

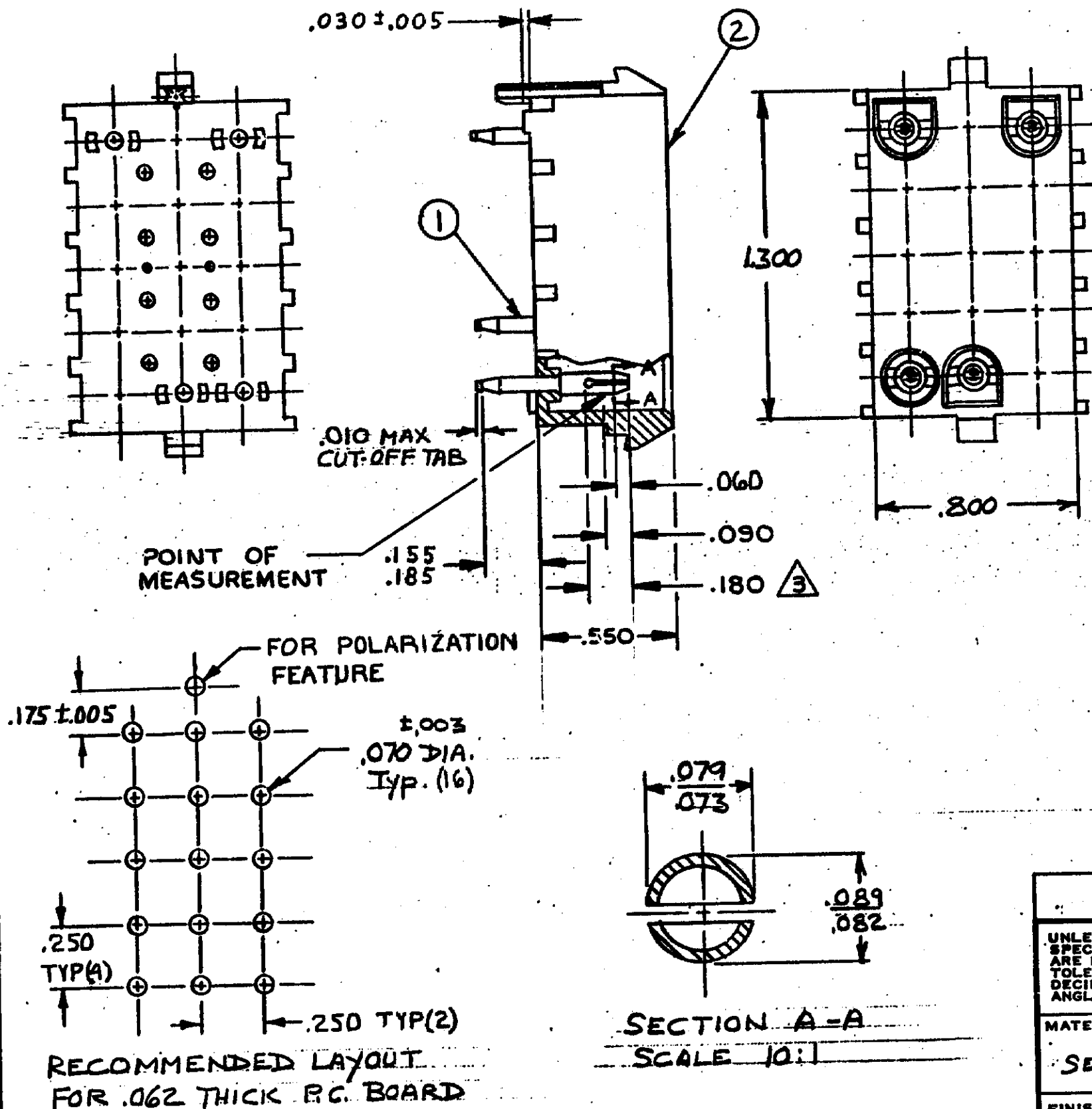
36

DRAWING MADE IN THIRD ANGLE PROJECTION

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

19

© COPYRIGHT 19
RESERVED. AMP PRODUCTS MAY BE COVERED BY U.S. AND FOREIGN PATENTS AND/OR PATENTS PENDING.BY AMP INCORPORATED, HARRISBURG, PA. ALL INTERNATIONAL RIGHTS
RESERVED. AMP PRODUCTS MAY BE COVERED BY U.S. AND FOREIGN PATENTS AND/OR PATENTS PENDING.

2

1 LOC CM DIST 53

REVISIONS

P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓	✓		O	REL NEW DRAWING, TTI 81-101	1/11/83	DAS/2H
✓	✓		A	REV PER ECN M-7384	9/13/83	TEB /SJ
✓	✓		B	REV PER ECN AG 214	1/26/84	MC/KS
✓	✓		B ₁	RESTORATION	6-7-85	KS/SJ
✓	✓		C	ADDED -2 PER TTI CM85-74	9-19-85	CM/RS
✓	✓		D	OBSOLETE -2 PER CM-947	7-14-87	PKC TB
✓	✓		E	REVISE PER CM-1511	2-9-88	PKC RS
✓	✓		F	REVISED PER CM-3328	2-20-91	PKC RS
✓	✓		G	REV PER ECN 0730-3928-92	1-7-93	WJG RS
✓	✓		H	REVISED PER EC 0730-4181-93	7-6-93	LHS RS

1. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.

2. MATES WITH HOUSING No. 480710 USING SOCKET CONTACTS.

3. CONTACT IS PLATED OVERALL WITH .000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.

1	HOUSING	NYLON, 94V-2, NATURAL	2	641975-1
15	CONTACT	PHOS BRZ, PRE-TIN	1	
No. PER ASSY	DESCRIPTION	MATERIAL & FINISH	ITEM No.	PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS $\pm .015$ ANGLES $\pm .015$		CONTRACT NO DR D.A. SALTZER 1-11-83 CHK D.S. Heide 2/14/83 APPD R.E. Quella 2/14/83		AMP INCORPORATED Harrisburg, Pa.	
MATERIAL SEE TABLE		NAME HEADER ASSY, PIN, POLARIZED, UNIVERSAL MATE-N-LOK™ 15 CIRCUIT		DRAWING NO 641975	
FINISH SEE TABLE		SIZE B		FSCM NO 00779	
		OTHER APPD		SHEET	
		SCALE 2:1			