

Sheet Metal Punches



For punching burr- free and accurate holes in sheet metal. Up to 1.625mm thick mild steel, 2mm thick copper, brass and aluminium.

Punch Key Size	Bolt Size	Recommended Pilot Hole Size
MT	M6	8mm
MA	M8	10mm
MB	M10	12mm
MC	M12	14mm
ME	M14	16mm

Metric Round

Size (mm)	Key size	Order Code	Price Each
10	MT	139-1568	
11	MT	139-1585	
12.5	MA	139-1569	
14	MA	139-1587	
15	MA	139-1570	
16	MA	139-1571	
17.5	MA	139-1572	
19	MB	139-1588	
20	MB	139-1573	
21	MB	139-1589	
22.5	MB	139-1575	
24	MB	139-1590	
25	MB	139-1576	
27.5	MB	139-1577	
29	MB	139-1591	
30	MB	139-1578	
31	MB	139-1592	
32.5	MC	139-1579	
34	MC	139-1593	
35	MC	139-1580	
37.5	MC	139-1581	
40	MC	139-1582	
45	MC	139-1583	
50	MC	139-1584	
51	MC	139-1595	
55	ME	139-1594	
60	ME	139-1597	
64	ME	139-1596	
65	ME	139-1599	
70	ME	139-1600	
75	ME	139-1601	
76.5	ME	139-1602	

Metric Square

Size (mm)	Key Size	Order Code	Price Each
19	*	139-1603	
24	B	139-1605	

Rectangular

Size (mm)	Order Code	Price Each
17.5 x 24	139-1606	

Fractional Round

Size (in)*	Key size	Order Code	Price Each
3/16	T	139-1551	
7/16	T	139-1552	
1/2	A	139-1553	
5/8	A	139-1554	
3/4	A	139-1555	
13/16	A	139-1556	
7/8	A	139-1557	
1	B	139-1558	
1 1/16	B	139-1559	
1 1/8	B	139-1560	
1 3/16	B	139-1561	
1 1/4	B	139-1563	
1 3/8	B	139-1564	
1 1/2	B	139-1565	
1 5/8	B	139-1566	
1 3/4	B	139-1567	

Square

Size (in)*	Key size	Order Code	Price Each
1 1/16	*	No Order Code	

Keys

Size	AF	Order Code	Price Each
T	3/16in	155-2285	
A	7/32in	155-3031	
B	5/16in	102-168	
MT	5mm	102-145	

B	3/16in	102-168
MT	5mm	102-145
MA	6mm	155-2117
MB	8mm	155-2118
MC	10mm	155-2282
ME	14mm	102-150