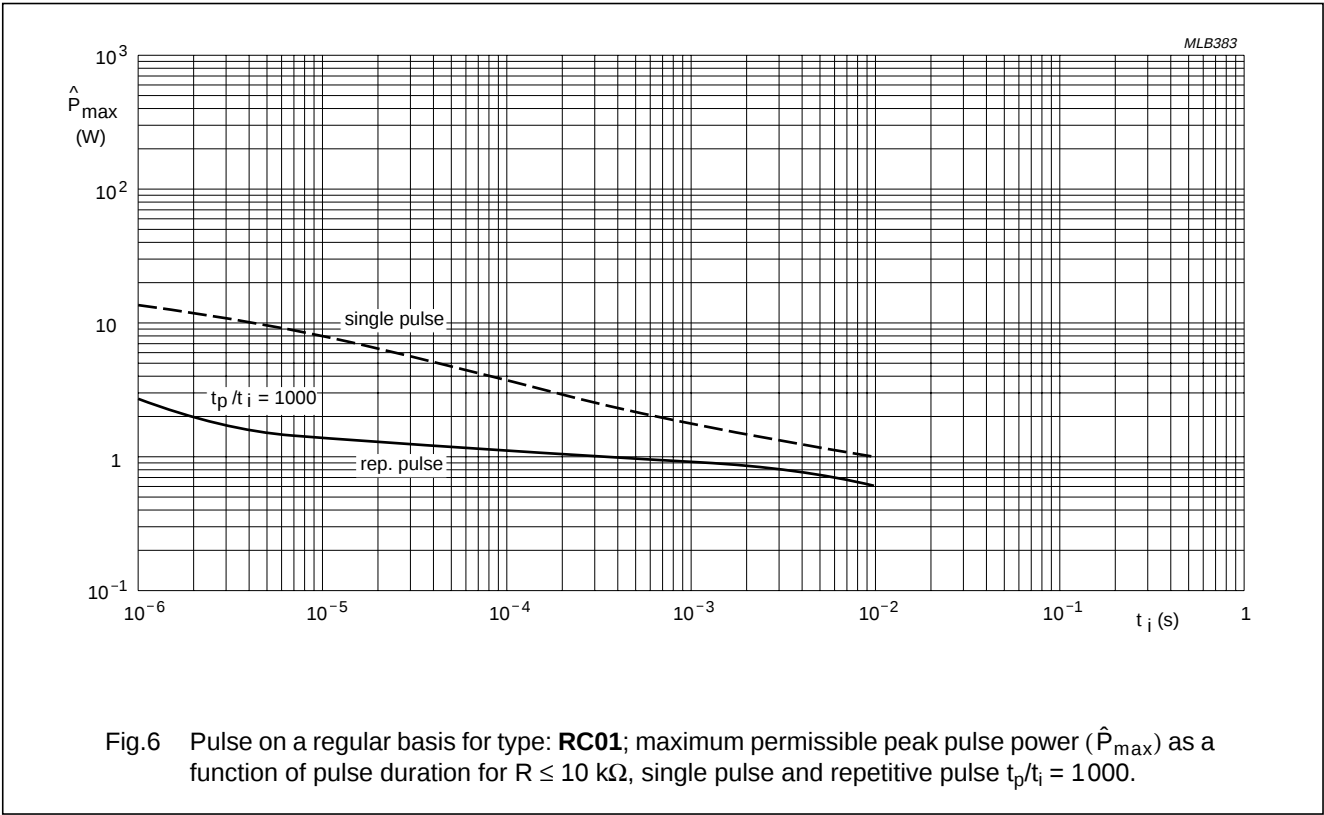
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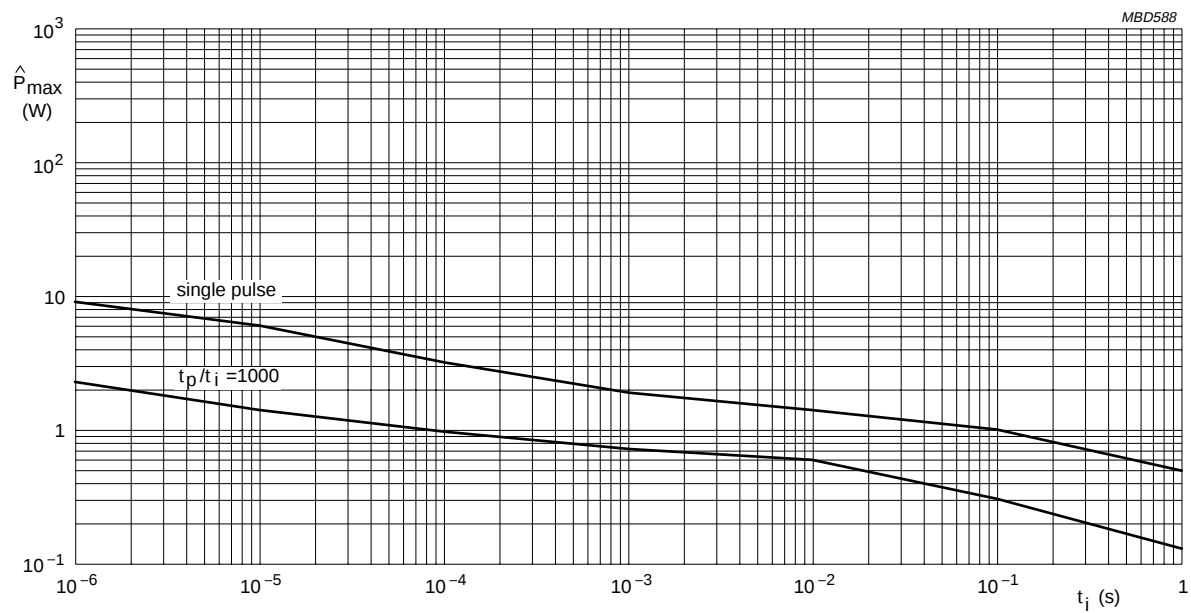


Fig.8 Pulse on a regular basis for type: **RC11**; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration for  $R \leq 10\text{ k}\Omega$ , single pulse and repetitive pulse  $t_p/t_i = 1000$ .

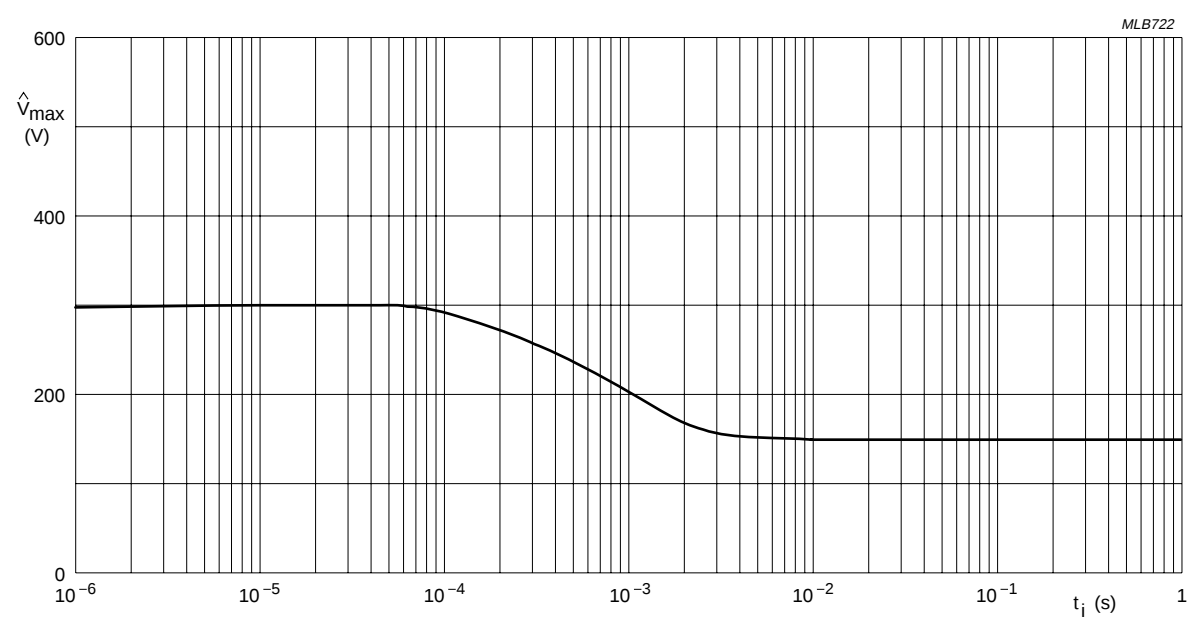
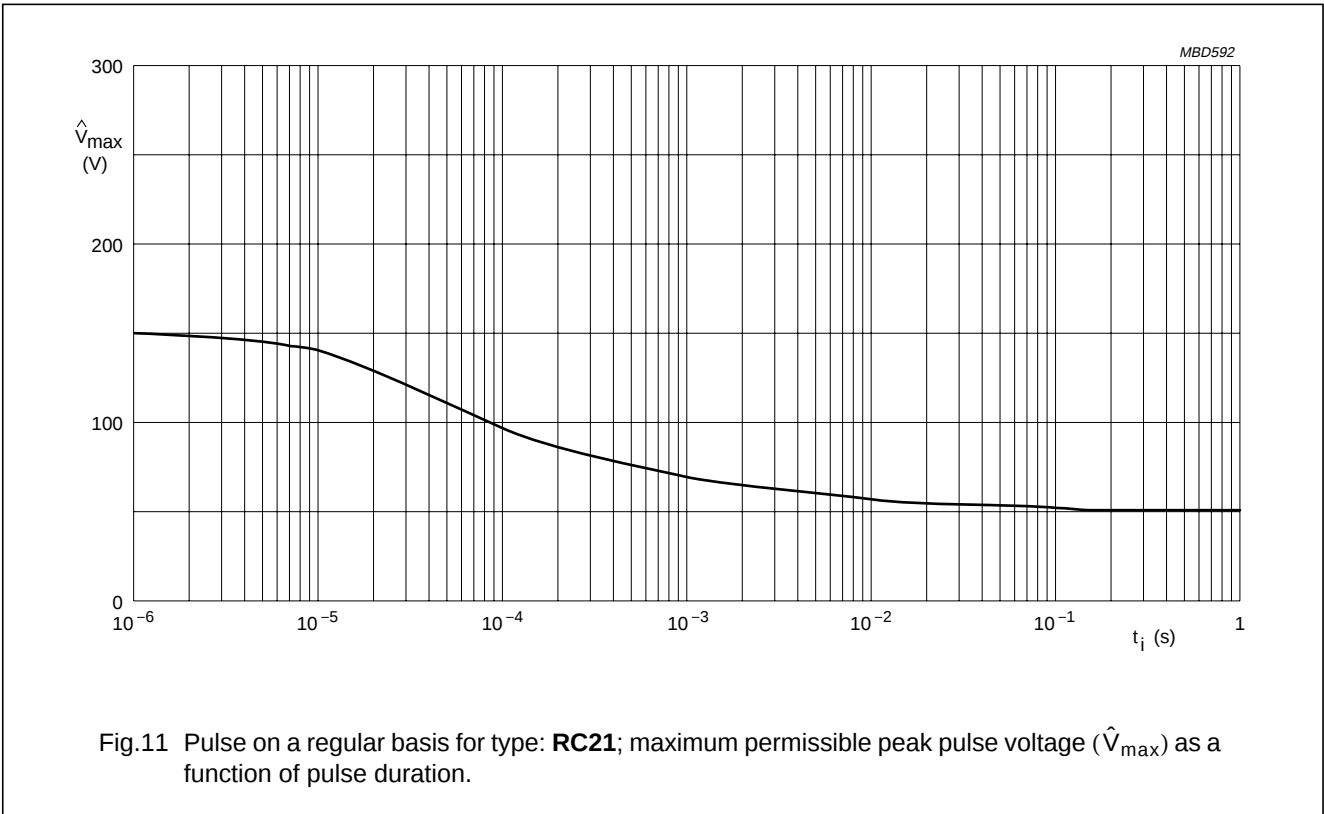
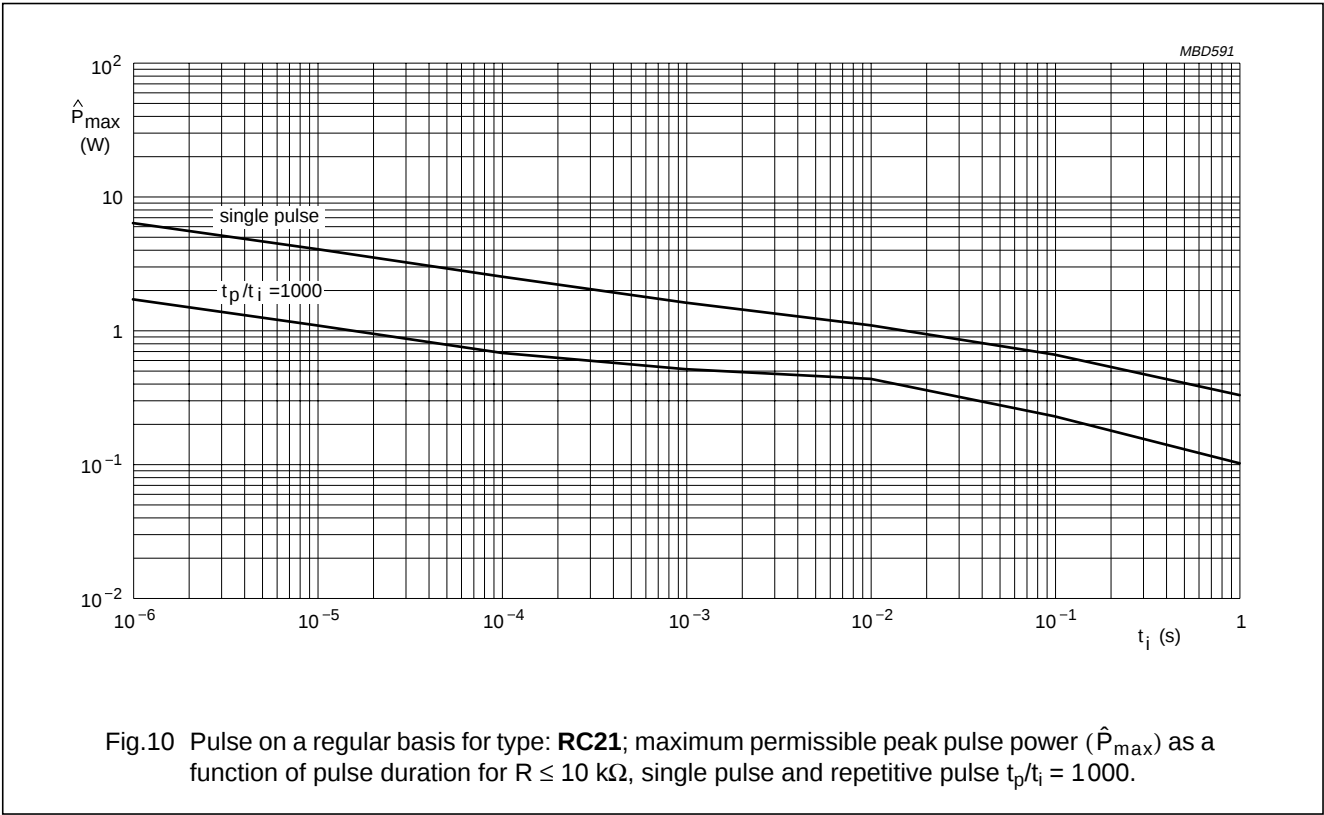


Fig.9 Pulse on a regular basis for type: **RC11**; maximum permissible peak pulse voltage ( $\hat{V}_{max}$ ) as a function of pulse duration.

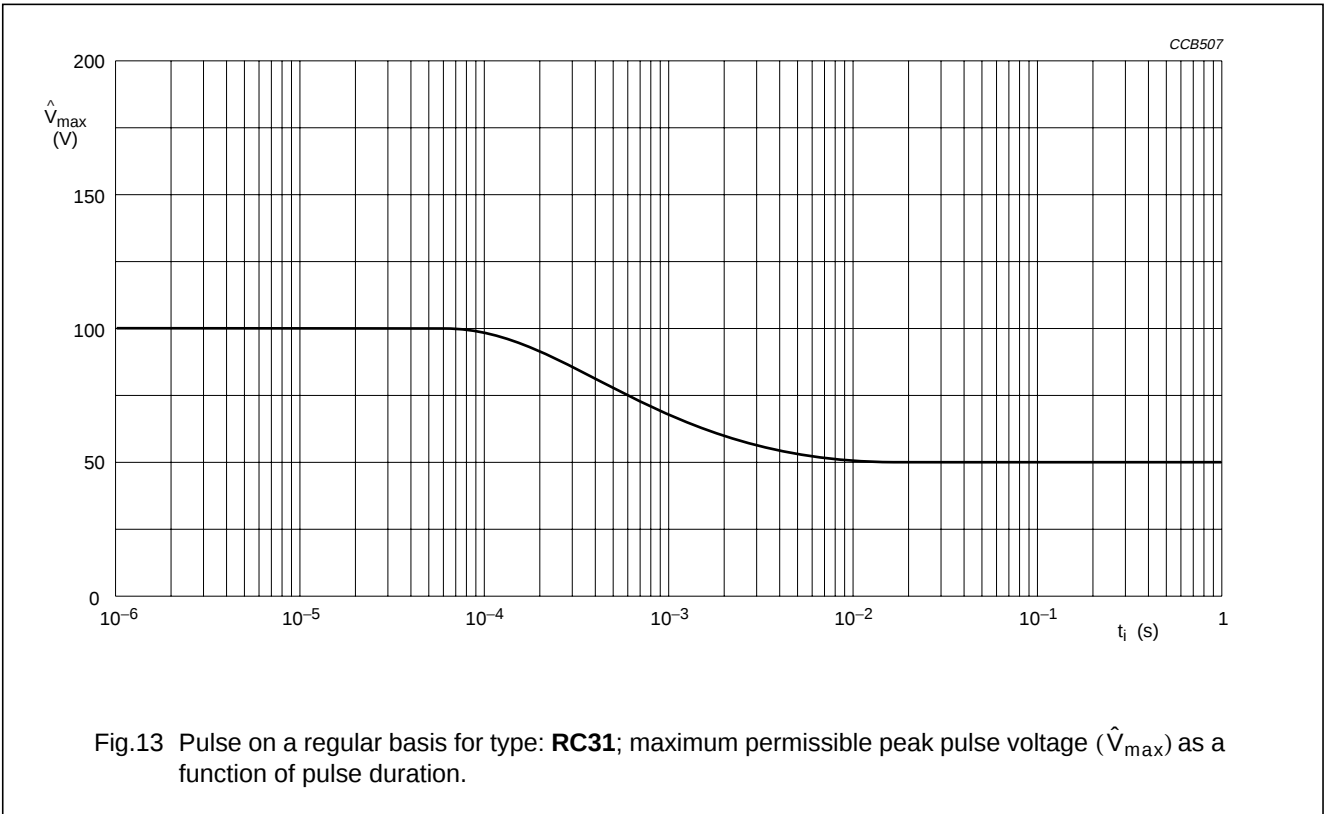
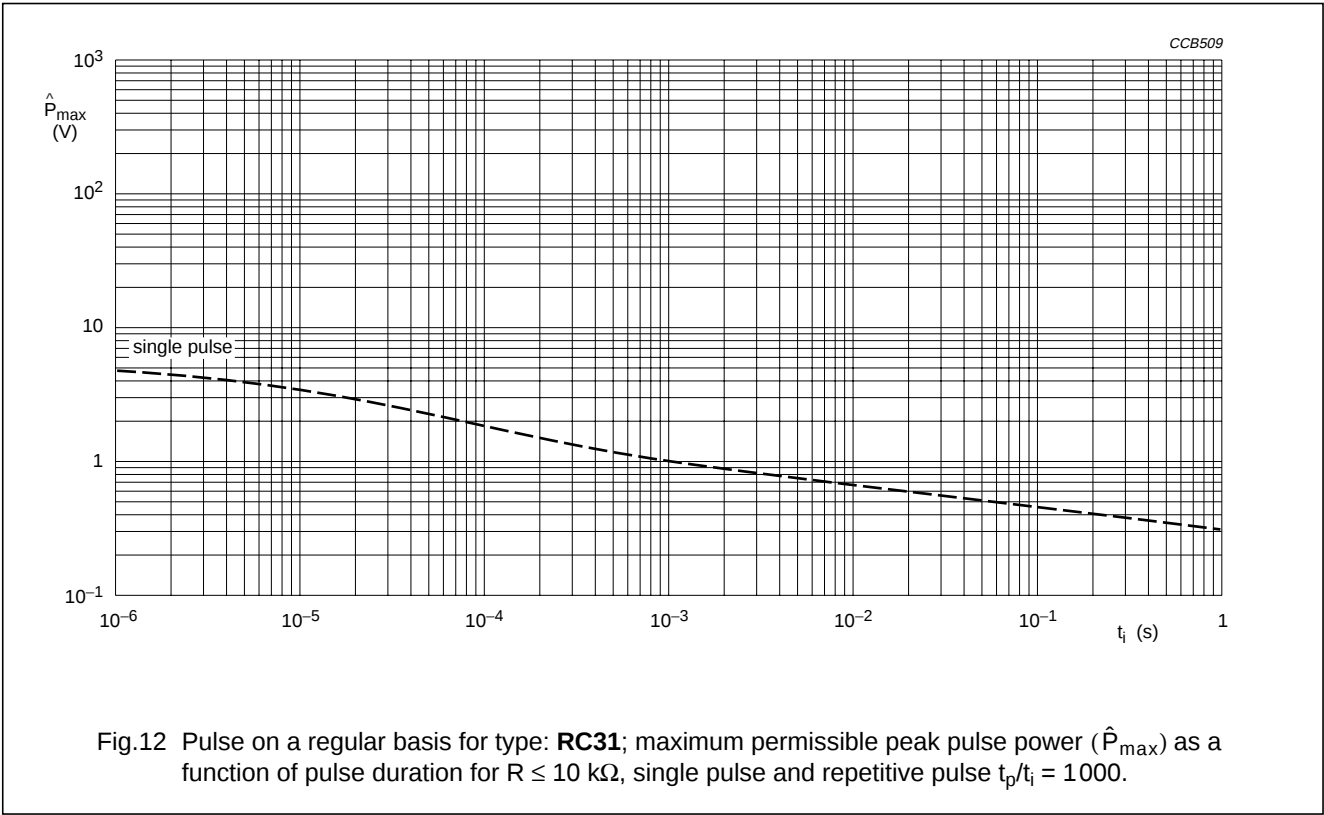
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MECHANICAL DATA

Mass per 100 units

| TYPE | MASS (g) |
|------|----------|
| RC01 | 1.0      |
| RC11 | 0.55     |
| RC21 | 0.25     |
| RC31 | 0.052    |

Marking

Each resistor, except RC31, is marked with a three digit code (occasionally four digit) on the protective coating to designate the nominal resistance value.

3-DIGIT MARKING

For values up to 91 Ω the R is used as a decimal point. For values of 100 Ω or greater the first 2 digits are significant, the third indicates the number of zeros to follow.

Example

| MARKING | RESISTANCE |
|---------|------------|
| 12R     | 12 Ω       |
| 823     | 82 kΩ      |

4-DIGIT MARKING

For values up to 976 Ω the R is used as a decimal point. For values of 1 kΩ or greater the first 3 digits are significant, the fourth indicates the number of zeros to follow.

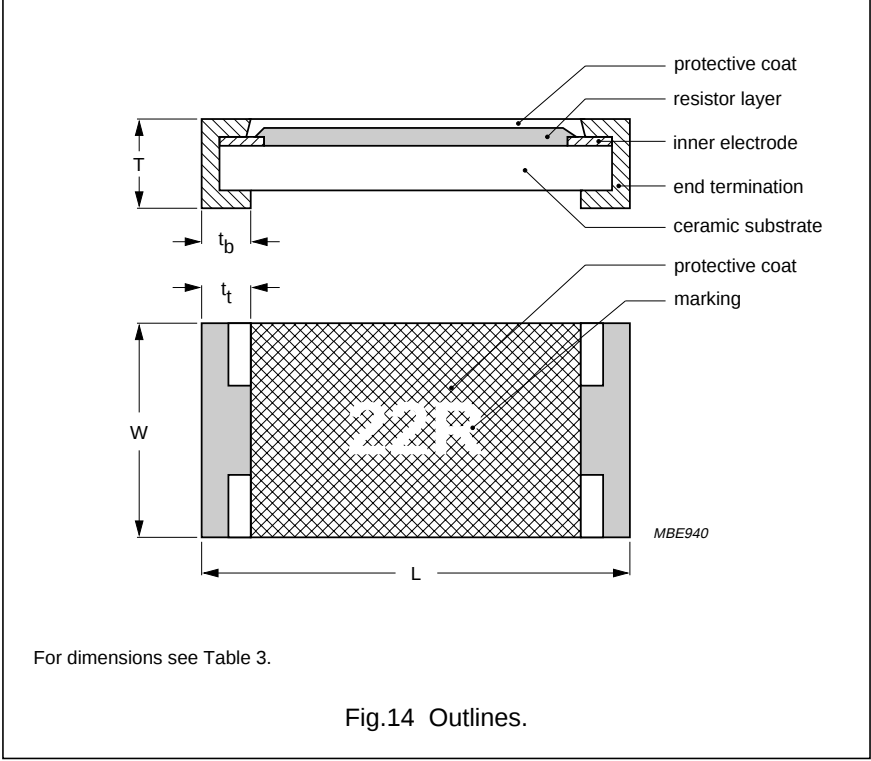
Example

| MARKING | RESISTANCE |
|---------|------------|
| 12R0    | 12 Ω       |
| 8202    | 82 kΩ      |

PACKAGE MARKING

The packaging is also marked and includes resistance value, tolerance, catalogue number, quantity, production period, batch number and source code.

Outlines



For dimensions see Table 3.

Fig.14 Outlines.

Table 3 Chip resistor types and relevant physical dimensions; see Fig.14

| TYPE | L (mm)              | W (mm)              | T (mm)     | t <sub>t</sub> (mm) | t <sub>b</sub> (mm) |
|------|---------------------|---------------------|------------|---------------------|---------------------|
| RC01 | 3.20<br>+0.10/-0.20 | 1.60 ±0.15          | 0.55 ±0.10 | 0.45 ±0.25          | 0.50 ±0.25          |
| RC11 | 2.00 ±0.15          | 1.25 ±0.15          | 0.55 ±0.10 | 0.40 ±0.20          | 0.40 ±0.20          |
| RC21 | 1.60 ±0.10          | 0.80<br>+0.15/-0.05 | 0.45 ±0.10 | 0.30 ±0.20          | 0.30 ±0.20          |
| RC31 | 1.00 ±0.05          | 0.50 ±0.05          | 0.35 ±0.05 | 0.20 ±0.10          | 0.25 ±0.10          |

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Unless otherwise specified the following values apply:

Temperature: 15 °C to 35 °C

Relative humidity: 45% to 75%

Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar).

In Table 4 the tests and requirements are listed with reference to the relevant clauses of *“IEC publications 60115-8 and 60068”*; a short description of the test procedure is also given. In some instances deviations from the IEC recommendations were necessary for our method of specifying.

All soldering tests are performed with mildly activated flux.

TESTS AND REQUIREMENTS

Essentially all tests are carried out in accordance with the schedule of *“IEC publication 60115-8”*, category **LCT/UCT/56** (rated temperature range: Lower Category Temperature, Upper Category Temperature; damp heat, long term, **56** days). The testing also covers the requirements specified by EIA and EIAJ.

The tests are carried out in accordance with IEC publication 60068, *“Recommended basic climatic and mechanical robustness testing procedure for electronic components”* and under standard atmospheric conditions according to *“IEC 60068-1”*, subclause 5.3.

Table 4 Test procedures and requirements

| IEC<br>60115-8<br>CLAUSE                                         | IEC<br>60068-2<br>TEST<br>METHOD | TEST                            | PROCEDURE                                                                                                                                                                                           | REQUIREMENTS                                                       |      |                                               |      |
|------------------------------------------------------------------|----------------------------------|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|------|-----------------------------------------------|------|
|                                                                  |                                  |                                 |                                                                                                                                                                                                     | RC01                                                               | RC11 | RC21                                          | RC31 |
| Tests in accordance with the schedule of IEC publication 60115-8 |                                  |                                 |                                                                                                                                                                                                     |                                                                    |      |                                               |      |
| 4.4.1                                                            |                                  | visual examination              |                                                                                                                                                                                                     | no holes; clean surface; no visible damage                         |      |                                               |      |
| 4.4.2                                                            |                                  | dimensions<br>(see Fig.14)      | gauge (mm)                                                                                                                                                                                          | see Table 3                                                        |      |                                               |      |
| 4.5                                                              |                                  | resistance                      | applied voltage (+0/−10%):<br>R < 10 Ω: 0.1 V<br>10 Ω ≤ R < 100 Ω: 0.3 V<br>100 Ω ≤ R < 1 kΩ: 1 V<br>1 kΩ ≤ R < 10 kΩ: 3 V<br>10 kΩ ≤ R < 100 kΩ: 10 V<br>100 kΩ ≤ R < 1 MΩ: 25 V<br>R ≥ 1 MΩ: 50 V | R – R <sub>nom</sub> : max. ±2% or R – R <sub>nom</sub> : max. ±5% |      |                                               |      |
| 4.18                                                             | 20 (Tb)                          | resistance to<br>soldering heat | unmounted chips; 10 ±1 s; 260 ±5 °C                                                                                                                                                                 | no visible damage<br>ΔR/R max.: ±(0.5% +0.05 Ω)                    |      | no visible damage<br>ΔR/R max.: ±(1% +0.05 Ω) |      |
| 4.29                                                             | 45 (Xa)                          | component solvent<br>resistance | isopropyl alcohol or H <sub>2</sub> O followed by<br>brushing in accordance with<br>“MIL 202 F”                                                                                                     | no visible damage                                                  |      |                                               |      |

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| IEC<br>60115-8<br>CLAUSE | IEC<br>60068-2<br>TEST<br>METHOD | TEST                                    | PROCEDURE                                                                                                                                      | REQUIREMENTS                                                   |      |                                               |      |
|--------------------------|----------------------------------|-----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|------|-----------------------------------------------|------|
|                          |                                  |                                         |                                                                                                                                                | RC01                                                           | RC11 | RC21                                          | RC31 |
| 4.17                     | 20 (Ta)                          | solderability                           | unmounted chips completely immersed for 2 ±0.5 s in a solder bath at 235 ±2 °C                                                                 | good tinning (≥95% covered); no visible damage                 |      |                                               |      |
| 4.7                      |                                  | voltage proof on insulation             | maximum voltage (RMS) during 1 minute metal block method                                                                                       | no breakdown or flashover                                      |      |                                               |      |
| 4.13                     |                                  | short time overload                     | room temperature; P = 6.25 × P <sub>n</sub> ; 5 s (V ≤ 2 × V <sub>max</sub> )                                                                  | ΔR/R max.: ±(1% +0.05 Ω)                                       |      | ΔR/R max.: ±(2% +0.1 Ω)                       |      |
| 4.33                     |                                  | bending                                 | resistors mounted on a 90 mm glass epoxy resin PCB (FR4), bending: 3 mm for <b>RC01</b> and 5 mm for <b>RC11</b> , <b>RC21</b> and <b>RC31</b> | no visible damage;<br>ΔR/R max.: ±(1% +0.05 Ω)                 |      |                                               |      |
| 4.19                     | 14 (Na)                          | rapid change of temperature             | 30 minutes at LCT and 30 minutes at UCT; 5 cycles                                                                                              | no visible damage;<br>ΔR/R max.: ±(0.5% +0.05 Ω)               |      | no visible damage;<br>ΔR/R max.: ±(2% +0.1 Ω) |      |
| 4.24.2                   | 3 (Ca)                           | damp heat (steady state)                | 56 days; 40 ±2 °C; 93 +2/–3% RH; loaded with 0.01 P <sub>n</sub> :<br>R ≤ 1 MΩ<br>R > 1 MΩ                                                     | ΔR/R max.: ±(1.5% +0.1 Ω)<br>ΔR/R max.: ±(3% +0.1 Ω)           |      | ΔR/R max.: ±(3% +0.1 Ω)<br>–                  |      |
| 4.25.1                   |                                  | endurance                               | 1000 +48/–0 hours; loaded with P <sub>n</sub> or V <sub>max</sub> ; 1.5 hours on and 0.5 hours off:<br>R ≤ 1 MΩ<br>R > 1 MΩ                    | ΔR/R max.: ±(1.5% +0.1 Ω)<br>ΔR/R max.: ±(3% +0.1 Ω)           |      | ΔR/R max.: ±(3% +0.1 Ω)<br>–                  |      |
| 4.23.2                   | 27 (Ba)                          | endurance at upper category temperature | 1000 +48/–0 hours; no load:<br>R ≤ 1 MΩ<br>R > 1 MΩ                                                                                            | ΔR/R max.: ±(1.5% +0.1 Ω)<br>ΔR/R max.: ±(3% +0.1 Ω)           |      | ΔR/R max.: ±(3% +0.1 Ω)<br>–                  |      |
| 4.8.4.2                  |                                  | temperature coefficient                 | at 20/LCT/20 °C and 20/UCT/20 °C:<br>R ≤ 10 Ω<br>10 Ω < R                                                                                      | ≤250 ±250 × 10 <sup>–6</sup> /K<br>≤±200 × 10 <sup>–6</sup> /K |      |                                               |      |

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| IEC<br>60115-8<br>CLAUSE                                                   | IEC<br>60068-2<br>TEST<br>METHOD | TEST                                      | PROCEDURE                                                                                                                                                                                 | REQUIREMENTS                                                                                                                                         |      |      |      |
|----------------------------------------------------------------------------|----------------------------------|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|------|------|------|
|                                                                            |                                  |                                           |                                                                                                                                                                                           | RC01                                                                                                                                                 | RC11 | RC21 | RC31 |
| Other tests in accordance with IEC 60115 clauses and IEC 60068 test method |                                  |                                           |                                                                                                                                                                                           |                                                                                                                                                      |      |      |      |
| 4.17                                                                       | 20 (Ta)                          | solderability<br>(after ageing)           | 8 hours steam or 16 hours 155 °C;<br>unmounted chips completely<br>immersed for 2 ±0.5 s in a solder<br>bath at 235 ±2 °C                                                                 | good tinning (≥95% covered); no visible damage                                                                                                       |      |      |      |
| 4.6.1.1                                                                    |                                  | insulation<br>resistance                  | voltage (DC) after 1 minute,<br>metal block method:<br>100 V for <b>RC01</b> and <b>RC11</b> ,<br>50 V for <b>RC21</b> and <b>RC31</b>                                                    | R <sub>ins</sub> min.: 10 <sup>3</sup> MΩ                                                                                                            |      |      |      |
| 4.12                                                                       |                                  | noise                                     | IEC publication 60195<br>(measured with<br>Quantech - equipment):<br><br>R ≤ 100 Ω<br>100 Ω < R ≤ 1 kΩ<br>1 kΩ < R ≤ 10 kΩ<br>10 kΩ < R ≤ 100 kΩ<br>100 kΩ < R ≤ 1 MΩ<br>1 MΩ < R ≤ 10 MΩ | max. 0.316 μV/V (−10 dB)<br>max. 1 μV/V (0 dB)<br>max. 3 μV/V (9.54 dB)<br>max. 6 μV/V (15.56 dB)<br>max. 10 μV/V (20 dB)<br>max. 32 μV/V (30.10 dB) |      |      |      |
| Other applicable tests                                                     |                                  |                                           |                                                                                                                                                                                           |                                                                                                                                                      |      |      |      |
|                                                                            | (JIS)<br>C 5202<br>7.5           | resistance to damp<br>heat (steady state) | 1000 +48/−0 hours; 40 ±2 °C;<br>93 +2/−3% RH; loaded with P <sub>n</sub> or<br>V <sub>max</sub> ; 1.5 hours on and 0.5 hours off:<br><br>R ≤ 1 MΩ<br>R > 1 MΩ                             | ΔR/R max.: ±(3% +0.1 Ω)<br>ΔR/R max.: ±(5% +0.1 Ω)                                                                                                   |      |      |      |
|                                                                            |                                  | leaching                                  | unmounted chips; 60 ±1 s; 260 ±5 °C                                                                                                                                                       | good tinning; no leaching                                                                                                                            |      |      |      |
|                                                                            |                                  | trio damp heat test                       | 1 000 +48/−0 hours; 85 ±2 °C;<br>85 ±5% RH; loaded with 0.01 P <sub>n</sub> or<br>V <sub>max</sub><br><br>R ≤ 1 MΩ<br>R > 1 MΩ                                                            | ΔR/R max.: ±(3% +0.1 Ω)<br>ΔR/R max.: ±(5% +0.1 Ω)                                                                                                   |      |      |      |